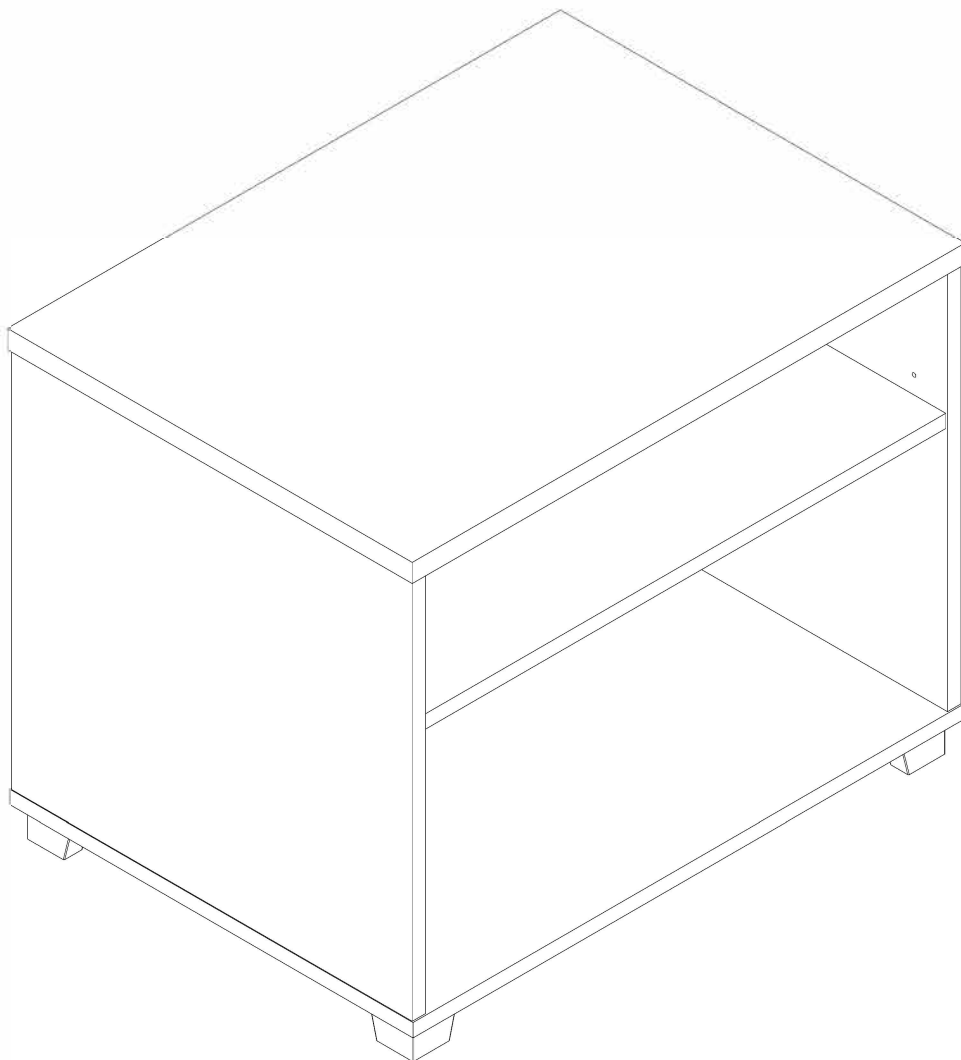




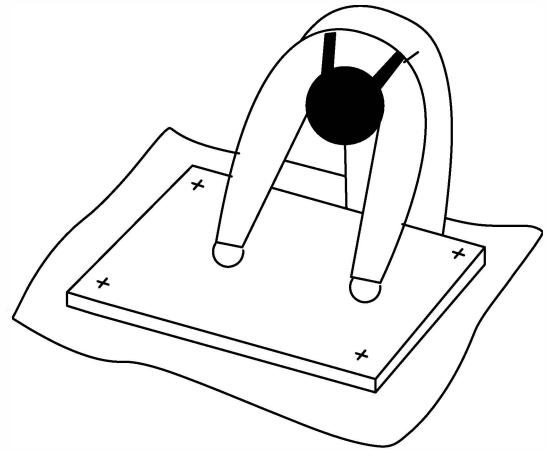
# **DMA 24 Series Freestanding Open Storage Assembly Manual**



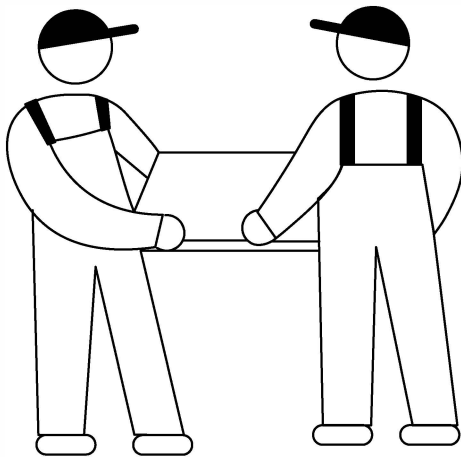
The instructions within apply only to the  
DMA24 Series. Please read and  
understand before assembly

Tips for a successful installation

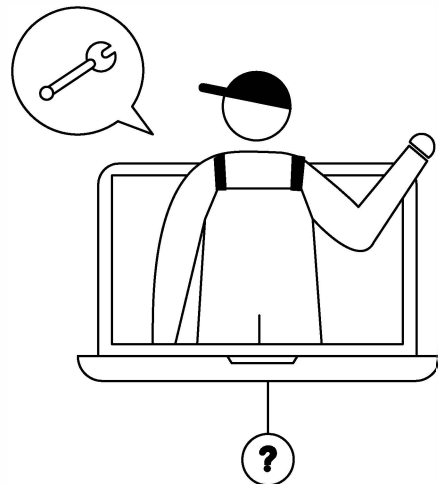
Pad work surfaces to prevent surface damage



Team Lift!



Contact Sunon Global with any questions or concerns

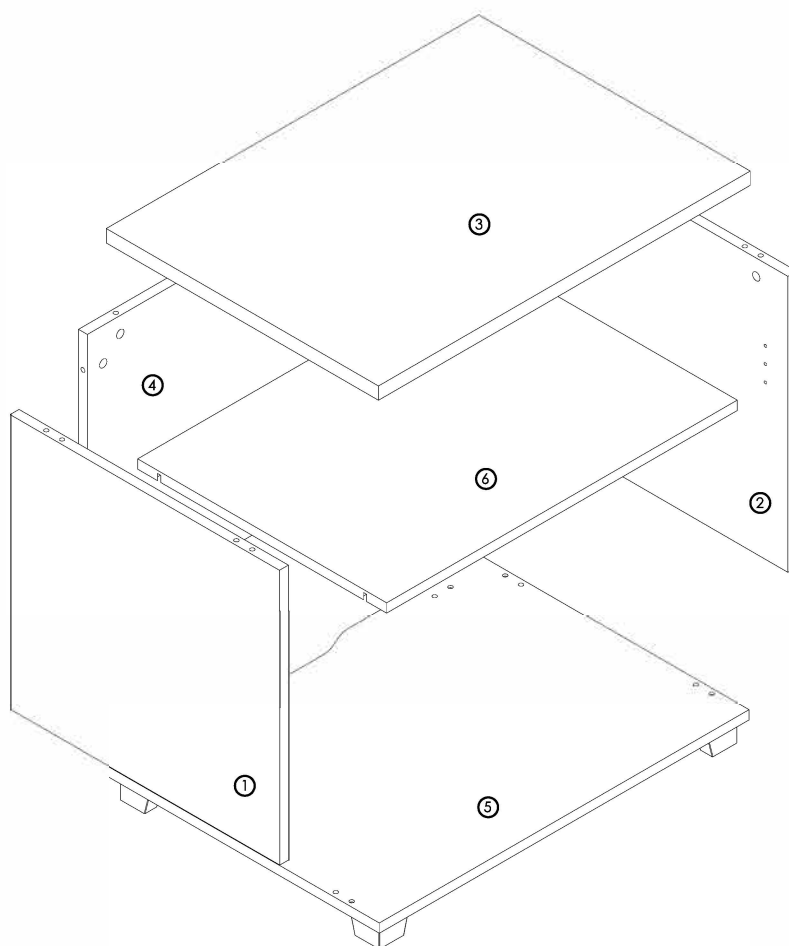




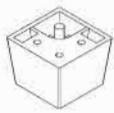
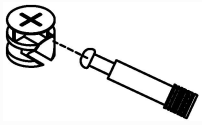
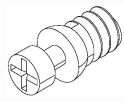
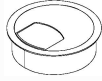
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

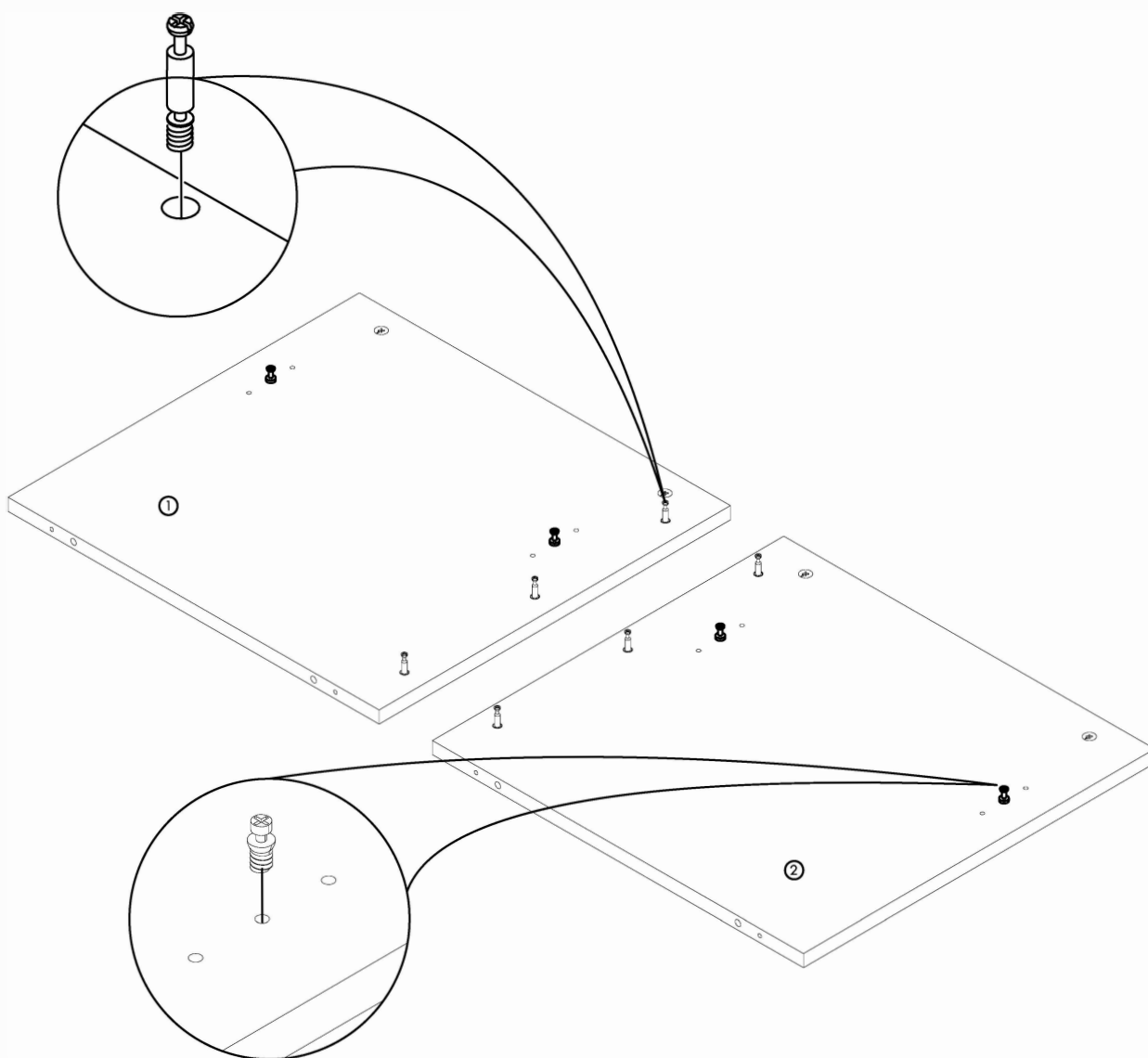
---



|   | Name              | Qty |
|---|-------------------|-----|
| 1 | Side Panel, left  | 1   |
| 2 | Side Panel, right | 1   |
| 3 | Top Panel         | 1   |
| 4 | Back Panel        | 1   |
| 5 | Bottom Panel      | 1   |
| 6 | Shelf             | 1   |

|                                                                                   |       |    |                                                                                   |          |     |                                                                                     |        |    |
|-----------------------------------------------------------------------------------|-------|----|-----------------------------------------------------------------------------------|----------|-----|-------------------------------------------------------------------------------------|--------|----|
| A                                                                                 |       |    | B                                                                                 |          |     | C                                                                                   |        |    |
|  |       |    |  |          |     |  |        |    |
| Foot                                                                              |       | 4x | Cam-lock                                                                          |          | 13x | Shelf Mount                                                                         | M6.4*7 | 4x |
| D                                                                                 |       |    | E                                                                                 |          |     | F                                                                                   |        |    |
|  |       |    |  |          |     |  |        |    |
| Wood Screw                                                                        | M7*38 | 6x | Wood Screw                                                                        | ST5.5*20 | 12x | Cable Grommet                                                                       |        | 1x |

# 1



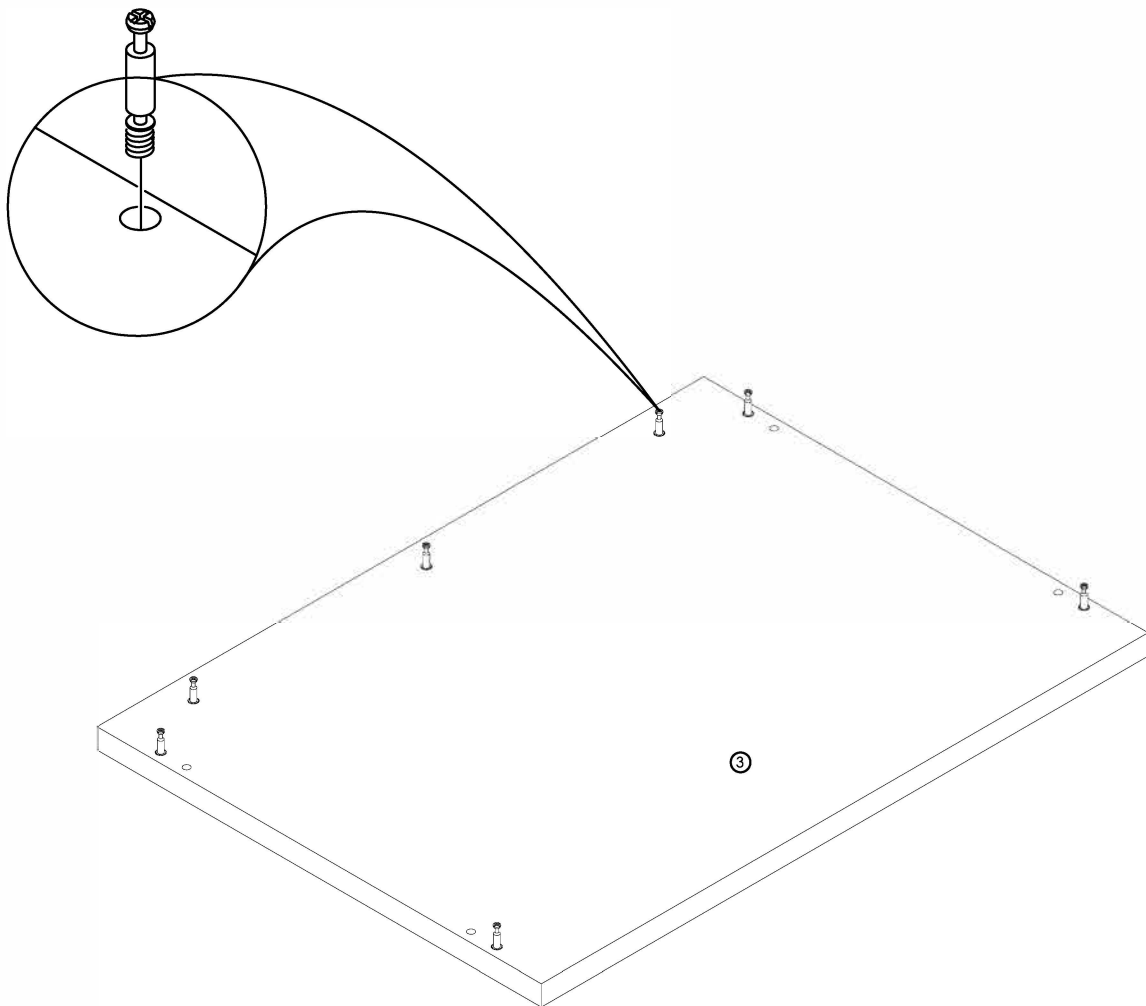
**B**  $\Phi 15 \times 45$   
(6x)

**F**  $\Phi 6 \times 64$   
(4x)

---

---

# 2

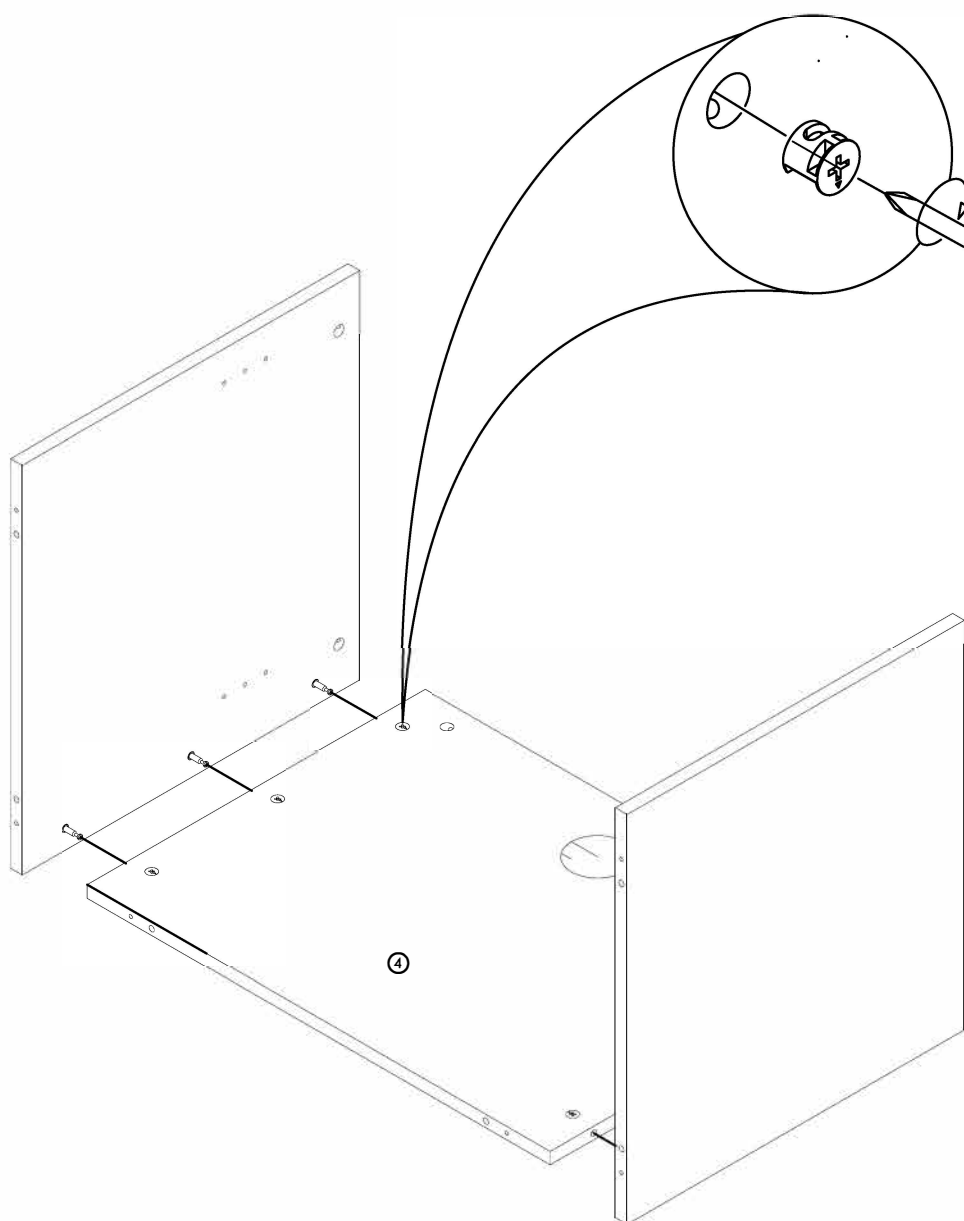


**B**   $\Phi 15 \times 45$   
(7x)

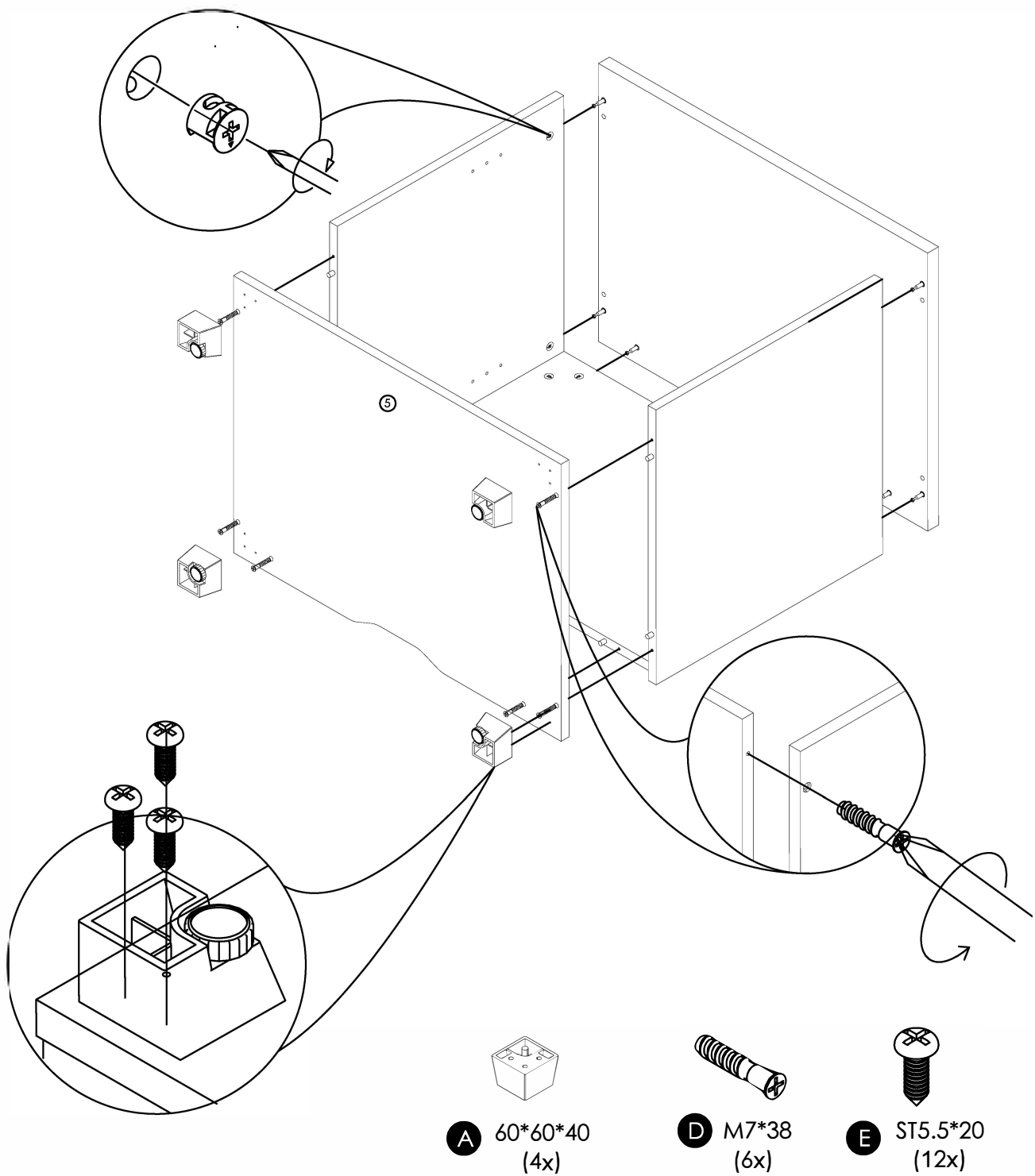
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# 3



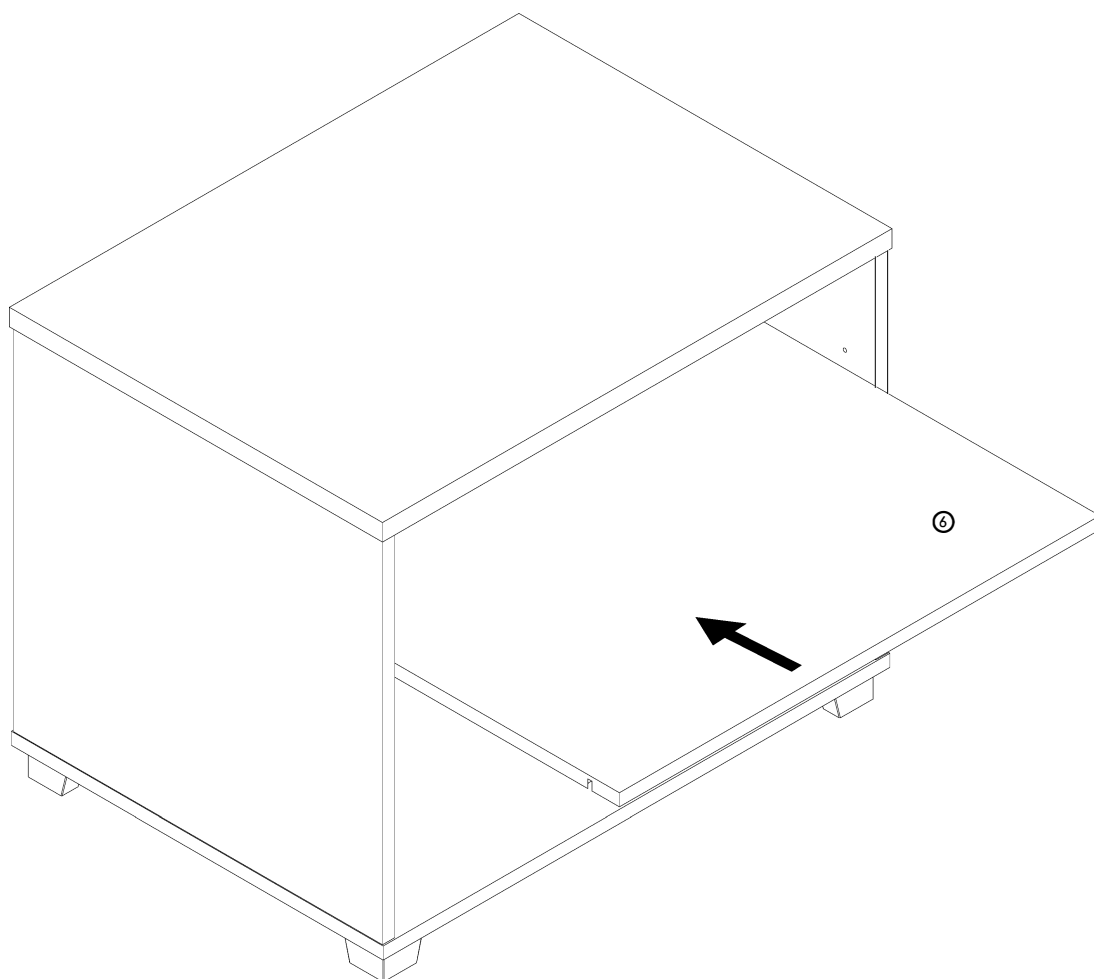
# 4

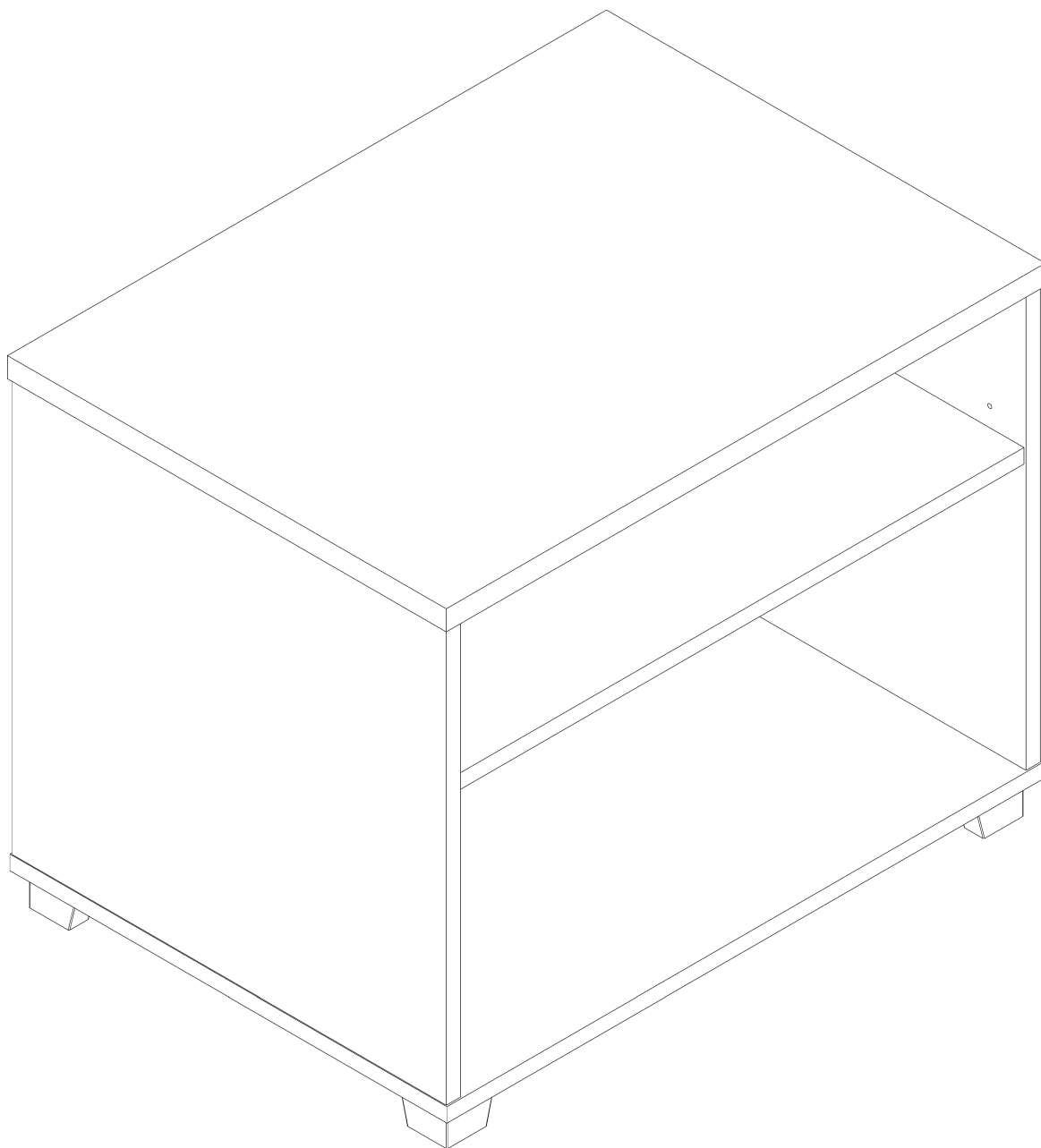


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---

# 5

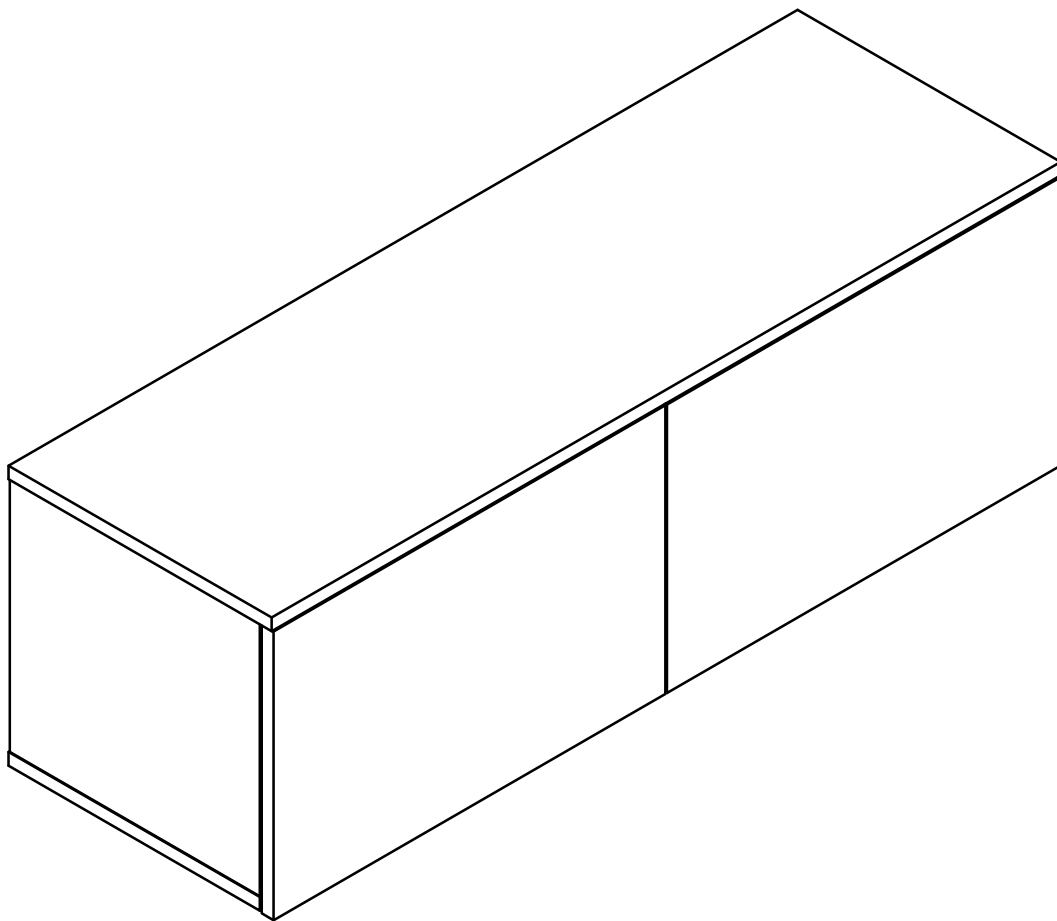






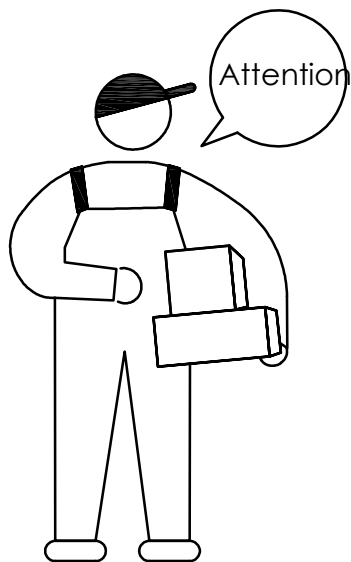


# Mall Series Overhead Storage With Doors DMA27-2 Assembly Instructions

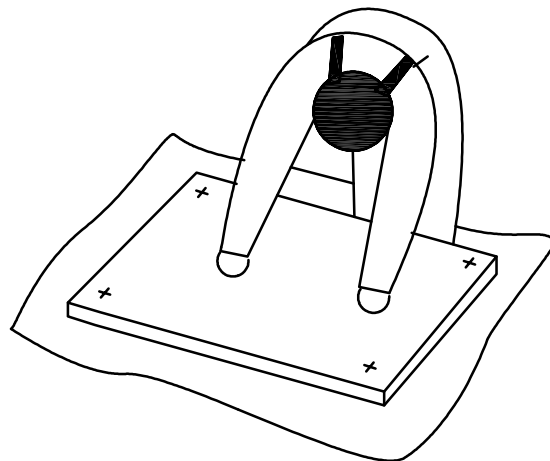


This instruction is apply to the assembly of DMA27-2.090035\DMA27-2.120035.  
Please read all this instruction before assembly and save it carefully.

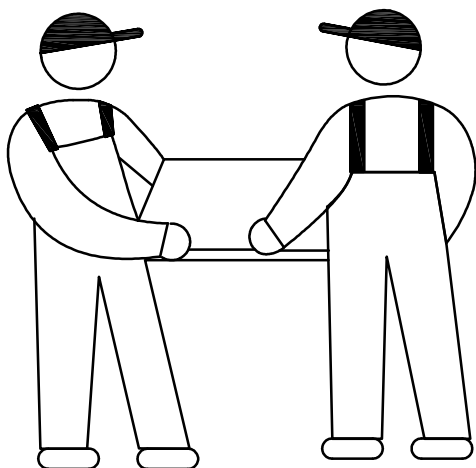
## Installation Notes



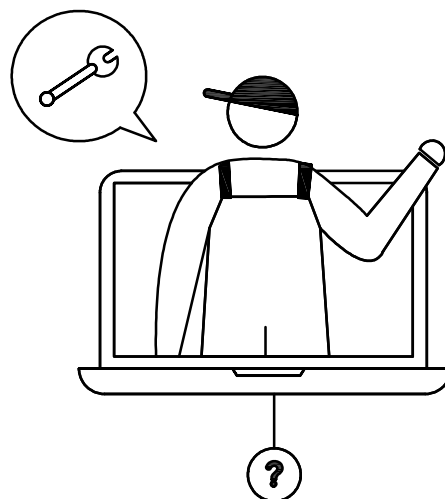
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

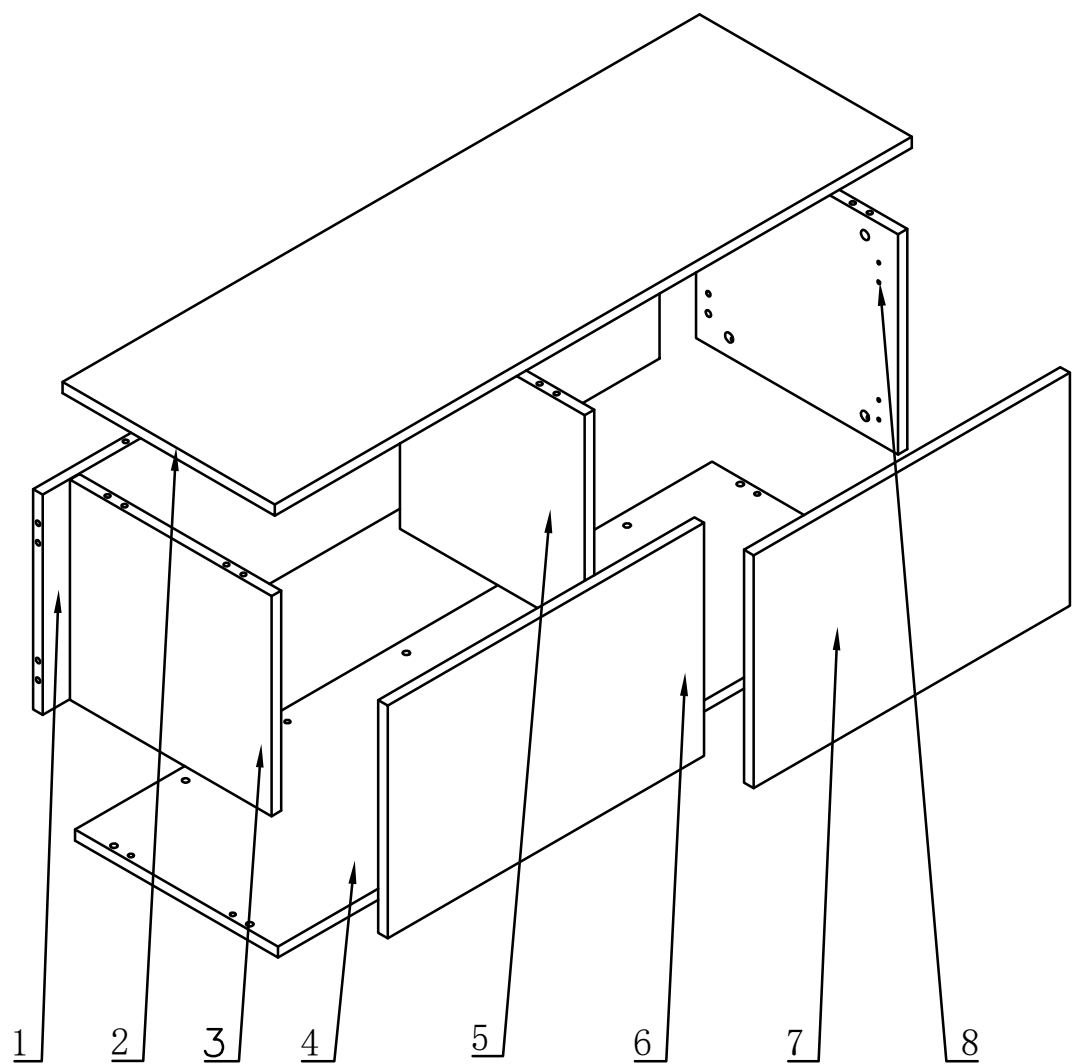


- ③ For any inquiries, please contact Sunon.



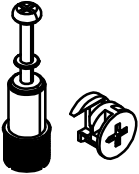
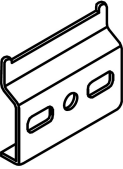
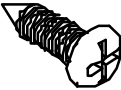
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name             | Quantity |
|--------|------------------|----------|
| 1      | back panel       | 1        |
| 2      | top panel        | 1        |
| 3      | left side panel  | 1        |
| 4      | bottom panel     | 1        |
| 5      | stand panel      | 1        |
| 6      | left door panel  | 1        |
| 7      | right door panel | 1        |
| 8      | right side panel | 1        |

## Parts listing

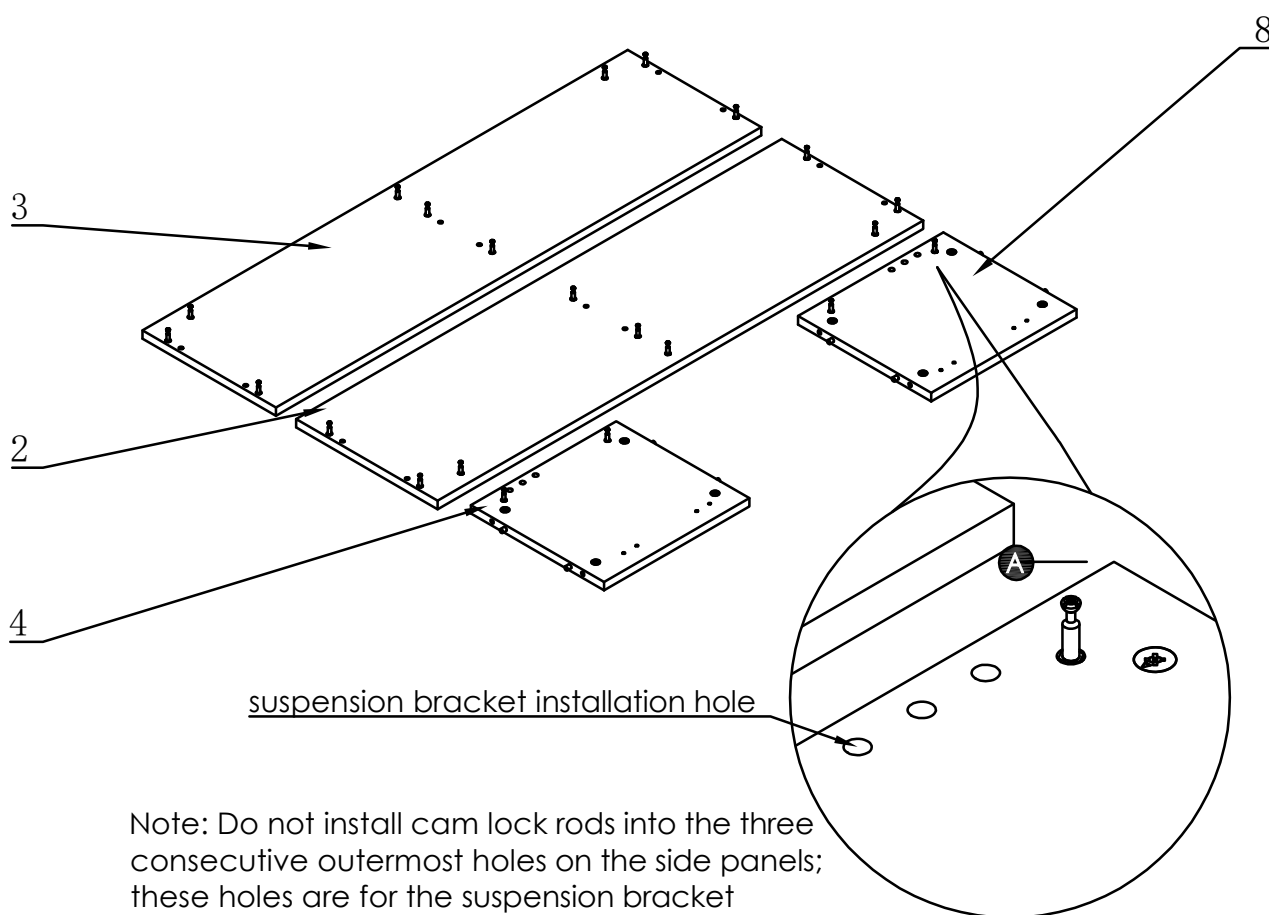
|                                                                                              |                                                                                            |                                                                                              |
|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>  | <b>C</b>  |
| new cam lock    Ø15*22    22                                                                 | soft-close door hinges    full overlay hinge    4                                          | cross countersunk self-tapping screws    ST5*60    4                                         |
| <b>D</b>    | <b>E</b>  | <b>F</b>  |
| concealed suspension brackets    special shaped hardware    2                                | mounting plates    58*31*7.3    2                                                          | cross pan head self-tapping screws    ST5*16    4                                            |
| <b>G</b>  |                                                                                            |                                                                                              |
| expansion screws    M6*48    4                                                               |                                                                                            |                                                                                              |

---

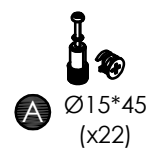
Insert cam lock rods into the top, bottom, and side panels.

---

# 1



Note: Do not install cam lock rods into the three consecutive outermost holes on the side panels; these holes are for the suspension bracket installation. )



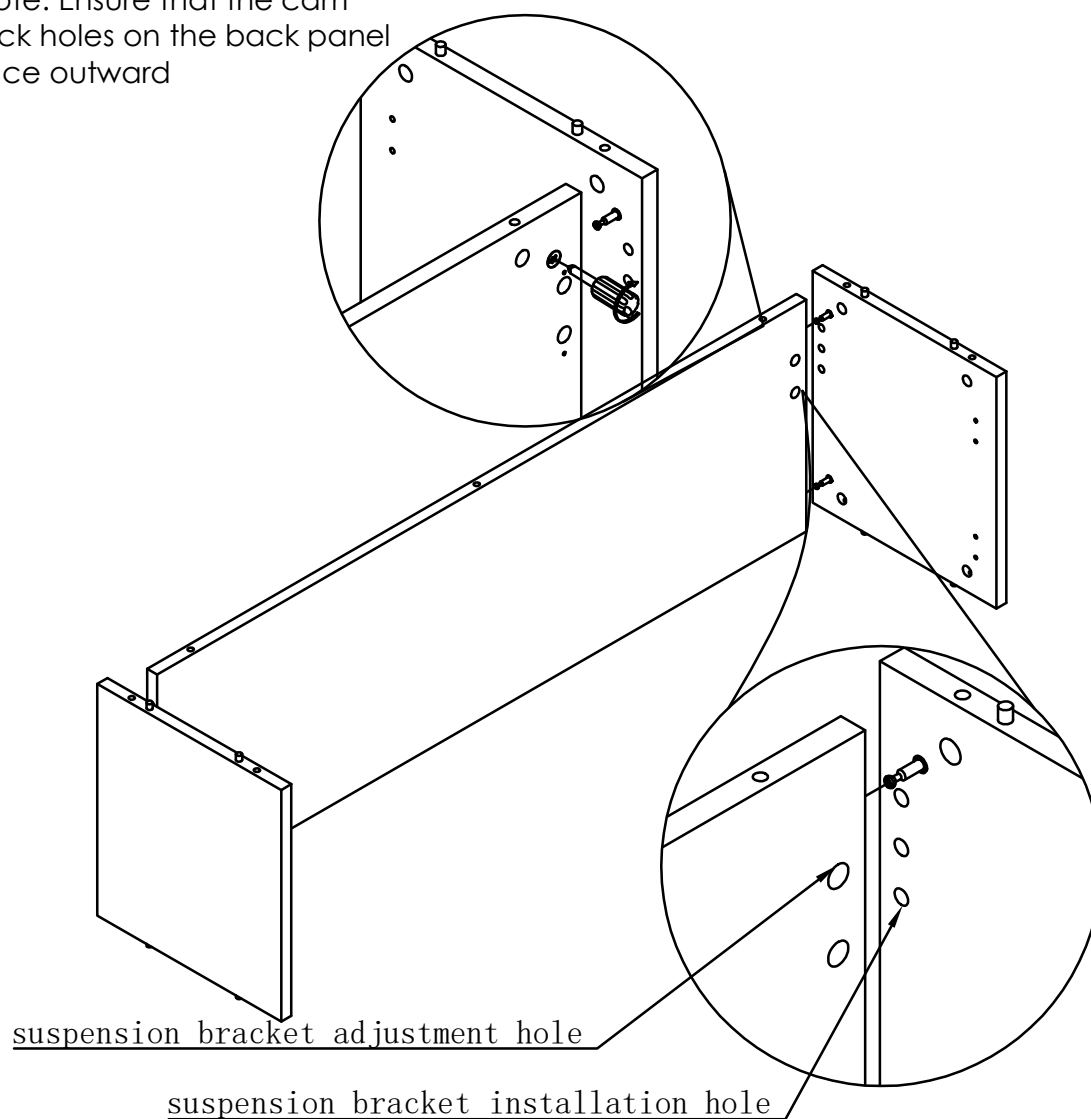
---

Attach the left and right side panels to the back panel.

---

# 2

Note: Ensure that the cam  
lock holes on the back panel  
face outward

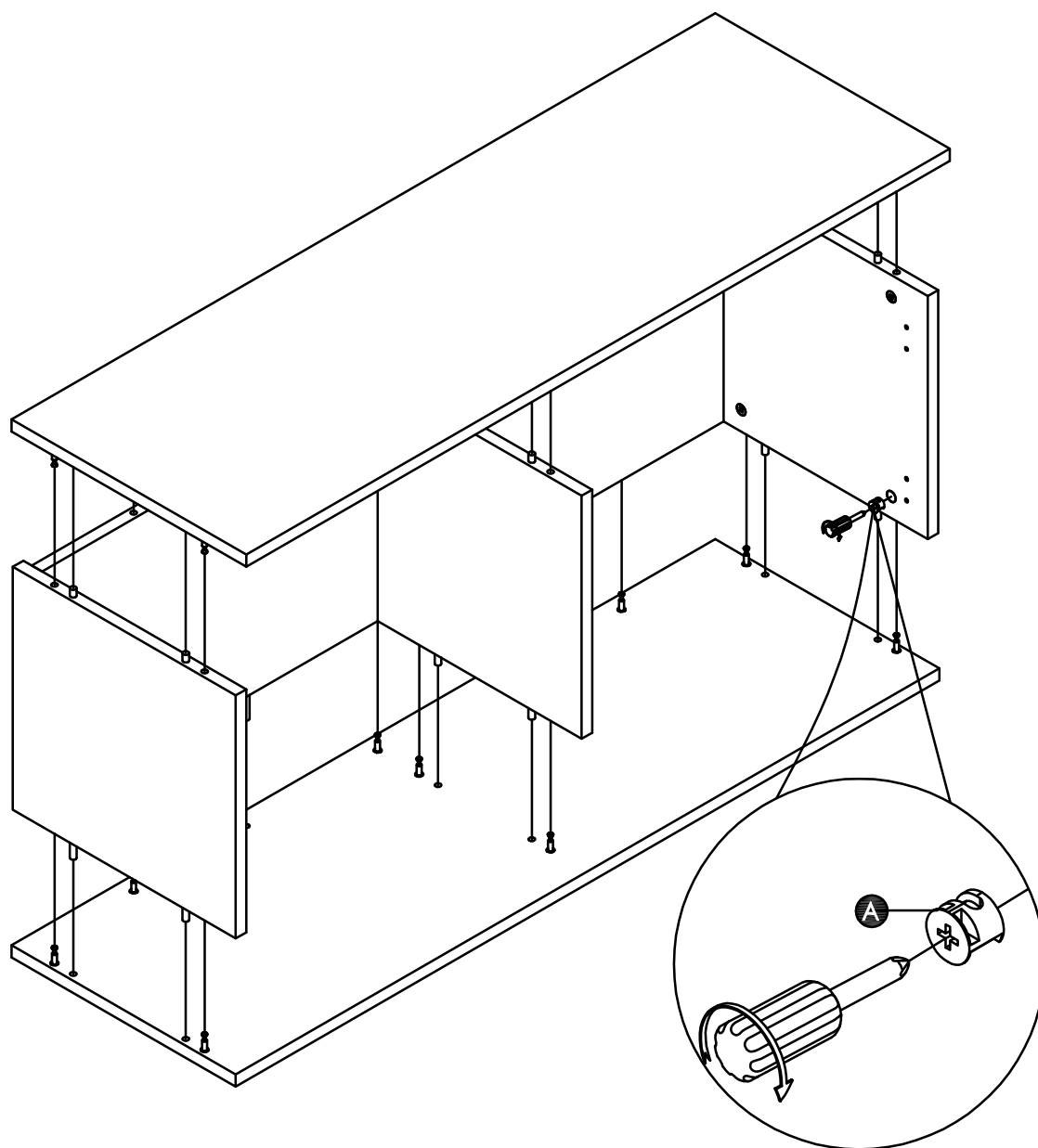


---

Install top and bottom panels

---

3

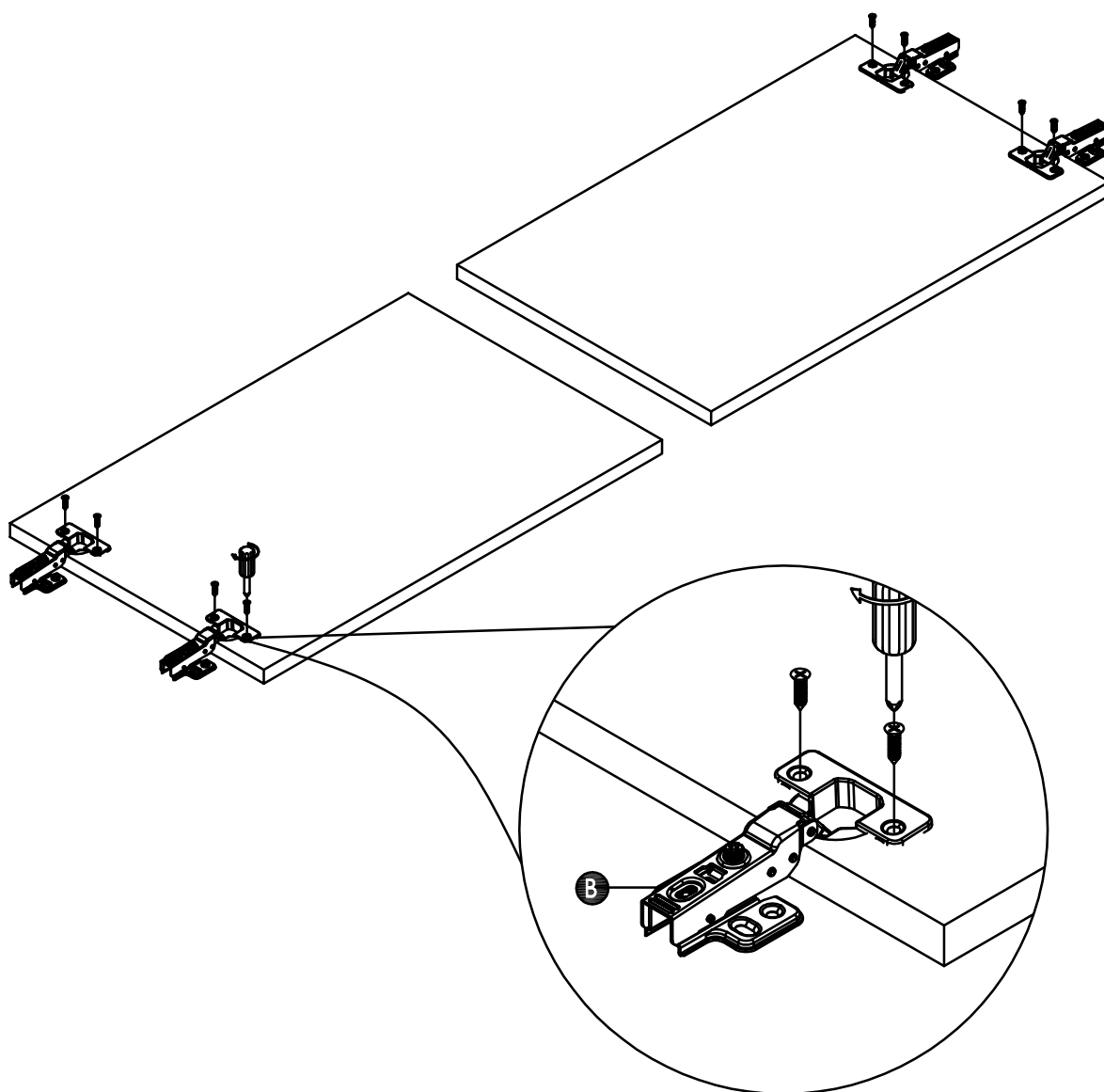


---

Attach the hinges to the door panels

---

4



 **B** full overlay hinge  
(x4)

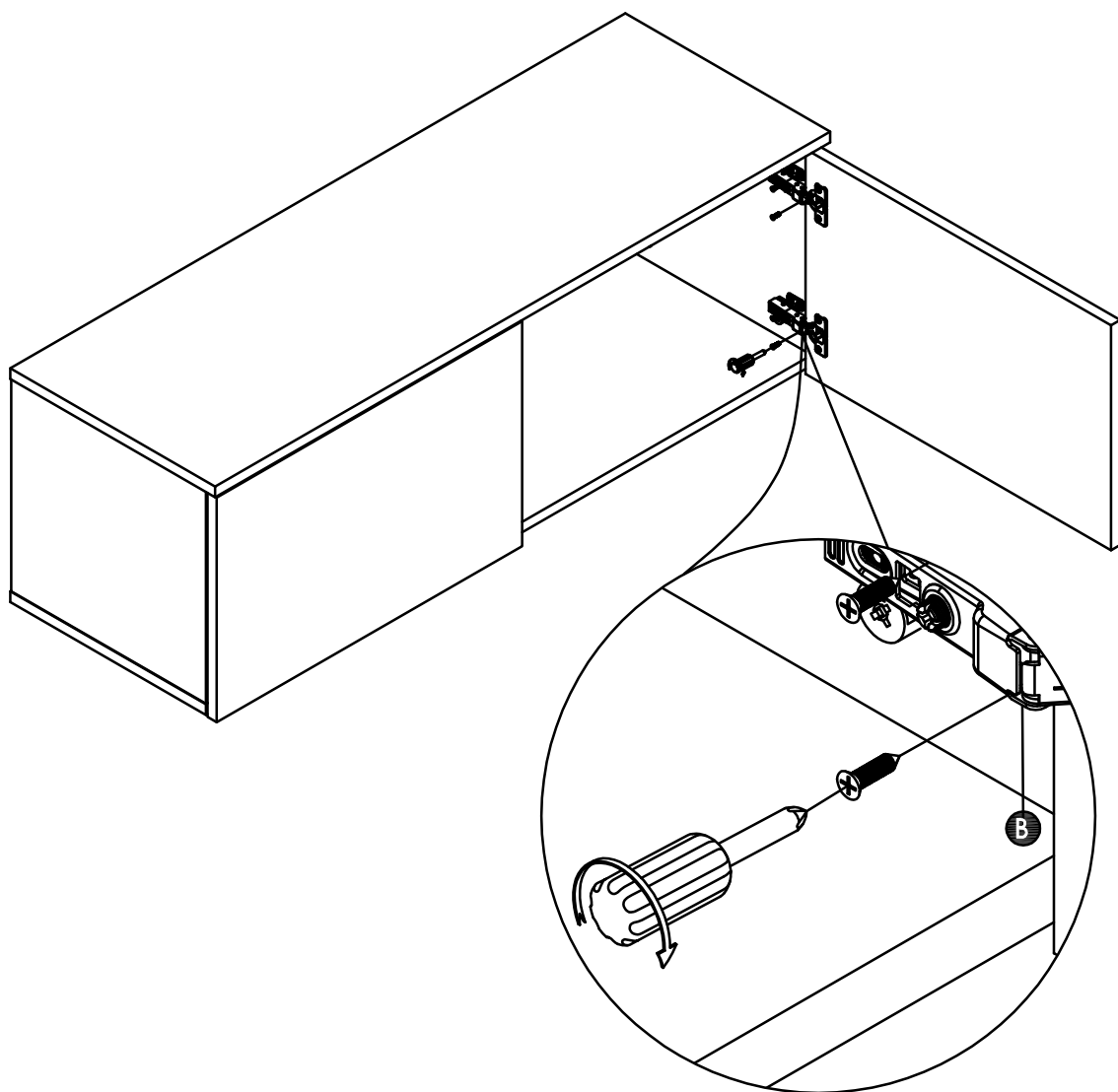


---

Install door panels

---

5

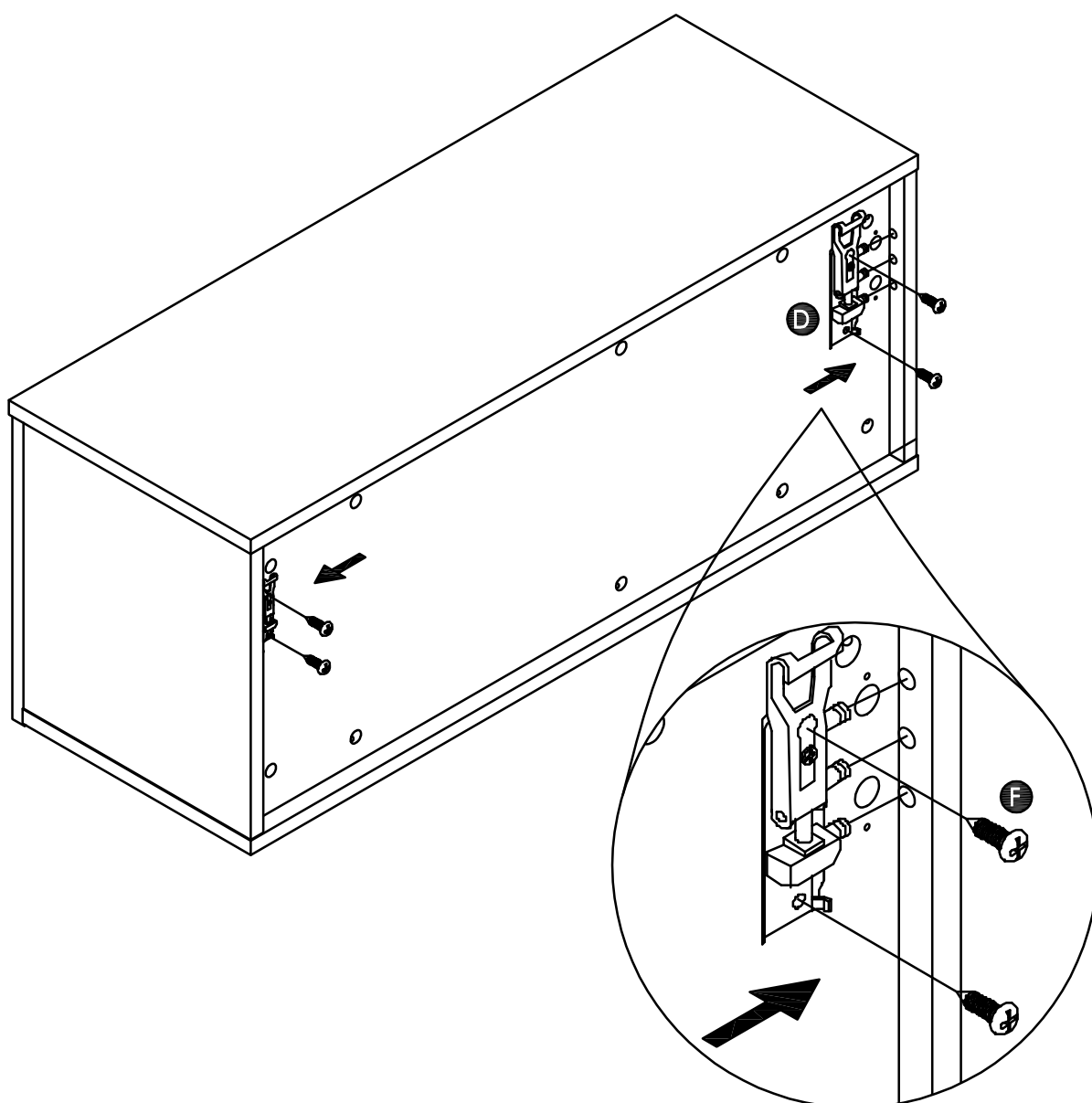


---

Attach the suspension brackets to the back of the cabinet.

---

6



**F** ST5\*16  
(x4)

**D** special shaped hardware  
(x2)

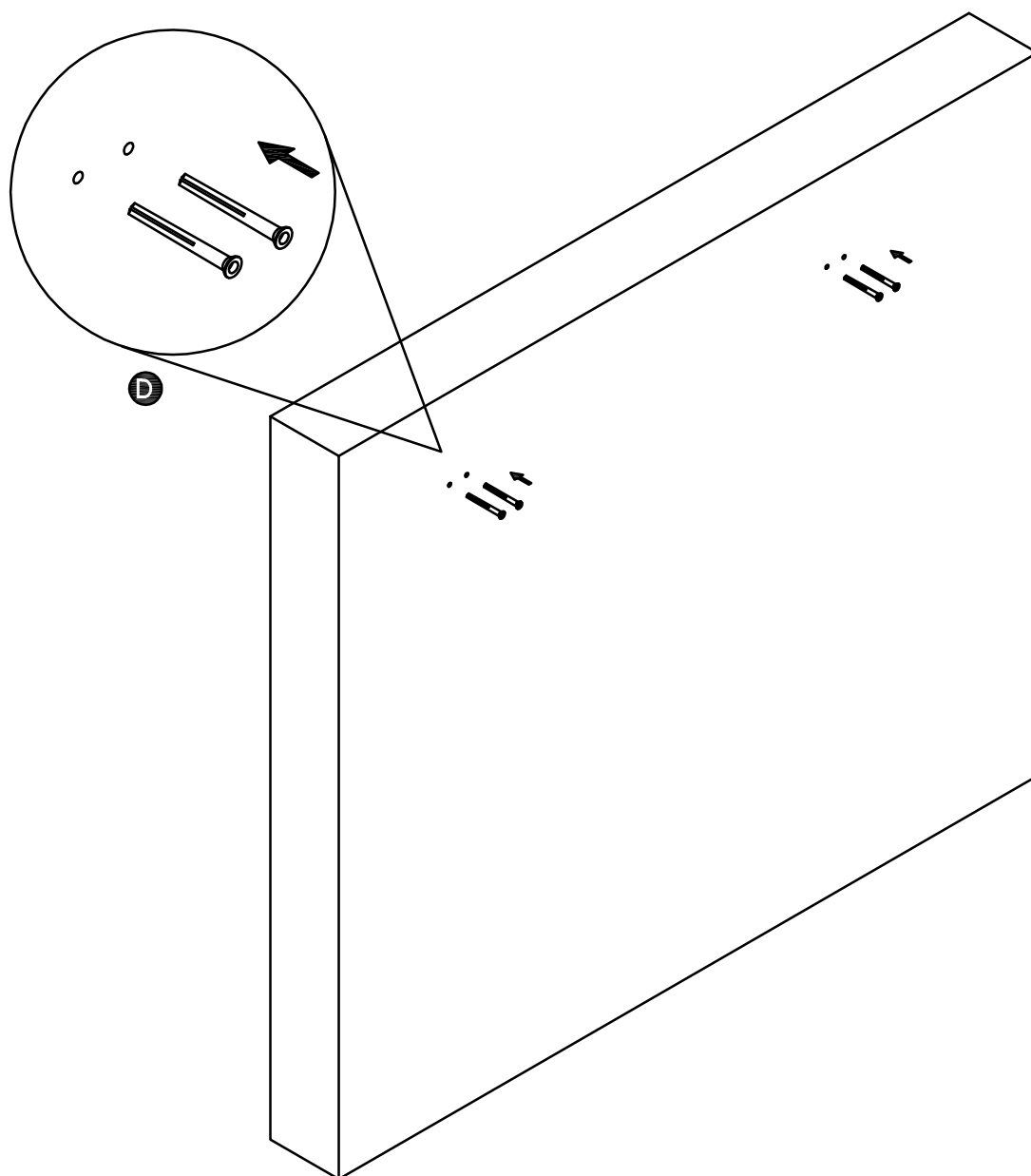
---

Install expansion screws into the wall.

---

7

Drill four holes into the wall using an electric hammer, based on the actual installation measurements.



 M6\*48  
(x4)

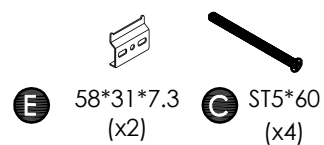
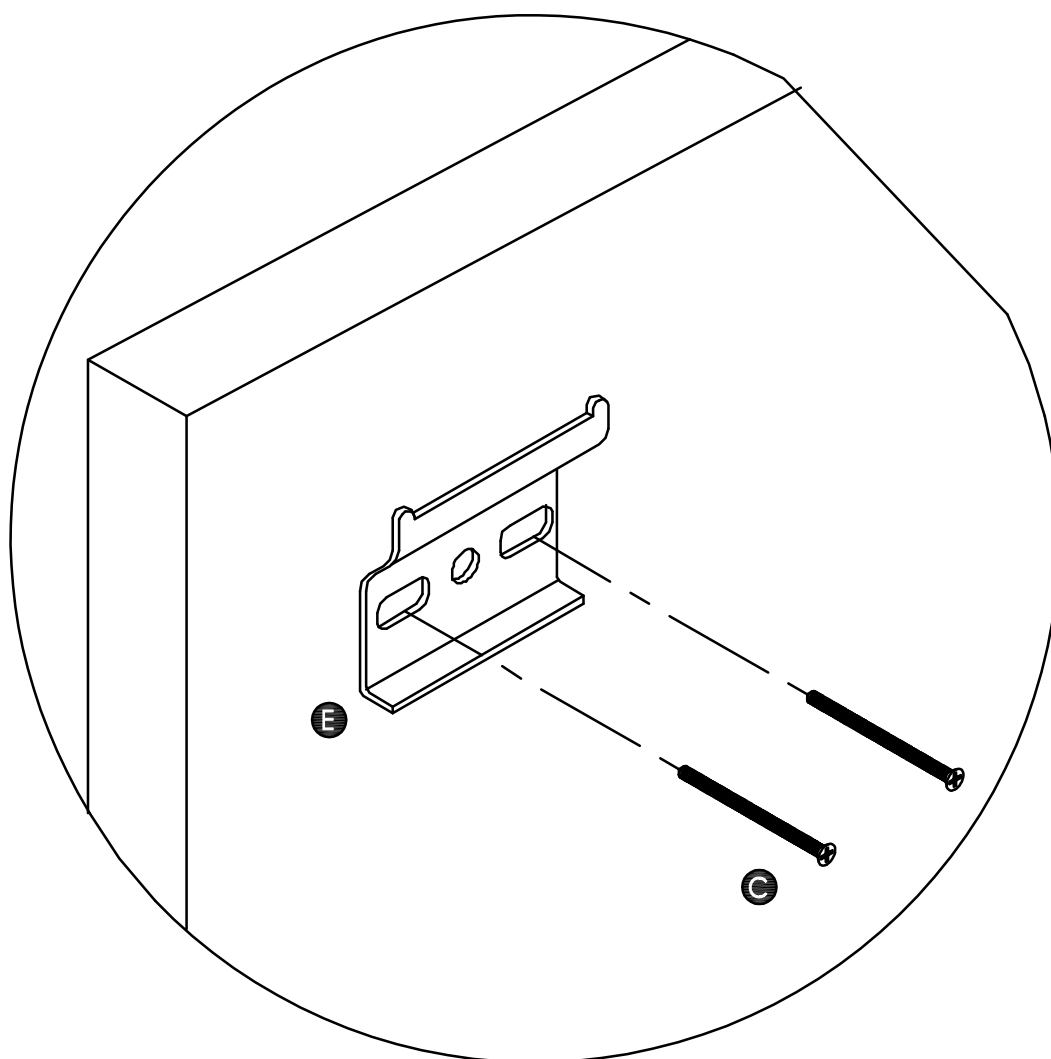
---

## Install mounting plates

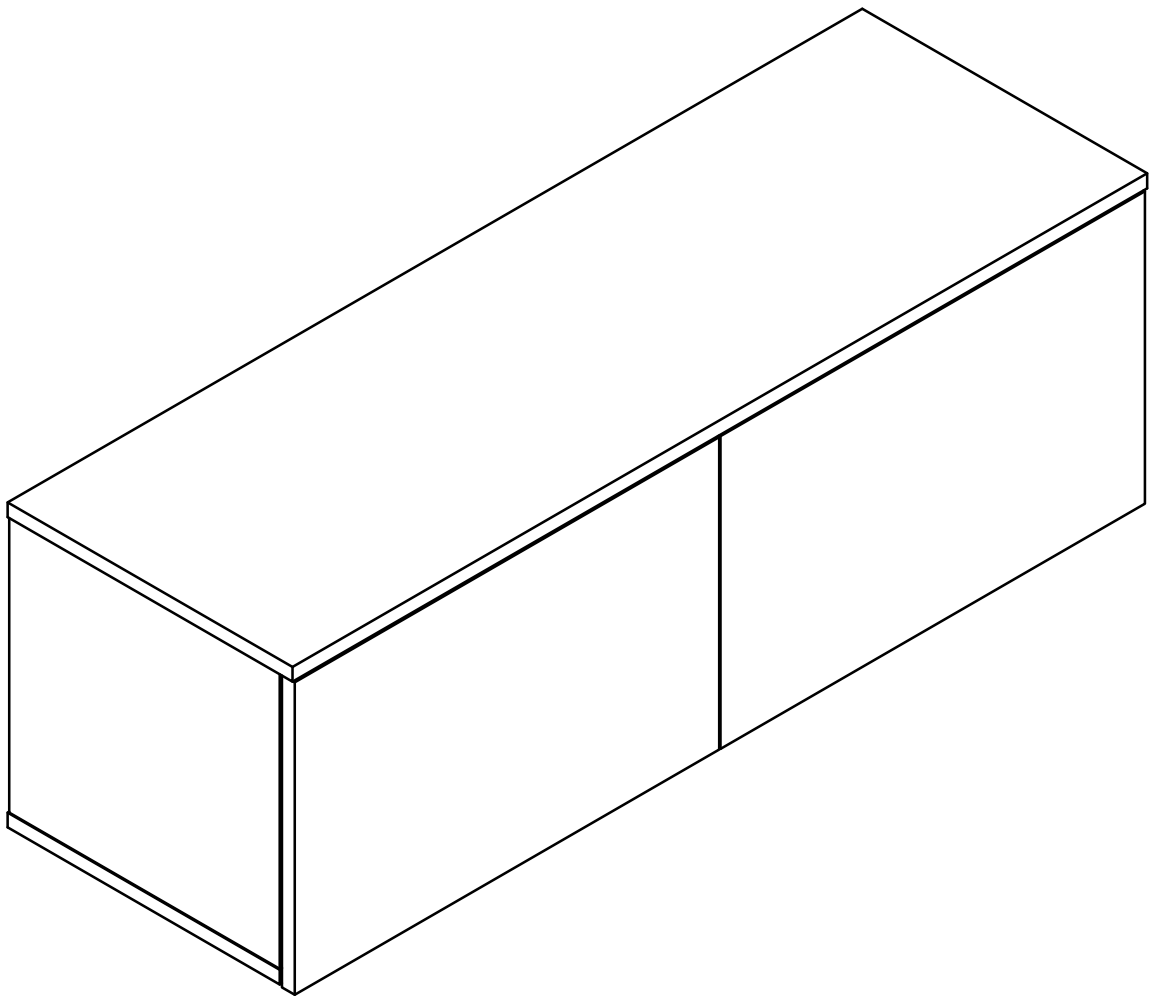
---

# 8

Use self-tapping screws to secure the mounting plates onto the expansion screws.



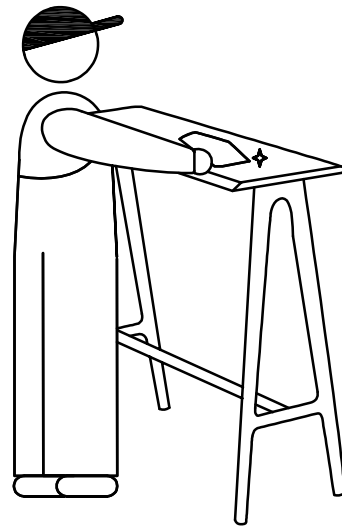
Done!



## Acceptance precautions



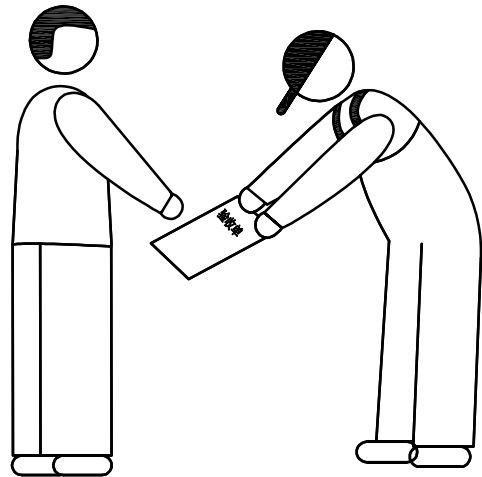
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery







U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



Firm's Website

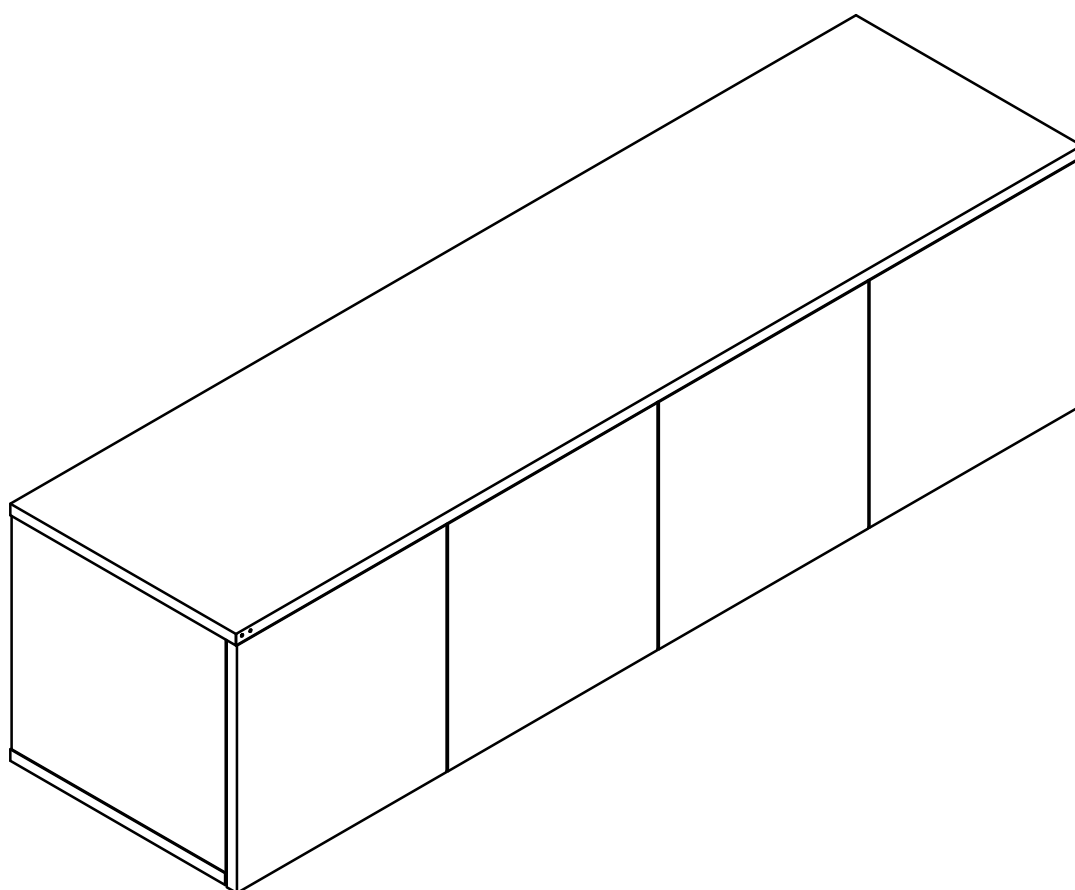


Wechat account



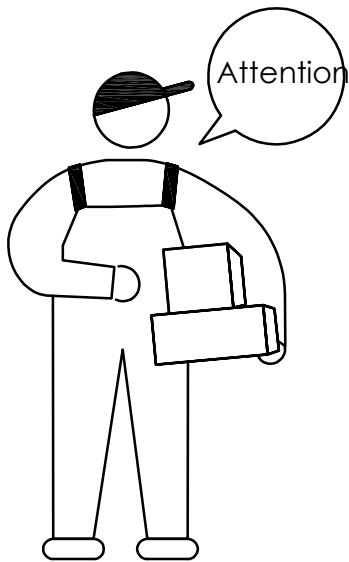


# Mall Series Overhead Storage With Doors DMA27-2 Assembly Instructions

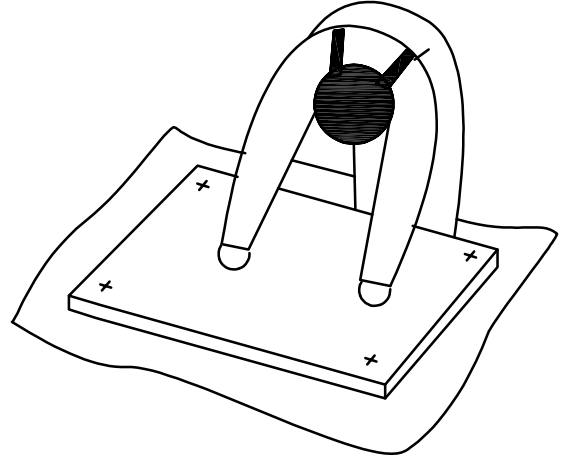


This instruction is apply to the assembly of DMA27-2.150035.  
Please read all this instruction before assembly and save it carefully.

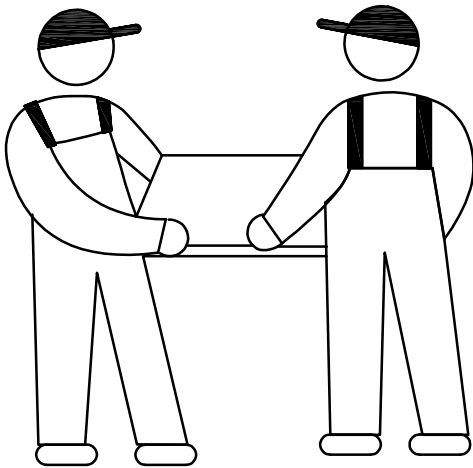
## Installation Notes



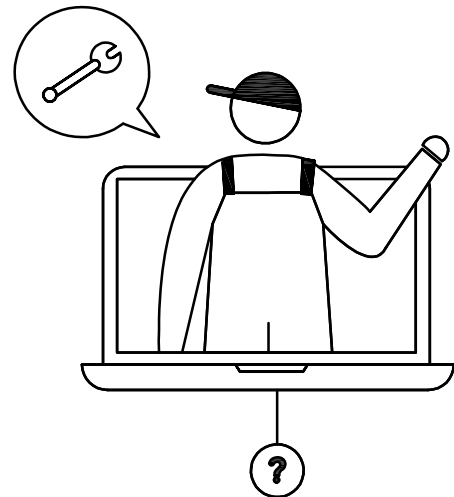
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

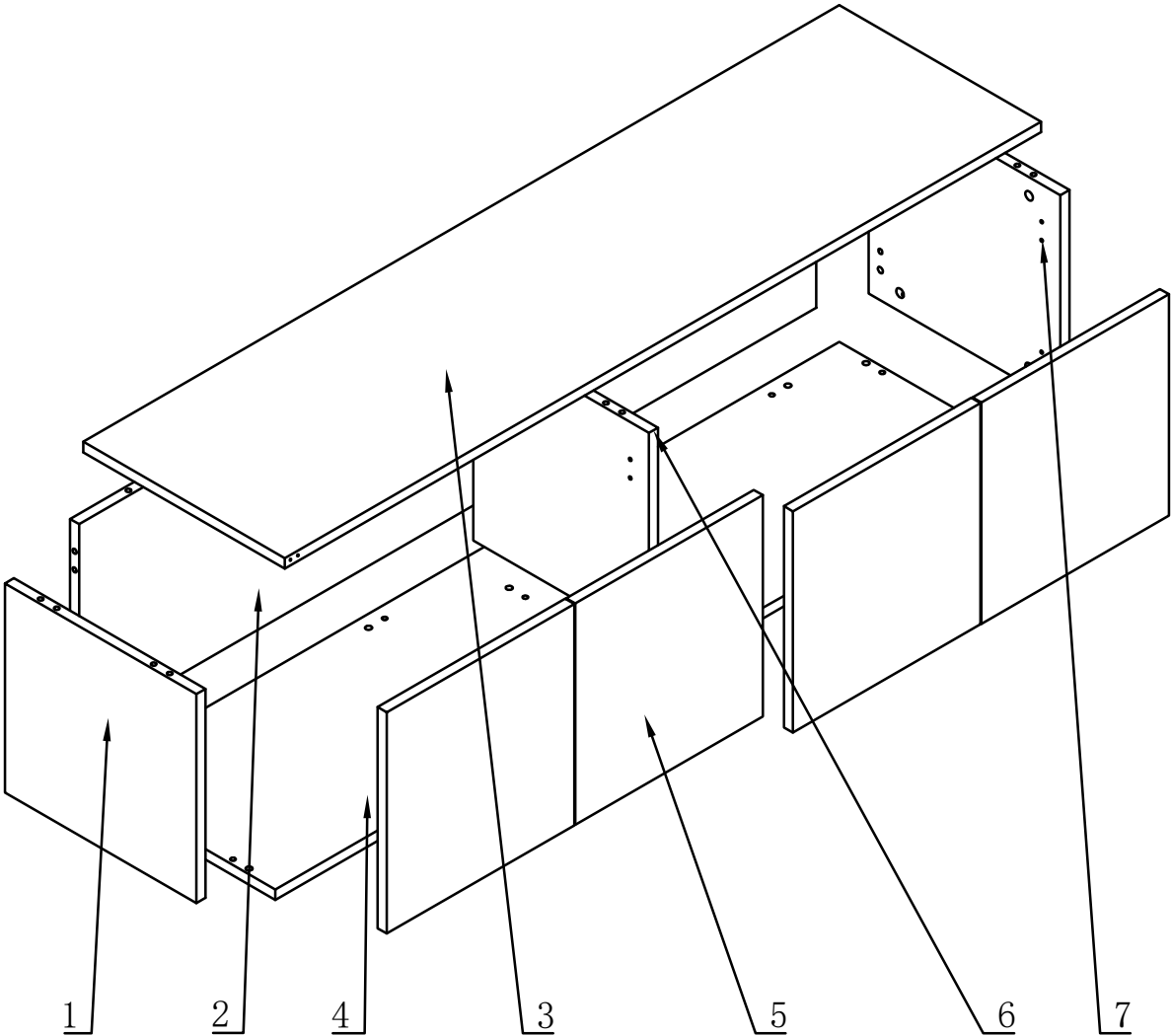


- ③ For any inquiries, please contact Sunon.



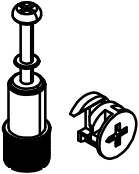
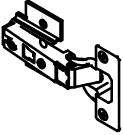
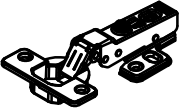
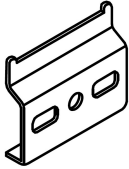
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name             | Quantity |
|--------|------------------|----------|
| 1      | left side panel  | 1        |
| 2      | back panel       | 1        |
| 3      | top panel        | 1        |
| 4      | bottom panel     | 1        |
| 5      | door panel       | 4        |
| 6      | stand panel      | 1        |
| 7      | right side panel | 1        |

## Parts listing

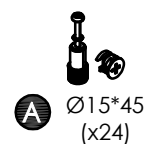
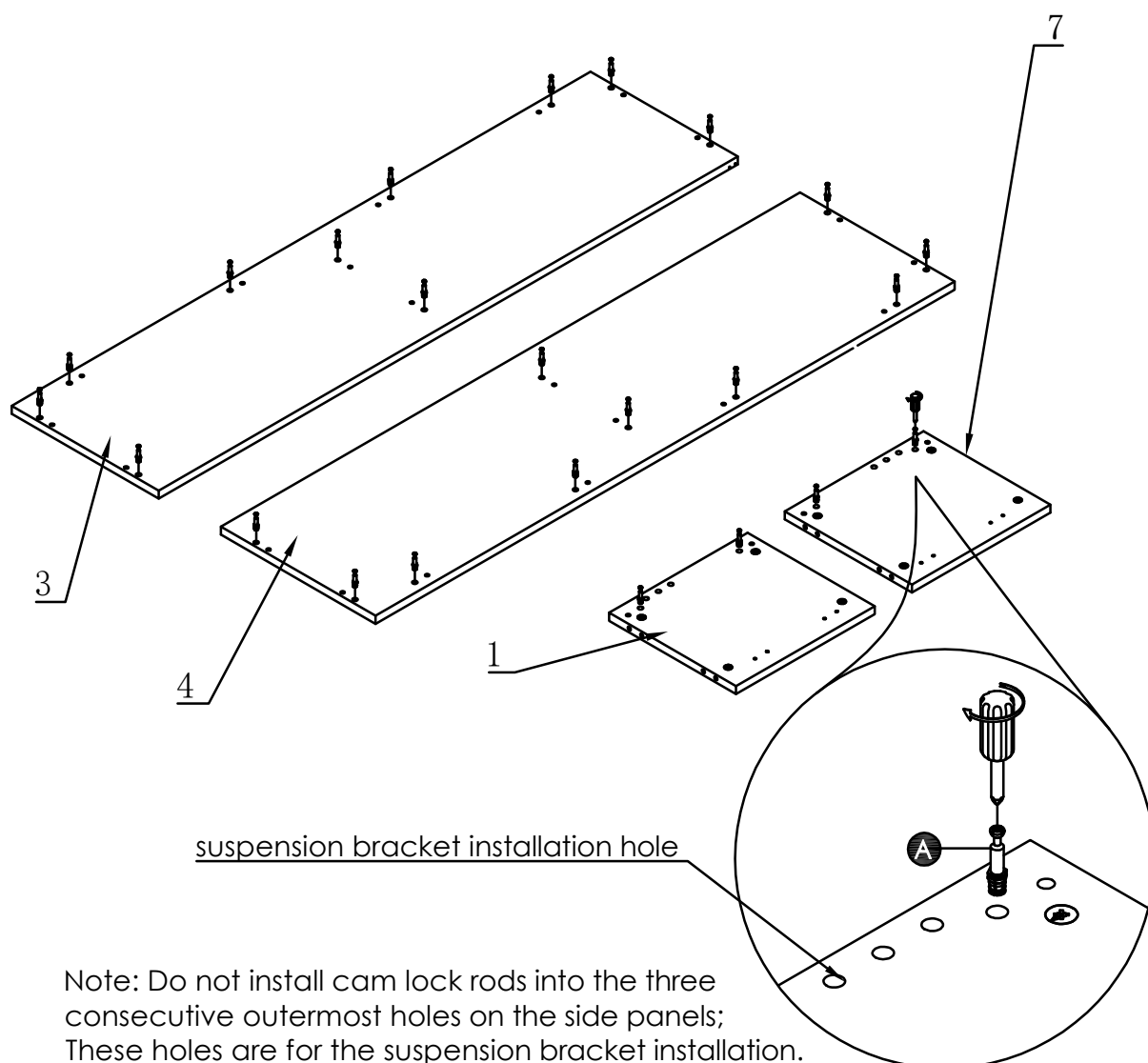
|                                                                                              |                                                                                              |                                                                                              |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>  |
| new cam lock    Ø15*22    24                                                                 | soft-close door hinges    full overlay hinge    4                                            | soft-close door hinges    half overlay hinge    4                                            |
| <b>D</b>    | <b>E</b>    | <b>F</b>  |
| cross countersunk self-tapping screws    ST5*60    4                                         | concealed suspension brackets    special shaped hardware    2                                | mounting plates    58*31*7.3    2                                                            |
| <b>G</b>  | <b>H</b>  |                                                                                              |
| expansion screws    M6*48    4                                                               | cross pan head self-tapping screws    ST5*16    4                                            |                                                                                              |

---

Insert cam lock rods into the top, bottom, and side panels.

---

# 1



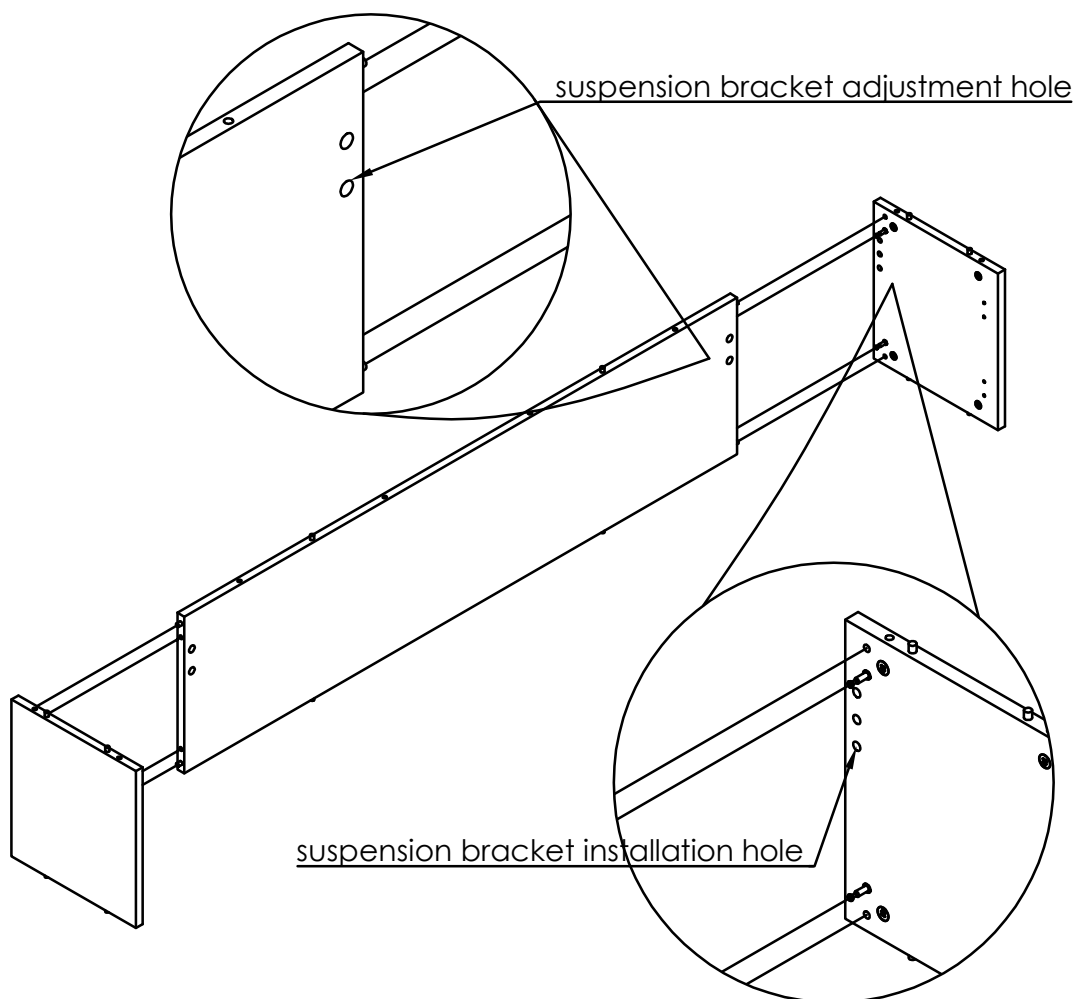
---

Attach the left and right side panels to the back panel.

---

# 2

Note: Ensure that the cam lock holes on the back panel face outward and that the back panel's suspension bracket adjustment hole is aligned with the side panel's suspension bracket installation hole on the same side.

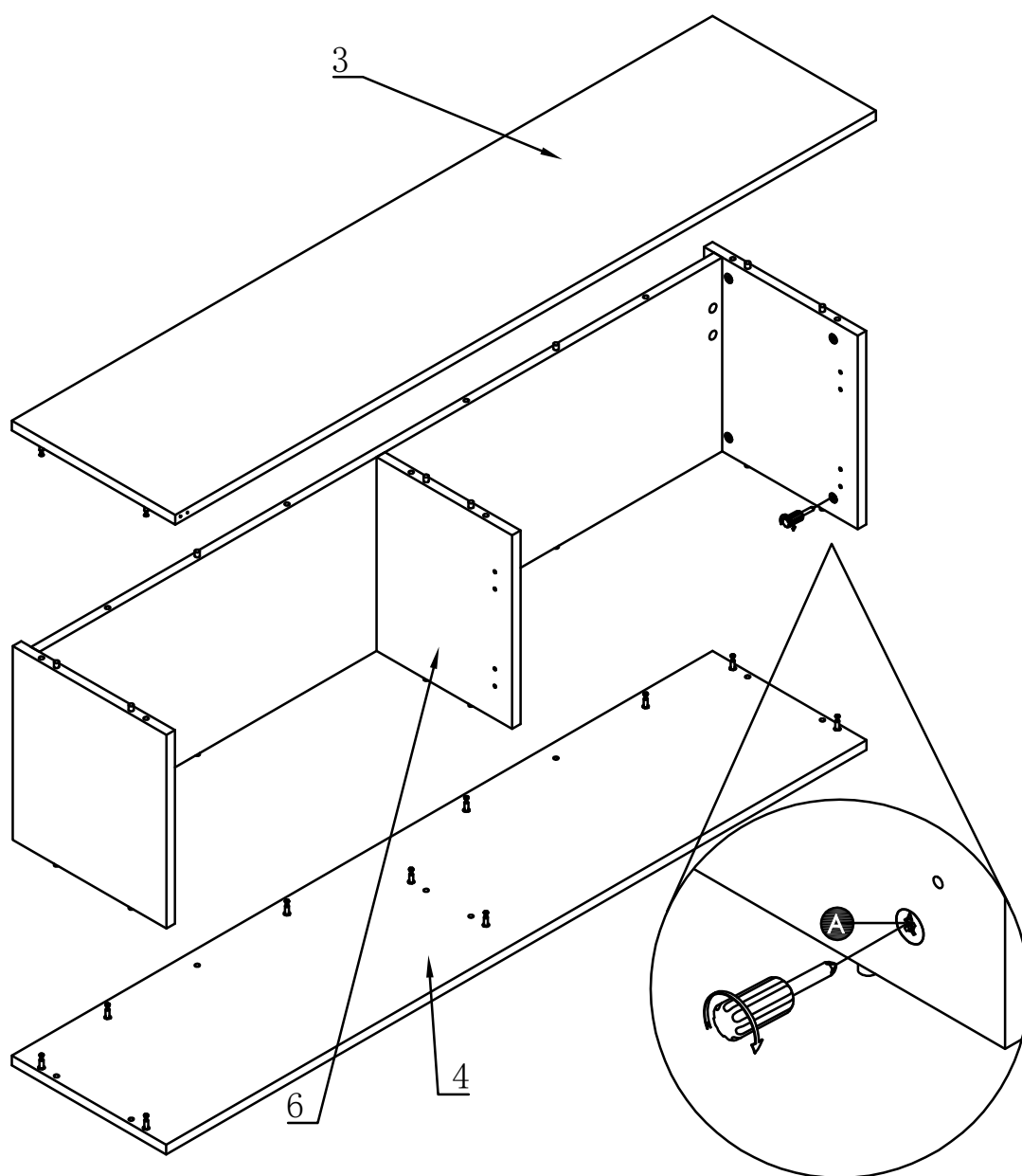


---

Install top and bottom panels

---

# 3



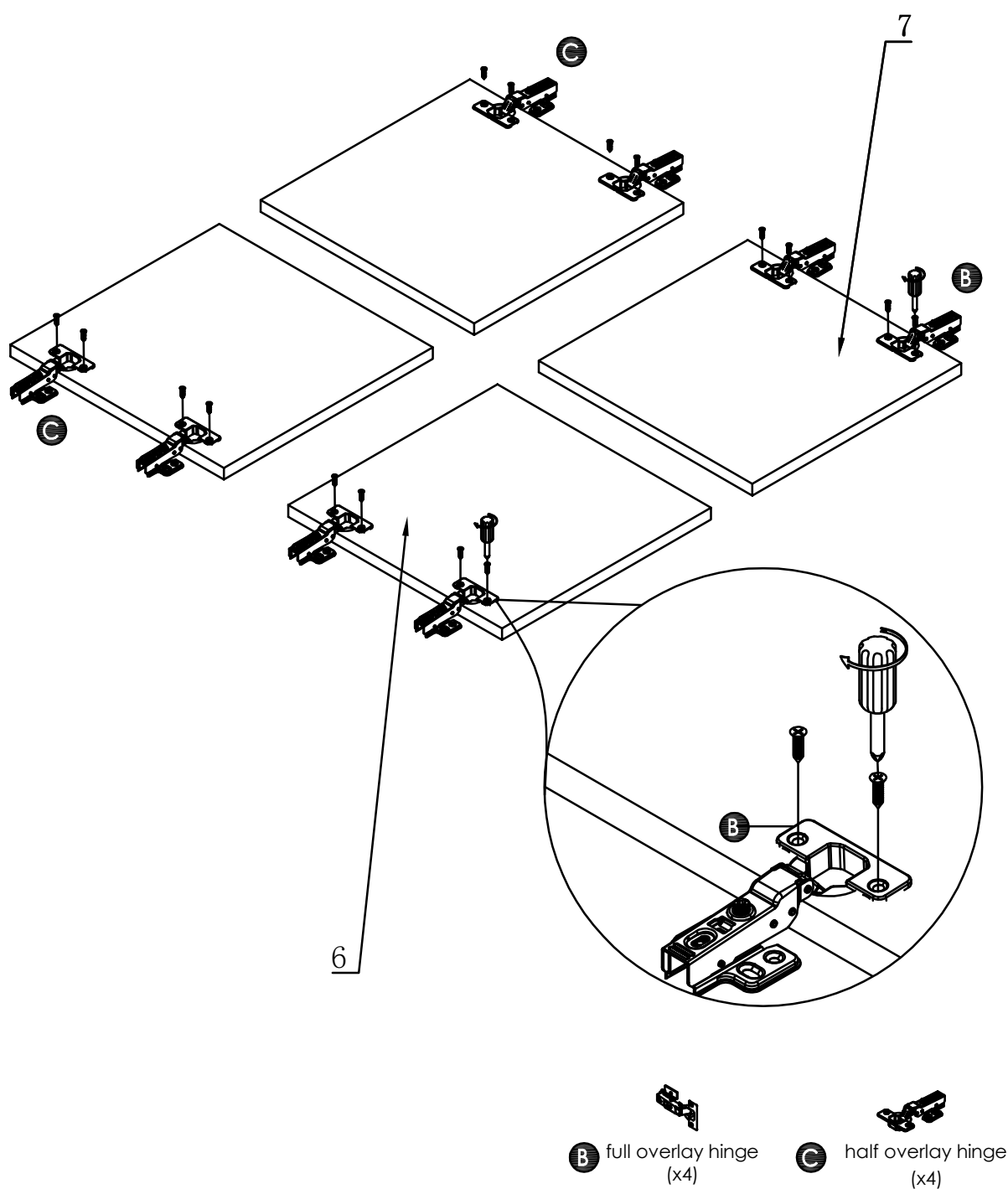
---

## Attach the hinges to the door panels

---

# 4

Use full overlay hinges on two door panels.  
Use half overlay hinges on the other two door panels.





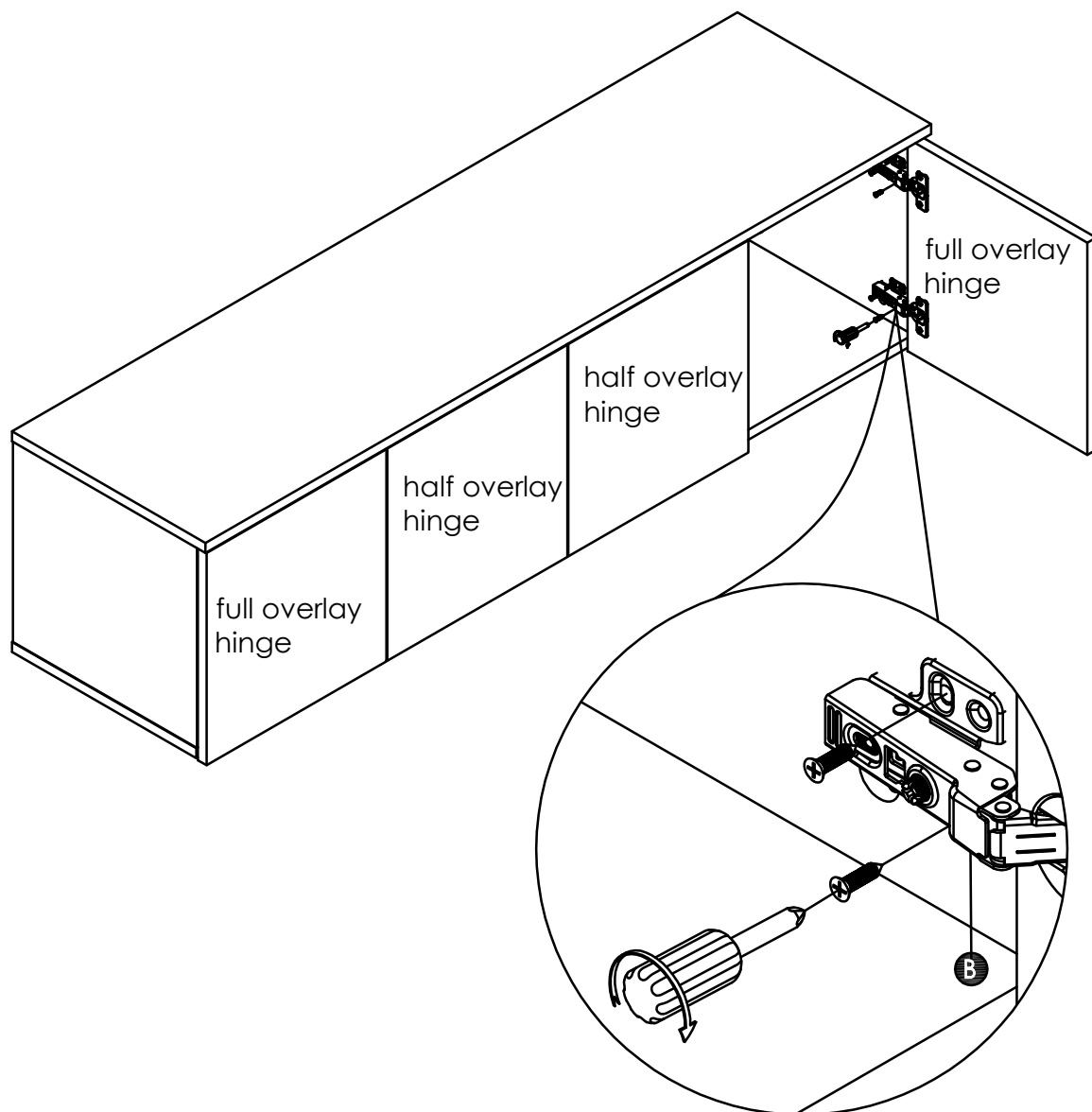
---

## Install door panels

---

# 5

Attach the door panels with full overlay hinges to the left and right sides of the cabinet.  
Attach the door panels with half overlay hinges to the center of the cabinet.

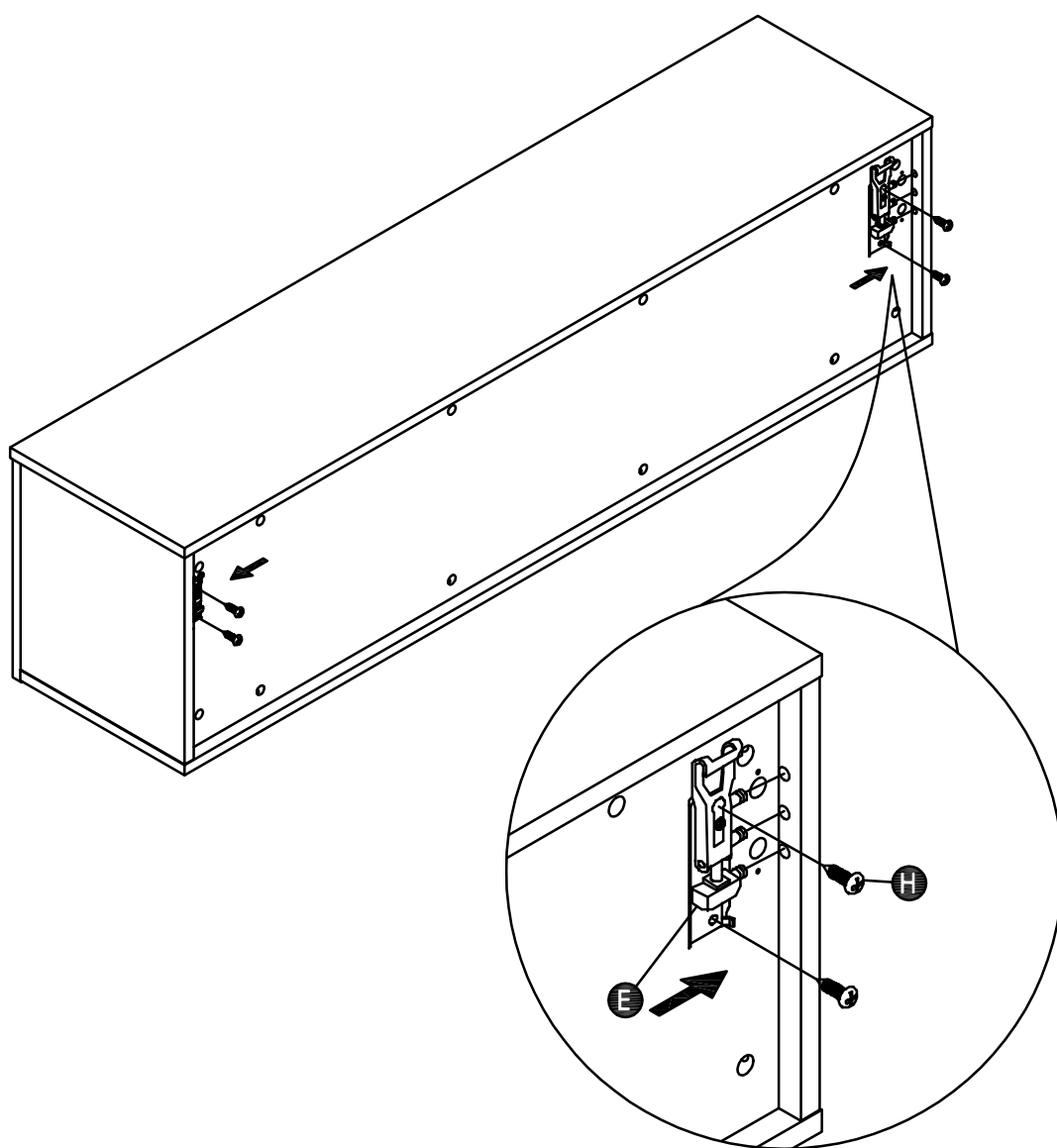


---

Attach the suspension brackets to the back of the cabinet.

---

6



-  **E** special shaped hardware (x2)  **H** ST5\*16 (x4)

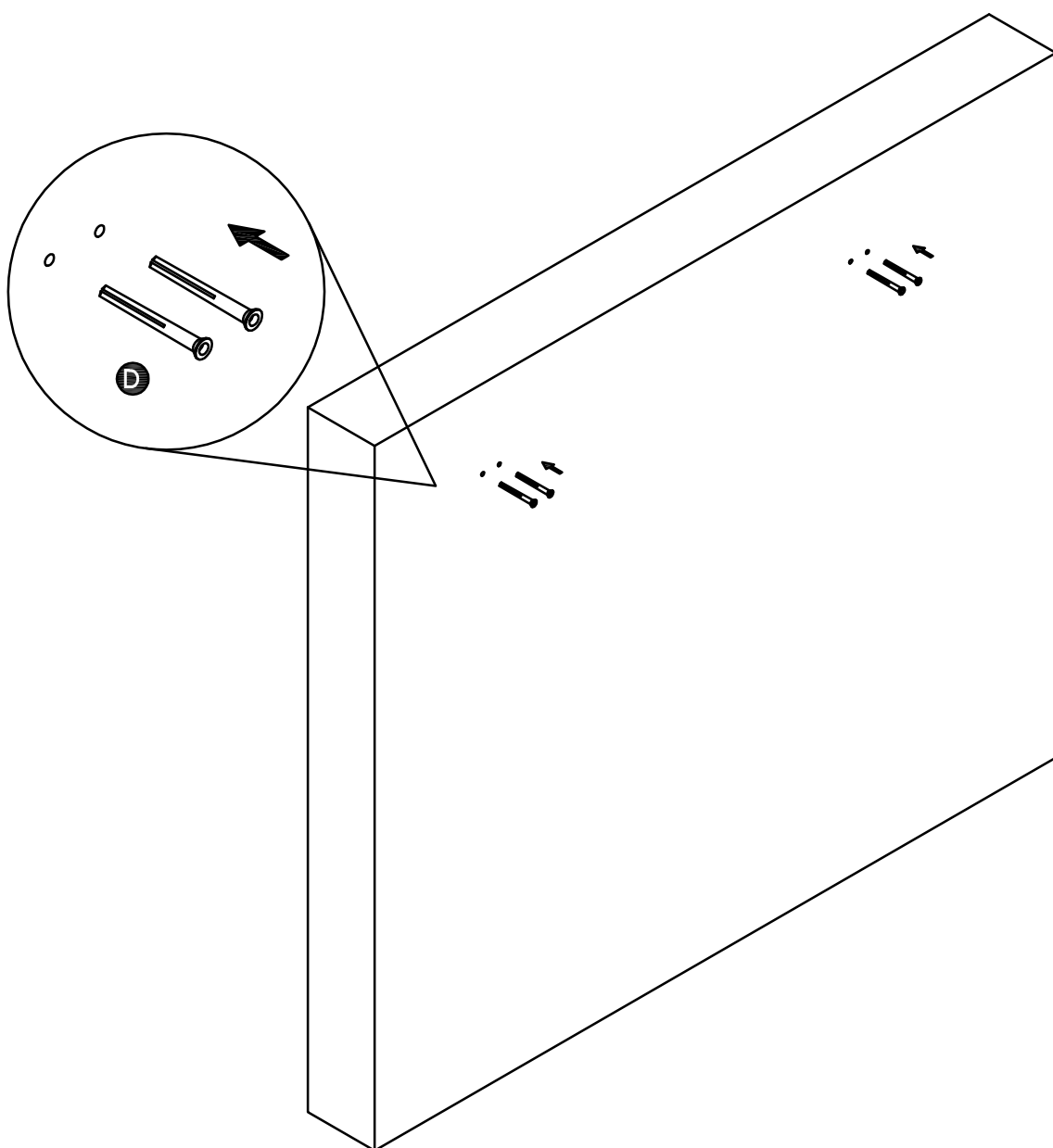
---

Install expansion screws into the wall.

---

7

Drill four holes into the wall using an electric hammer, based on the actual installation measurements.



 M6\*48  
(x4)

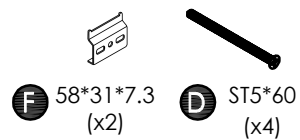
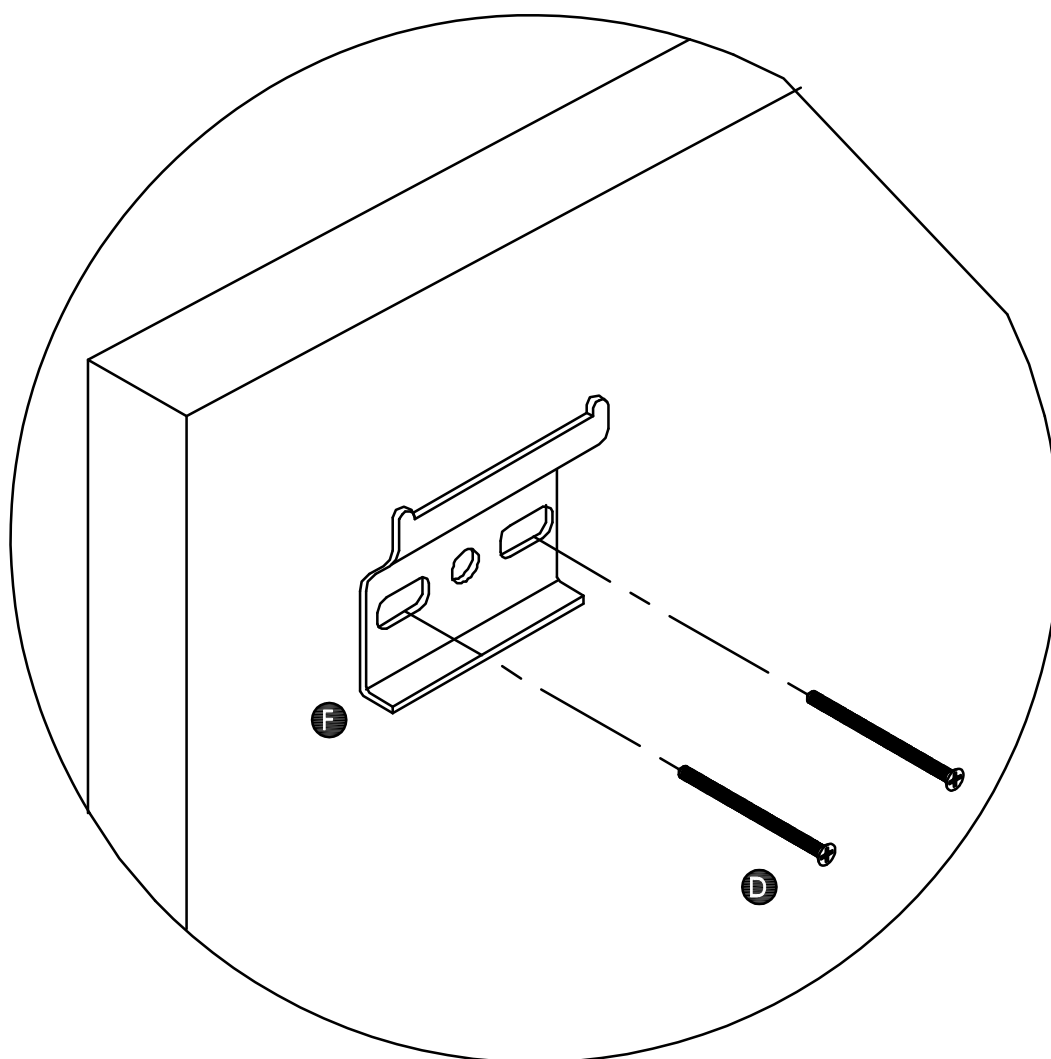
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## Install mounting plates

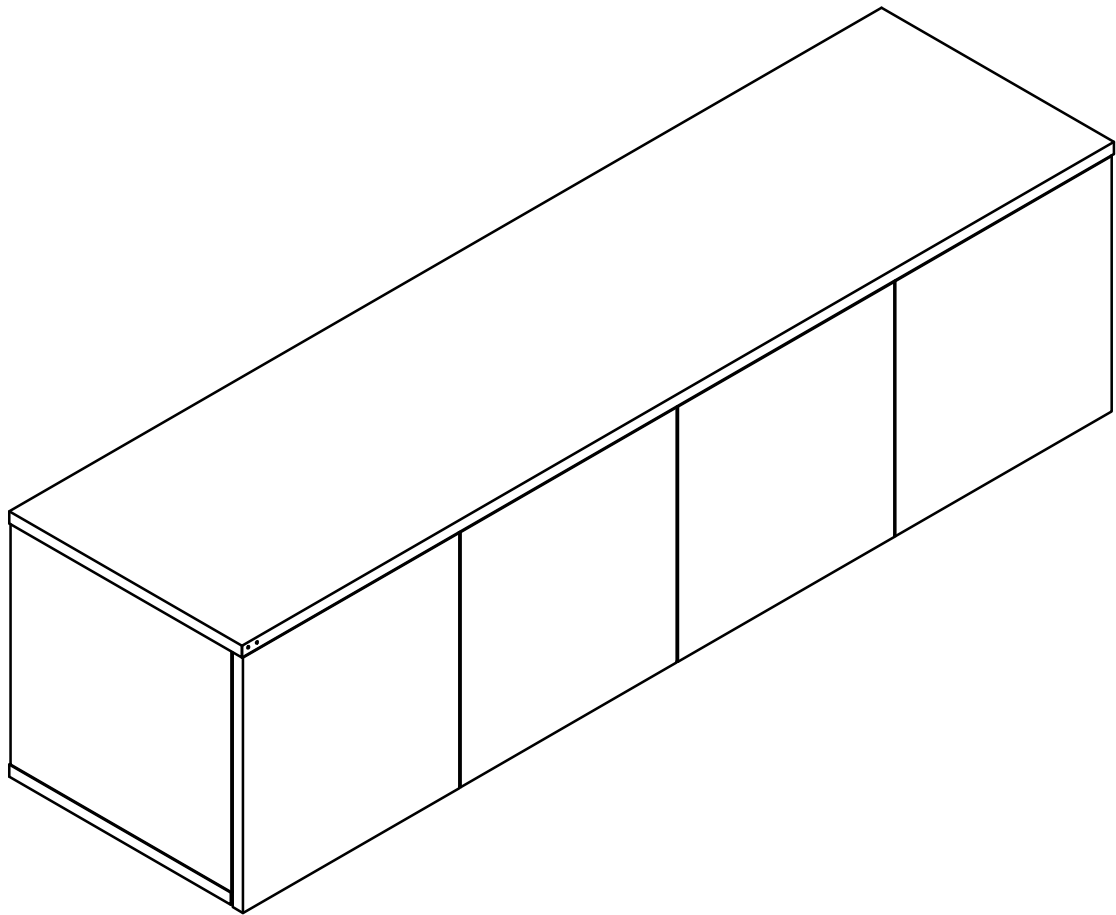
---

# 8

Use self-tapping screws to secure the mounting plates onto the expansion screws.



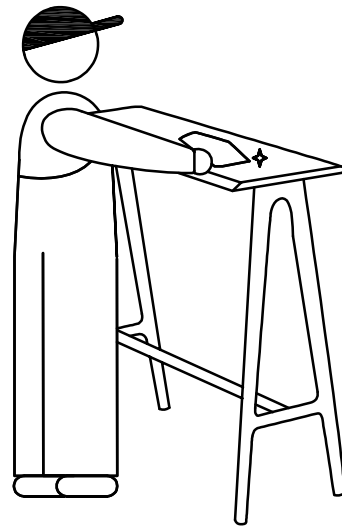
Done!



## Acceptance precautions



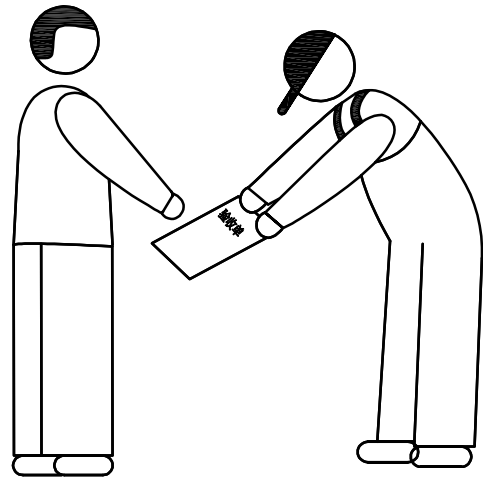
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery







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525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



Firm's Website

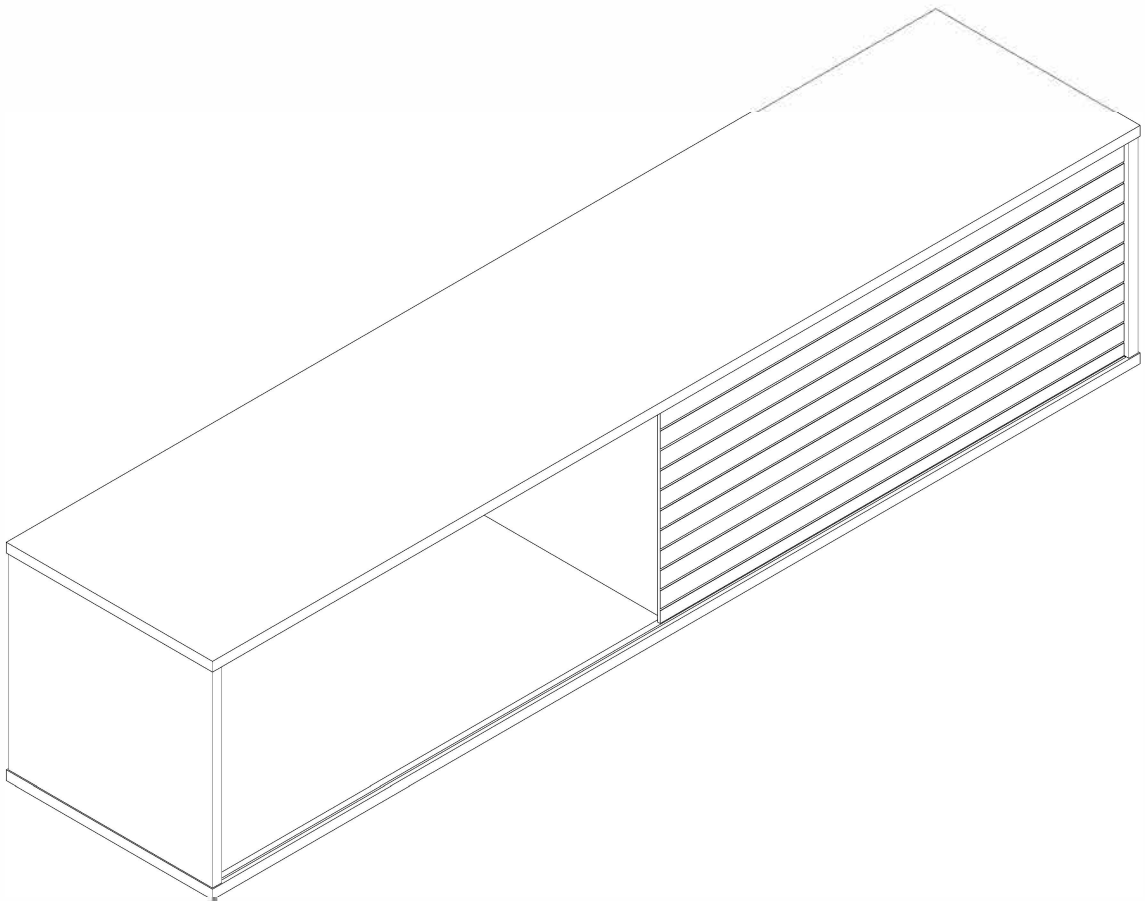


Wechat account





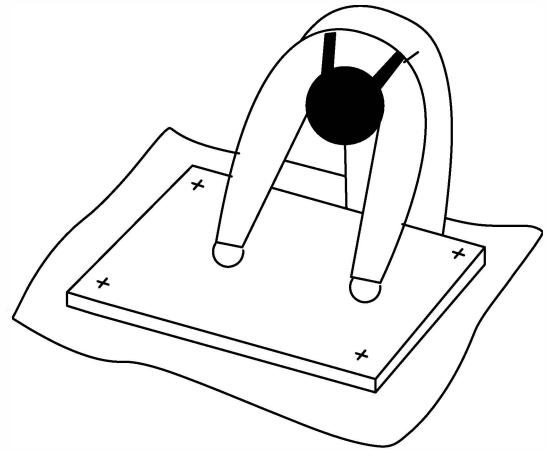
# **DMA 28 Series Wall-mount Overhead Storage Assembly Manual**



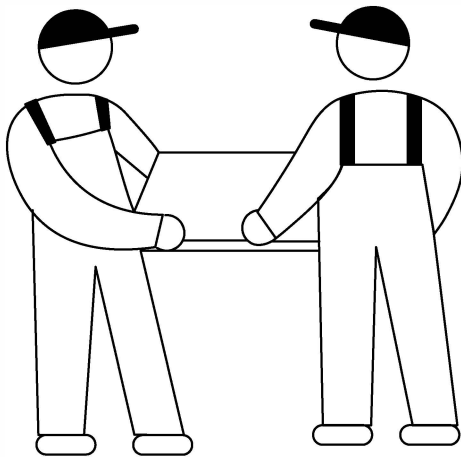
The instructions within apply only to the DMA28 Series. Please read and understand before assembly

Tips for a successful installation

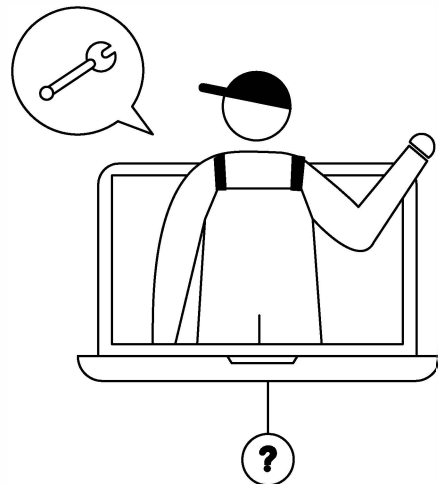
Pad work surfaces to prevent surface damage



Team Lift!



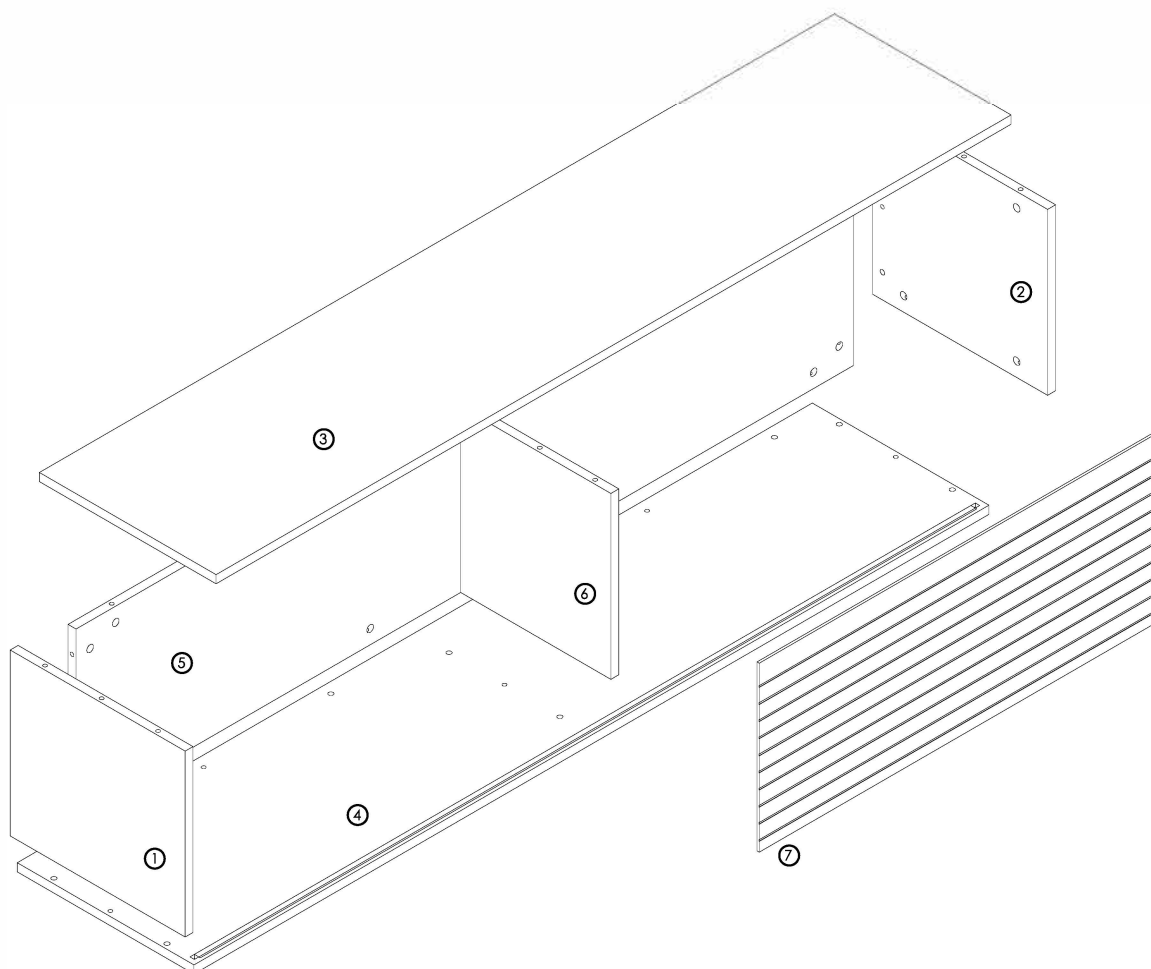
Contact Sunon Global with any questions or concerns



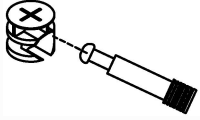
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

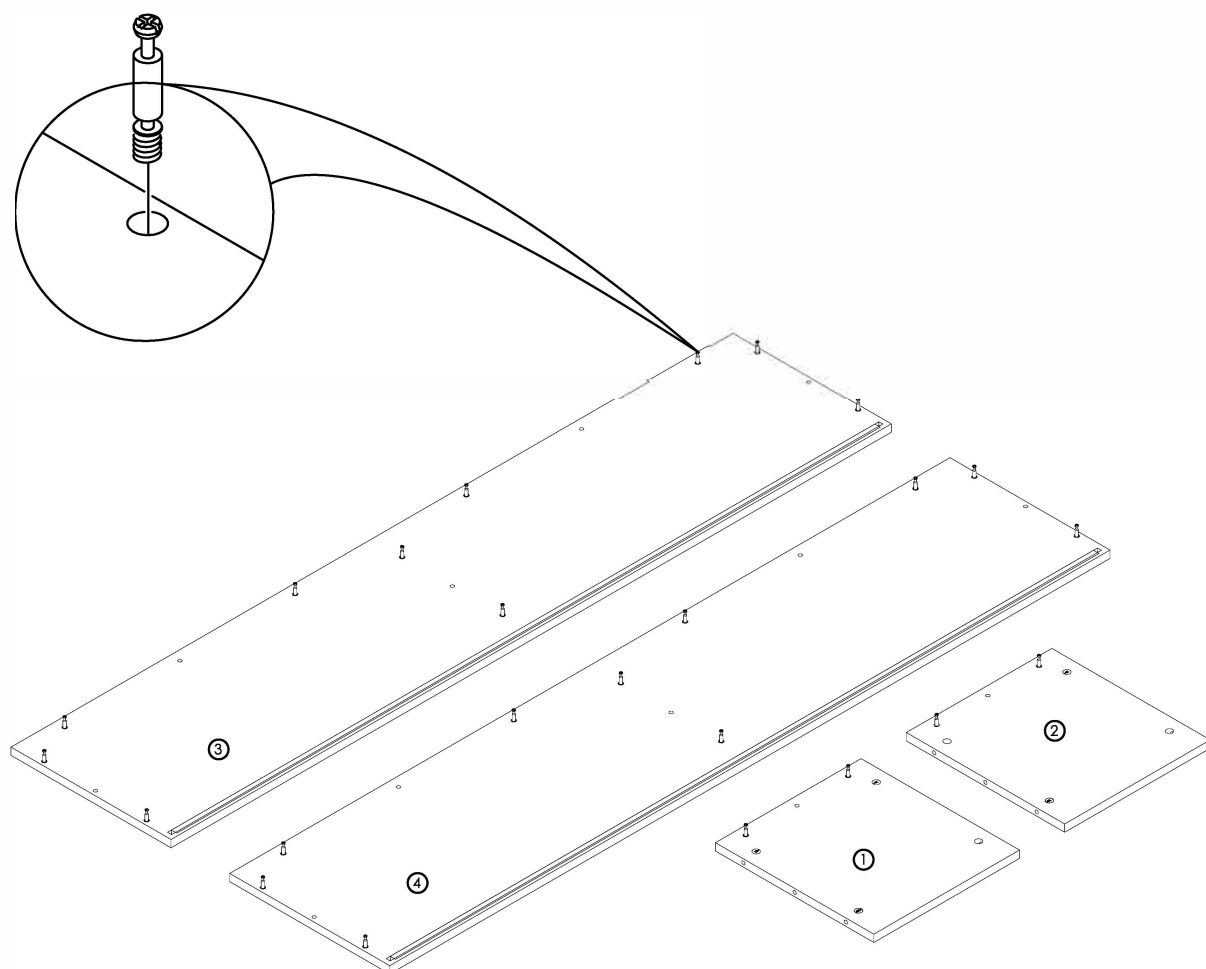
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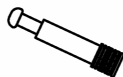


|   | Name              |   |
|---|-------------------|---|
| 1 | Side Panel, left  | 1 |
| 2 | Side Panel, right | 1 |
| 3 | Top Panel Back    | 1 |
| 4 | Panel Bottom      | 1 |
| 5 | Panel Divider     | 1 |
| 6 | Panel             | 1 |
| 7 | Felt Sliding Door | 1 |

|                                                                                                                                                                     |                                                                                                                                                                     |                                                                                                                                                                                               |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="151 347 199 392">A</div> <div data-bbox="371 414 422 510">  </div> | <div data-bbox="598 347 646 392">B</div> <div data-bbox="727 414 927 533">  </div> | <div data-bbox="1045 347 1093 392">C</div>                                                                                                                                                    |
| <div data-bbox="188 584 284 636">Machine<br/>Screw</div> <div data-bbox="360 595 474 631">M6x12</div> <div data-bbox="520 600 547 631">8</div>                      | <div data-bbox="628 595 740 620">Cam-lock</div> <div data-bbox="799 595 927 631">Φ15x45</div> <div data-bbox="968 584 1015 620">24</div>                            | <div data-bbox="1082 584 1158 636">Wood<br/>Screw</div> <div data-bbox="1182 613 1209 631">—</div> <div data-bbox="1252 595 1380 631">ST5*50</div> <div data-bbox="1423 600 1450 631">8</div> |
| <div data-bbox="151 663 199 707">D</div> <div data-bbox="371 703 422 851">  </div> | <div data-bbox="598 663 646 707">E</div> <div data-bbox="785 714 807 846">  </div> |                                                                                                                                                                                               |
| <div data-bbox="146 889 280 947">Wall Mount<br/>Bracket</div> <div data-bbox="320 907 488 943">54*15*140</div> <div data-bbox="520 911 547 943">8</div>             | <div data-bbox="612 911 699 943">Dowel</div> <div data-bbox="756 907 865 943">M6*48</div> <div data-bbox="954 911 981 943">8</div>                                  |                                                                                                                                                                                               |

# 1

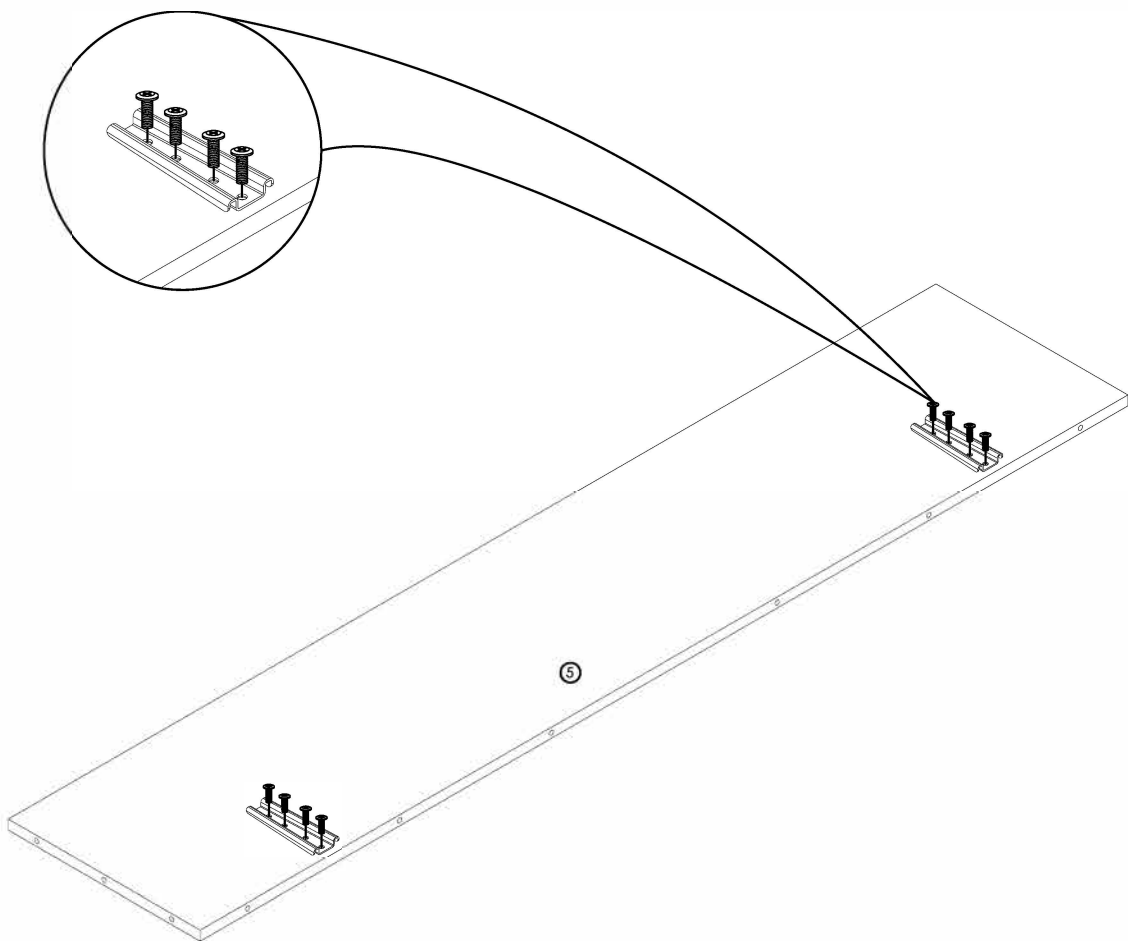


**B**   $\Phi 15*45$   
(24x)

---

---

# 2



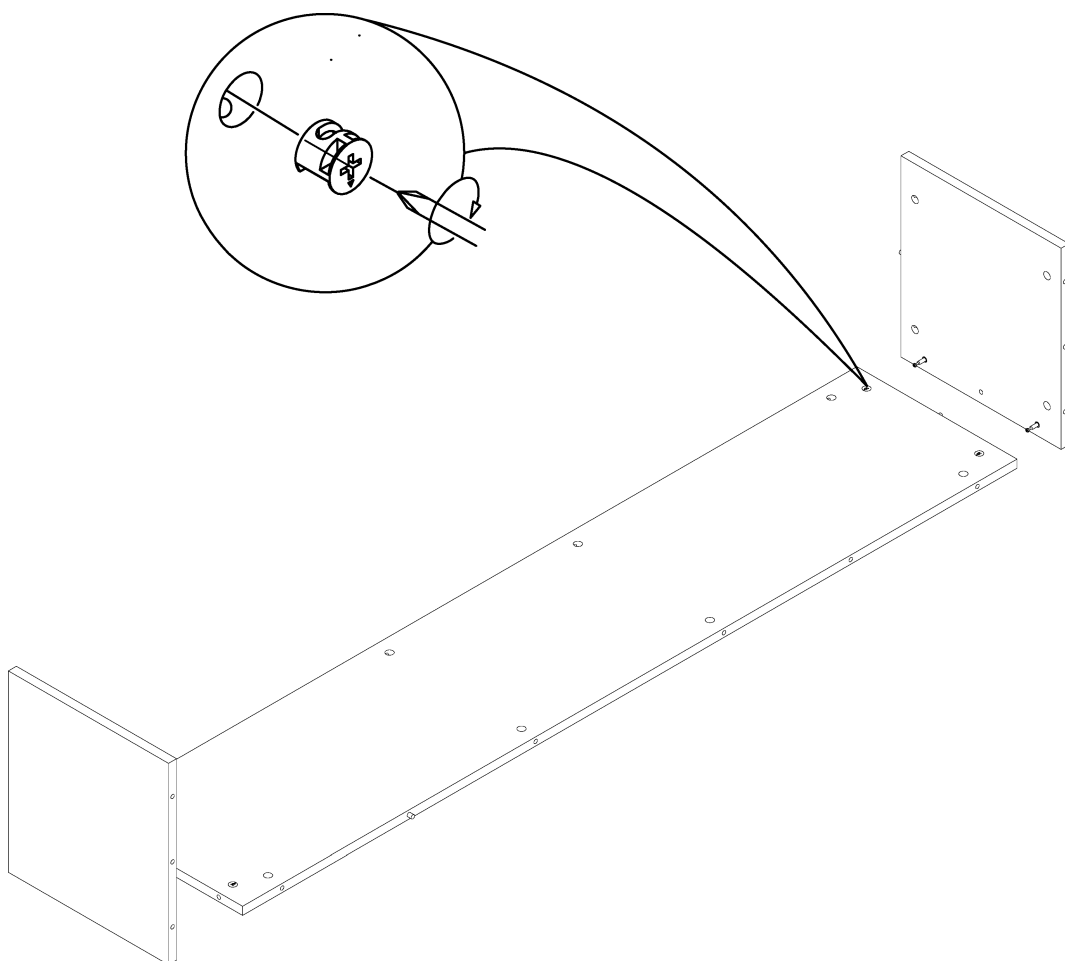
**D** 54\*15\*140  
(X2)

**A** M6\*12  
(8x)

---

---

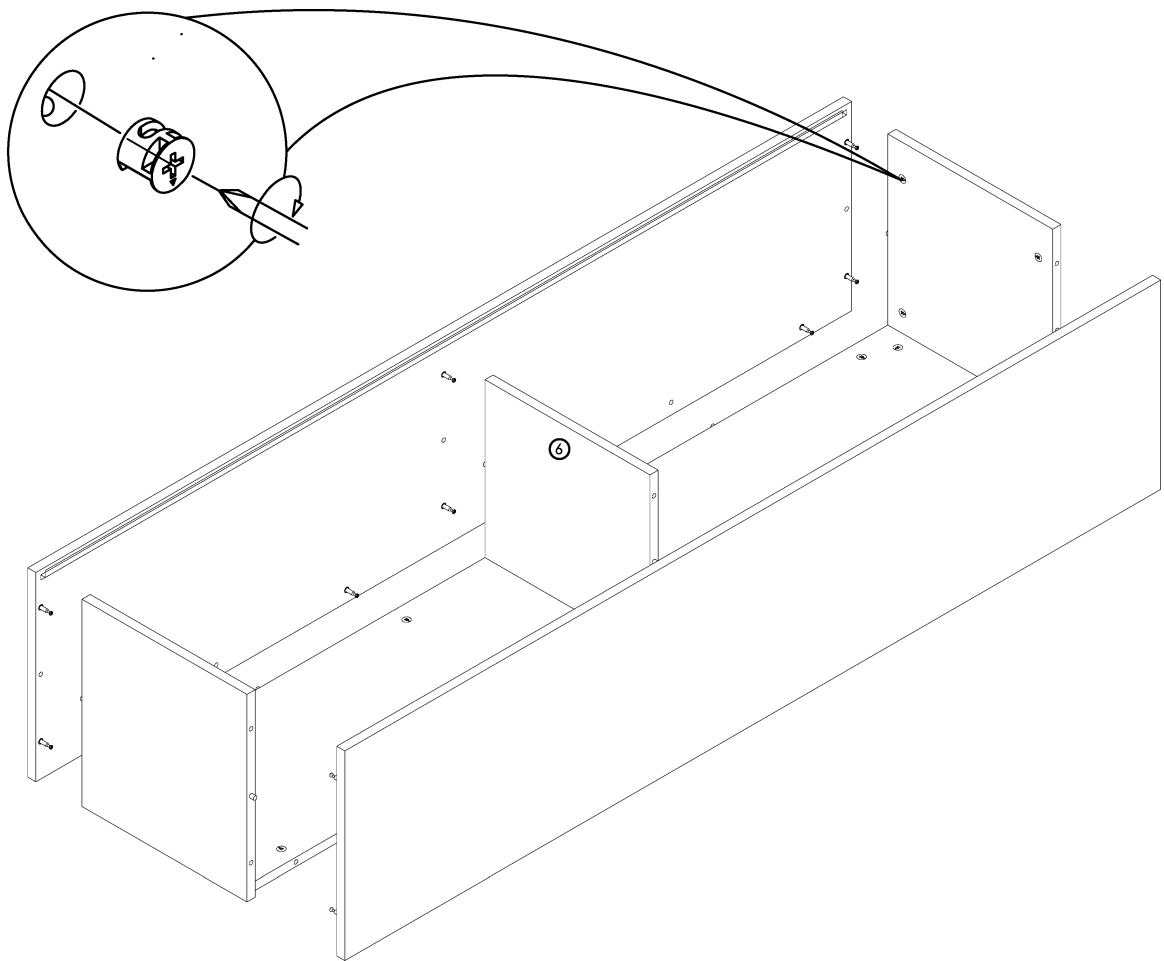
# 3



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---

# 4

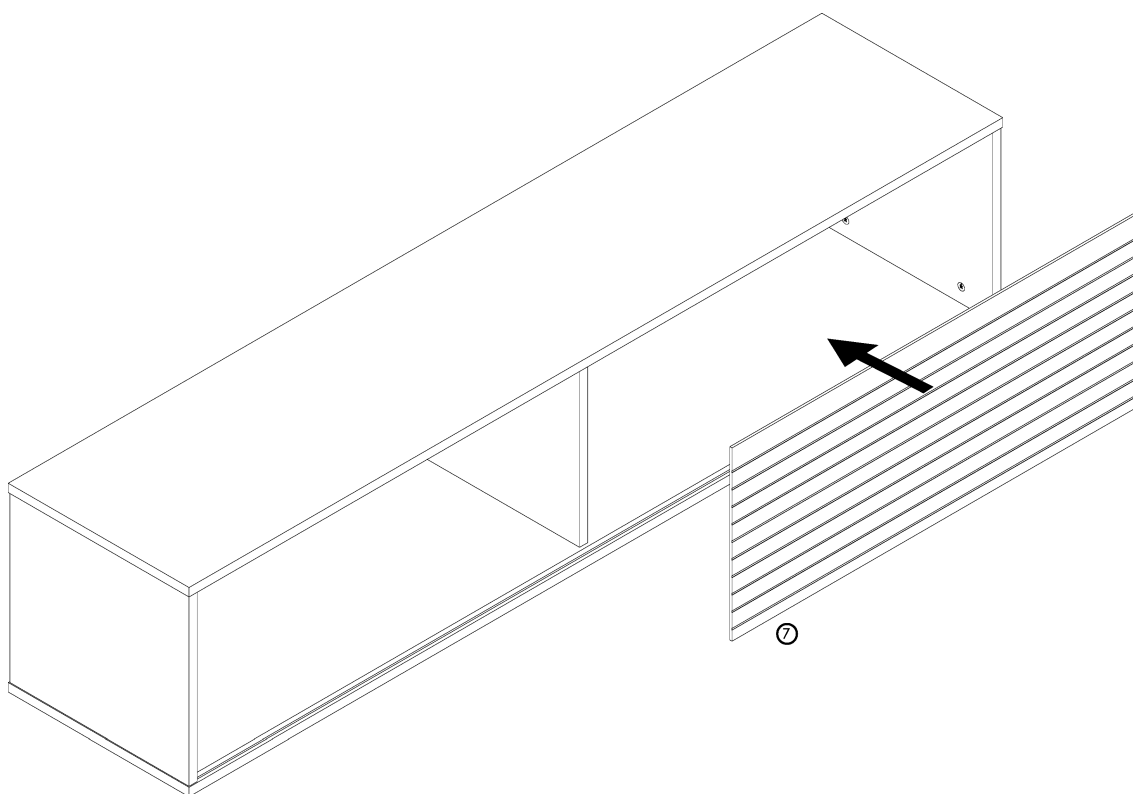


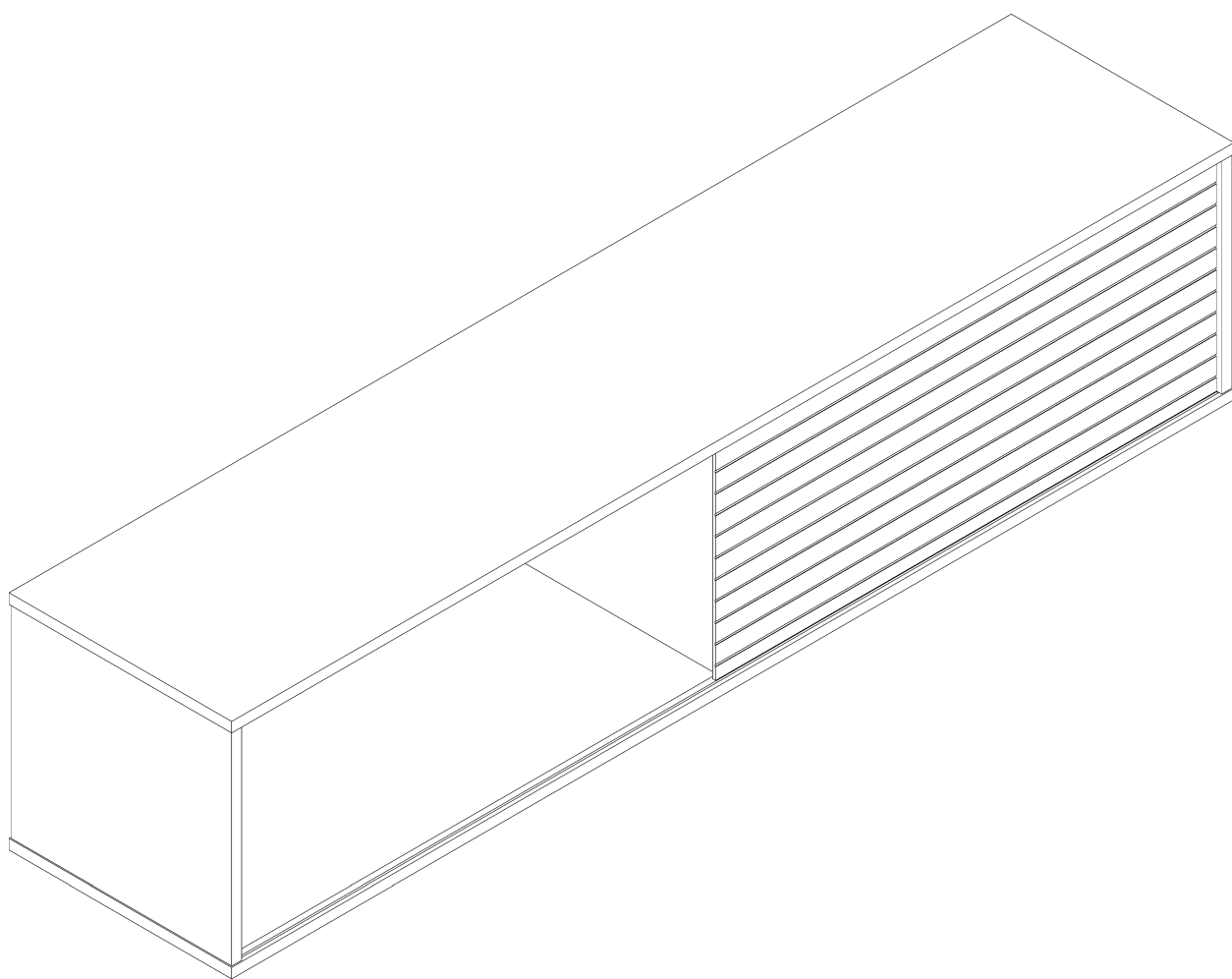


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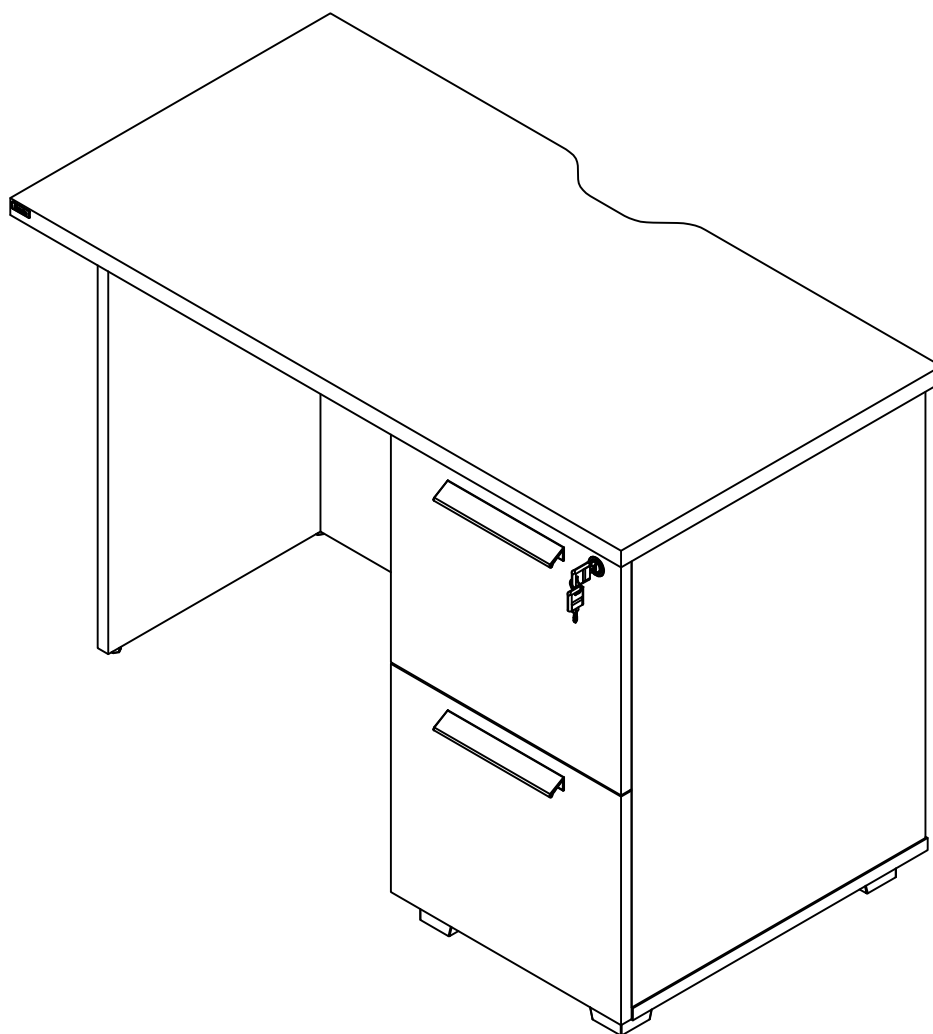
# 5





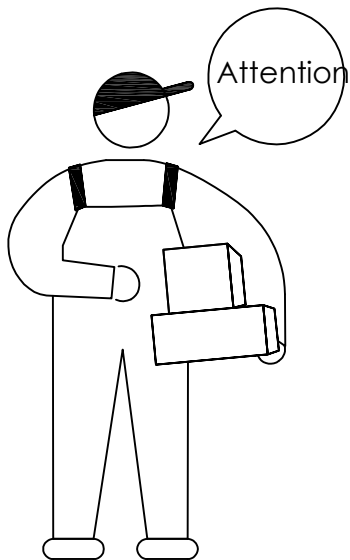


# Mall Series Fixed Side Return DMA40R/L-2 Assembly Instructions

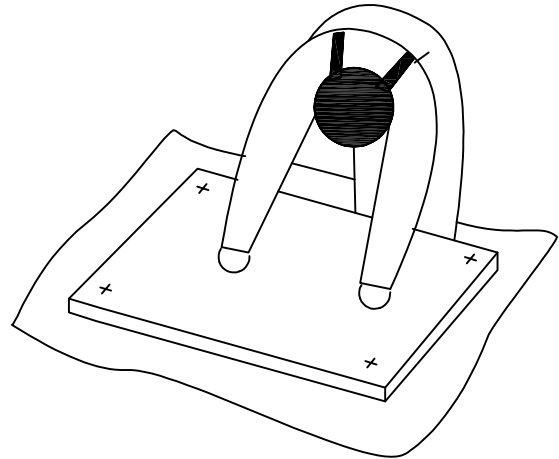


This instruction is apply to the assembly of DMA40R/L-2.105055/DMA40R/L-2.120055  
Please read all this instruction before assembly and save it carefully.

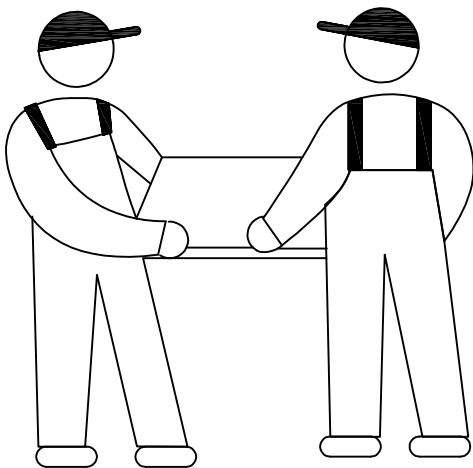
## Installation Notes



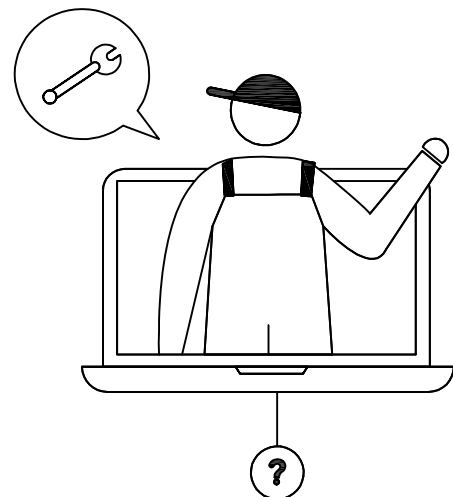
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

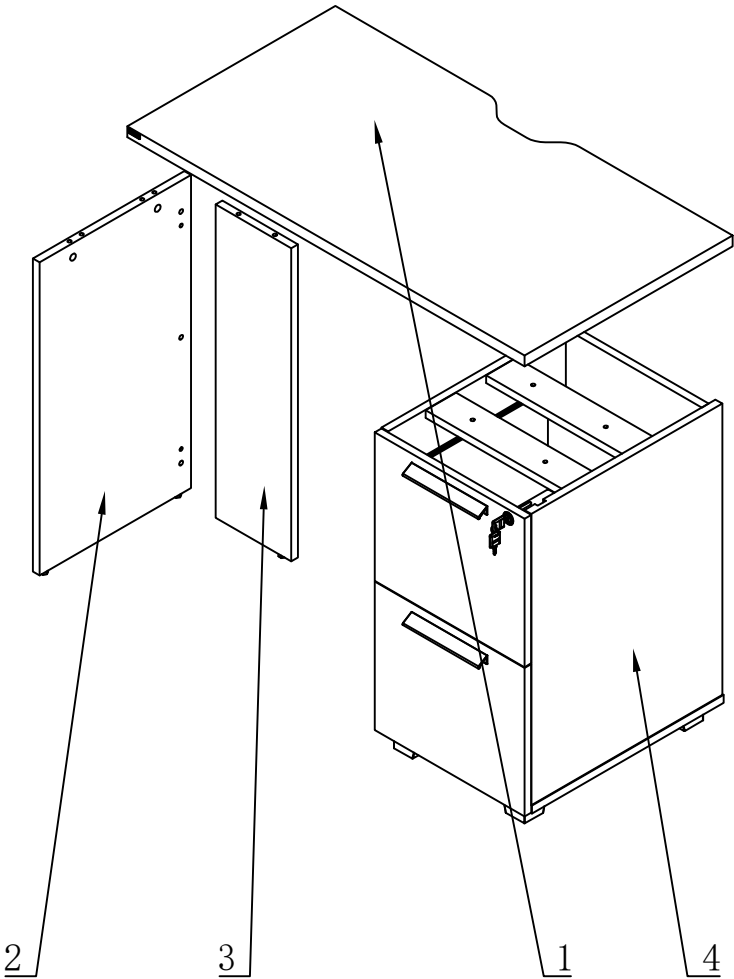


- ③ For any inquiries, please contact Sunon.



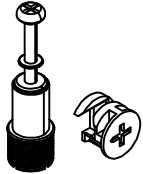
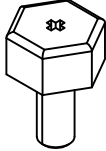
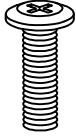
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name                         | Quantity |
|--------|------------------------------|----------|
| 1      | Top Panel                    | 1        |
| 2      | Bottom Panel                 | 1        |
| 3      | Back Panel                   | 1        |
| 4      | Under-Desk<br>Fixed Pedestal | 1        |

## Parts listing

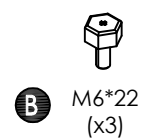
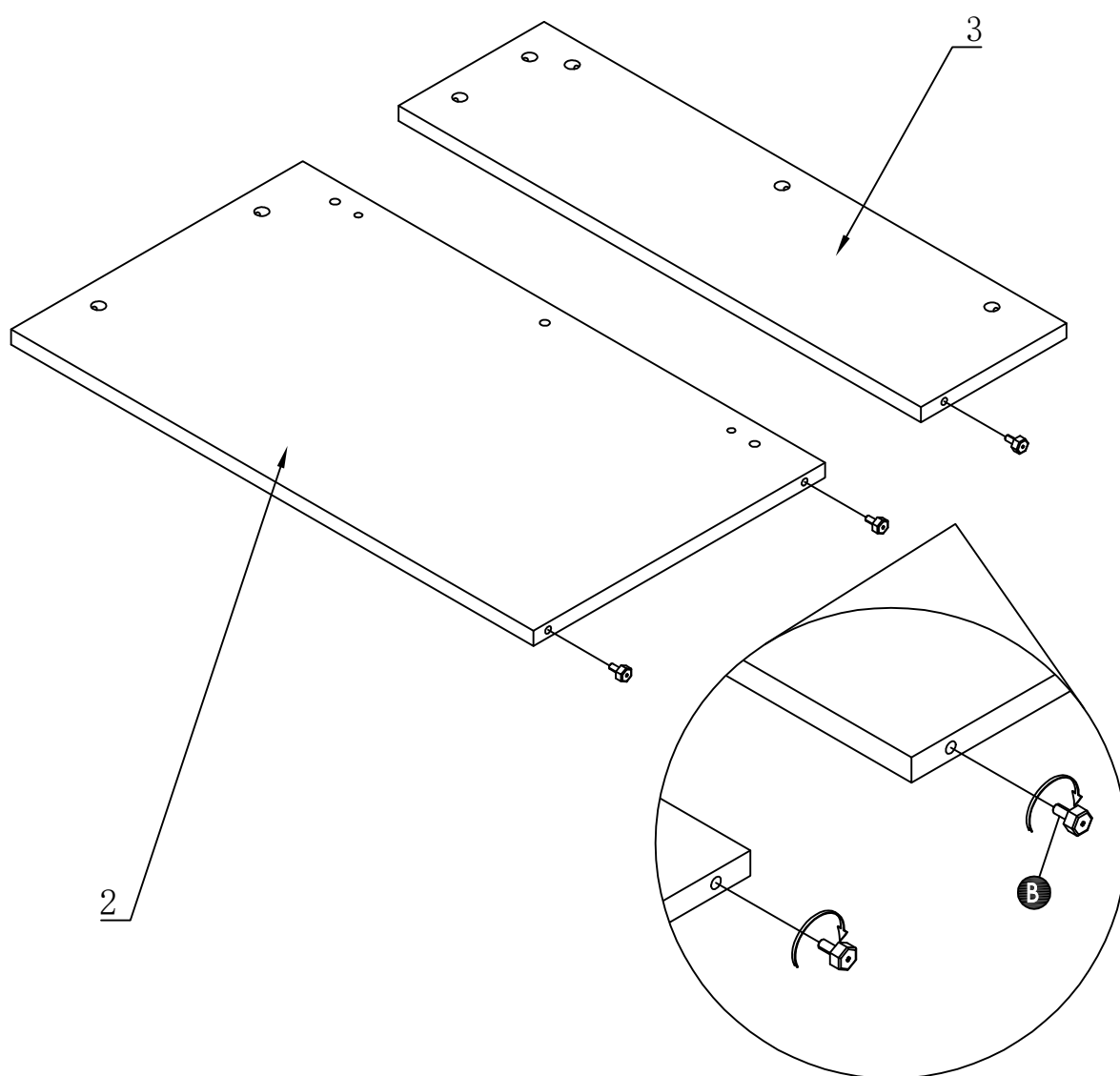
| A                                                                                 |        |    | B                                                                                 |       |   | C                                                                                   |       |   |
|-----------------------------------------------------------------------------------|--------|----|-----------------------------------------------------------------------------------|-------|---|-------------------------------------------------------------------------------------|-------|---|
|  |        |    |  |       |   |  |       |   |
| new cam lock                                                                      | Ø15*45 | 28 | adjustable foot                                                                   | M6*22 | 3 | cross flat-head bolt                                                                | M6*30 | 4 |

---

Install the adjustable feet at the bottom of the side and back panels.

---

# 1

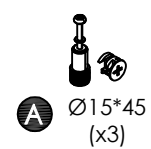
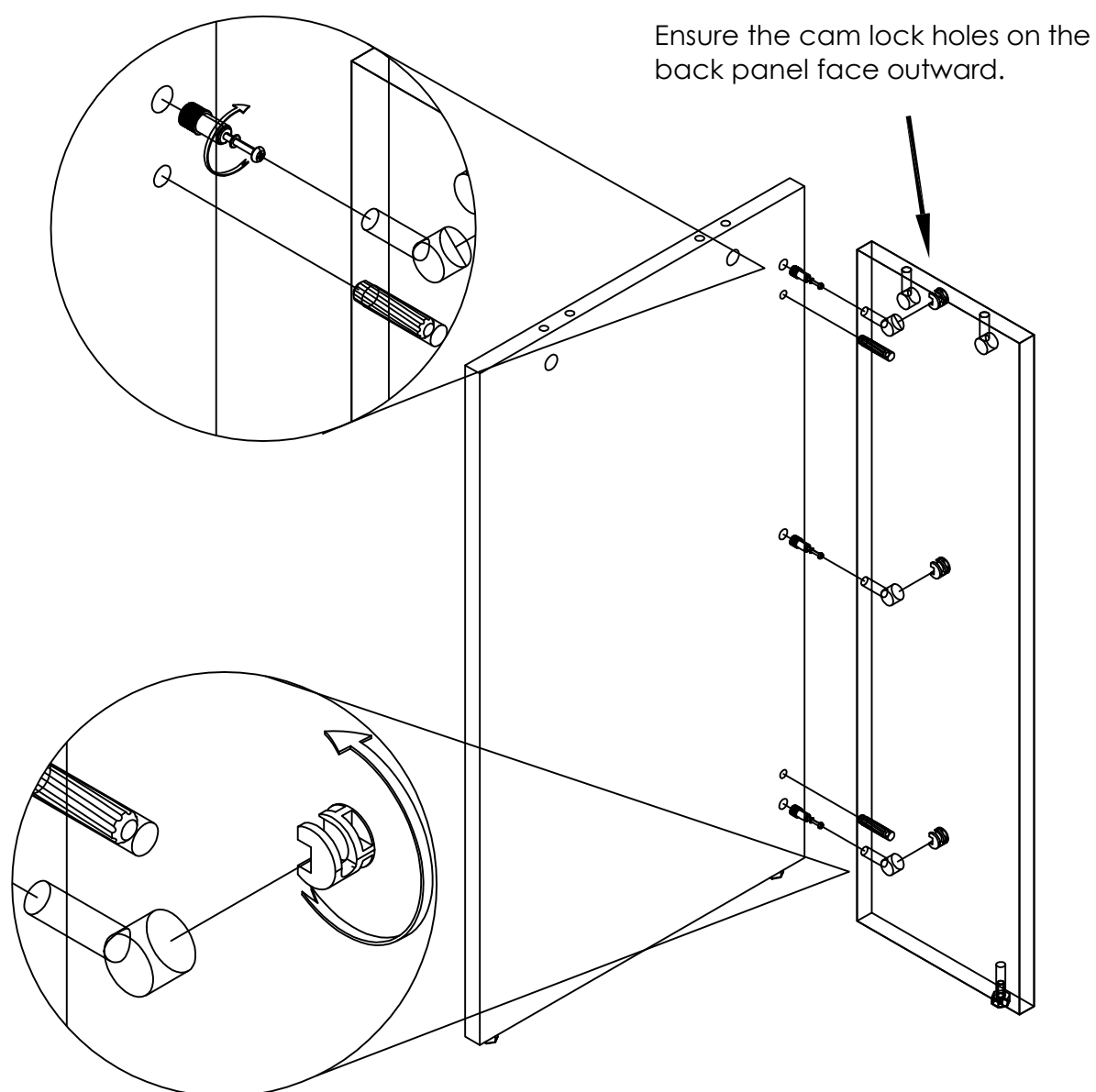


---

Connect the back panel to the side panels.

---

# 2



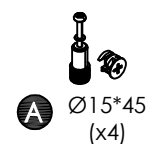
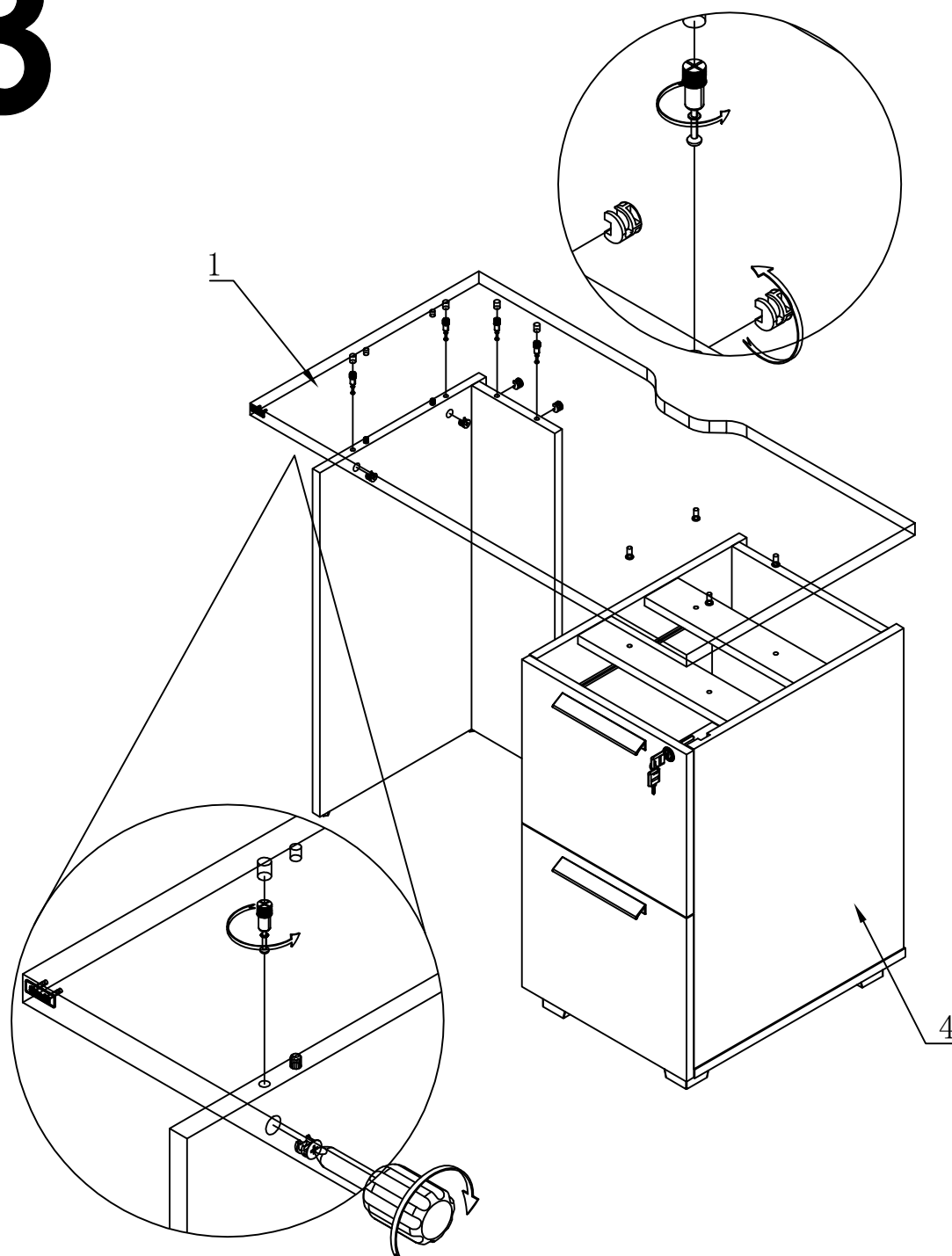


---

Place the fixed pedestal under the desktop to provide support.  
Use the cam locks to secure the desktop to the side and back panels.

---

# 3

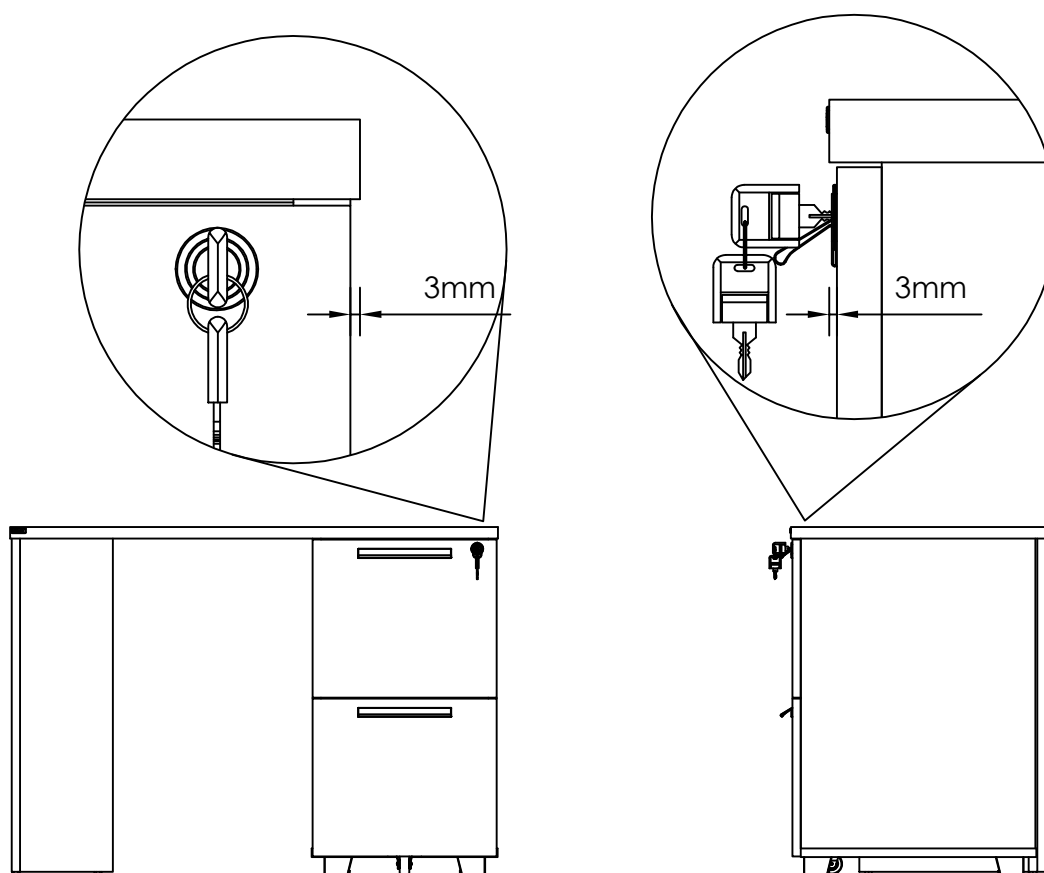


---

Position the under-desk fixed pedestal as shown in the diagram.

---

# 4

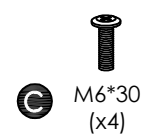
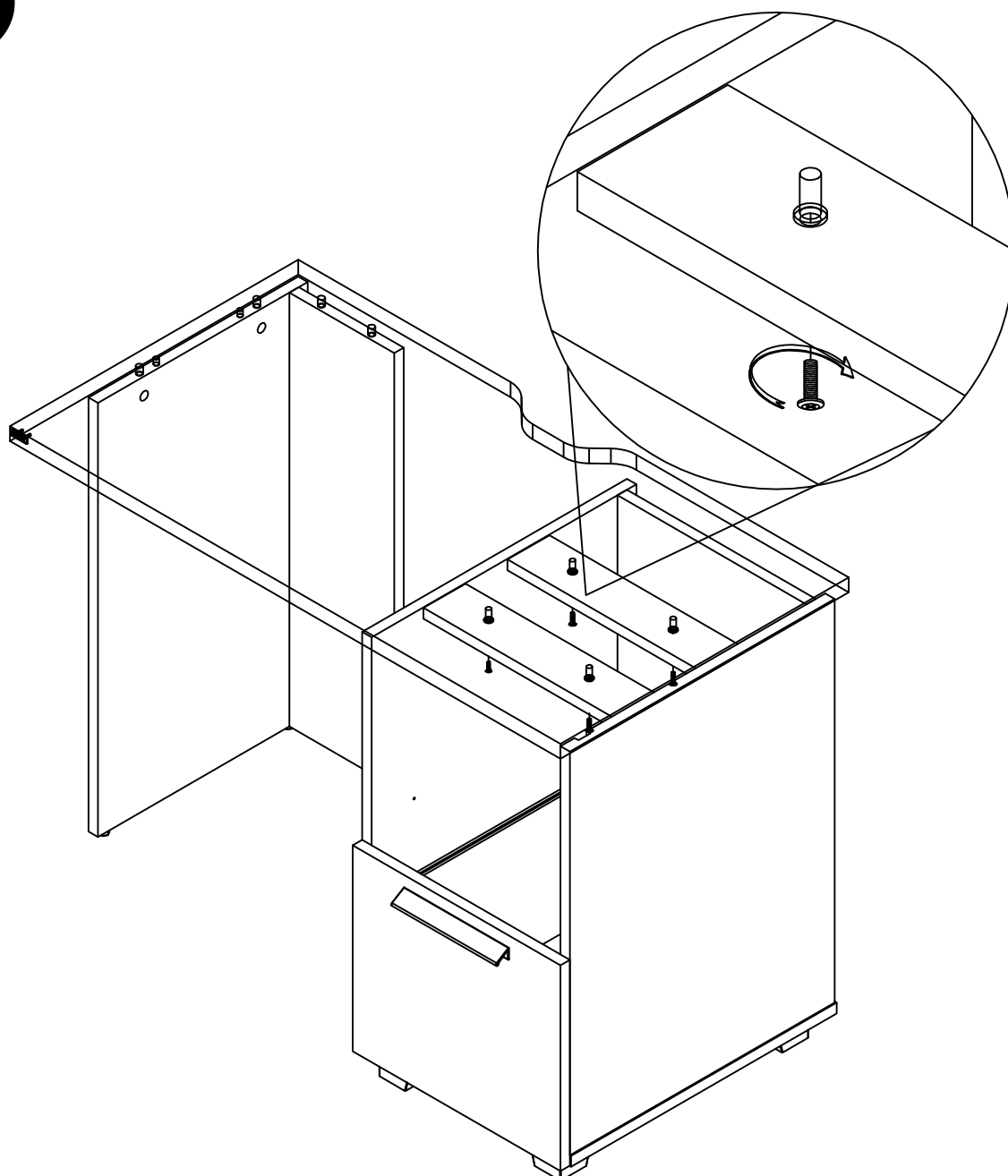


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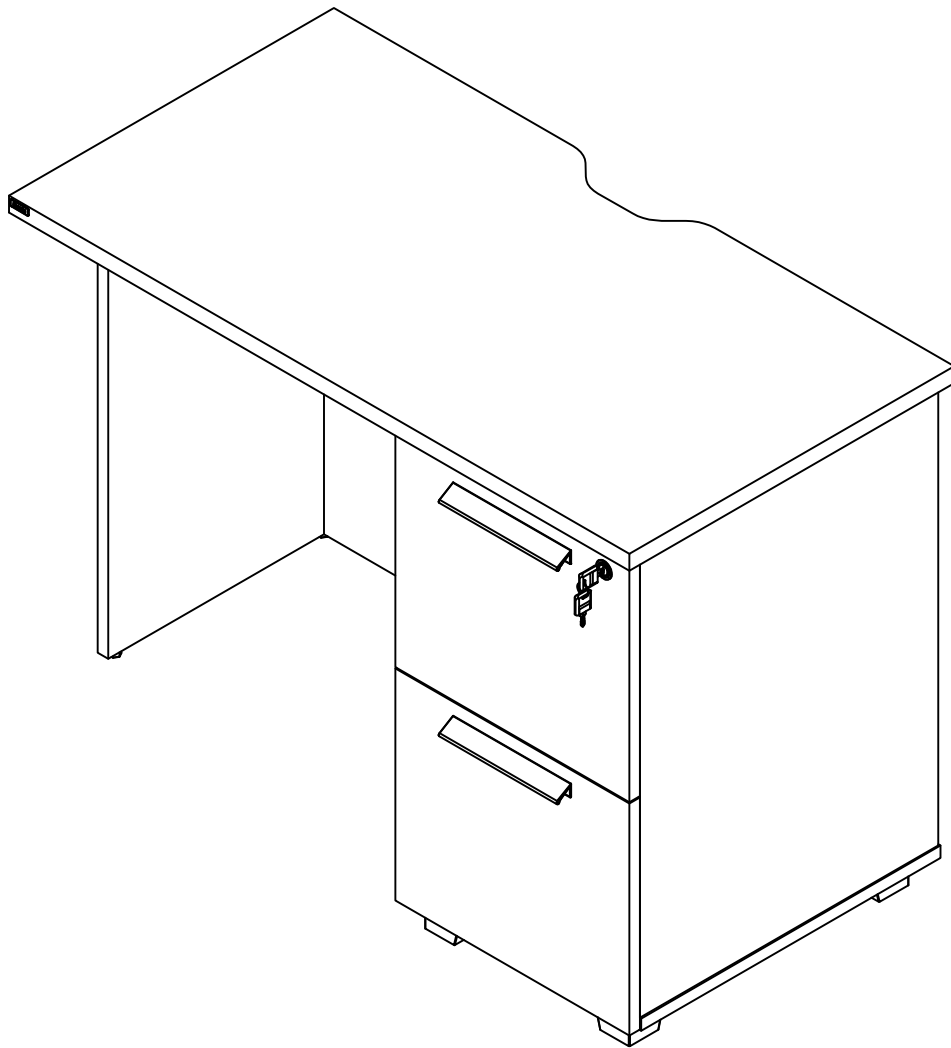
Remove the drawer and use the cross flat-head bolts to secure the cabinet body to the desktop.

---

5



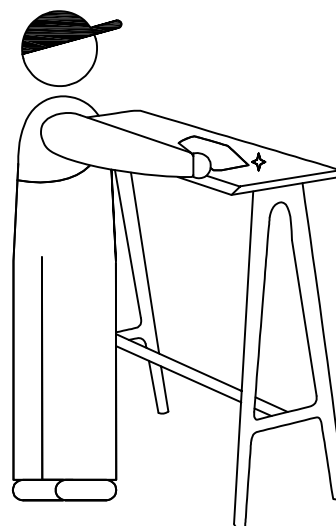
Done!



## Acceptance precautions



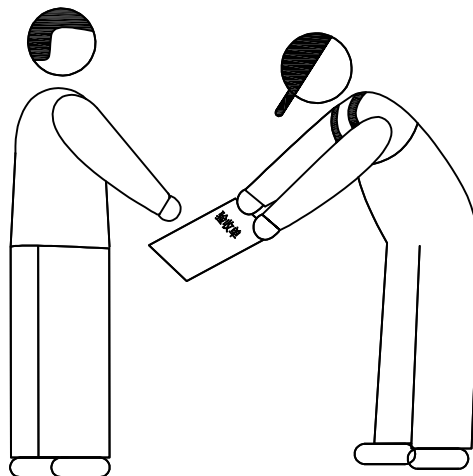
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery





U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



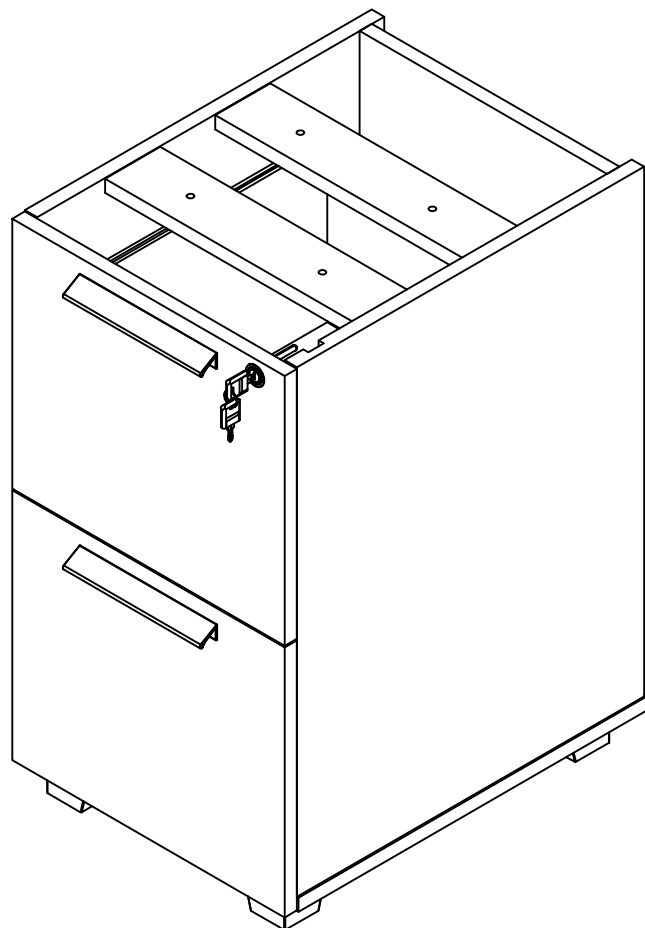
Firm's Website



Wechat account

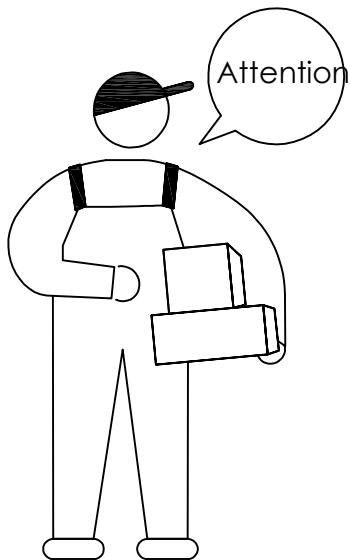


# Mall Series Under-Desk Fixed Pedestal DMA41-2 Assembly Instructions

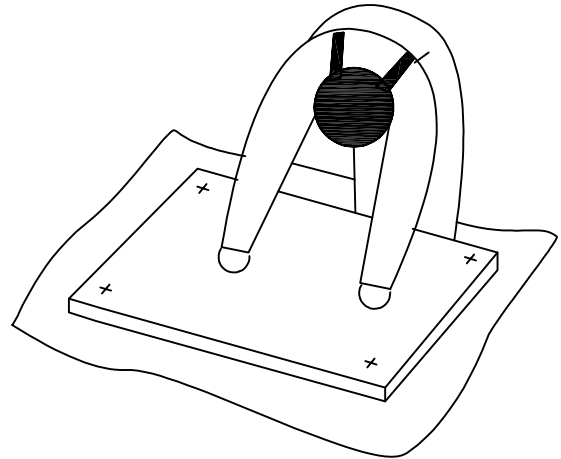


This instruction is apply to the assembly of DMA42-2.040052  
Please read all this instruction before assembly and save it carefully.

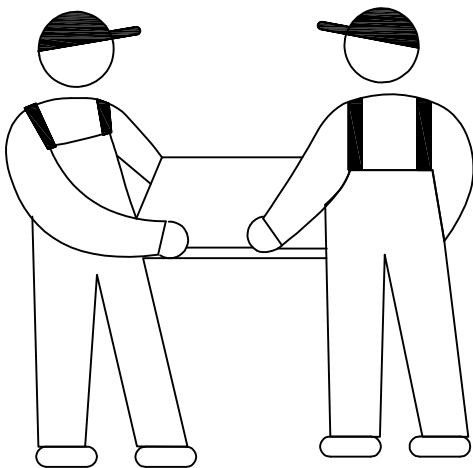
## Installation Notes



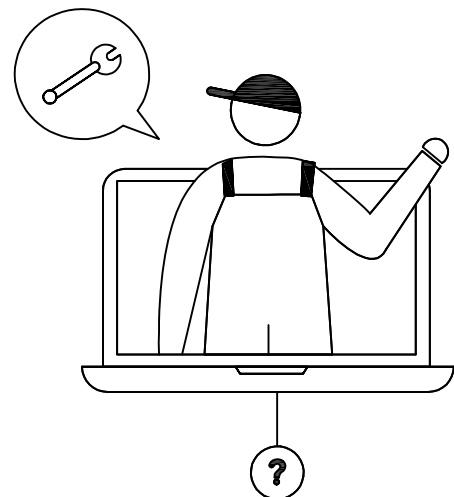
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least



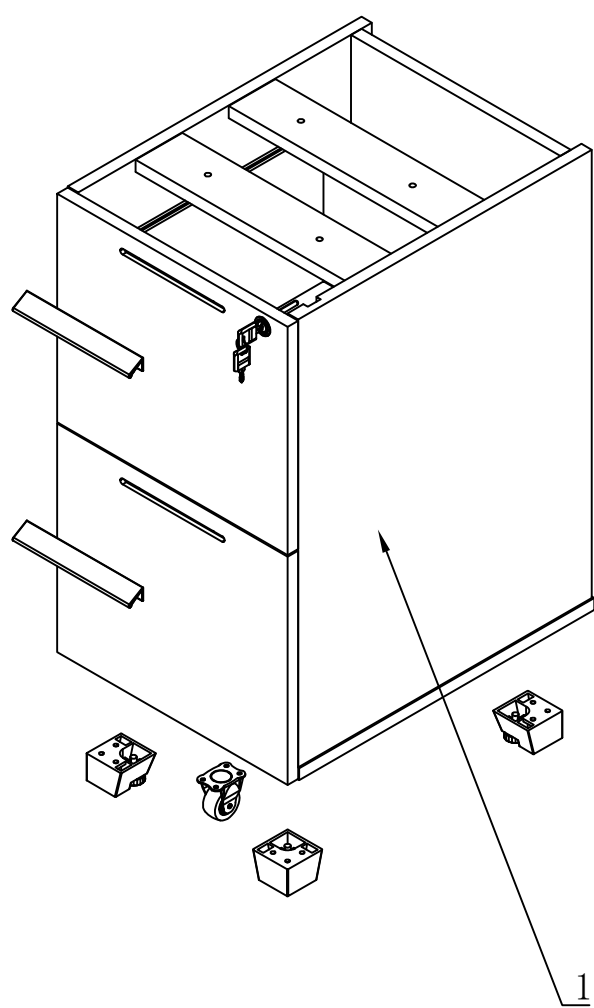
- ③ For any inquiries, please contact Sunon.





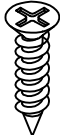
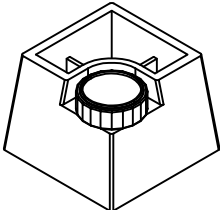
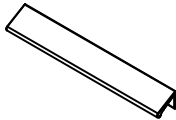
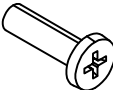
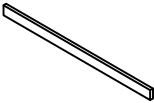
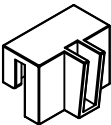
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name          | Quantity |
|--------|---------------|----------|
| 1      | Fixed Cabinet | 1        |

## Parts listing

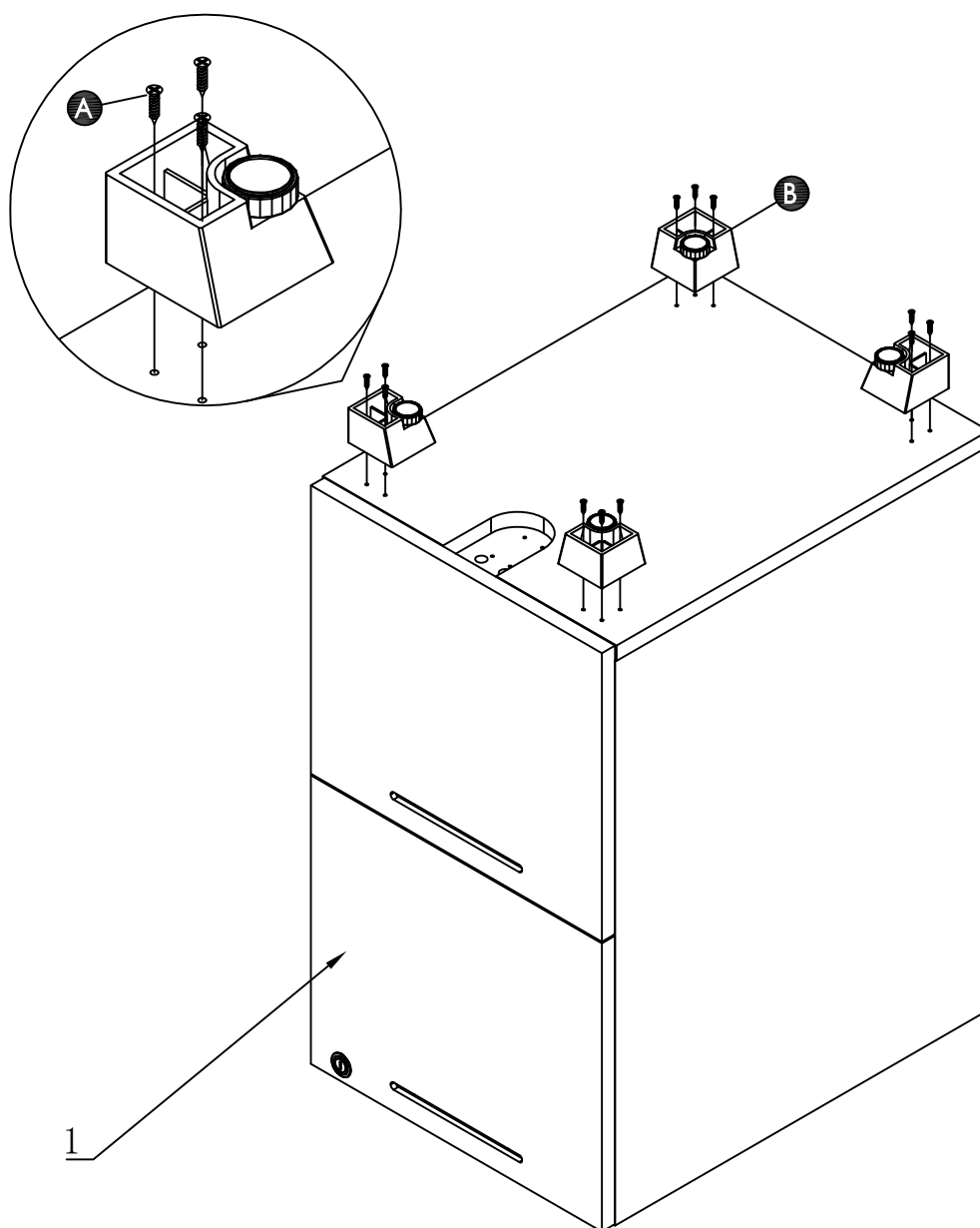
|                                                                                              |                                                                                              |                                                                                              |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>  |
| cross pan head<br>coarse thread<br>self-tapping screws                                       | cabinet feet                                                                                 | cross pan head<br>self-tapping screws                                                        |
| ST5.5*20                                                                                     | 60*60*40                                                                                     | ST4*10                                                                                       |
| 12                                                                                           | 4                                                                                            | 4                                                                                            |
| <b>D</b>    | <b>E</b>    | <b>F</b>  |
| directional casters                                                                          | handles                                                                                      | crosshead<br>countersunk bolts                                                               |
| 54*35*62                                                                                     | 200*20*31                                                                                    | M4*16                                                                                        |
| 1                                                                                            | 2                                                                                            | 4                                                                                            |
| <b>G</b>  | <b>H</b>  |                                                                                              |
| metal file hanger<br>bracket                                                                 | plastic file<br>hanger clip                                                                  |                                                                                              |
| 301*15*3.8                                                                                   | 25*19*17.5                                                                                   |                                                                                              |
| 2                                                                                            | 4                                                                                            |                                                                                              |

---

Attach the cabinet feet to the base of the cabinet.

---

# 1



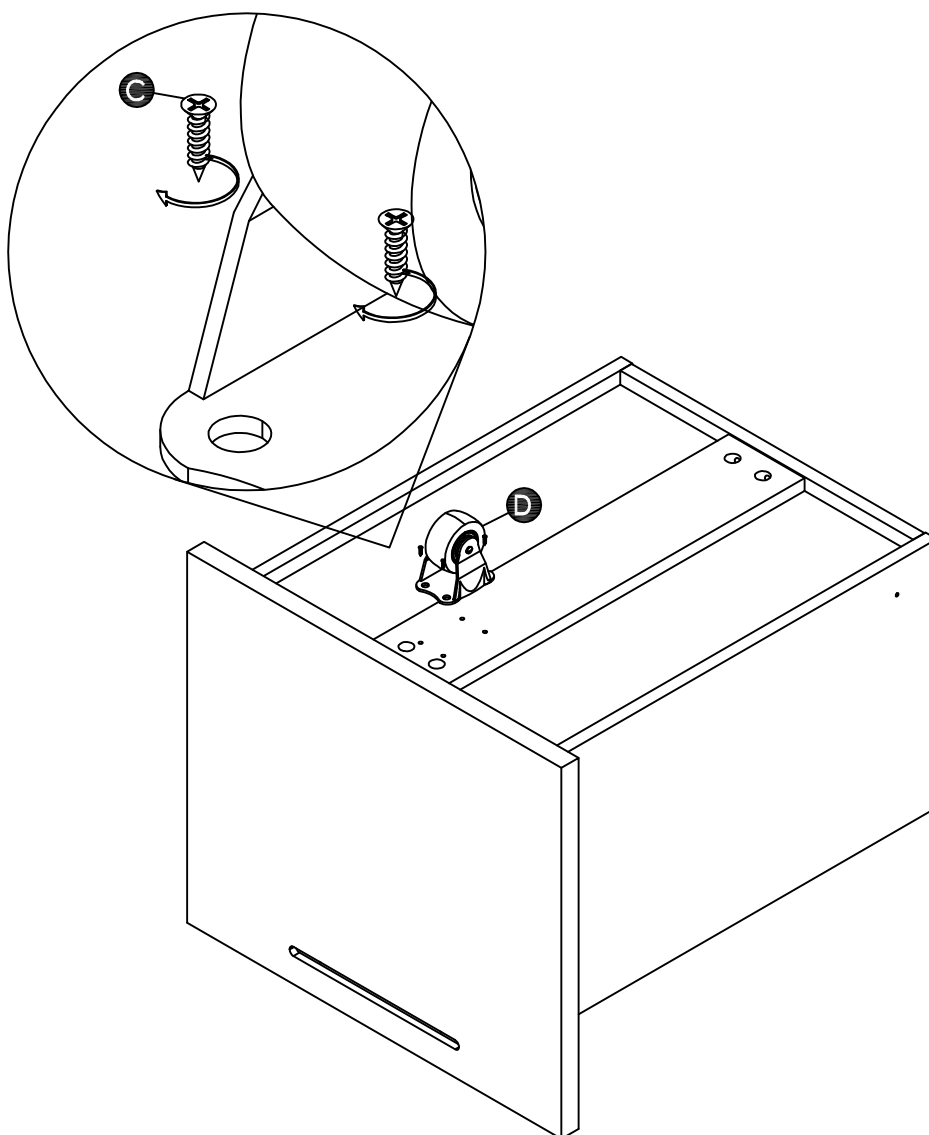
- A** ST5.5\*20  
(x12)
- B** 60\*60\*40  
(x3)

---

Install the directional casters at the bottom of the lower drawer's rail.

---

# 2



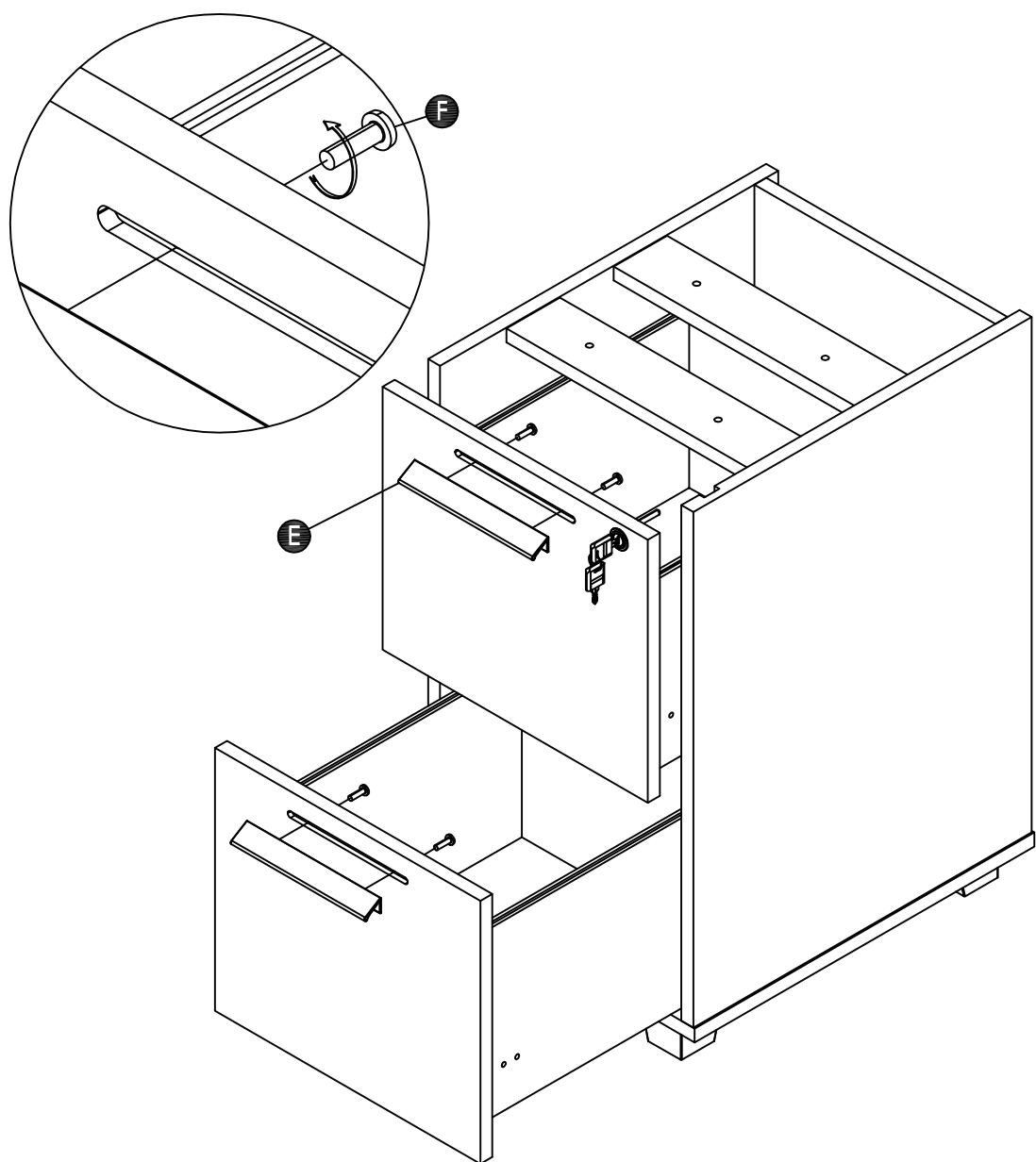
- |          |                                                                                                         |          |                                                                                                           |
|----------|---------------------------------------------------------------------------------------------------------|----------|-----------------------------------------------------------------------------------------------------------|
| <b>C</b> | <br>ST4*10<br>(x4) | <b>D</b> | <br>54*35*62<br>(x1) |
|----------|---------------------------------------------------------------------------------------------------------|----------|-----------------------------------------------------------------------------------------------------------|

---

Attach the handles to the drawers by securing them from the inside using self-tapping screws.

---

# 3



**F** M4\*16  
(x4)

**E** 200\*20\*31  
(x2)

---

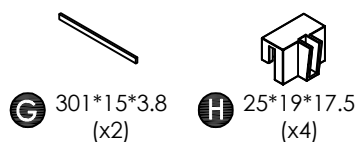
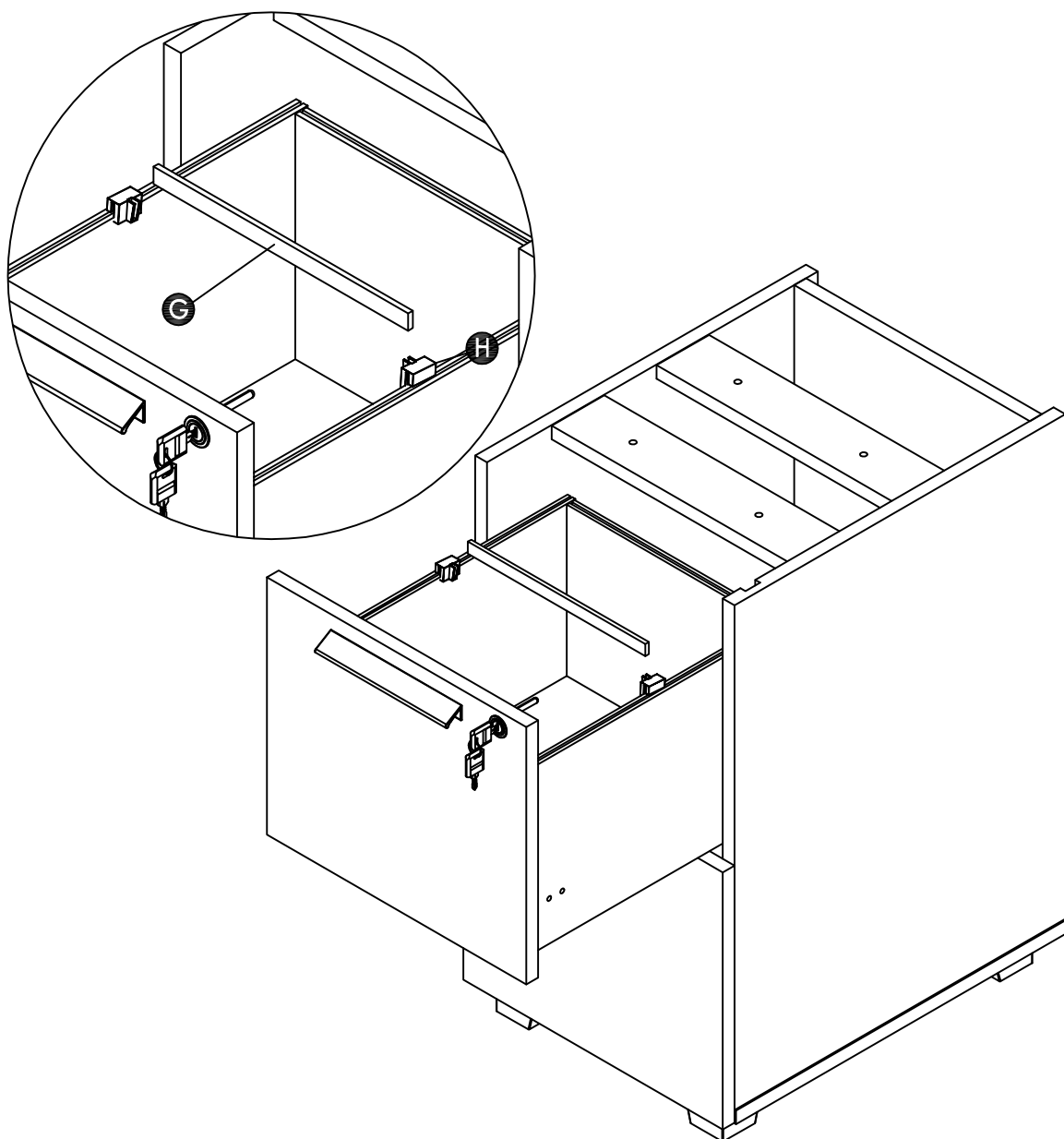
## Install the file hanger

---

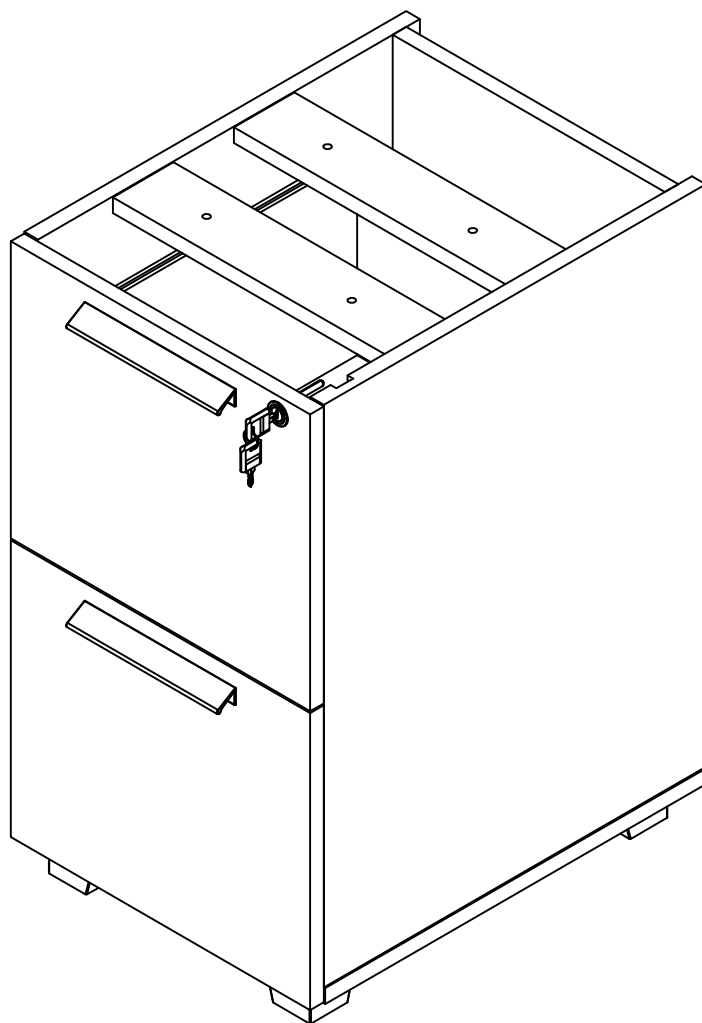
# 4

Install the plastic file hanger clips onto the F-shaped groove of the lowest drawer, as shown in the diagram

Snap the metal file hanger bracket onto the two plastic clips.



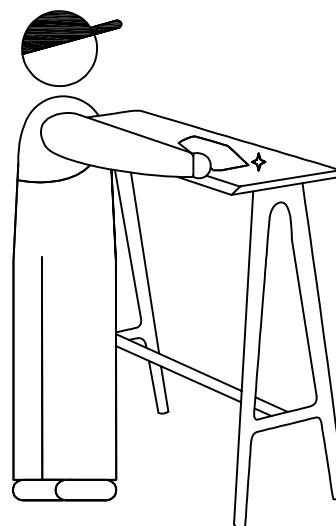
Done!



## Acceptance precautions



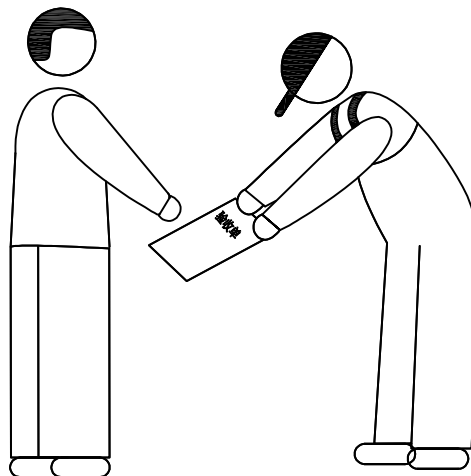
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery









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525 Technology Drive Suite 150Irvine CA,92618, USA  
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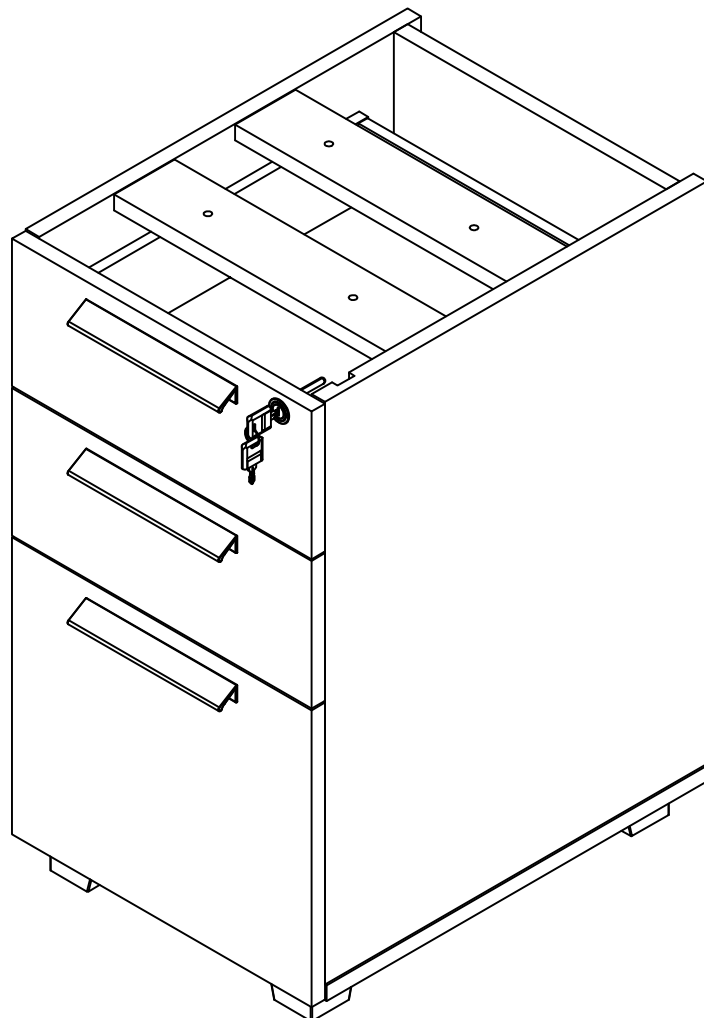
Firm's Website



Wechat account

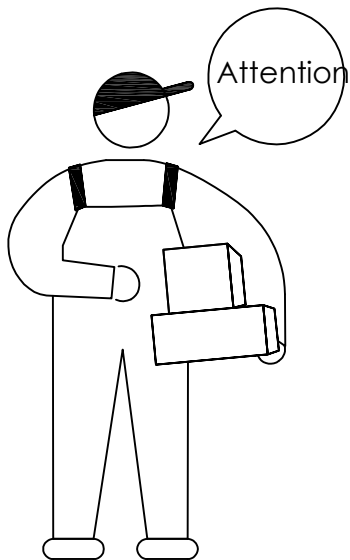


# Mall Series Under-Desk Fixed Pedestal DMA41-2 Assembly Instructions

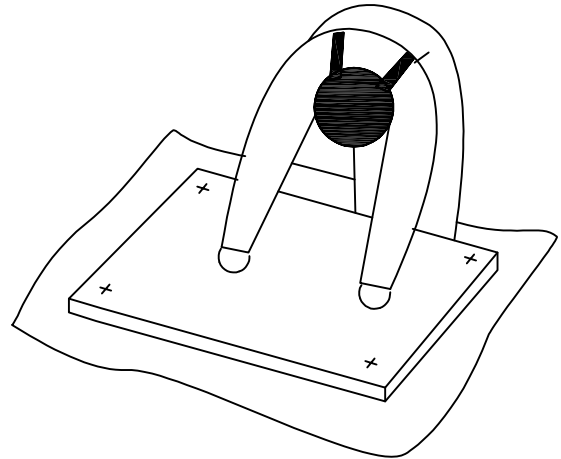


This instruction is apply to the assembly of DMA42-2.040052  
Please read all this instruction before assembly and save it carefully.

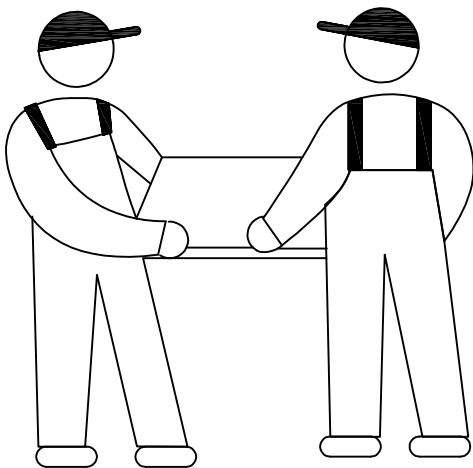
## Installation Notes



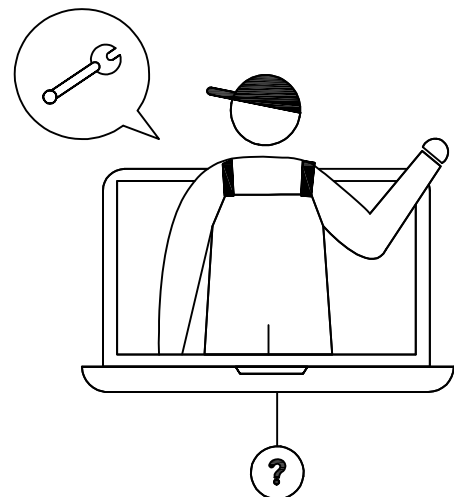
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

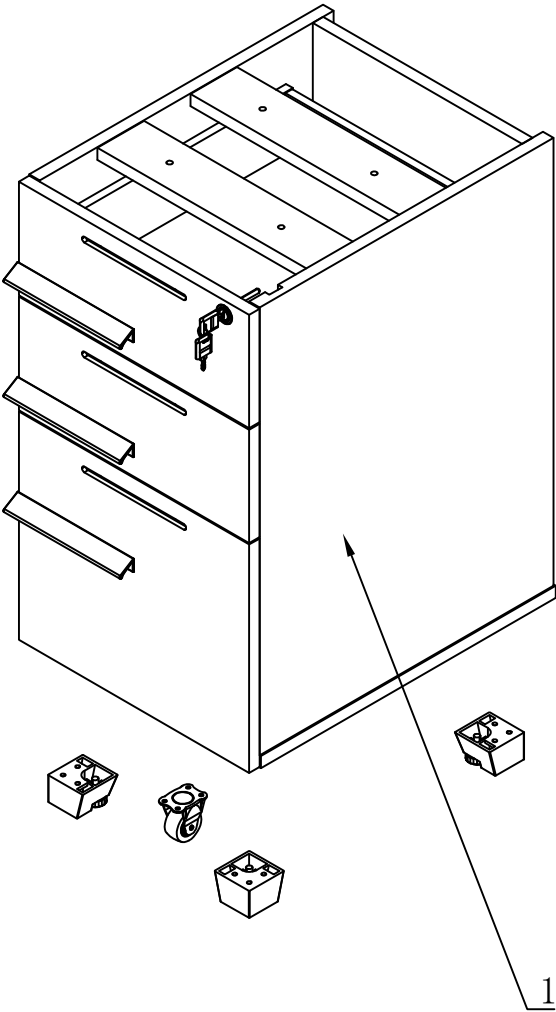


- ③ For any inquiries, please contact Sunon.



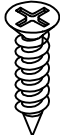
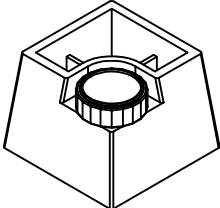
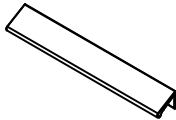
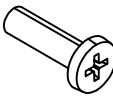
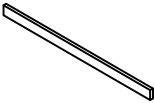
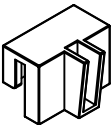
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name          | Quantity |
|--------|---------------|----------|
| 1      | Fixed Cabinet | 1        |

## Parts listing

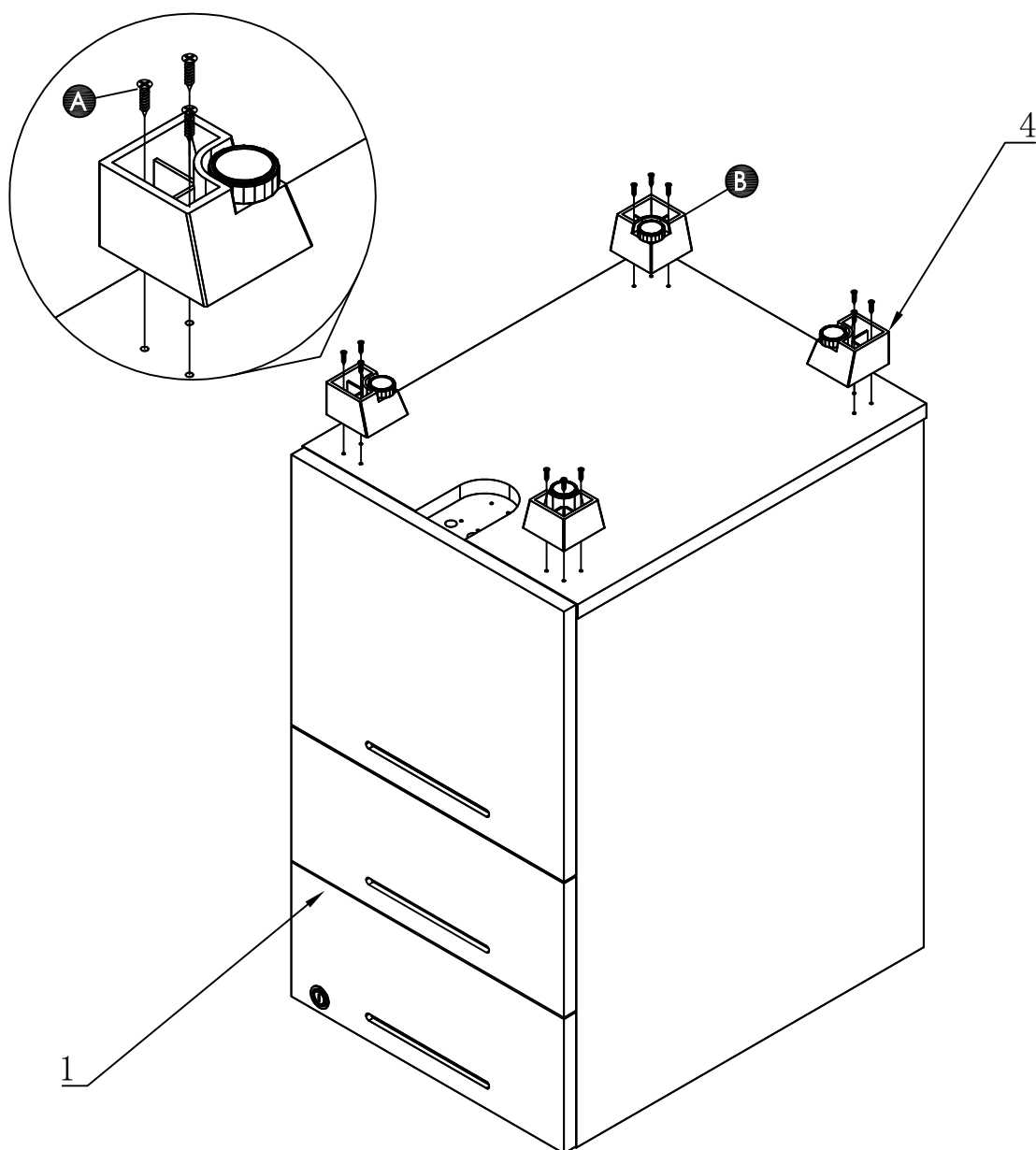
|                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                            |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="119 398 207 454">A</div>  <div data-bbox="119 629 582 719"> <div>cross pan head<br/>coarse thread<br/>self-tapping screws</div> <div>ST5.5*20</div> <div>12</div> </div> | <div data-bbox="582 398 670 454">B</div>  <div data-bbox="582 629 1045 719"> <div>cabinet feet</div> <div>60*60*40</div> <div>4</div> </div>                         | <div data-bbox="1045 398 1133 454">C</div>  <div data-bbox="1045 629 1508 719"> <div>cross pan head<br/>self-tapping screws</div> <div>ST4*10</div> <div>4</div> </div> |
| <div data-bbox="119 719 207 775">D</div>  <div data-bbox="119 954 582 1039"> <div>directional casters</div> <div>54*35*62</div> <div>1</div> </div>                                      | <div data-bbox="582 719 670 775">E</div>  <div data-bbox="582 954 1045 1039"> <div>handles</div> <div>200*20*31</div> <div>3</div> </div>                            | <div data-bbox="1045 719 1133 775">F</div>  <div data-bbox="1045 954 1508 1039"> <div>crosshead<br/>countersunk bolts</div> <div>M4*16</div> <div>6</div> </div>        |
| <div data-bbox="119 1039 207 1095">G</div>  <div data-bbox="119 1274 582 1359"> <div>metal file hanger<br/>bracket</div> <div>301*15*3.8</div> <div>1</div> </div>                     | <div data-bbox="582 1039 670 1095">H</div>  <div data-bbox="582 1274 1045 1359"> <div>plastic file<br/>hanger clip</div> <div>25*19*17.5</div> <div>2</div> </div> | <div data-bbox="1045 1274 1508 1359"> <div></div> <div></div> <div></div> </div>                                                                                                                                                                           |

---

Attach the cabinet feet to the base of the cabinet.

---

# 1



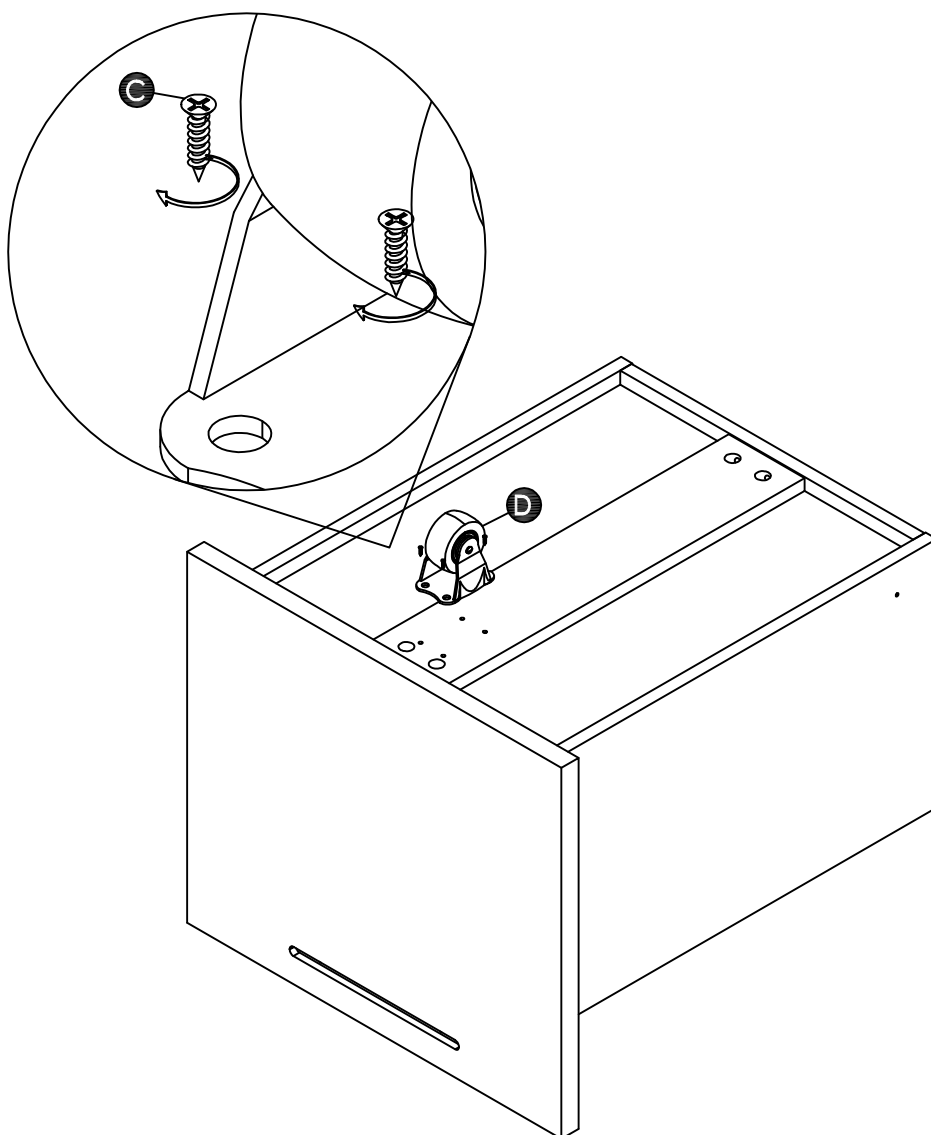
- A** ST5.5\*20  
(x12)
- B** 60\*60\*40  
(x3)

---

Install the directional casters at the bottom of the lower drawer's rail.

---

# 2



**C**  ST4\*10  
(x4)

**D**  54\*35\*62  
(x1)

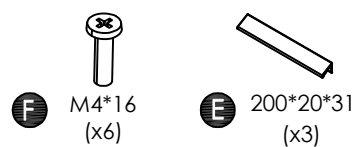
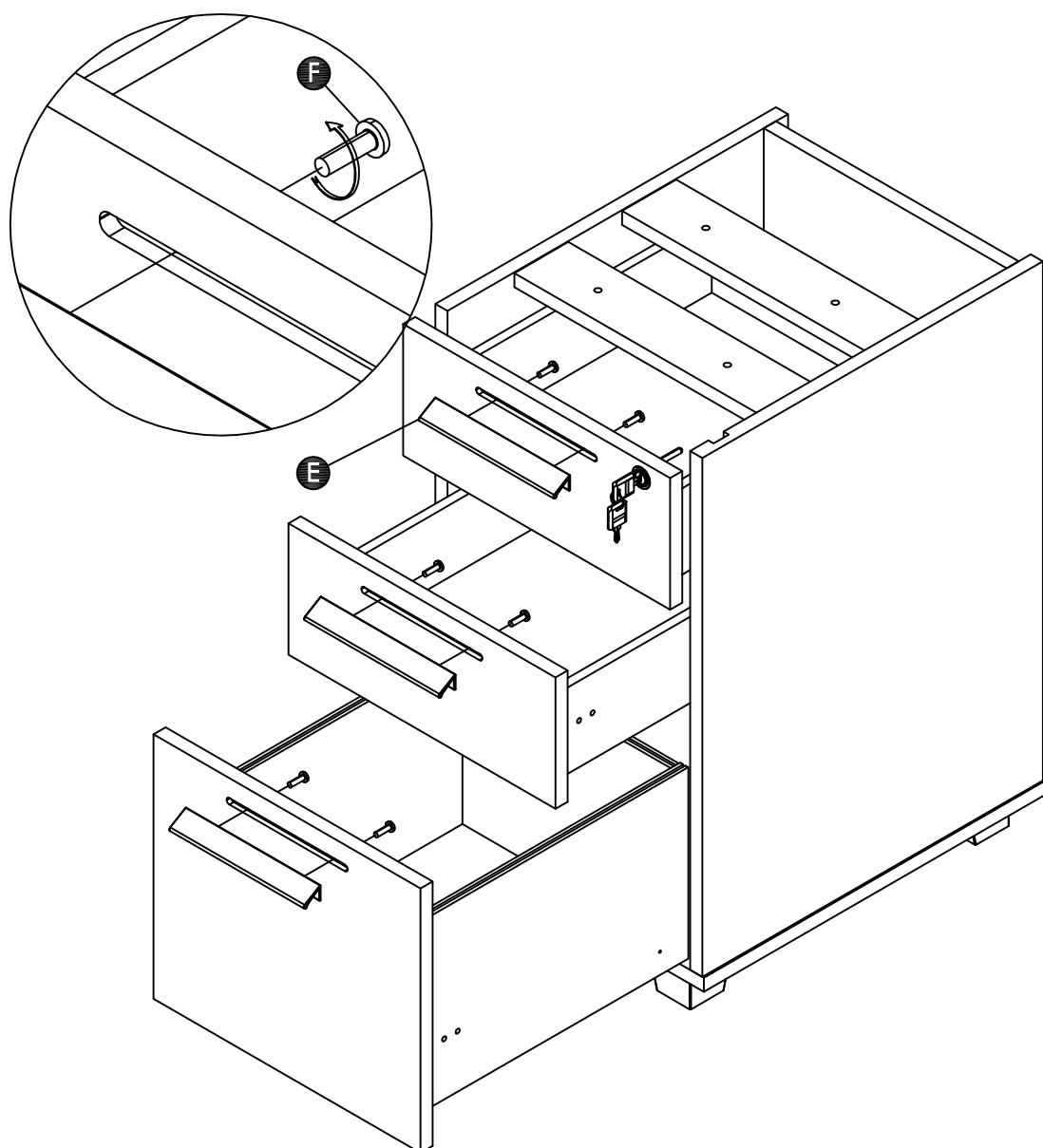


---

Attach the handles to the drawers by securing them from the inside using self-tapping screws.

---

# 3



---

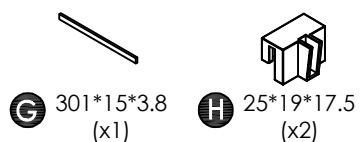
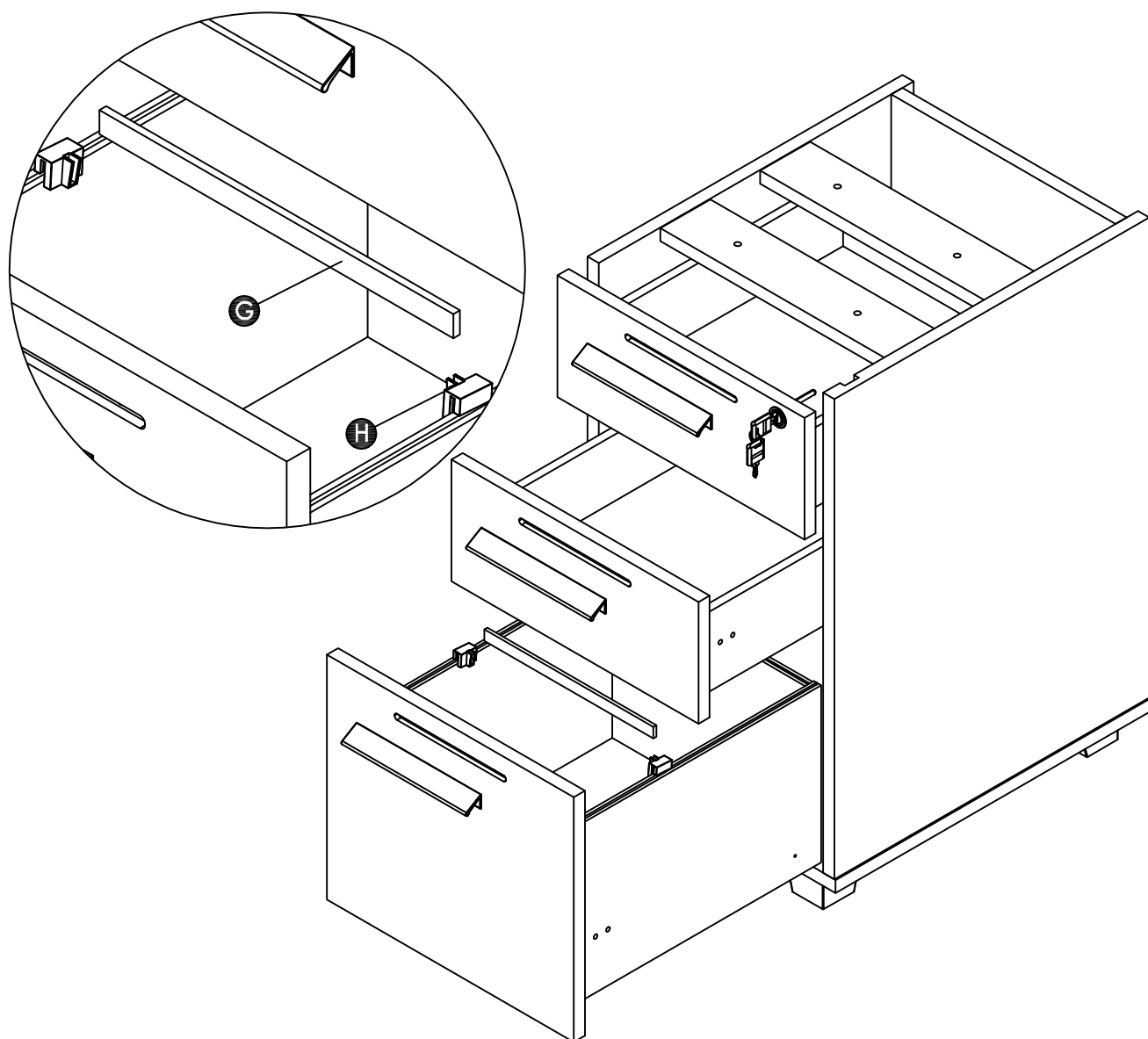
## Install the file hanger

---

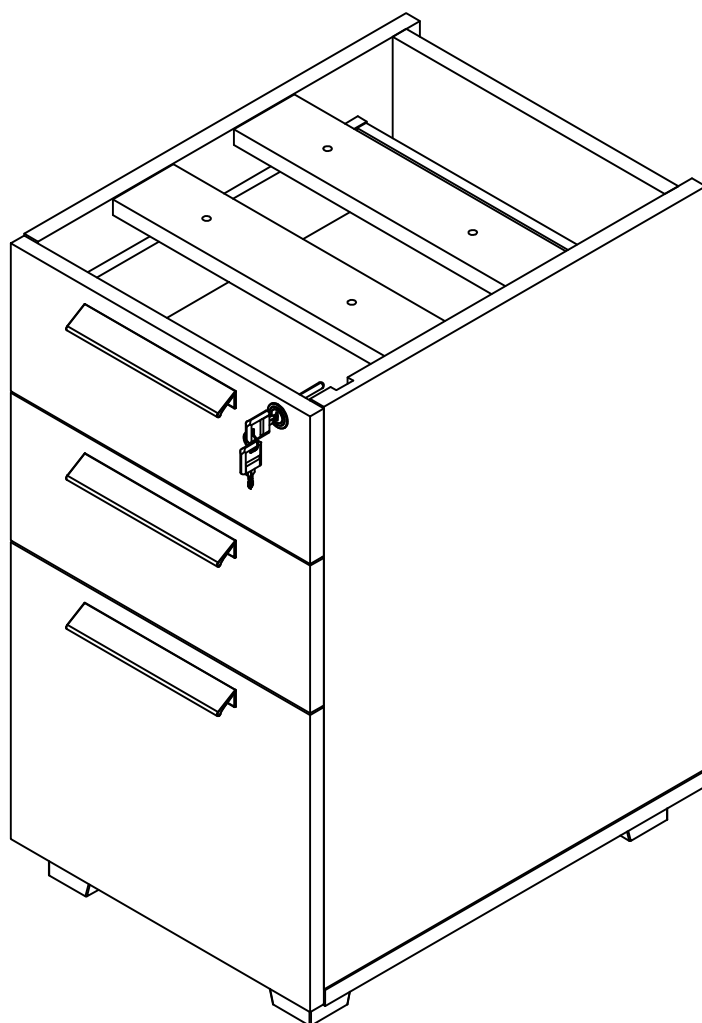
# 4

Install the plastic file hanger clips onto the F-shaped groove of the lowest drawer, as shown in the diagram

Snap the metal file hanger bracket onto the two plastic clips.



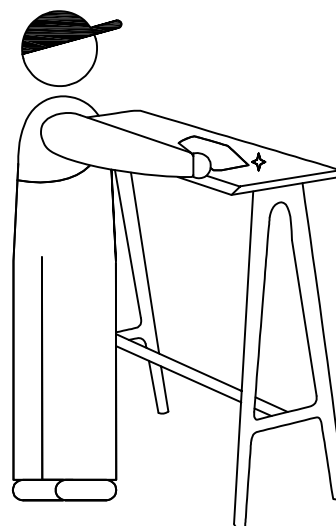
Done!



## Acceptance precautions



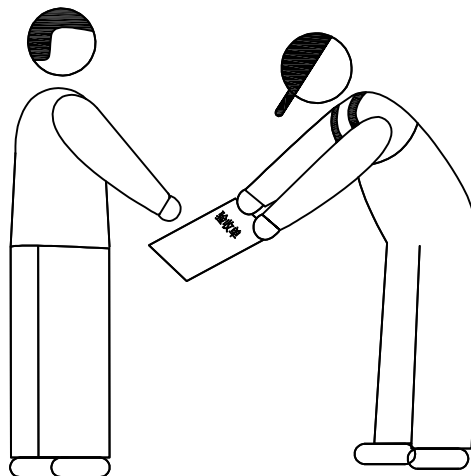
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery







U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



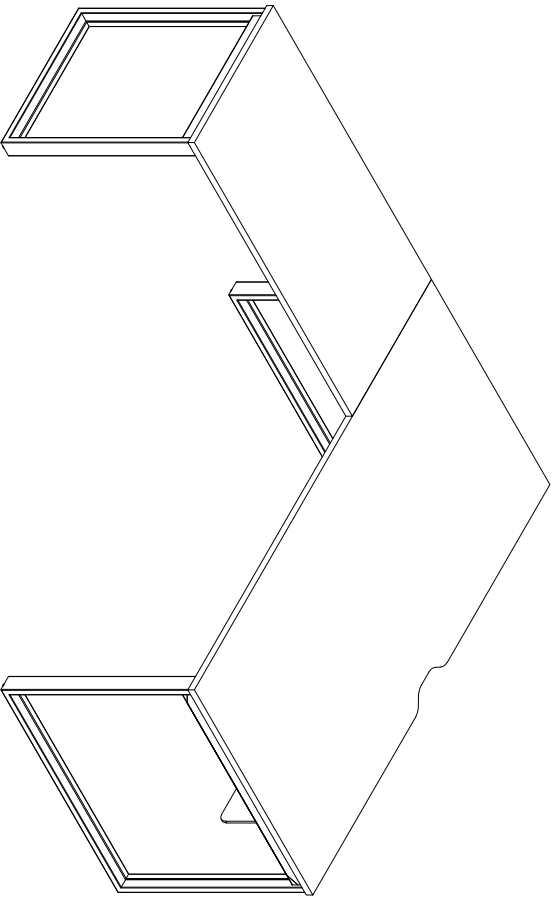
Firm's Website



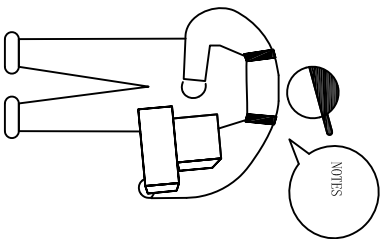
Wechat account



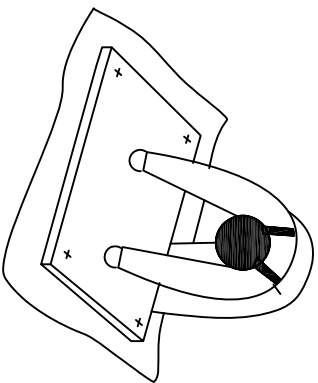
# Assembly Instruction for DMA60-2



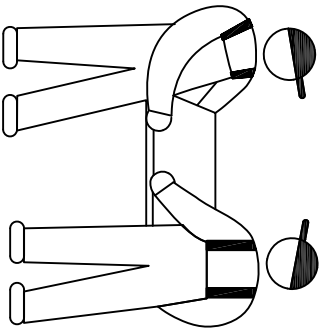
Please read this manual carefully before any operation  
and keep it properly for future use



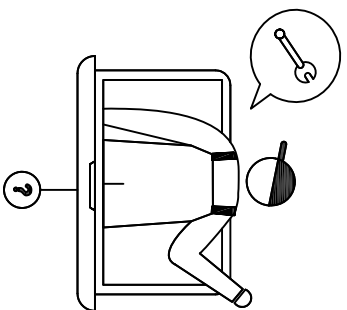
- Handle with care and make sure to place a protective layer on it



- Multiple people moving the good for safety.



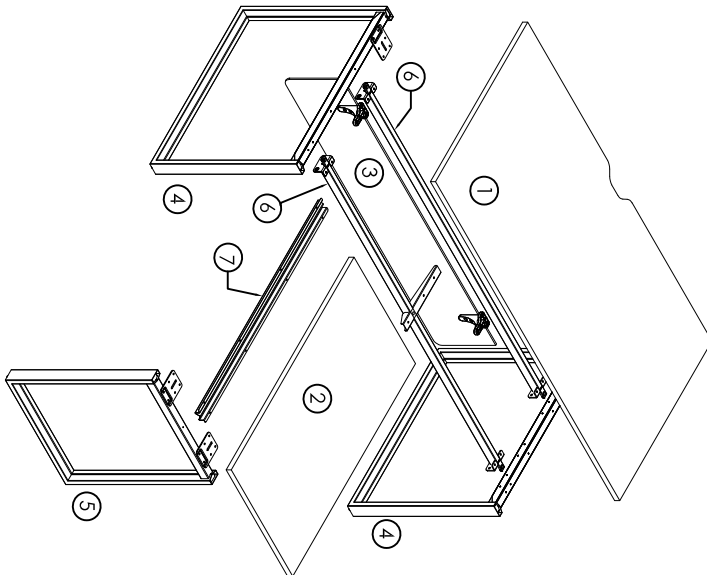
- Contact your sales in Sunon if any questions





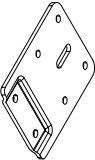
These drawings identify the parts included with DMA60 Desj. Some of these parts are considered by regulatory bodies to be critical components. If any parts shown here do not match your order, please contact Sunon at 949-337-8838

BOM



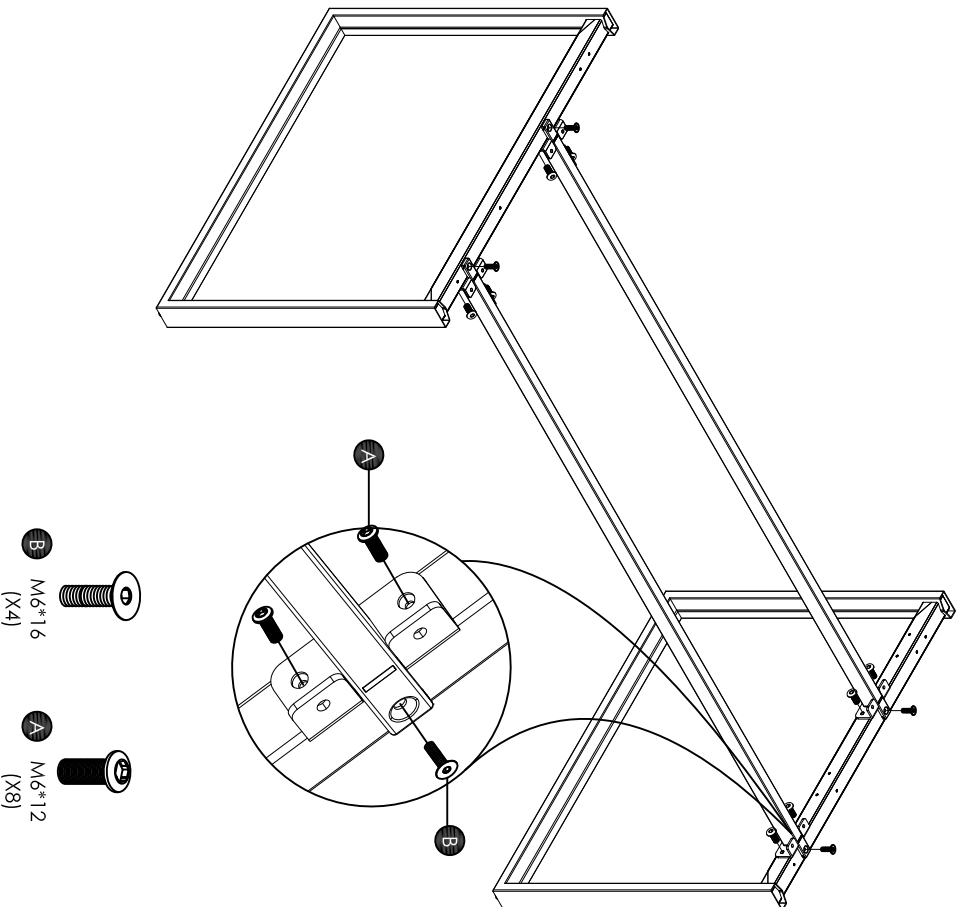
| No. | NAME           | QTY |
|-----|----------------|-----|
| 1   | Desktop        | 1   |
| 2   | Return         | 1   |
| 3   | Modesty Panel  | 1   |
| 4   | Main Desk Legs | 2   |
| 5   | Return Leg     | 1   |
| 6   | Beams          | 2   |
| 7   | Beam           | 1   |

Hardware

|                                                                                     |  |                                                                                     |  |                                                                                     |  |
|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
| A                                                                                   |  | B                                                                                   |  | C                                                                                   |  |
|  |  |  |  |  |  |
| M6x12                                                                               |  | M6*16                                                                               |  | ST5.5*20                                                                            |  |
| 16                                                                                  |  | 4                                                                                   |  | 53                                                                                  |  |
| D                                                                                   |  | E                                                                                   |  | F                                                                                   |  |
|   |  |   |  |   |  |
| 120*90*8                                                                            |  | 96*70*130                                                                           |  | 70*25*13                                                                            |  |
| 4                                                                                   |  | 2                                                                                   |  | 2                                                                                   |  |
| G                                                                                   |  | H                                                                                   |  | I                                                                                   |  |
|    |  |    |  |    |  |
| 330*40*30                                                                           |  | M6*25                                                                               |  | 100*50*2.5                                                                          |  |
| 1                                                                                   |  | 1                                                                                   |  | 2                                                                                   |  |
| J                                                                                   |  | K                                                                                   |  |                                                                                     |  |
|    |  |    |  |                                                                                     |  |
| M6*15                                                                               |  | 4#                                                                                  |  |                                                                                     |  |
| 4                                                                                   |  | 1                                                                                   |  |                                                                                     |  |

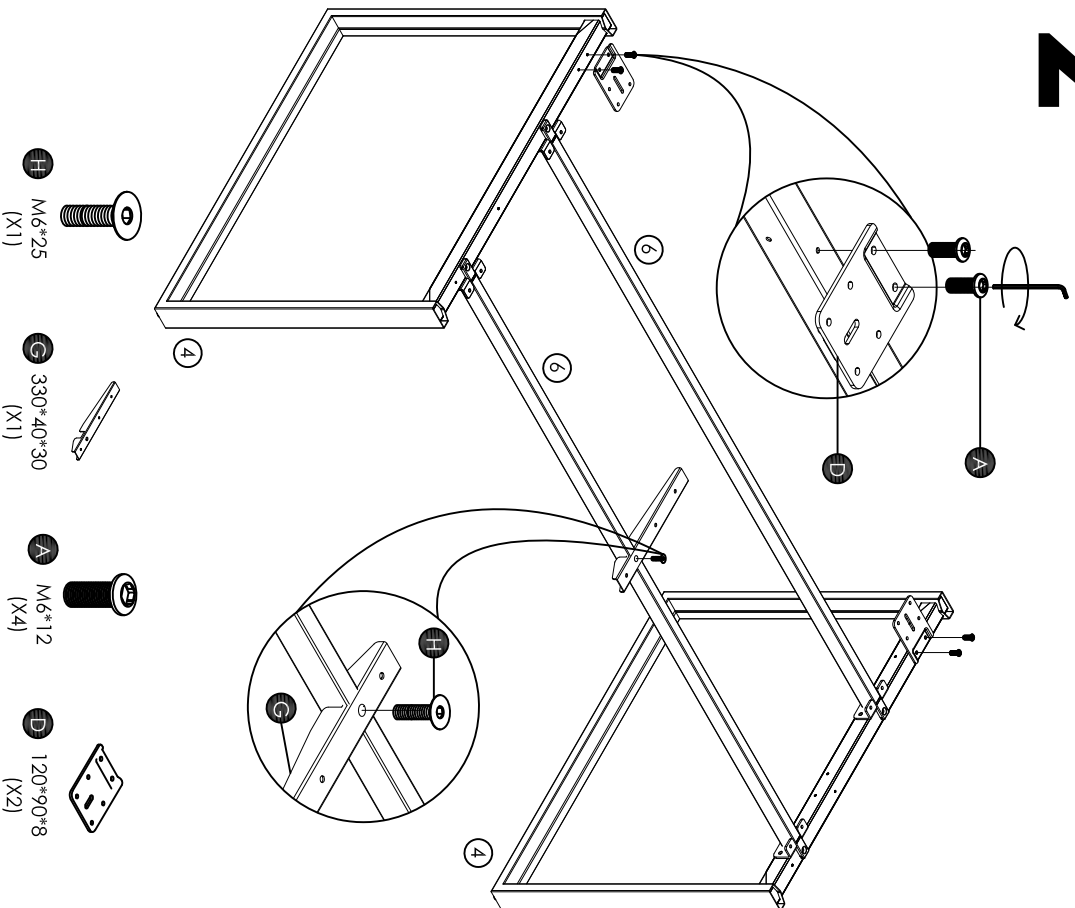
- 
1. Connect the pull rod to the side of the steel foot using a (M6 \* 12) flat head socket head screw.
  2. Fix the pull rod to the steel foot using (M6 \* 16) countersunk hexagonal screws on top
- 

# 1



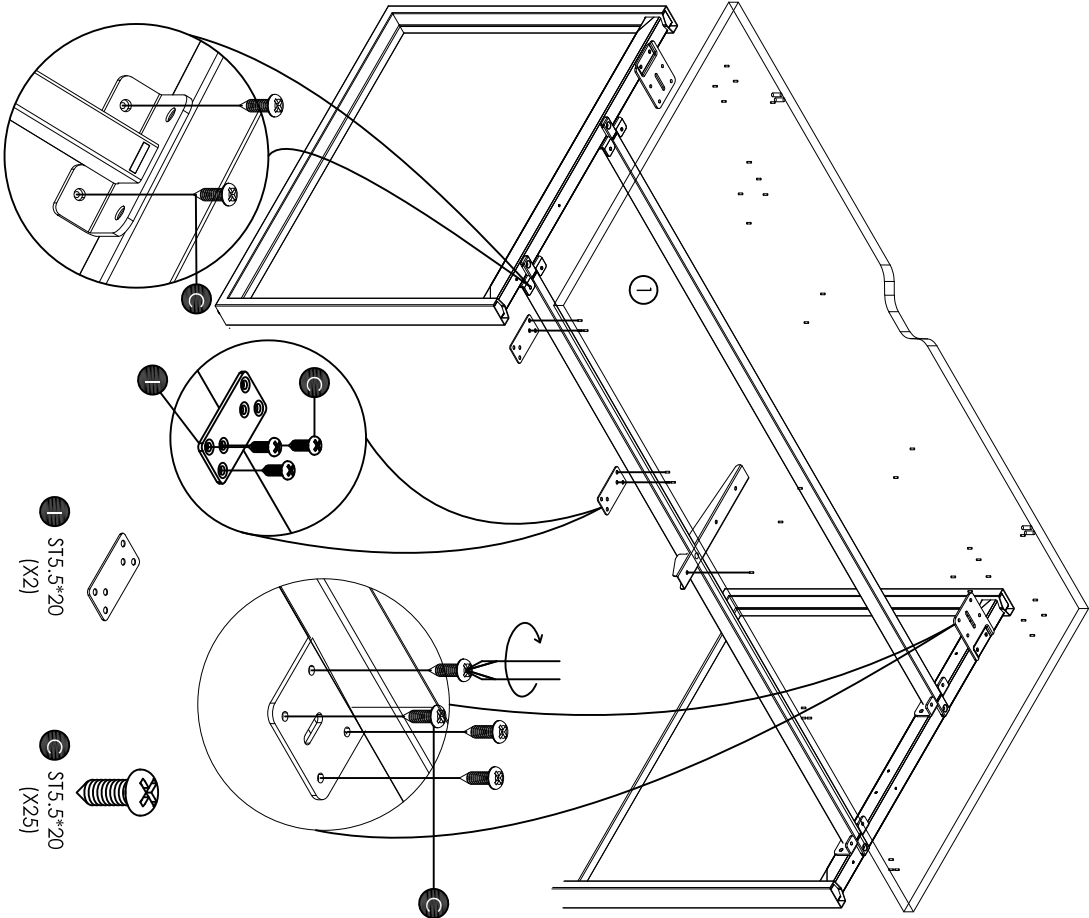
- 
1. Fix the LDD support arm to the steel foot using (M6 \* 12) flat head socket head screws.
  2. Fix the LDD support single arm to the pull rod using (M6 \* 25) countersunk hex head screws
- 

# 2



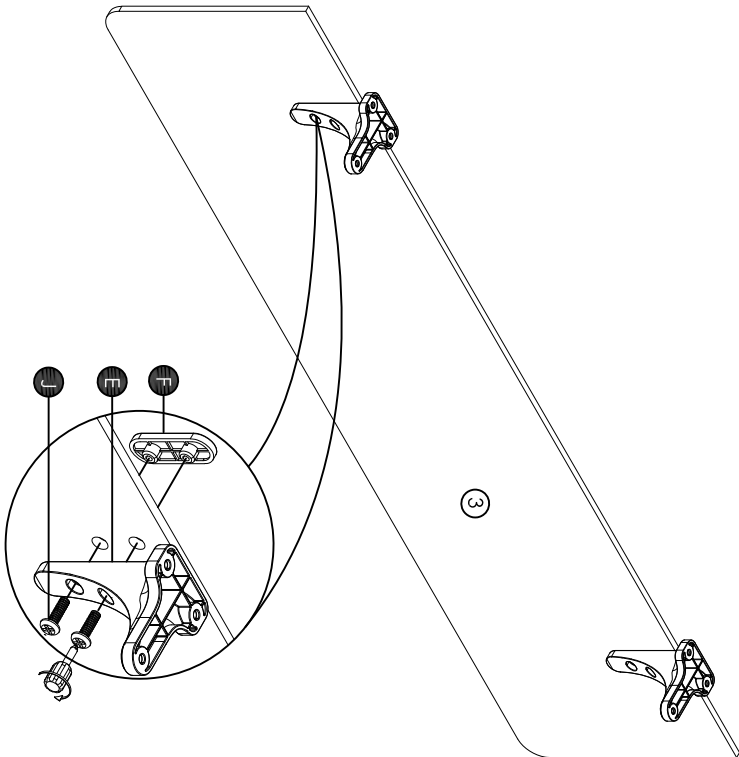
Use self tapping screws (ST5.5 \* 20) to connect and fix the table panel to the steel frame.

3



Install the baffle bracket.

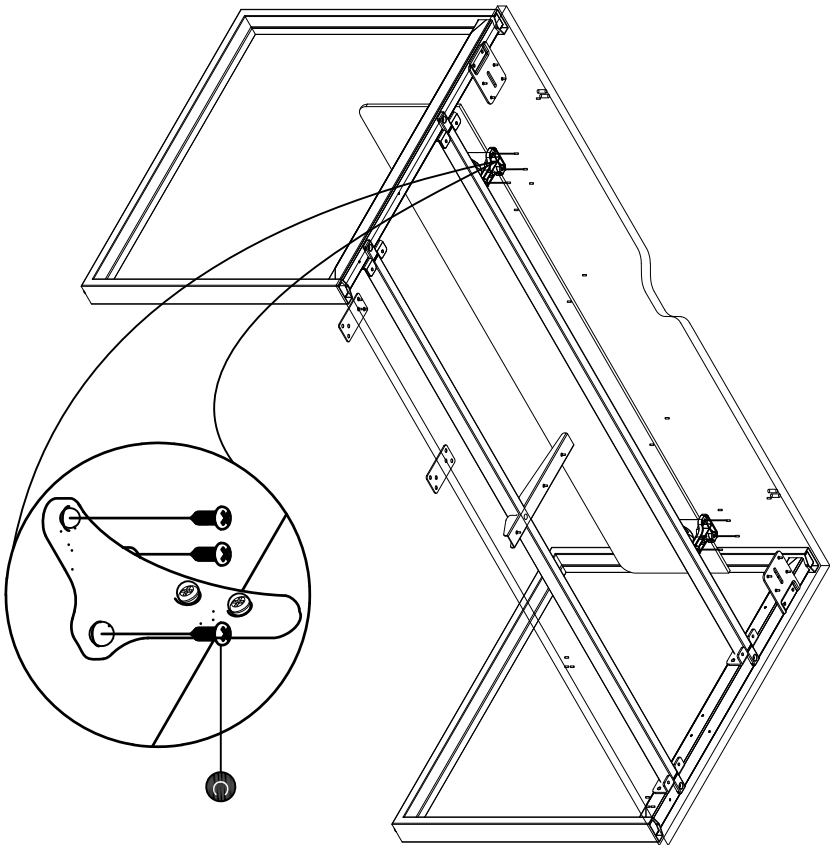
4



-   
-   
- 96\*70\*130 70\*25\*13 ST5.5\*20
- (X2) (X2) (X4)

Install the modesty panel.

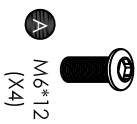
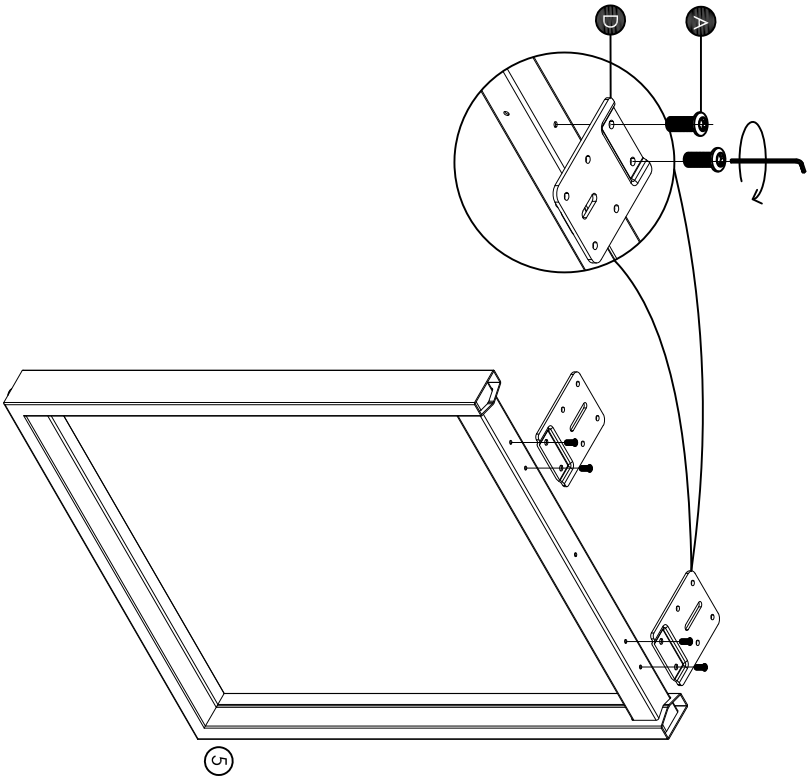
5



 ST5.5\*20  
(X6)

Connect the flat sheet with the leg.

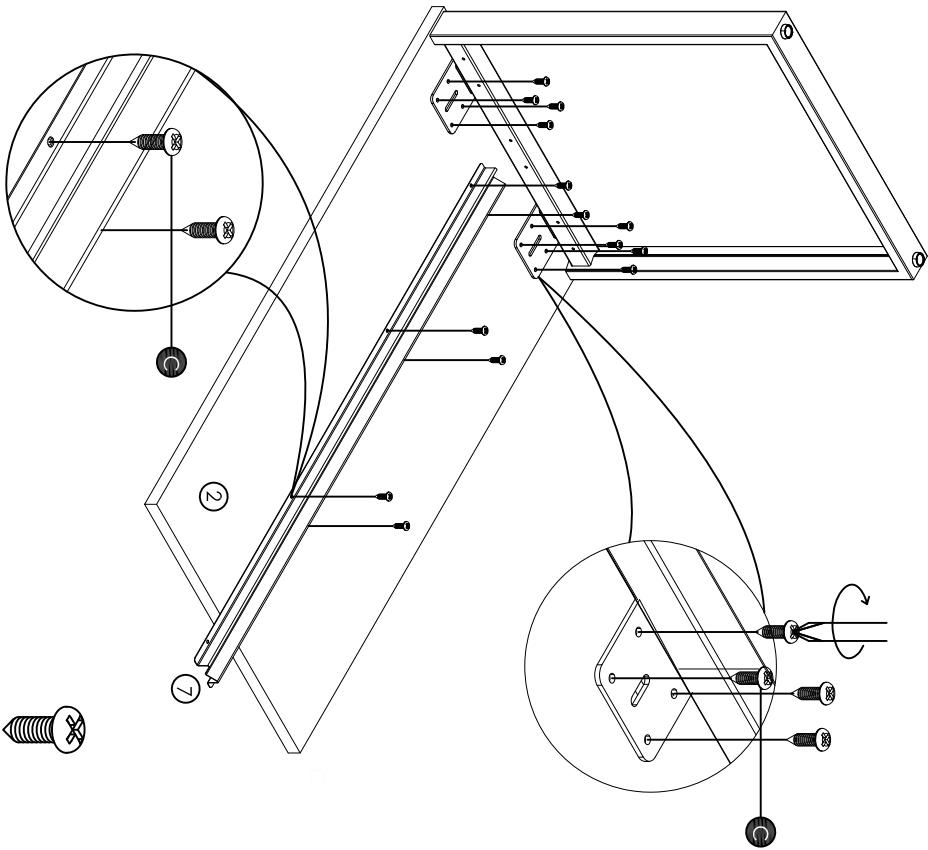
6





Connected with the return.

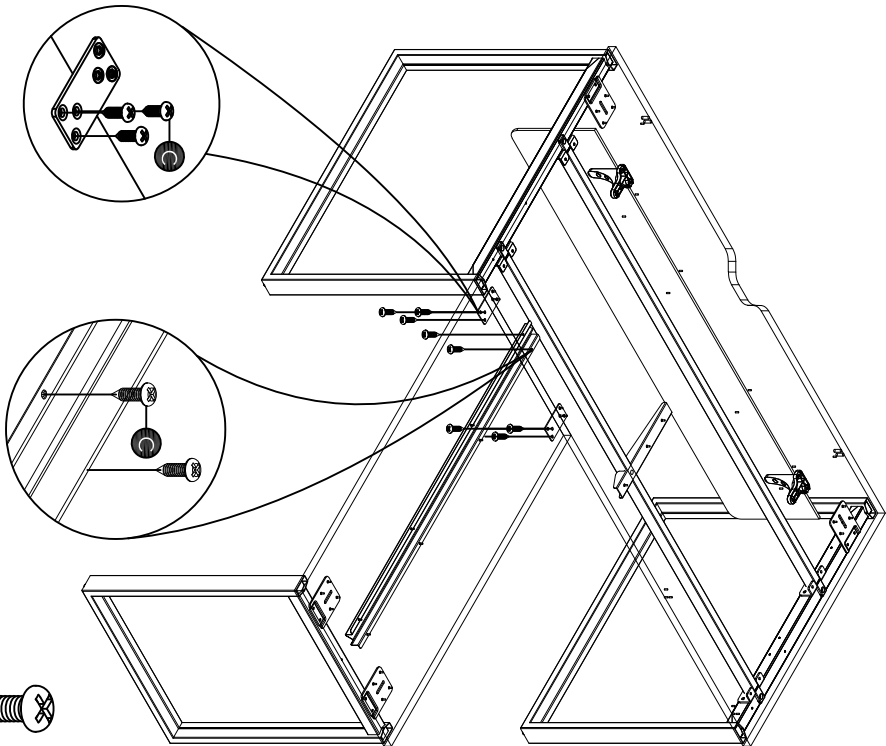
# 7



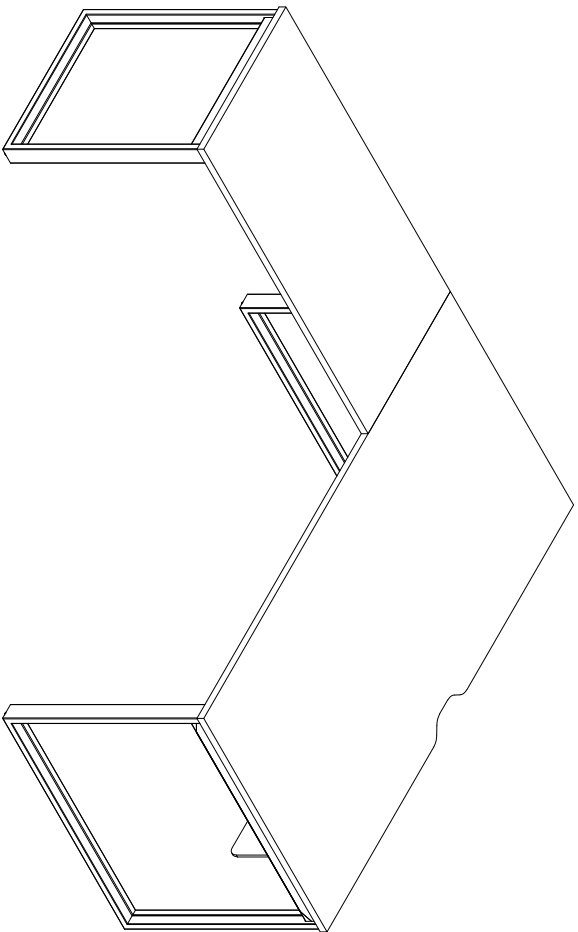
C ST5.5\*20  
(X14)

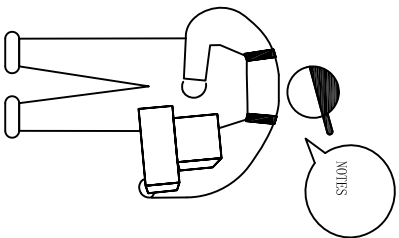
Connect the return with the main desk.

8

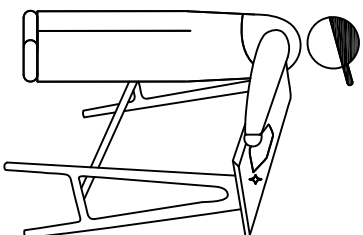


ST5.5\*20  
(X8)

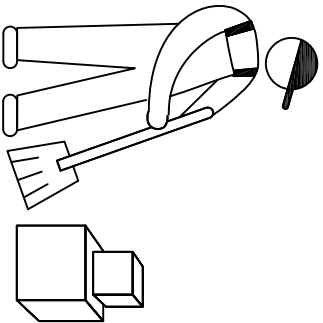




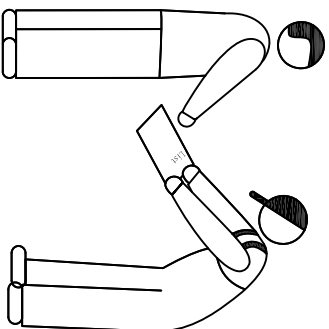
● Clean the surface.



● Clean the site.



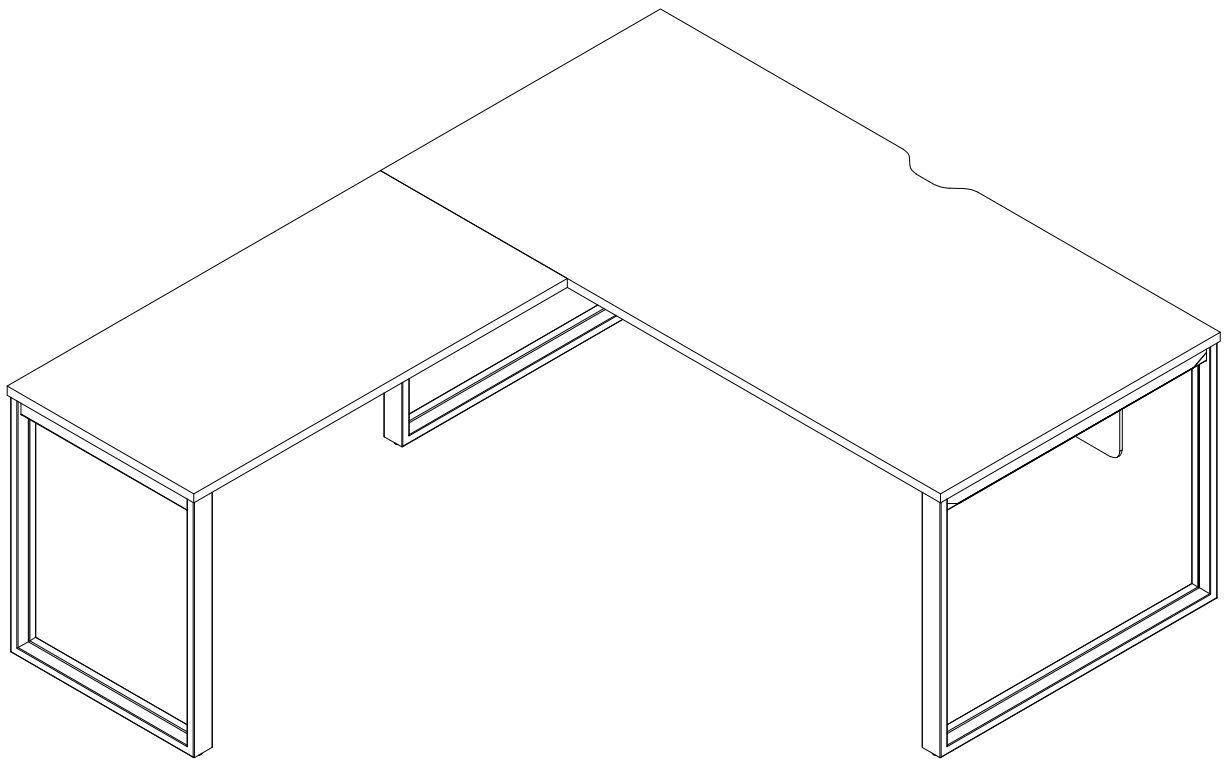
● End user checking.



**Sunön**



# Mall II Series Staff Desk DMA60-2 Assembly Instructions



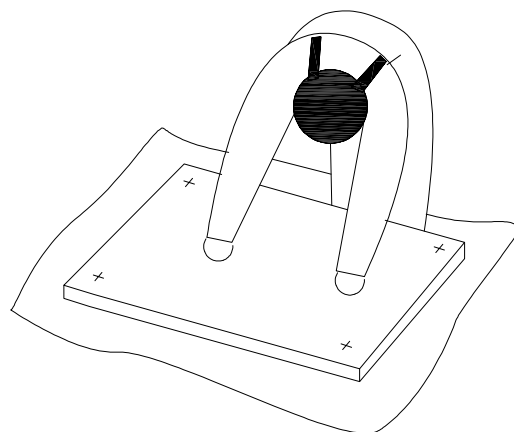
This manual is applicable to the installation of DMA60-2.

Please read this manual carefully before use and keep it in a safe place.

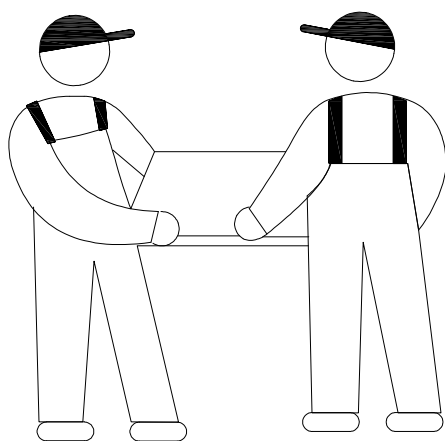
## Assembly precautions



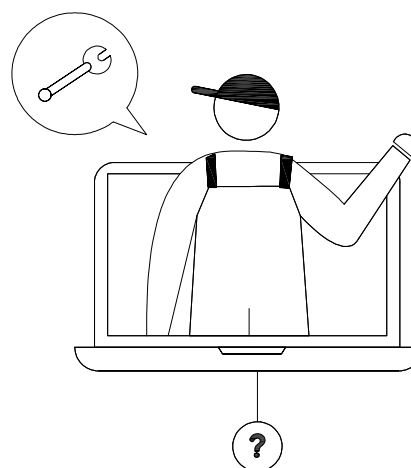
- ① Handle gently and put the contents on a padded area



- ② Moving the product safely requires more than two people



- ③ Please contact us freely if you have any questions

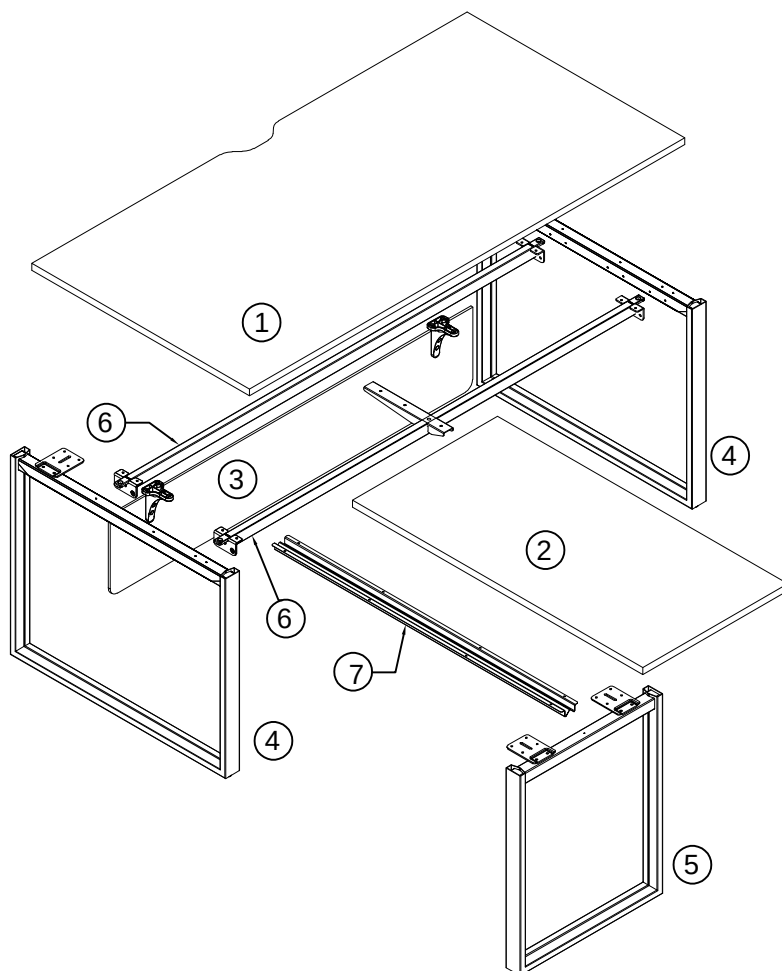


---

Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at +86-400-8600-666.

---

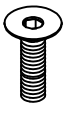
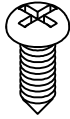
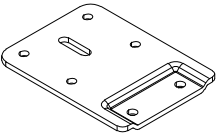
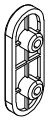
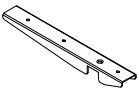
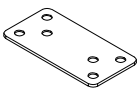
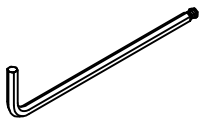
## Exploded diagram



| NO. | ITEM                 | QTY |
|-----|----------------------|-----|
| 1   | desktop panel        | 1   |
| 2   | side desktop panel   | 1   |
| 3   | divider panel        | 1   |
| 4   | main desk steel legs | 2   |
| 5   | side desk steel legs | 1   |
| 6   | pull rod             | 2   |
| 7   | reinforcement rib    | 1   |



# Parts List

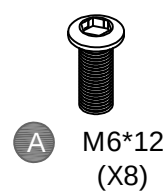
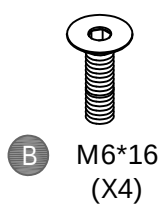
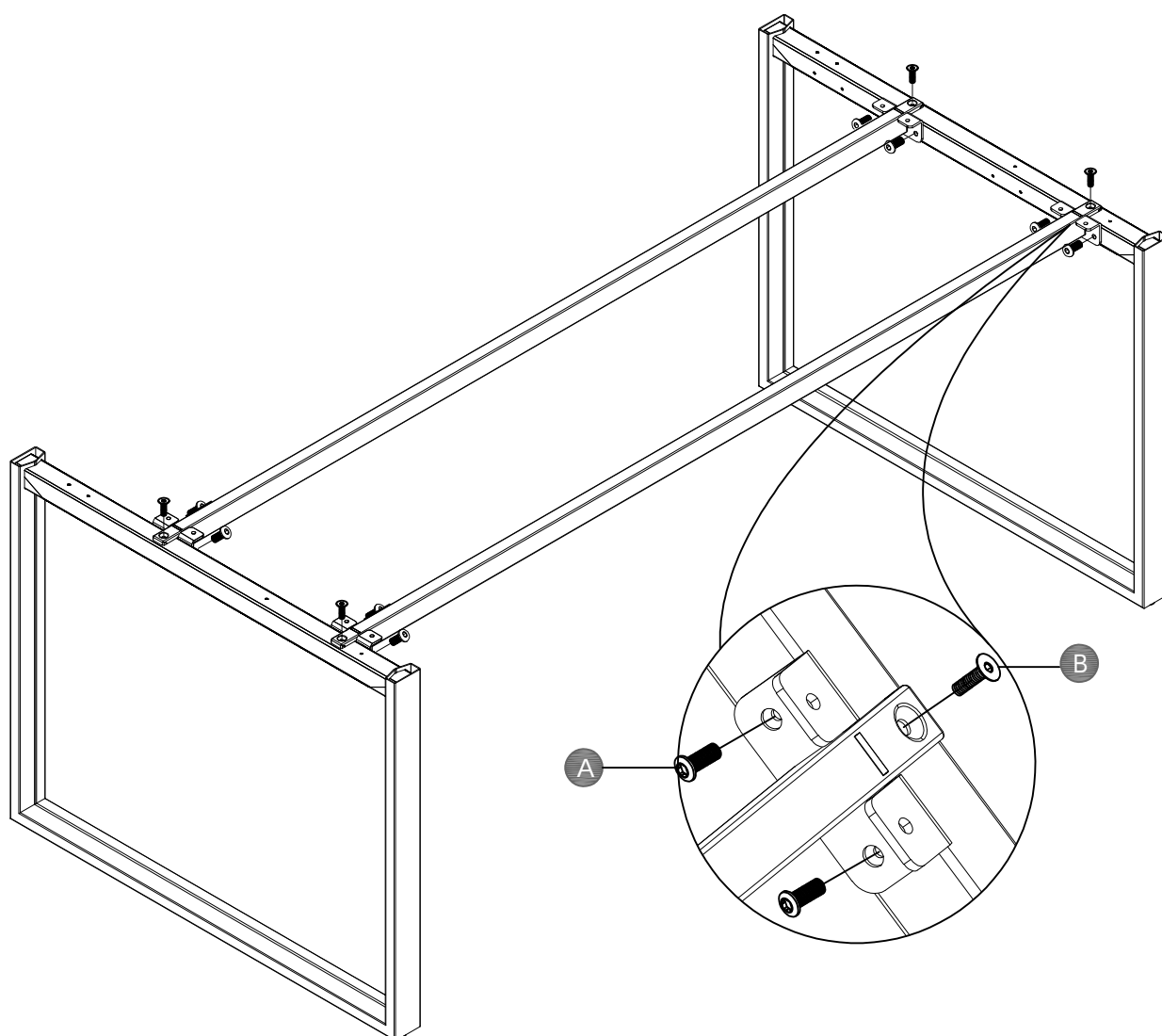
|                                                                                                  |                                                                                                  |                                                                                                    |
|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| <div>A</div>    | <div>B</div>    | <div>C</div>    |
| <div>hexagonal flat head screws</div> <div>M6x12</div> <div>16</div>                             | <div>countersunk internal hexagonal screws</div> <div>M6*16</div> <div>4</div>                   | <div>cross head self-tapping screws</div> <div>ST5.5*20</div> <div>53</div>                        |
| <div>D</div>    | <div>E</div>    | <div>F</div>    |
| <div>LDD bracket</div> <div>120*90*8</div> <div>4</div>                                          | <div>divider bracket</div> <div>96*70*130</div> <div>2</div>                                     | <div>divider bracket attachment</div> <div>70*25*13</div> <div>2</div>                             |
| <div>G</div>  | <div>H</div>  | <div>I</div>  |
| <div>LD single bracket arm</div> <div>330*40*30</div> <div>1</div>                               | <div>countersunk hexagonal screws</div> <div>M6*25</div> <div>1</div>                            | <div>iron plate</div> <div>100*50*2.5</div> <div>2</div>                                           |
| <div>J</div>  | <div>K</div>  |                                                                                                    |
| <div>flat head cross screws</div> <div>M6*15</div> <div>4</div>                                  | <div>hexagonal wrench (with ball)</div> <div>4#</div> <div>1</div>                               |                                                                                                    |

---

1.Assemble Steel Frame;

---

1

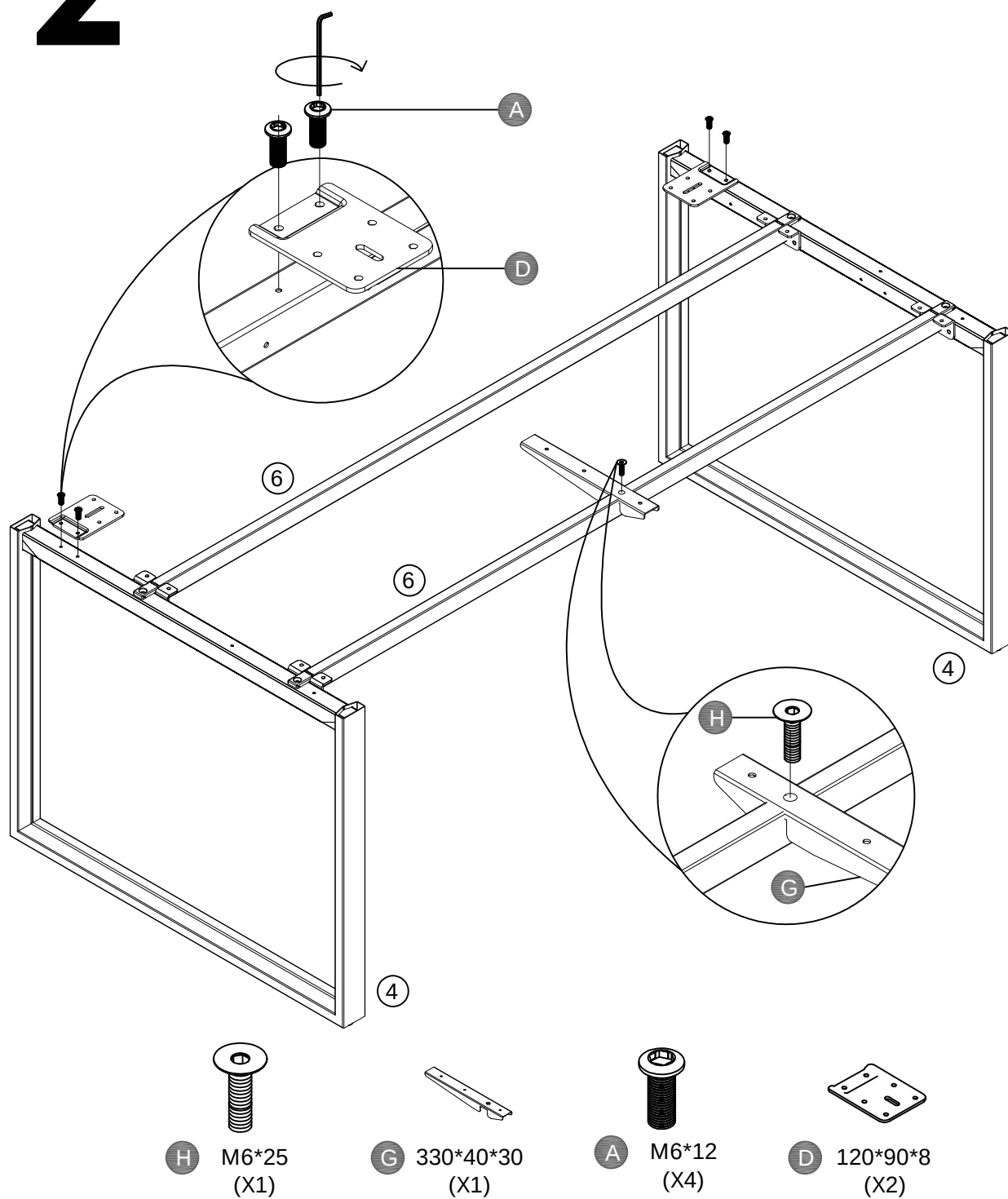


---

1. Install LDD Bracket Arms and LD Single Bracket Arm;

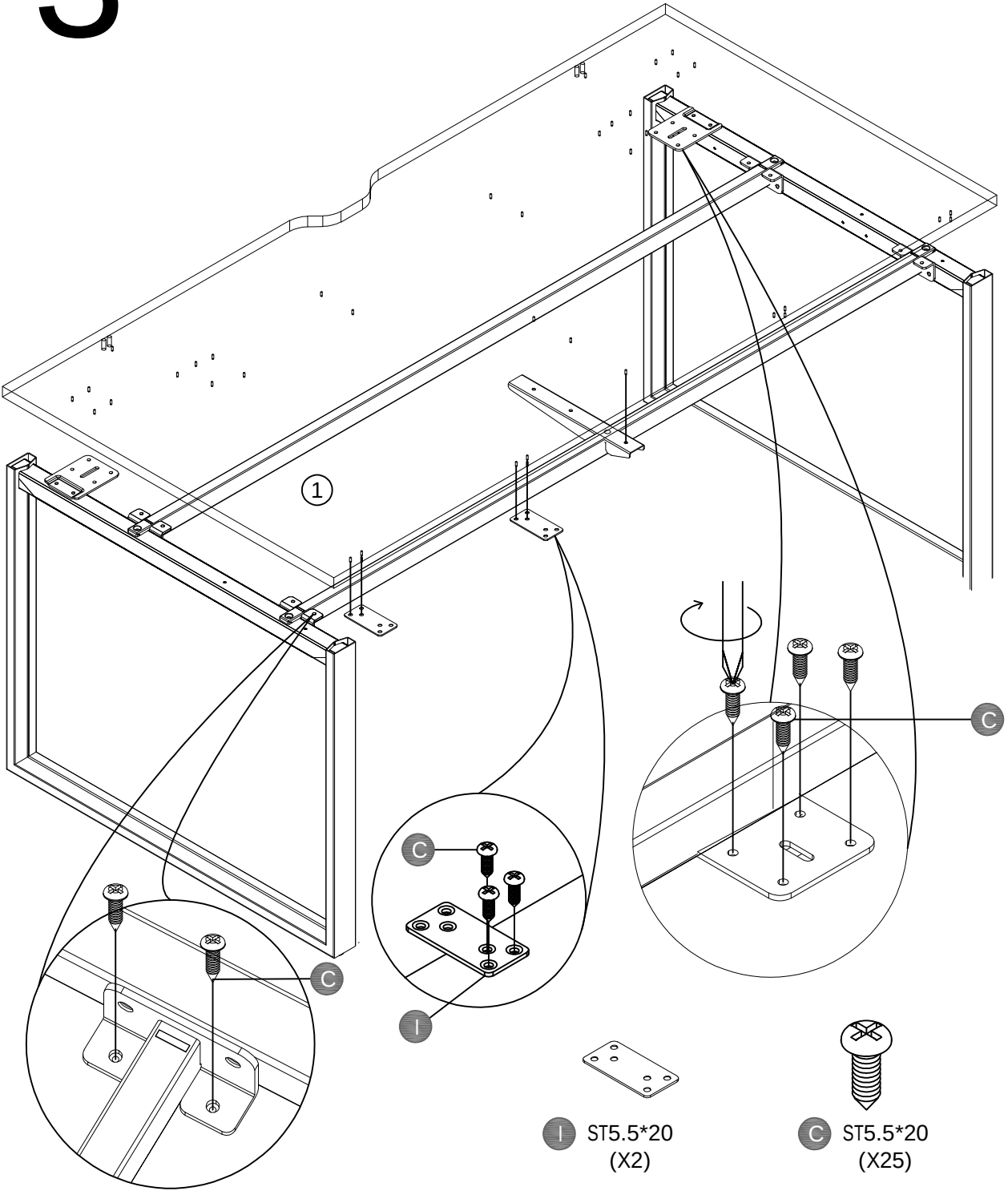
---

# 2



1. Install Desktop Panel;

3

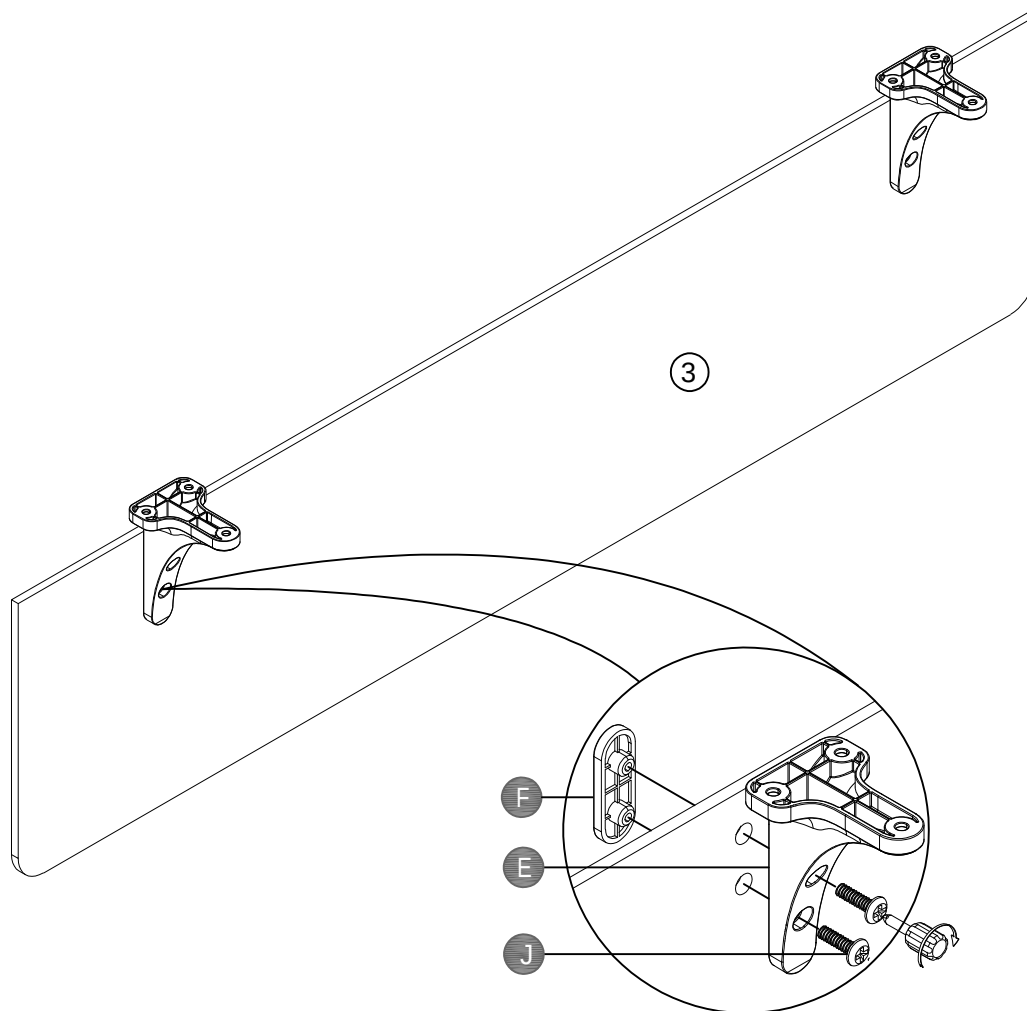


---

1. Install Divider Bracket;

---

# 4



**E** 96\*70\*130  
(X2)

**F** 70\*25\*13  
(X2)

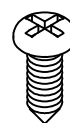
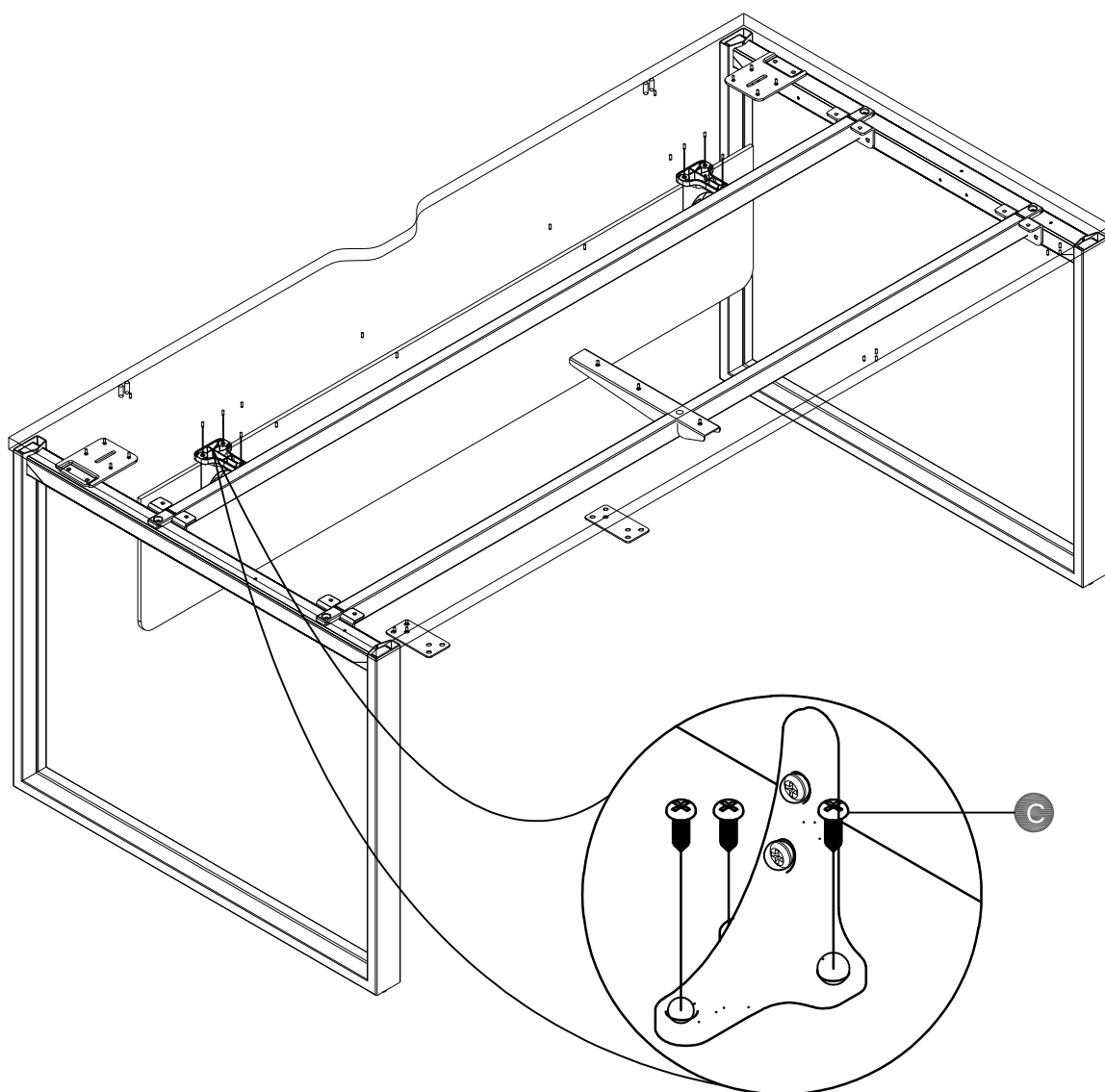
**J** ST5.5\*20  
(X4)

---

1. Install Divider Panels;

---

5



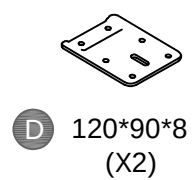
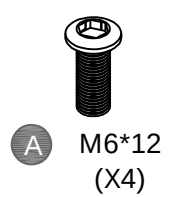
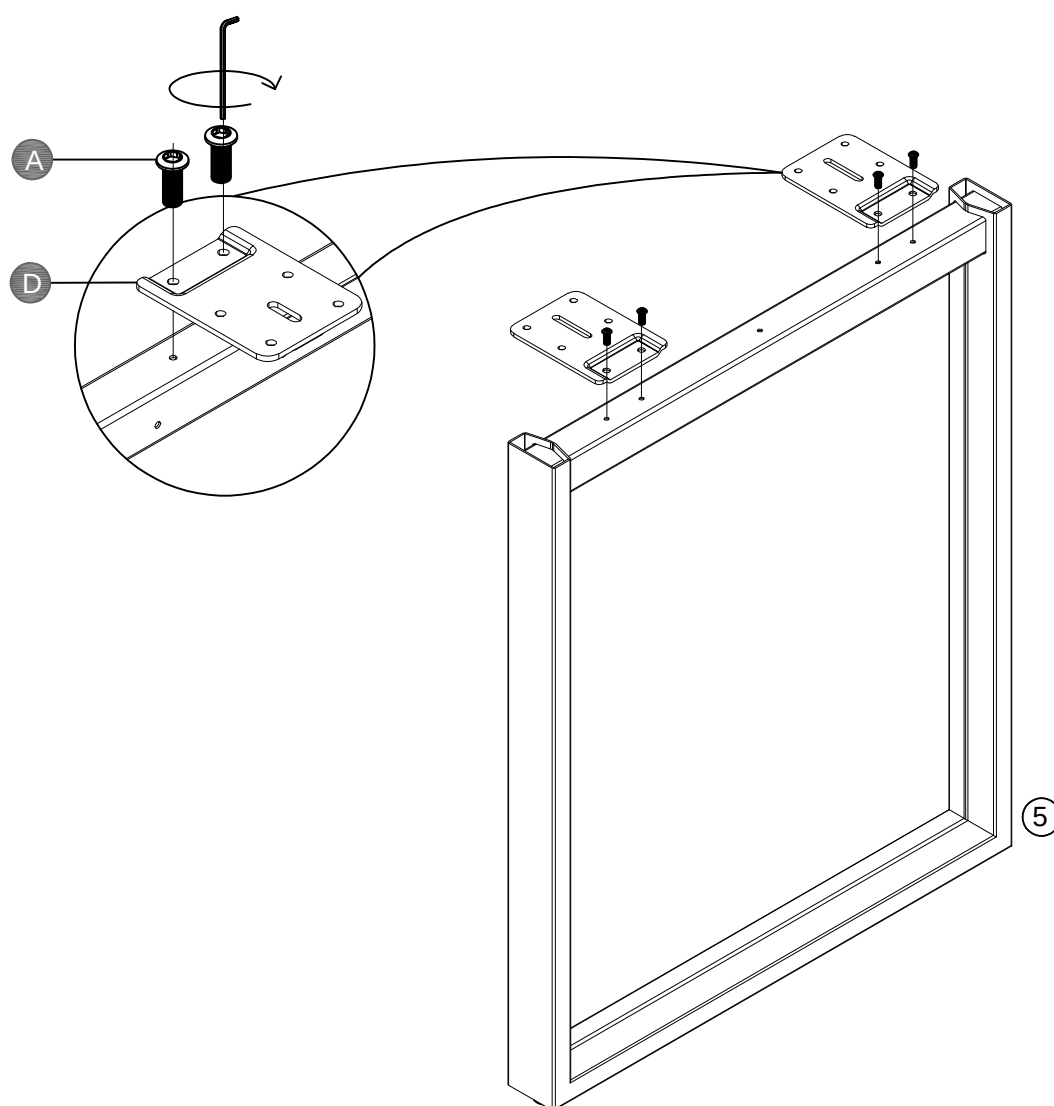
**C** ST5.5\*20  
(X6)

---

1.Install Side Desk Steel Legs Bracket Arms;

---

6

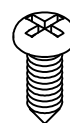
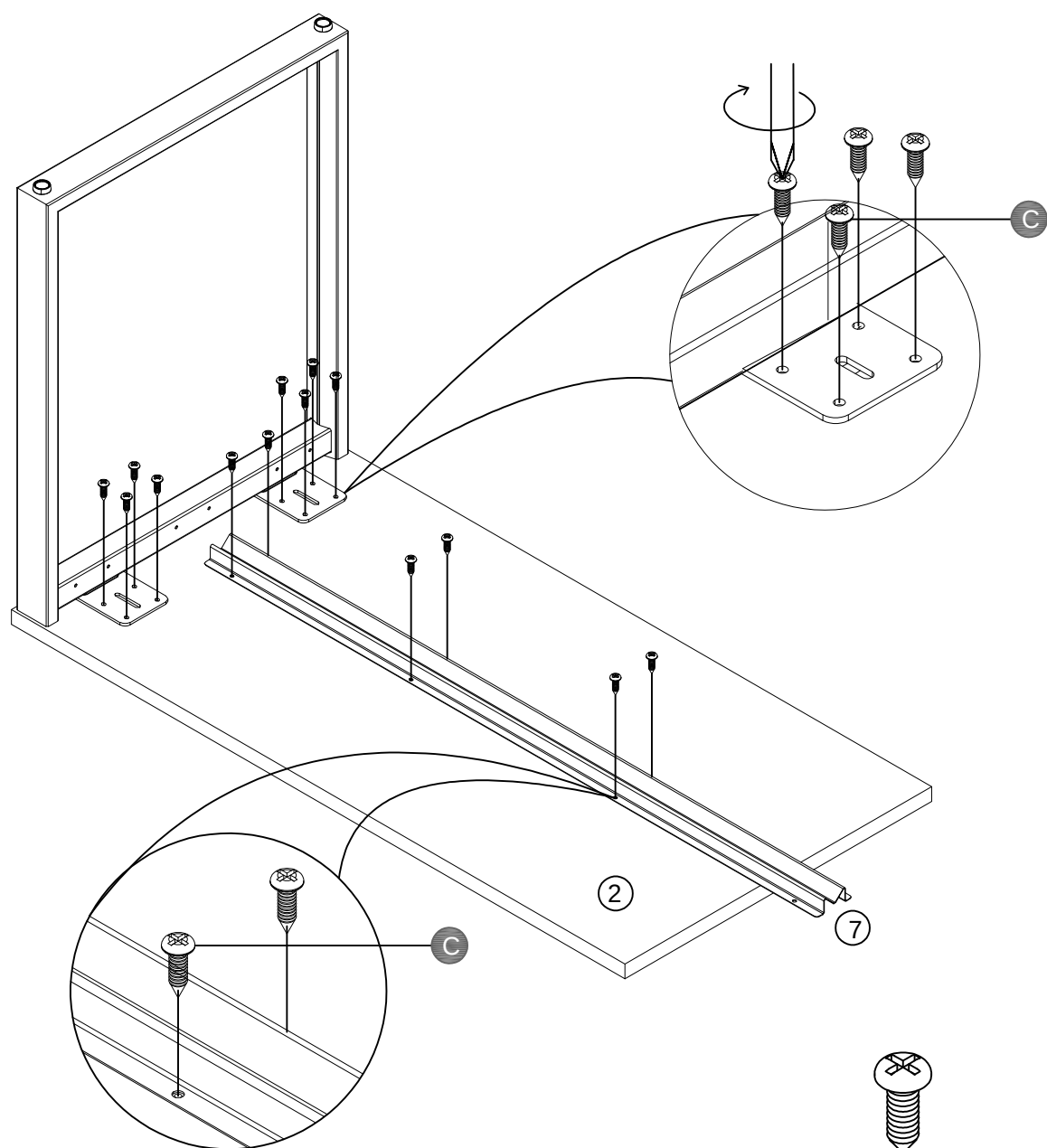


---

1. Install Side Desktop Panel;

---

7



C ST5.5\*20  
(X14)

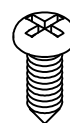
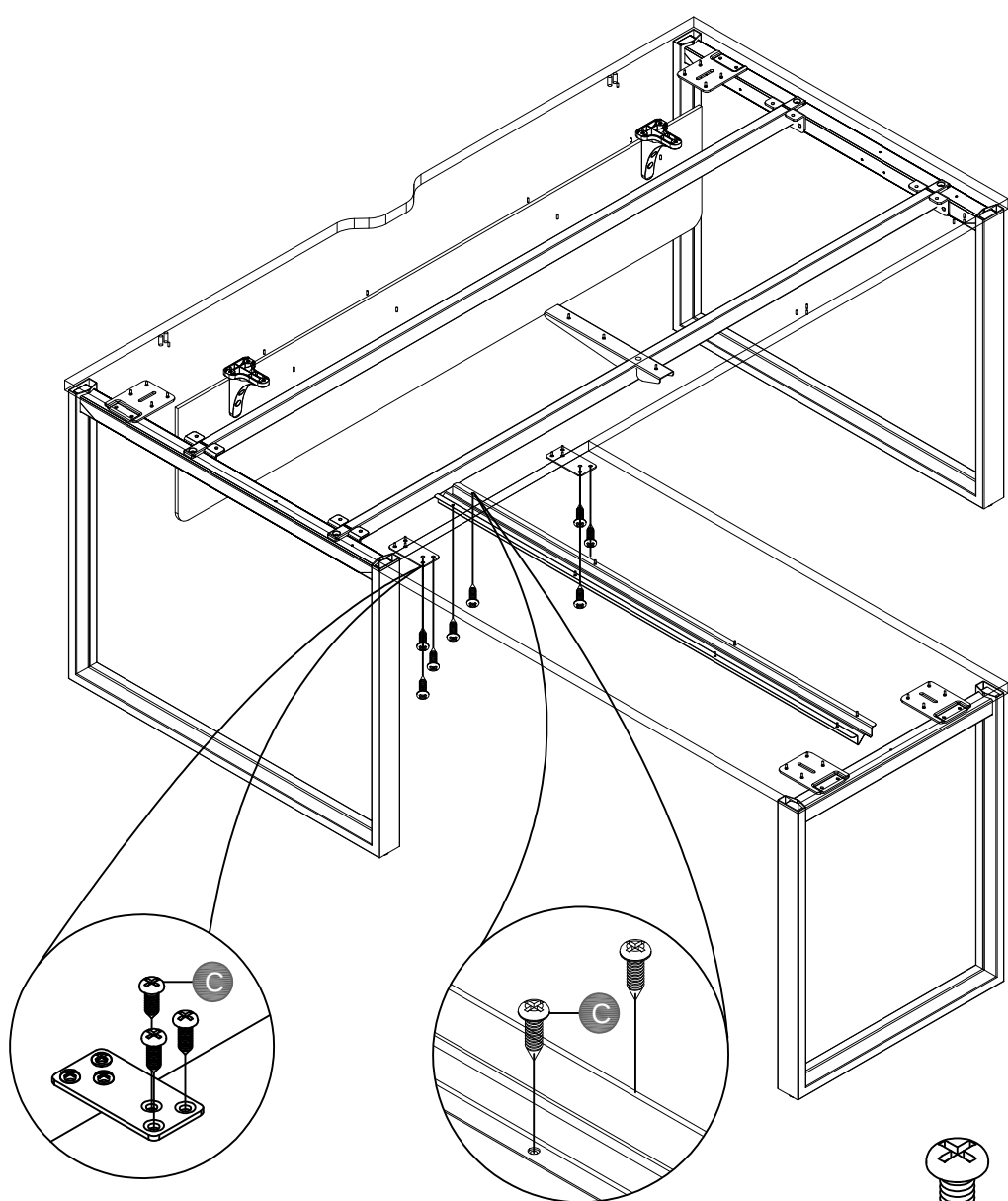


---

1.Assemble and Connect Main Desk with Side Desk;

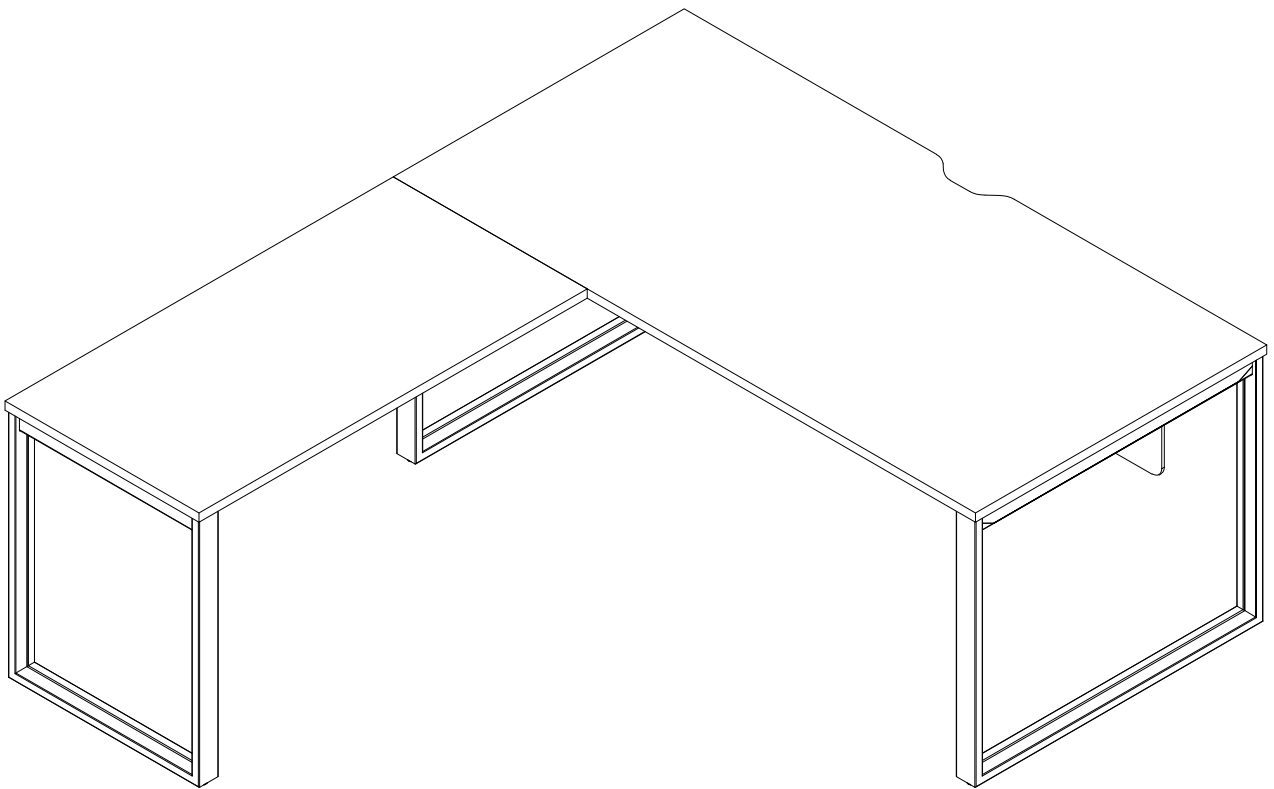
---

8



**C** ST5.5\*20  
(X8)

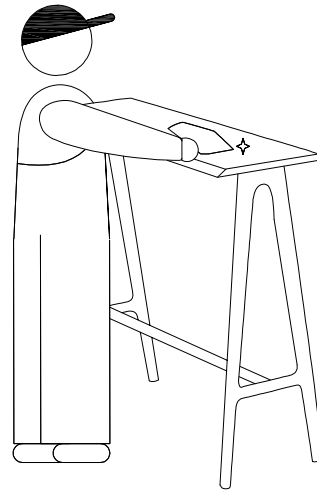
Done!



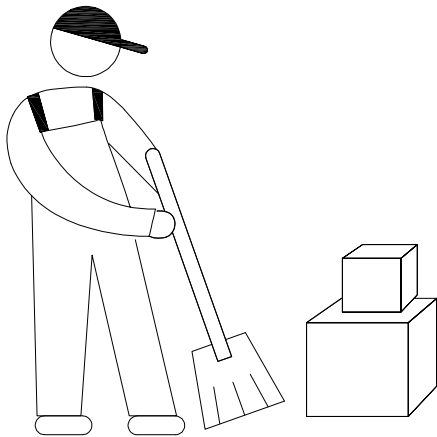
## Acceptance precautions



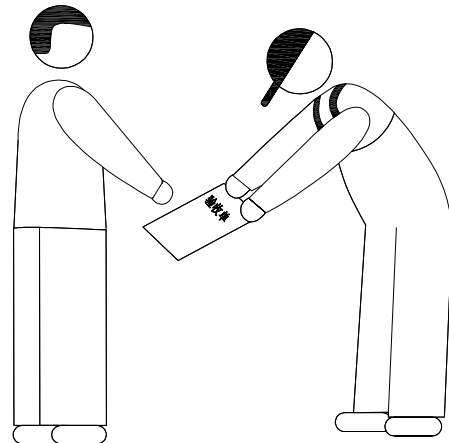
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery





No.200 Citizen Street,Sunon Central Business Building,  
Qianjiang Road, Hangzhou, China.  
[isunon.com](http://isunon.com)



Firm's Website

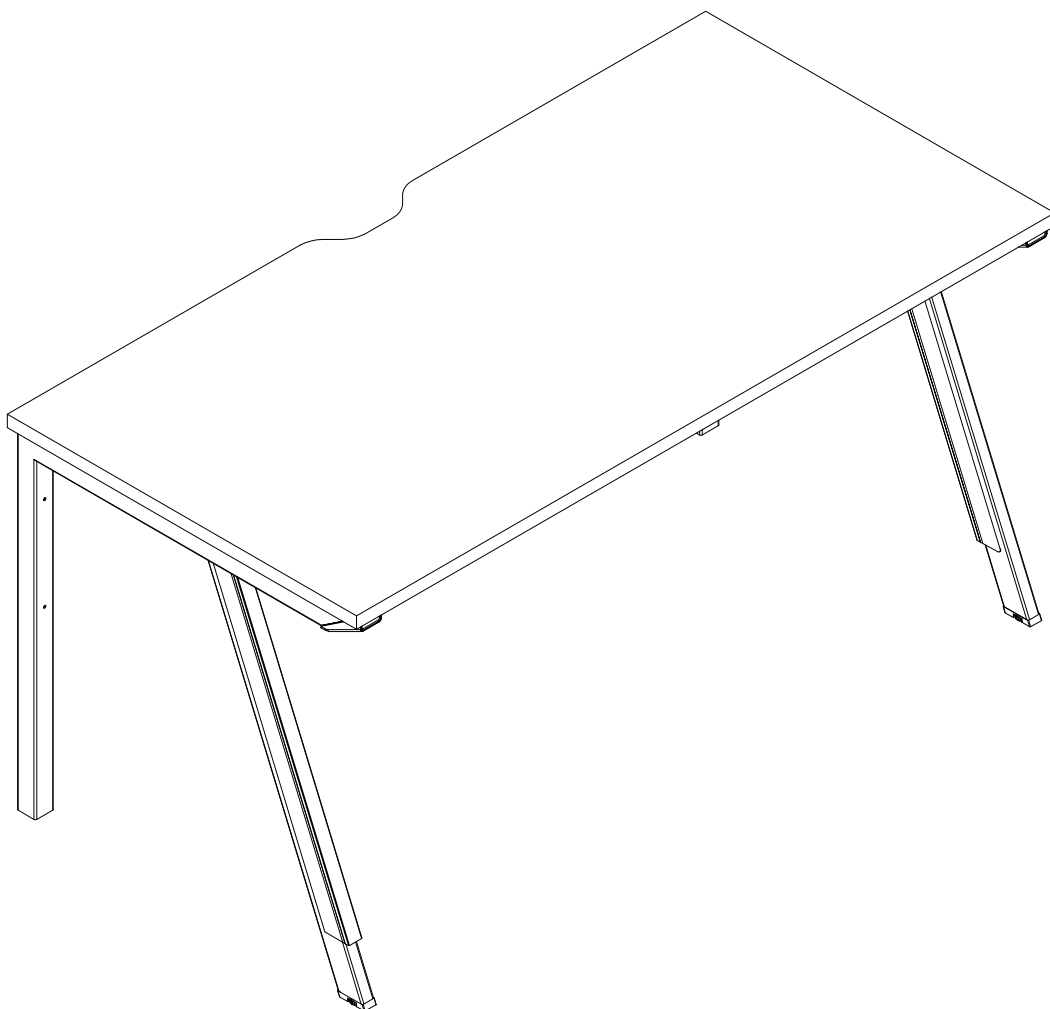


Wechat account



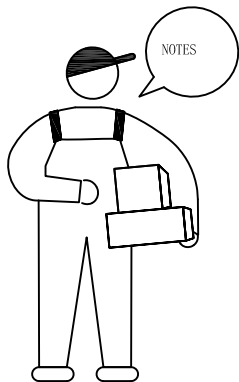
# Assembly Instruction

## DMA61 - 2

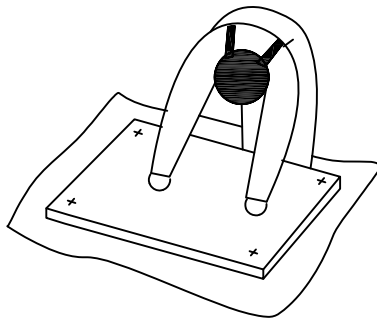


Please read this manual carefully  
before any operation and keep it  
properly for future use

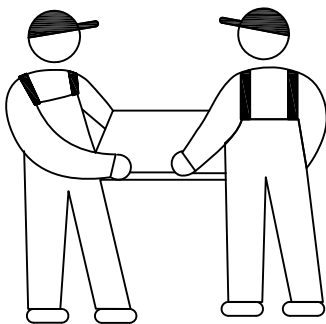
# NOTES



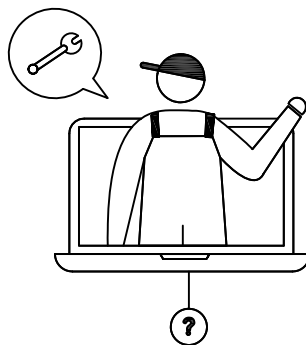
- Handle with care and make sure to place a protective layer on it



- Multiple people moving the good for safety.

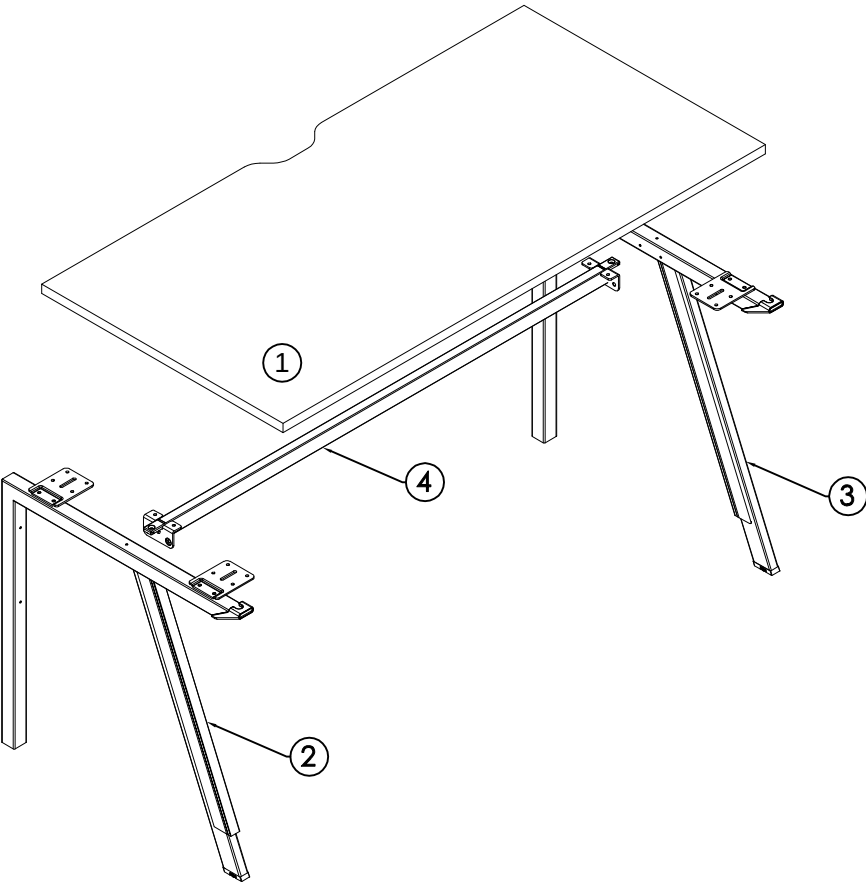


- Contact your sales in Sunon if any questions



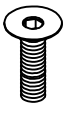
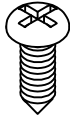
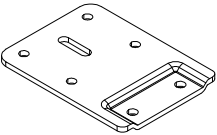
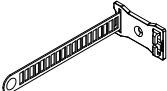
These drawings identify the parts included with DMA61 Desk.

BOM



| NO. | Item     | QTY |
|-----|----------|-----|
| 1   | Desktop  | 1   |
| 2   | Desk Leg | 1   |
| 3   | Desk Leg | 1   |
| 4   | Beam     | 1   |

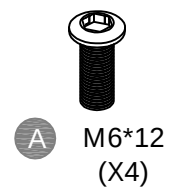
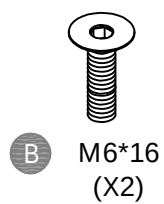
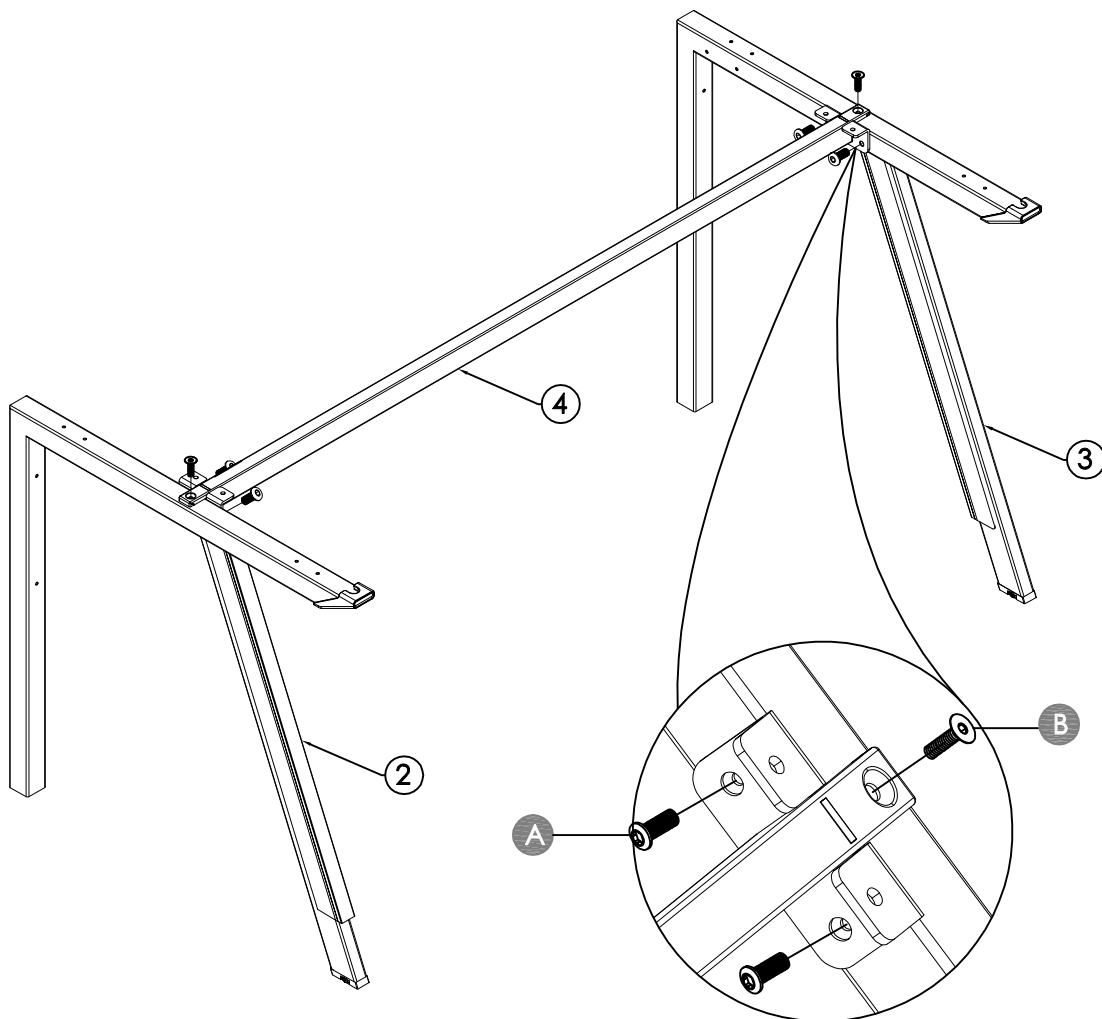
# Hardware

|                                                                                                                                |                                                                                                                            |                                                                                                                                |
|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="164 445 245 495">A</div>      | <div data-bbox="595 445 676 495">B</div>  | <div data-bbox="1031 445 1112 495">C</div>  |
| <div data-bbox="395 689 497 721">M6x12</div> <div data-bbox="547 689 582 721">16</div>                                         | <div data-bbox="850 689 952 721">M6*16</div> <div data-bbox="1002 689 1021 721">2</div>                                    | <div data-bbox="1265 689 1406 721">ST5.5*20</div> <div data-bbox="1422 689 1457 721">20</div>                                  |
| <div data-bbox="164 741 245 790">D</div>      | <div data-bbox="595 741 676 790">E</div>  | <div data-bbox="1031 741 1112 790">F</div>  |
| <div data-bbox="347 985 488 1016">120*90*8</div> <div data-bbox="547 985 566 1016">4</div>                                     | <div data-bbox="805 985 946 1016">ST3.5*14</div> <div data-bbox="978 985 997 1016">3</div>                                 | <div data-bbox="1257 985 1398 1016">50*26*7</div> <div data-bbox="1422 985 1441 1016">3</div>                                  |
| <div data-bbox="164 1037 245 1086">G</div>  |                                                                                                                            |                                                                                                                                |
| <div data-bbox="467 1281 502 1312">4#</div> <div data-bbox="555 1281 574 1312">1</div>                                         |                                                                                                                            |                                                                                                                                |



- 
- 1、 Connect the beams to the side of the legs with (M6 \* 12) screws.
  - 2、 Each side of a beam needs three screws.
- 

# 1

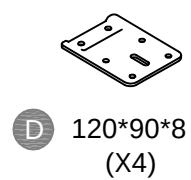
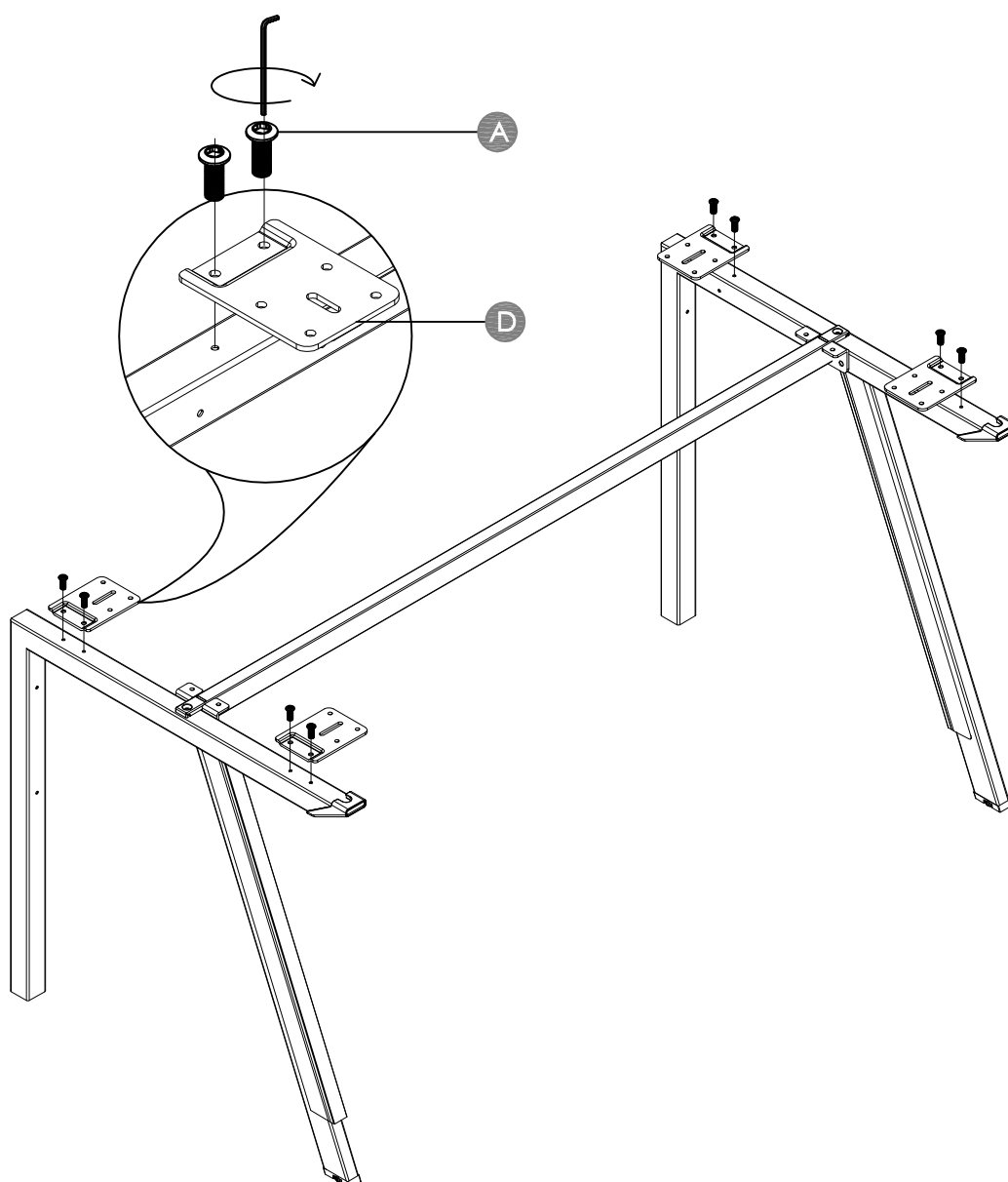


---

1、Fix the to the bracketsto steel legs using (M6 \* 12) screws.

---

# 2

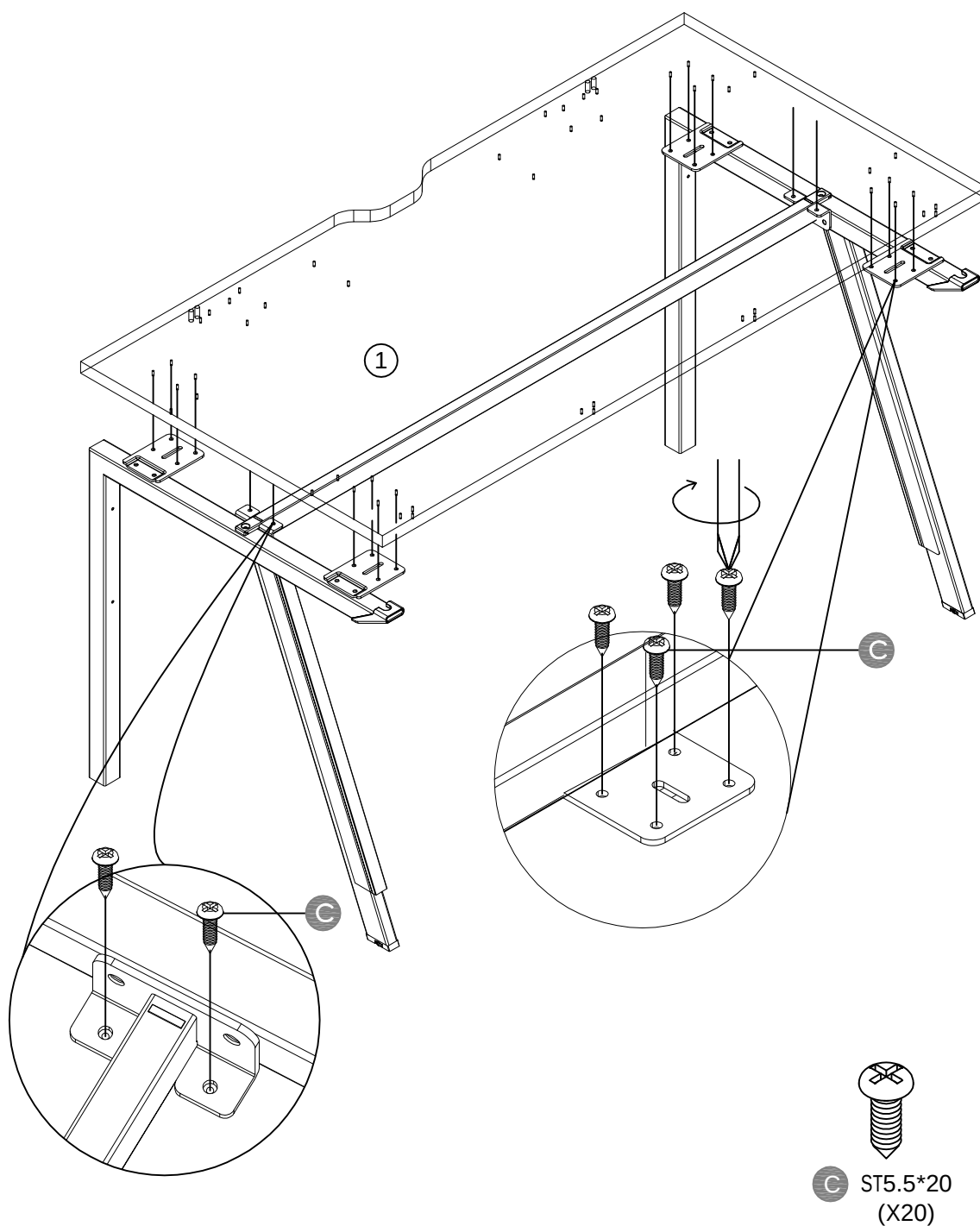


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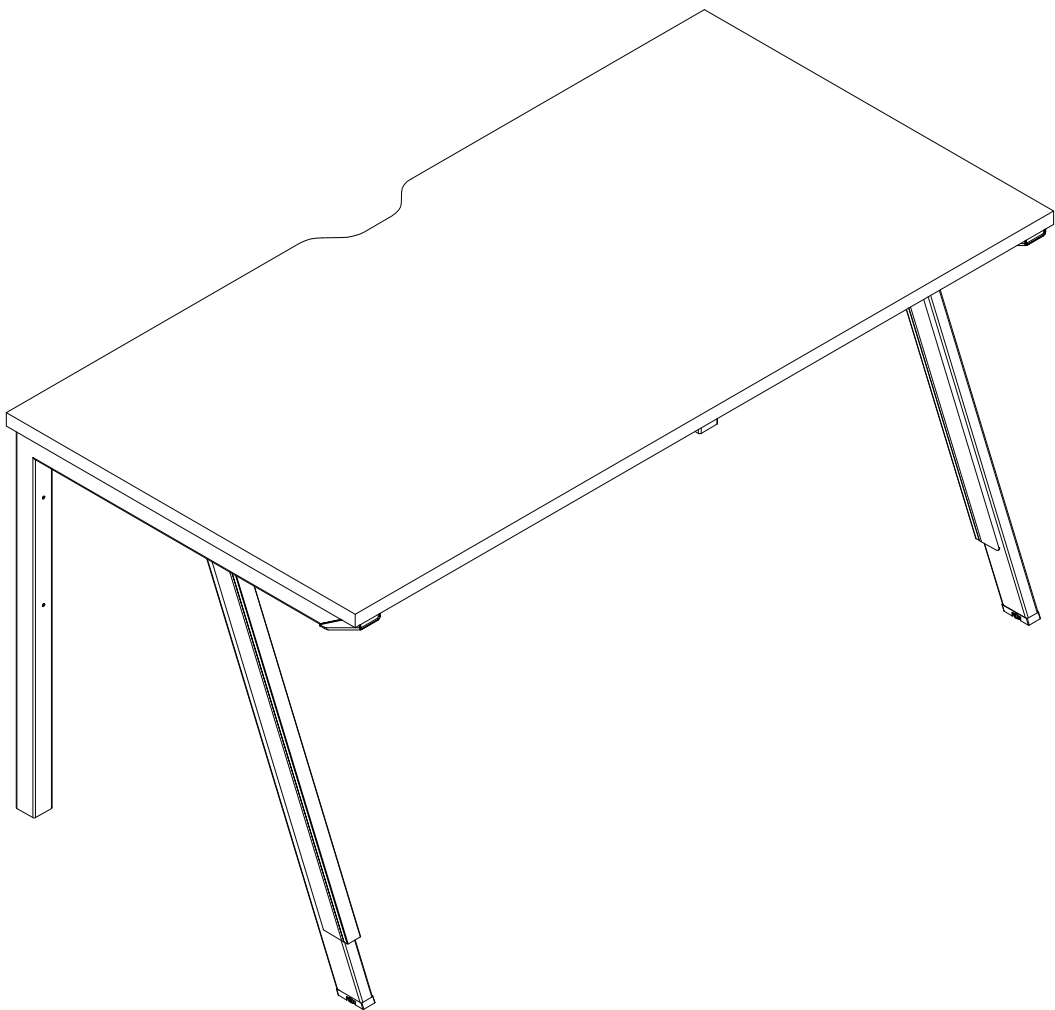
1、Attach the desktops and the steel frame with self-tapping screws (ST5.5 \* 20)

---

3



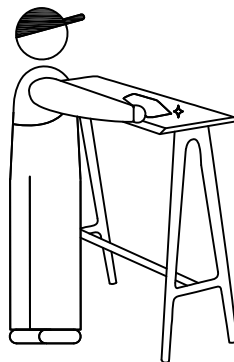
Done!



# NOTES



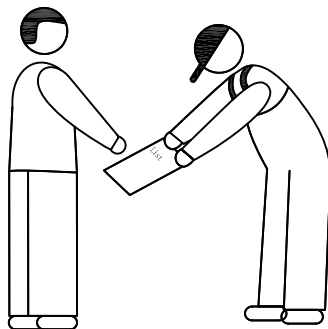
● Clean the surface.



● Clean the site.



● End user checking.

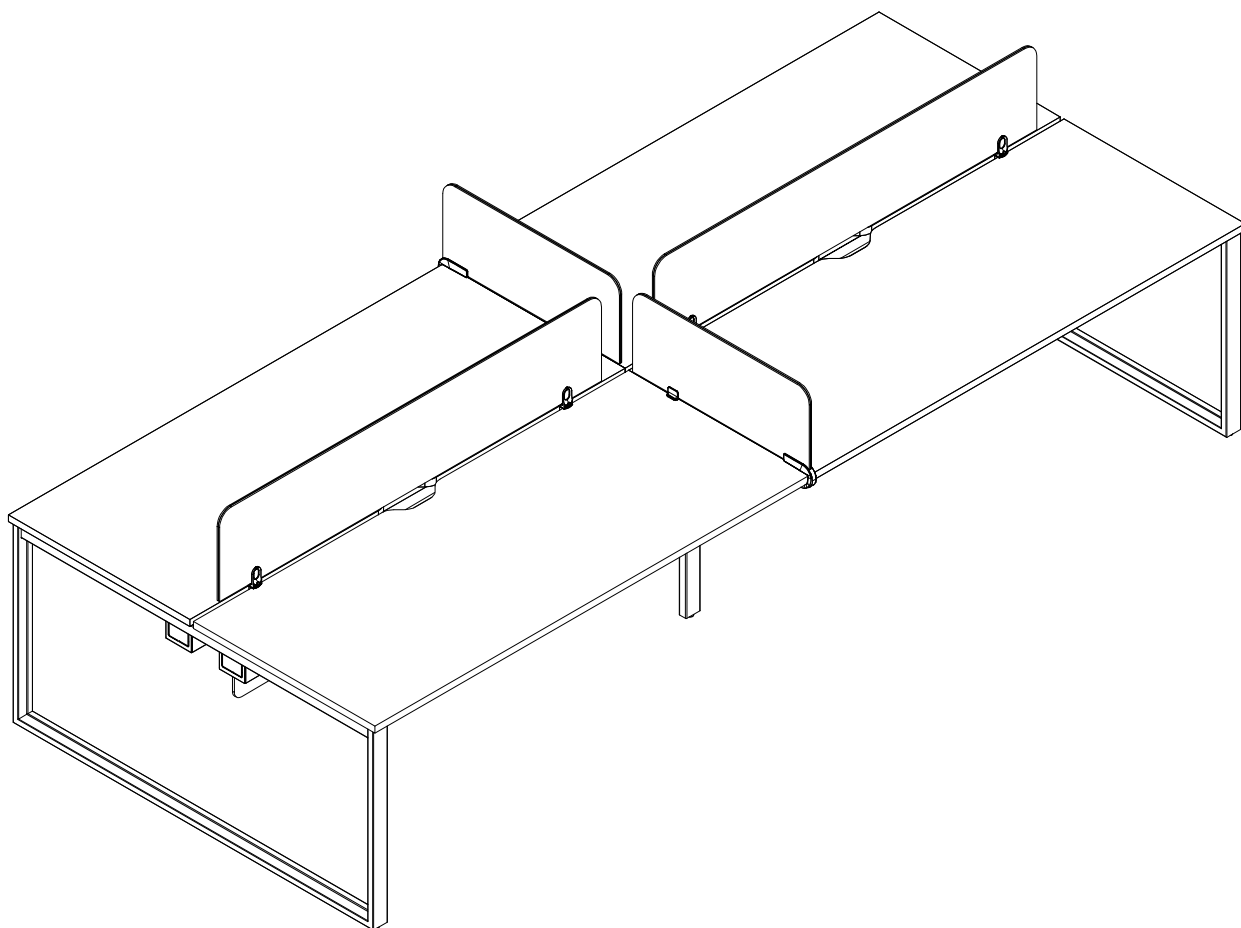


**Sunón**



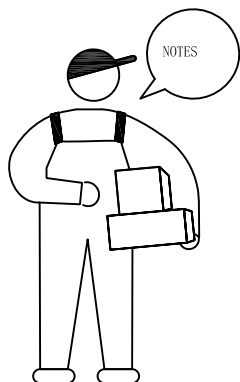
# Assembly Instruction

## DMA61 - 2

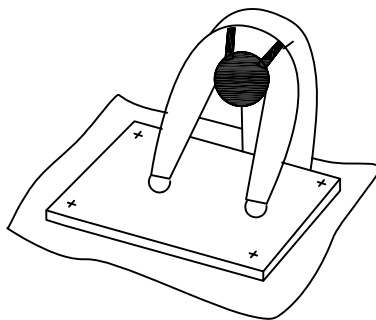


Please read this manual carefully  
before any operation and keep it  
properly for future use

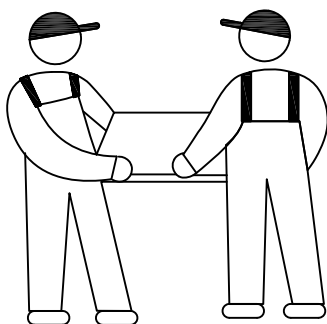
# NOTES



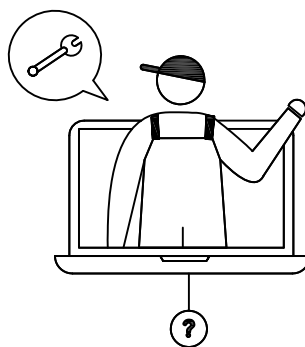
- Handle with care and make sure to place a protective layer on it



- Multiple people moving the good for safety.



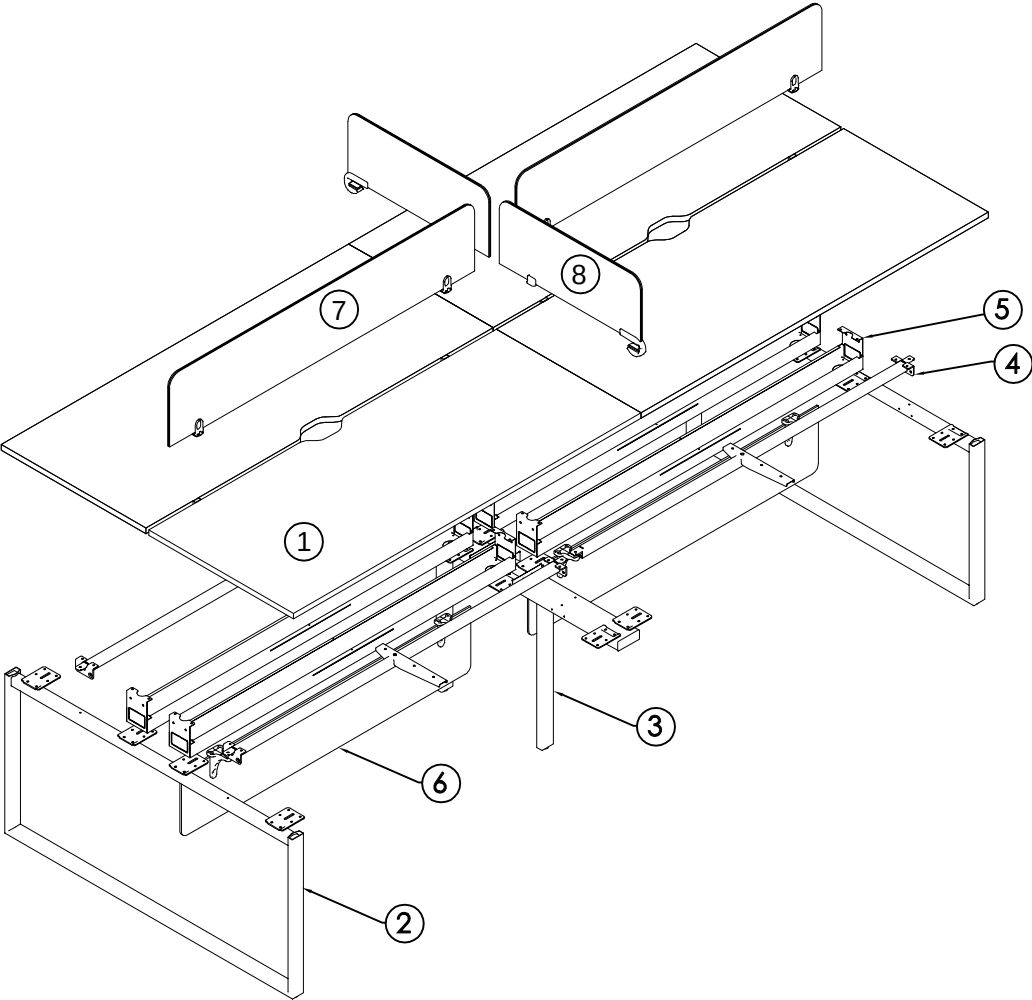
- Contact your sales in Sunon if any questions





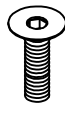
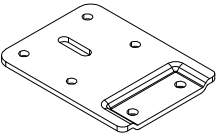
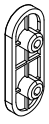
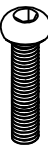
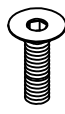
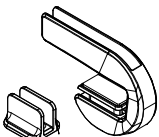
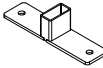
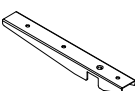
These drawings identify the parts included with DMA61 Desk.

BOM



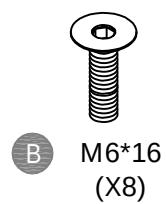
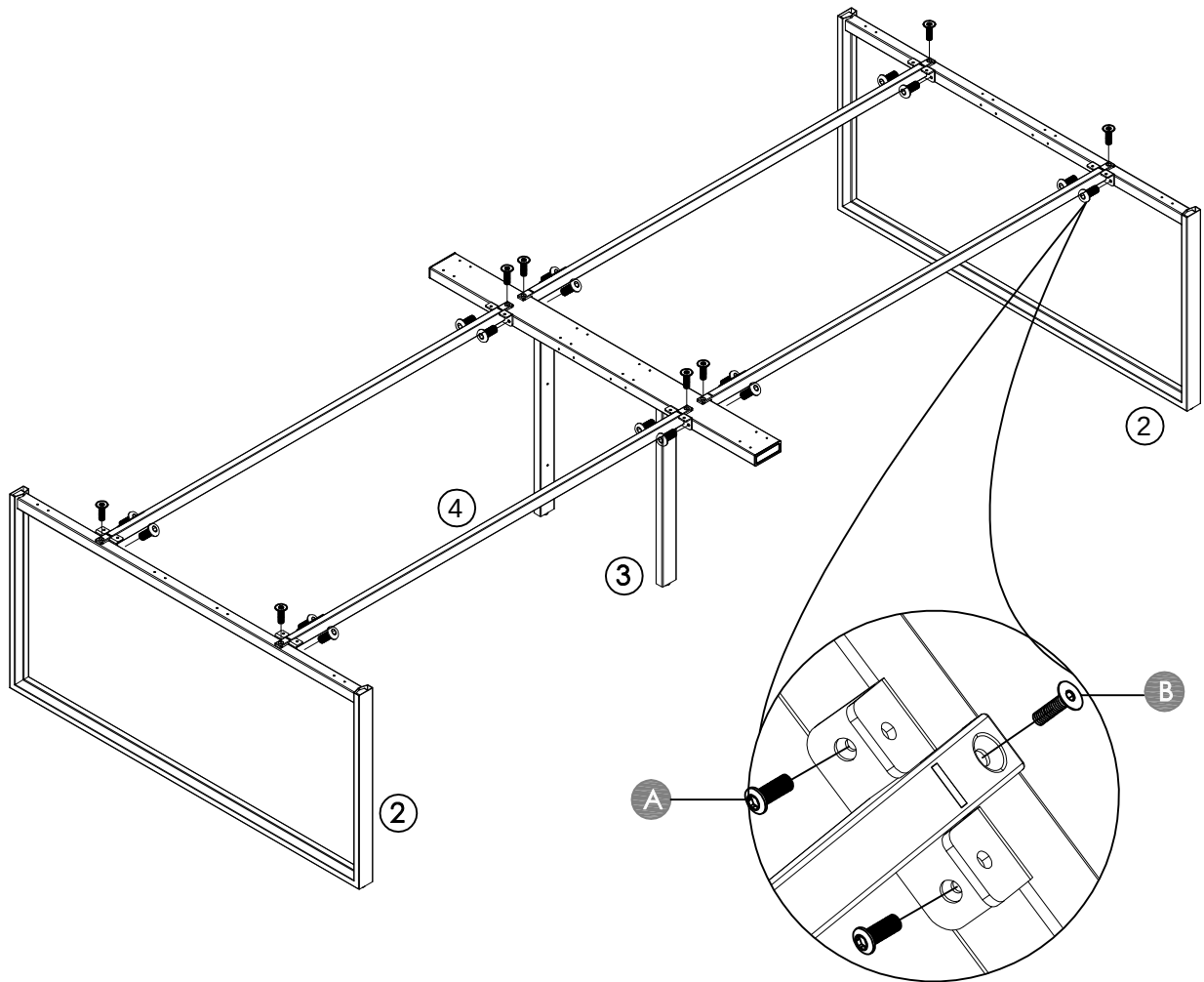
| NO. | Item            | QTY |
|-----|-----------------|-----|
| 1   | Desktop         | 4   |
| 2   | Desk Leg        | 2   |
| 3   | Extension Leg   | 1   |
| 4   | Beam            | 4   |
| 5   | Wire Management | 4   |
| 6   | Modesty Panel   | 2   |
| 7   | Screen          | 2   |
| 8   | Screen          | 2   |

# Hardware

|                                                                                                  |                                                                                                  |                                                                                                    |
|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| <div>A</div>    | <div>B</div>    | <div>C</div>    |
| <div>M6x12</div> <div>48</div>                                                                   | <div>M6*16</div> <div>26</div>                                                                   | <div>ST5.5*20</div> <div>112</div>                                                                 |
| <div>D</div>    | <div>E</div>    | <div>F</div>    |
| <div>120*90*8</div> <div>16</div>                                                                | <div>96*70*130</div> <div>4</div>                                                                | <div>70*25*13</div> <div>4</div>                                                                   |
| <div>G</div>  | <div>H</div>  | <div>I</div>  |
| <div>M6*15</div> <div>8</div>                                                                    | <div>34*30*68</div> <div>4</div>                                                                 | <div>M6*30</div> <div>8</div>                                                                      |
| <div>J</div>  | <div>K</div>  | <div>L</div>  |
| <div>Φ16*1</div> <div>8</div>                                                                    | <div>M6*17</div> <div>4</div>                                                                    | <div>120*30*80</div> <div>2</div>                                                                  |
| <div>M</div>  | <div>N</div>  | <div>O</div>  |
| <div>120*30*28</div> <div>4</div>                                                                | <div>M6*25</div> <div>4</div>                                                                    | <div>330*40*30</div> <div>4</div>                                                                  |

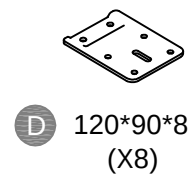
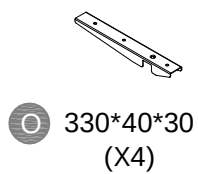
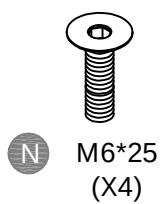
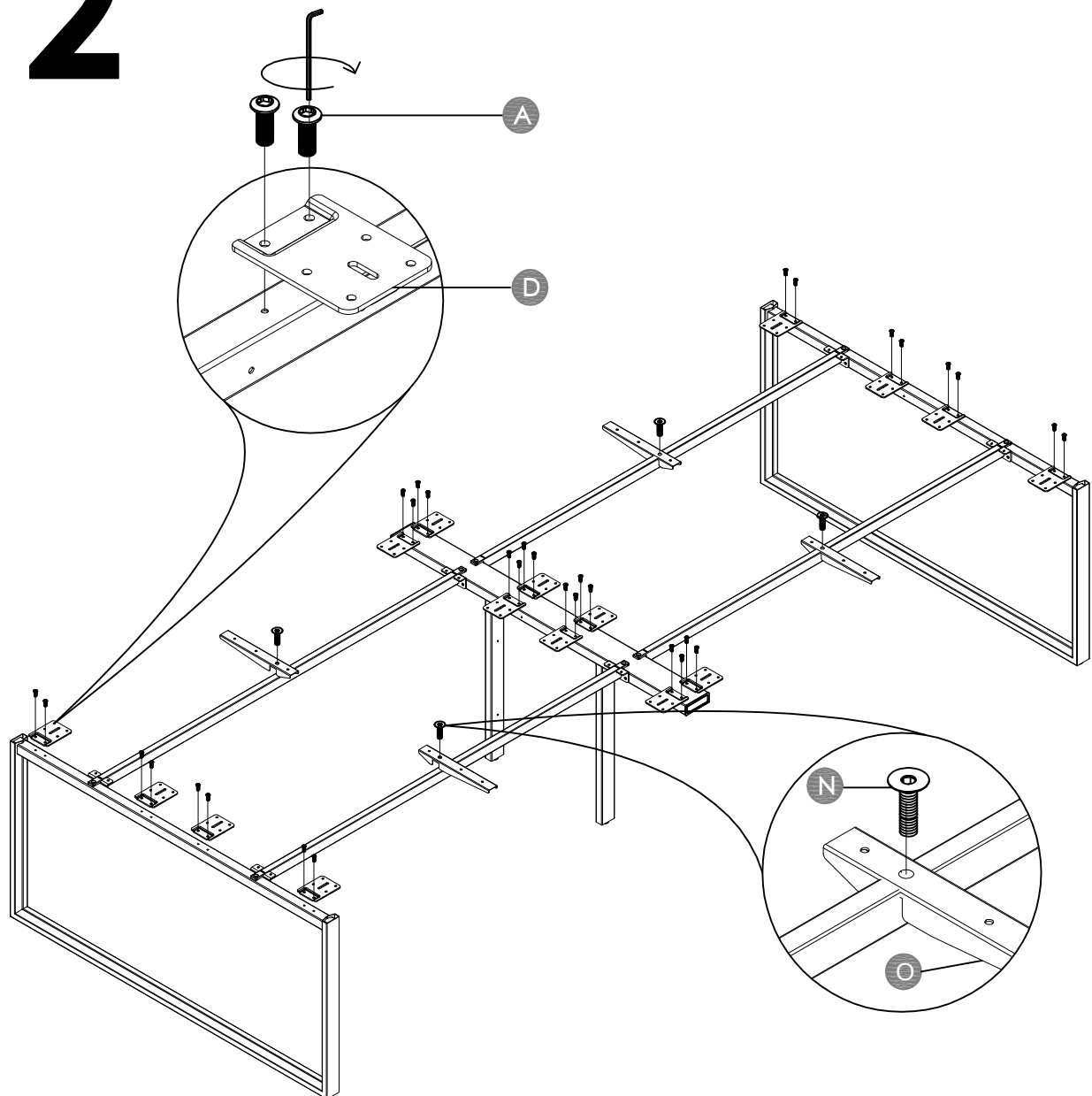
- 
- 1、 Connect the beams to the side of the legs with (M6 \* 12) screws.
  - 2、 Each side of a beam needs three screws.
- 

# 1



- 
- 1、 Fix the to the bracketsto steel legs using (M6 \* 12) screws.
  - 2、 Fix the support arms to the beams using (M6 \* 25) screws.
- 

# 2

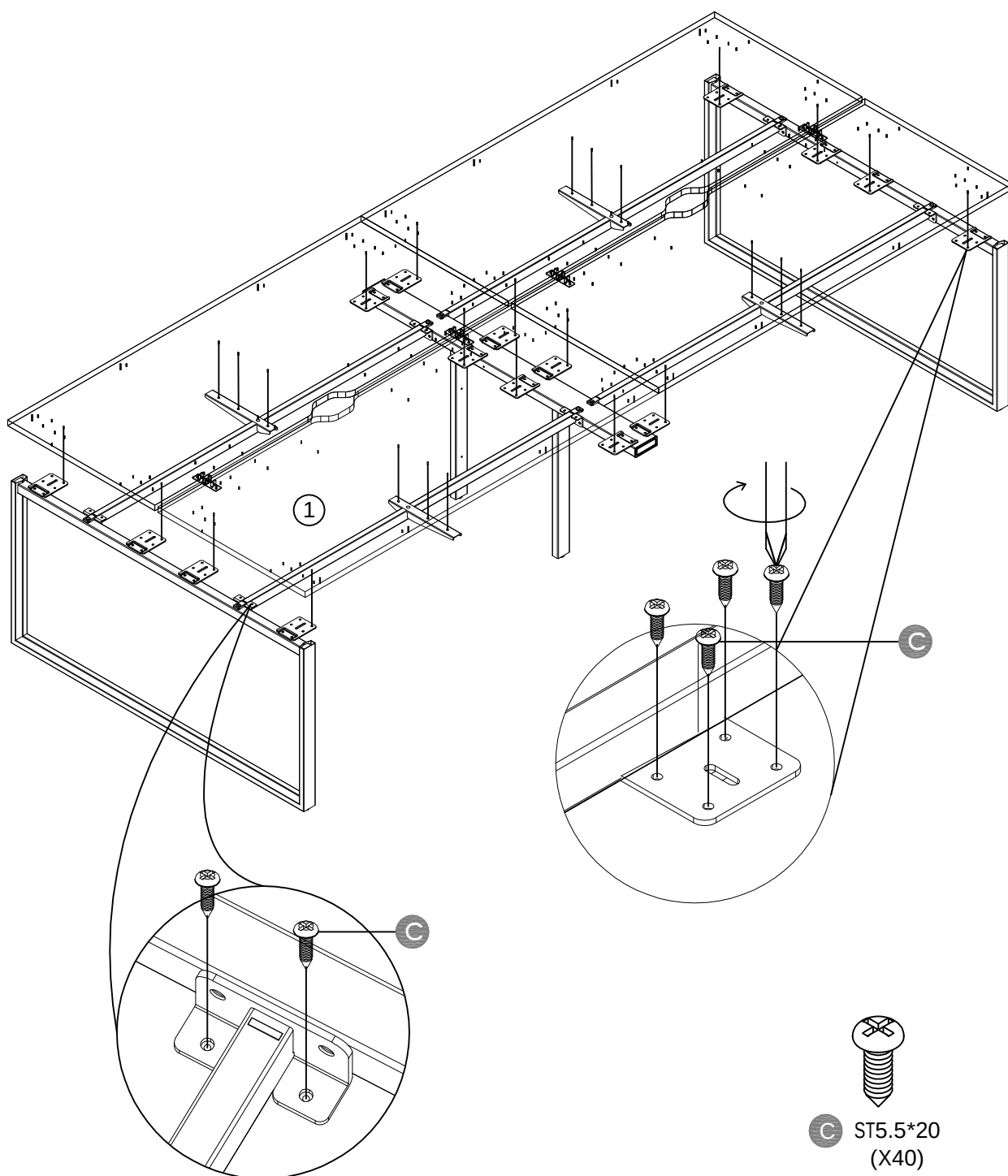


---

1、Attach the desktops and the steel frame with self-tapping screws (ST5.5 \* 20)

---

3

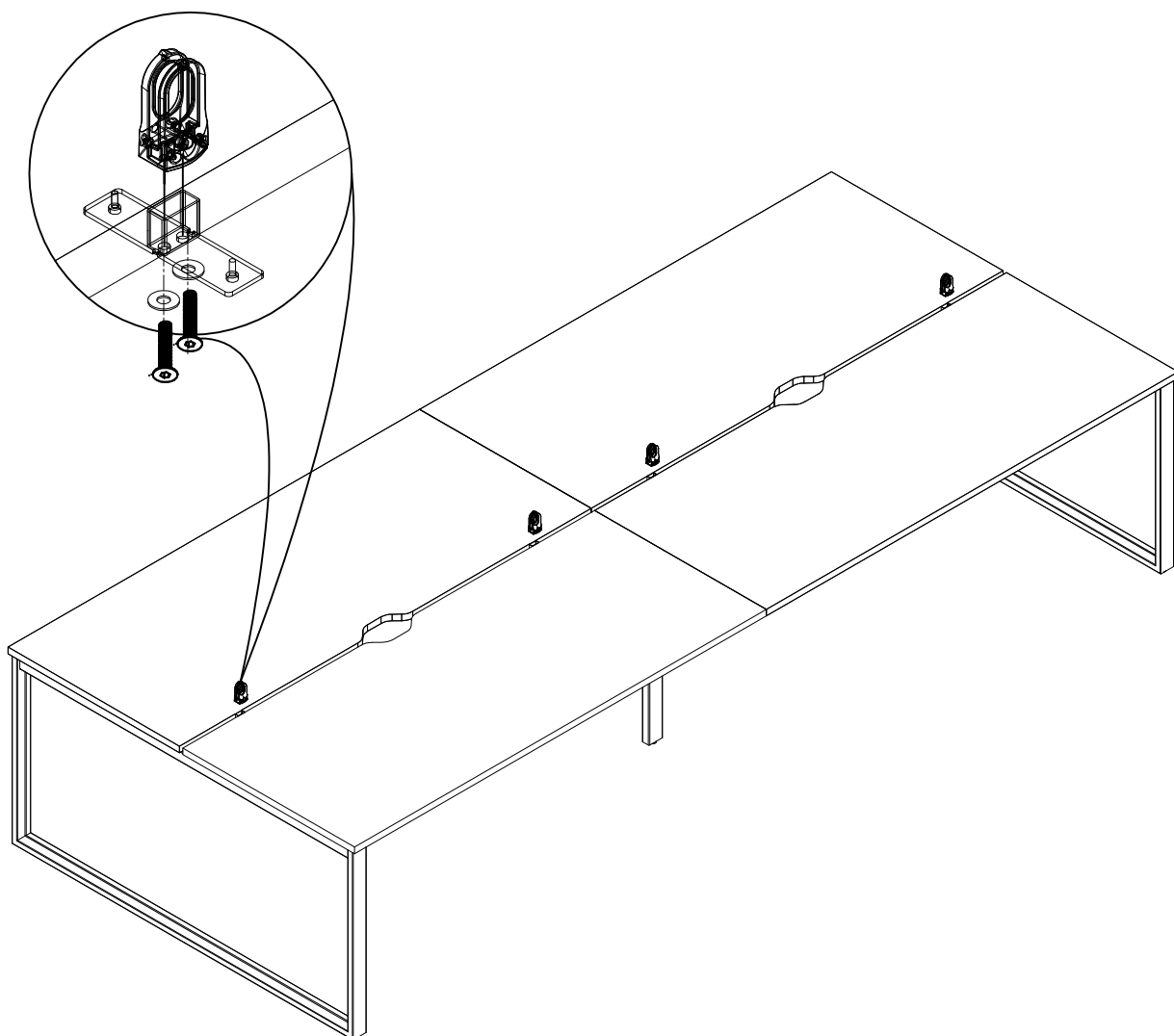


---

1、Install screens

---

4



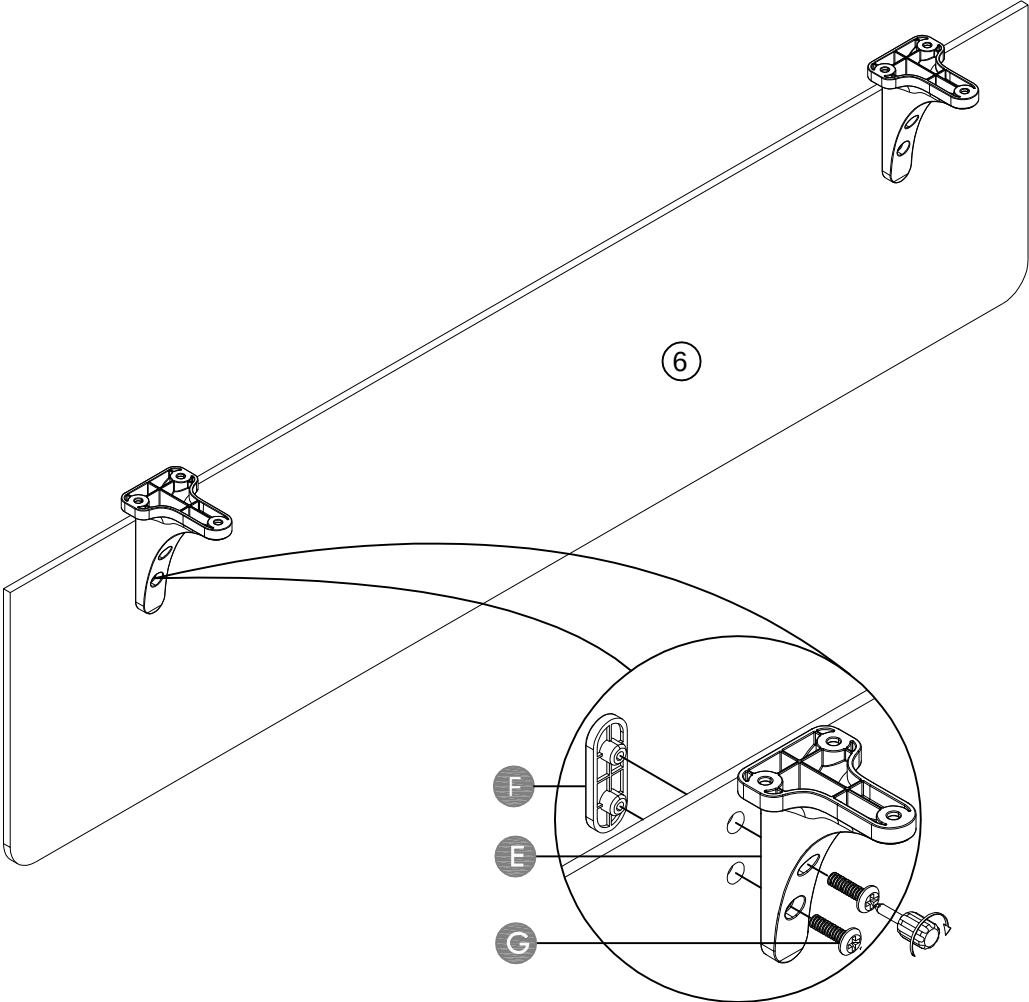
J  $\Phi 16*1$   
(X8)

H 34\*30\*68  
(X4)

I M6\*30  
(X8)

1、Install modesty panel

5



**E** 96\*70\*130  
(X4)

**F** 70\*25\*13  
(X4)

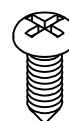
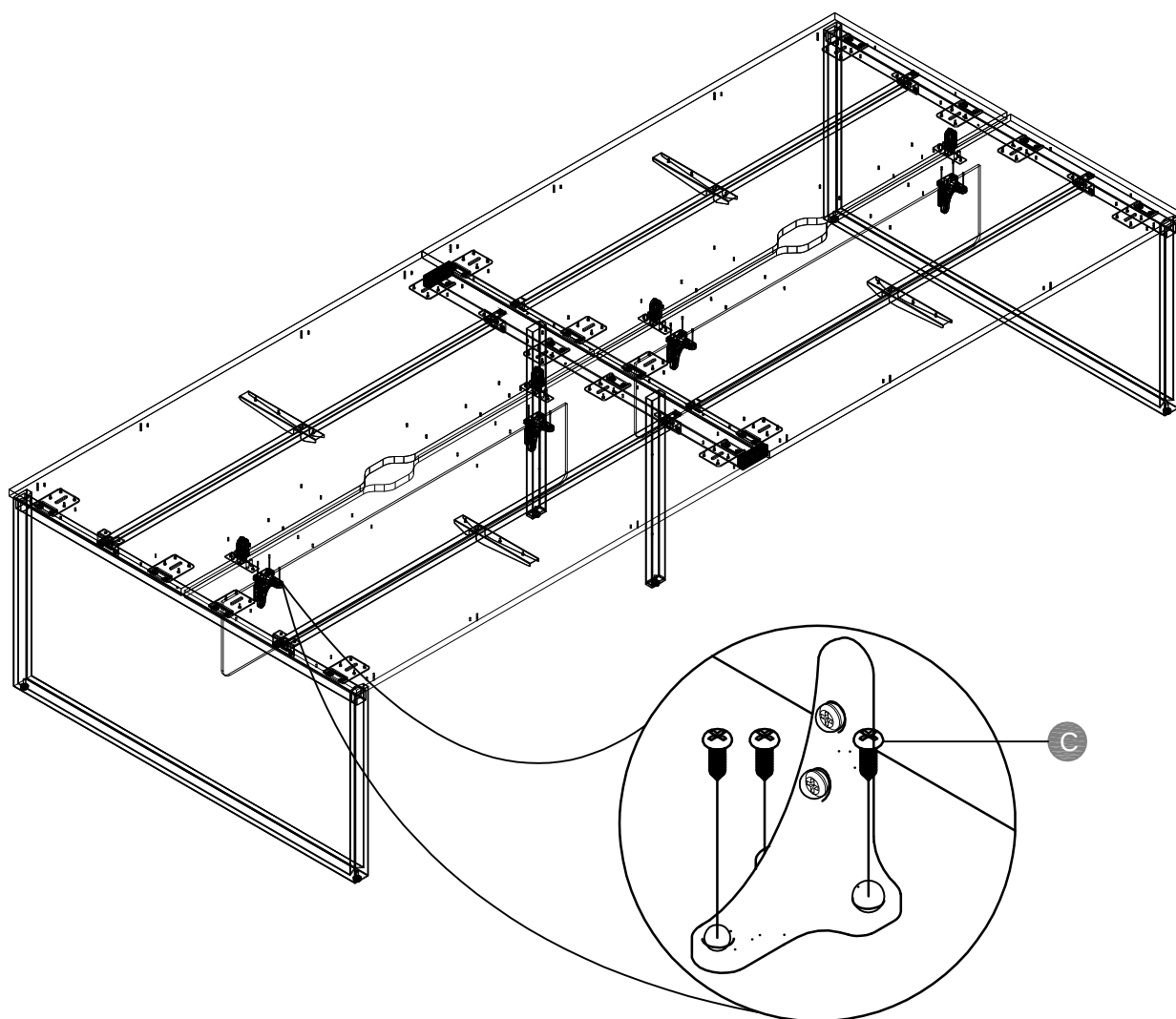
**G** ST5.5\*20  
(X8)

---

1、Install modesty panel

---

6

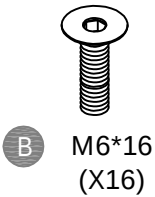
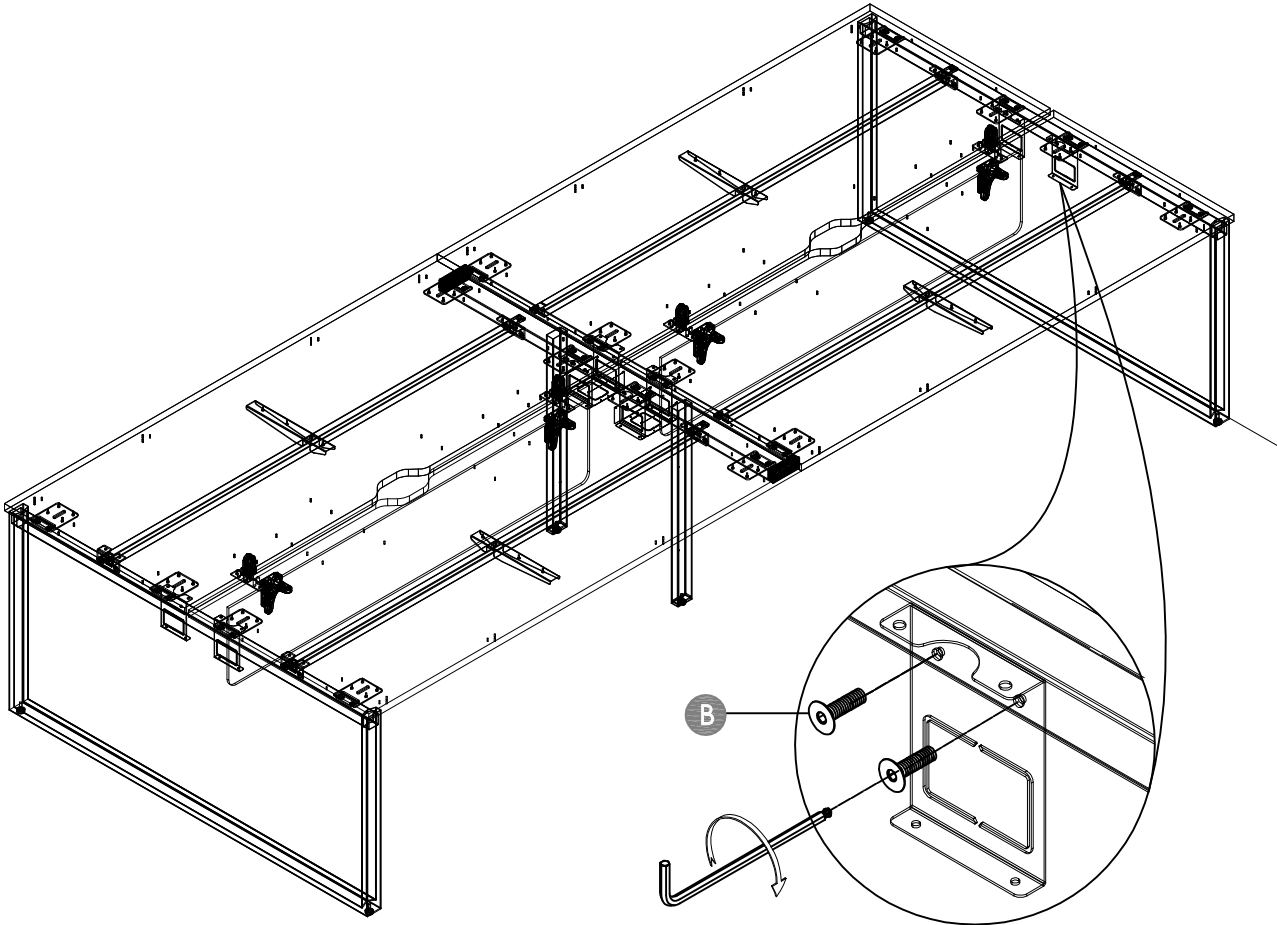


C ST5.5\*20  
(X12)



1、Install wire management

7

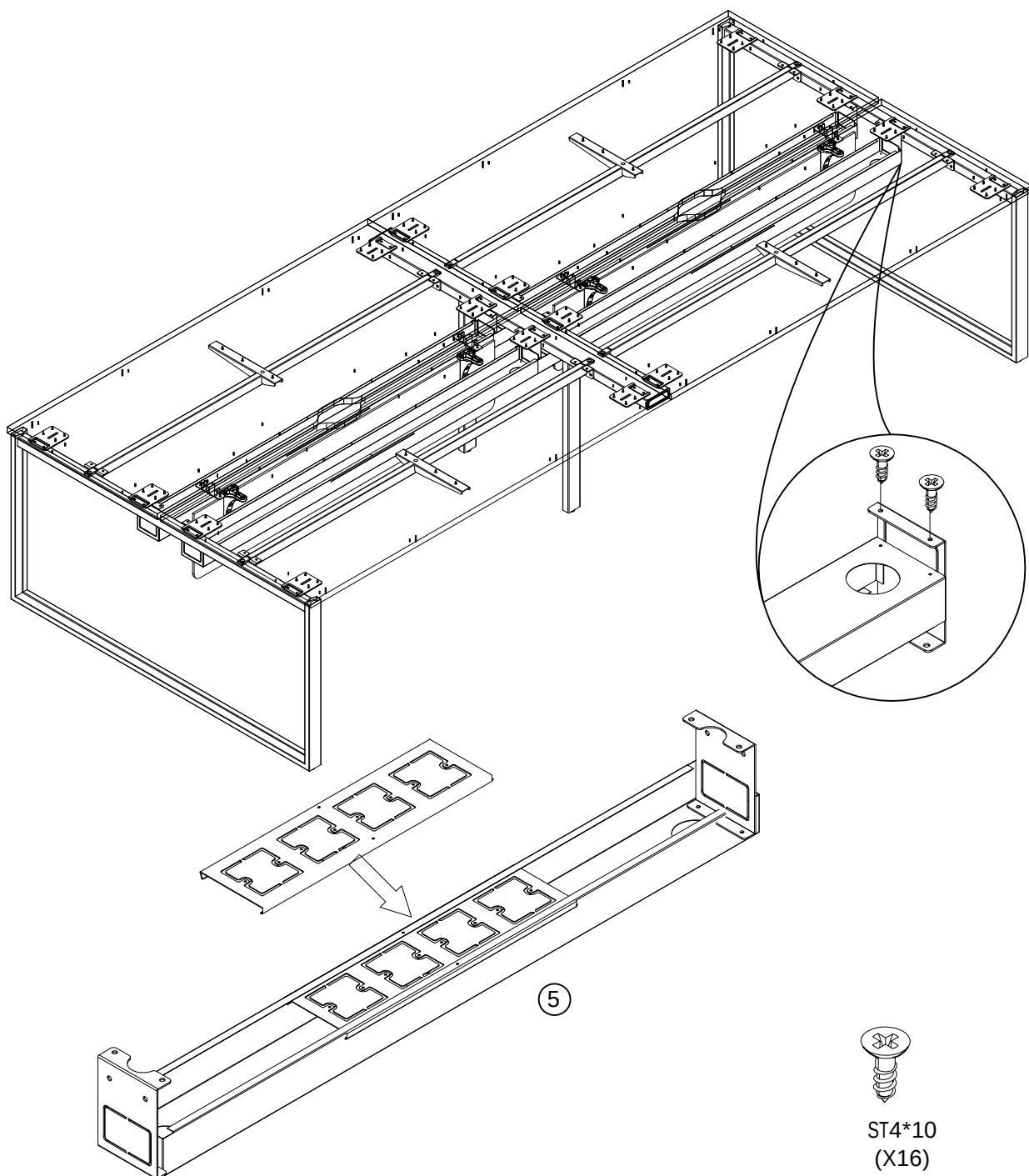


---

## 1、Install wire management

---

# 8

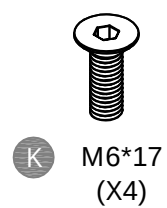
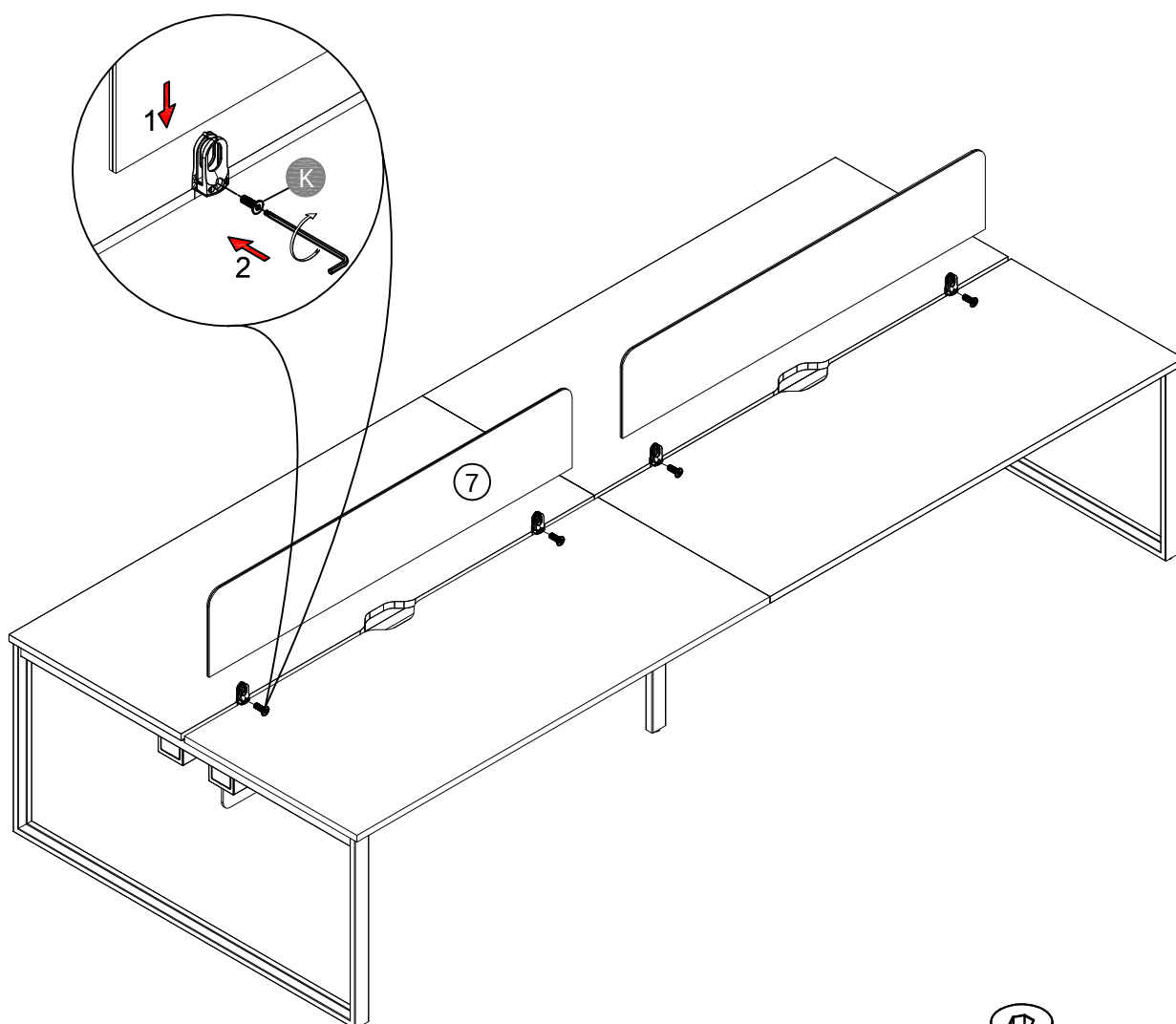


---

1、Install screens

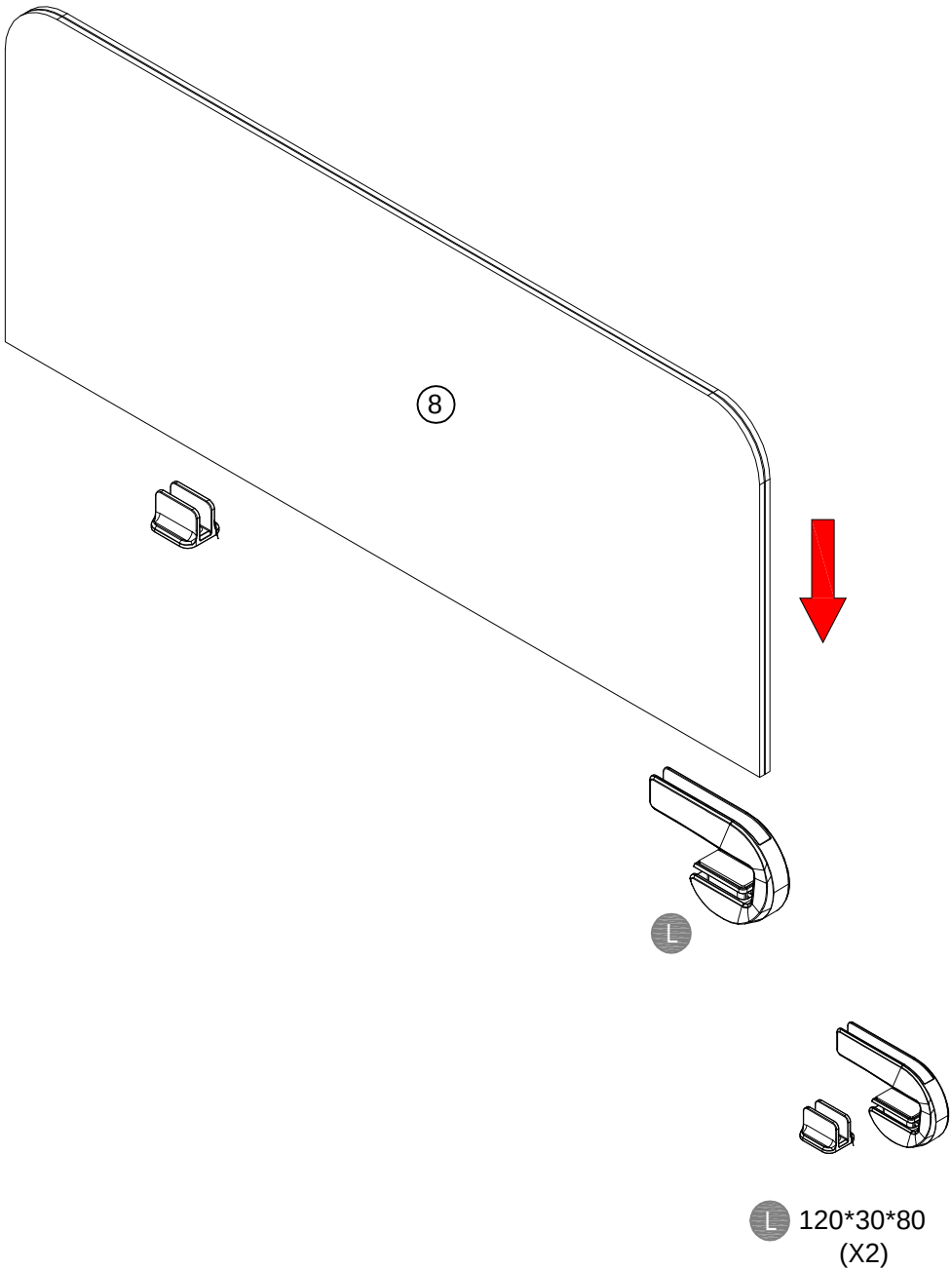
---

9



1、Install screens

10

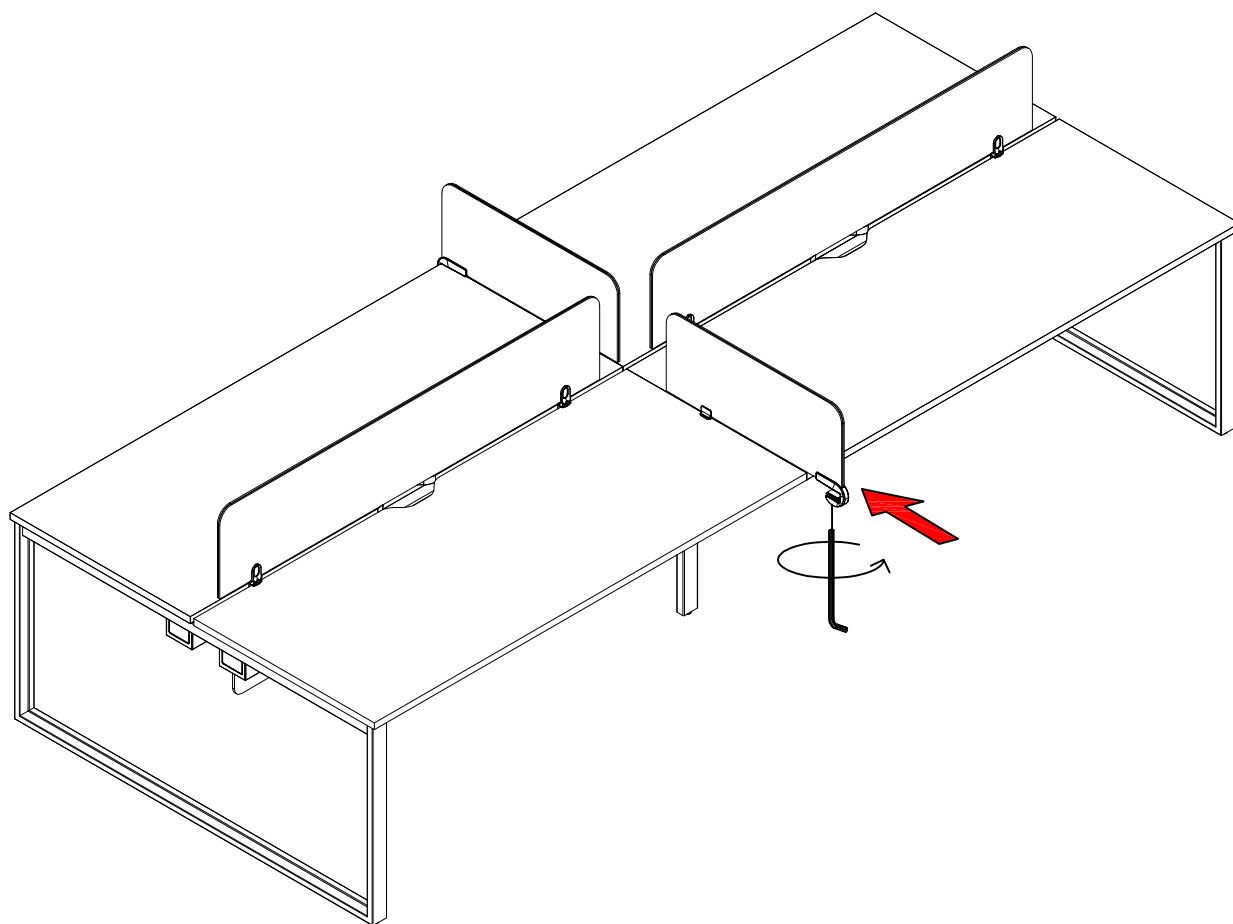


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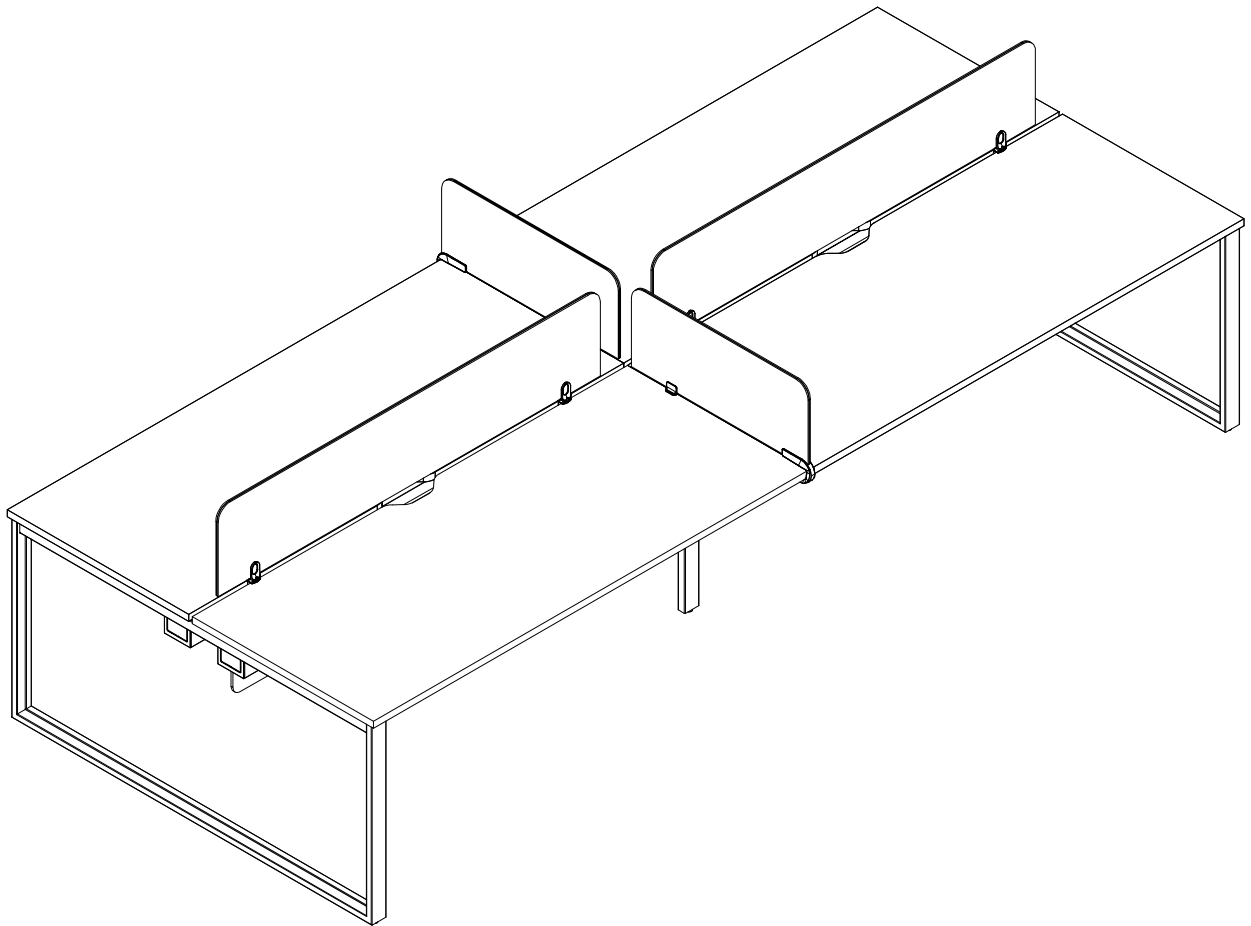
1、Install screens

---

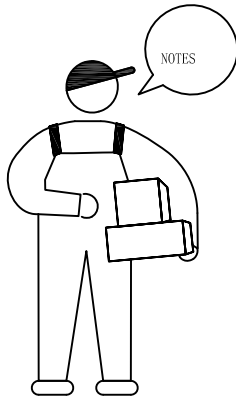
11



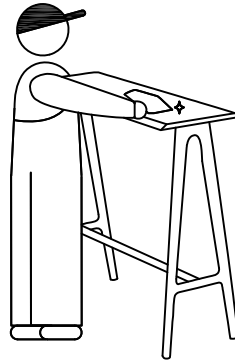
Done!



# NOTES



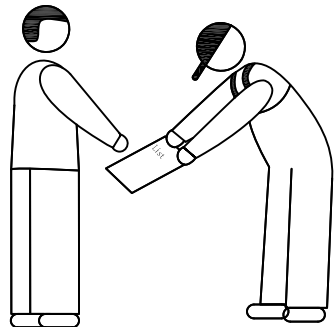
● Clean the surface.



● Clean the site.



● End user checking.

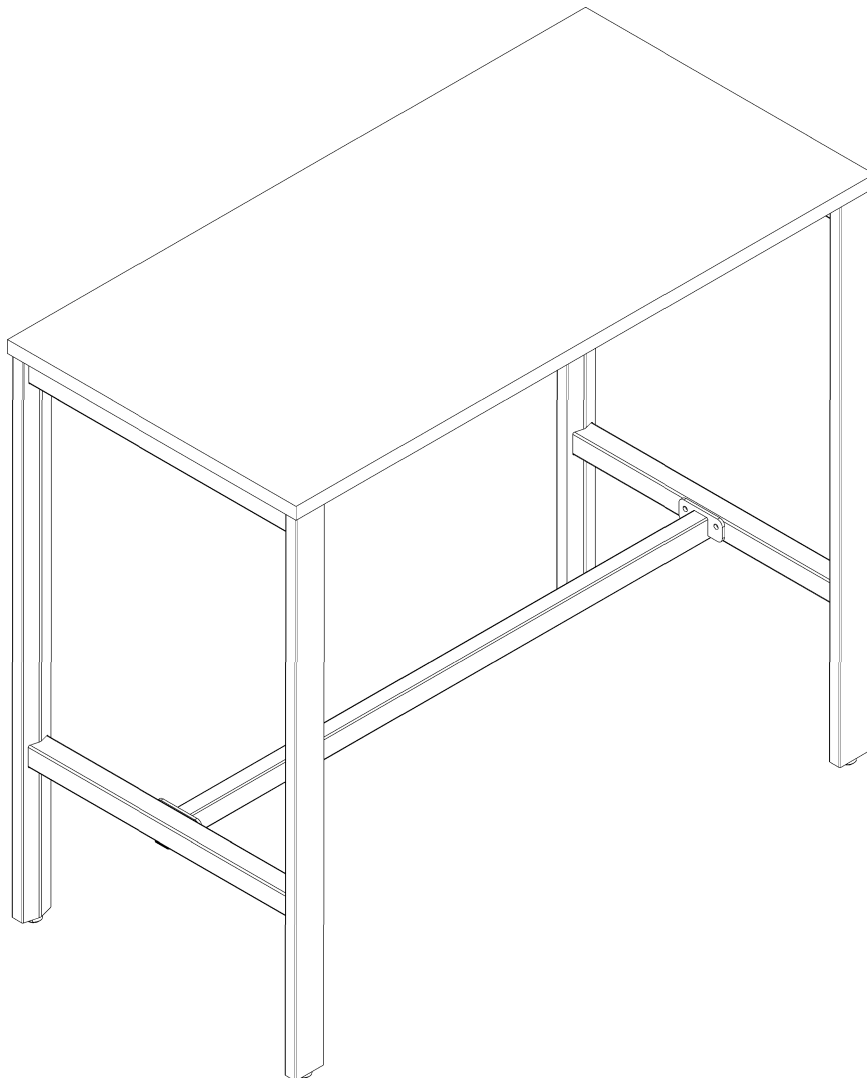


**Sunón**





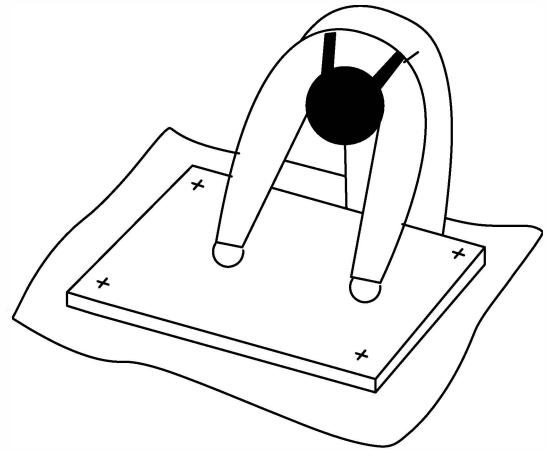
# **DMA 70 Series Bar Height Table Assembly Manual**



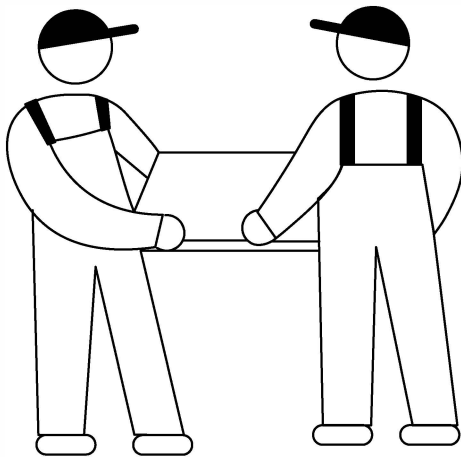
The instructions within apply only to the DMA70 Series. Please read and understand before assembly

Tips for a successful installation

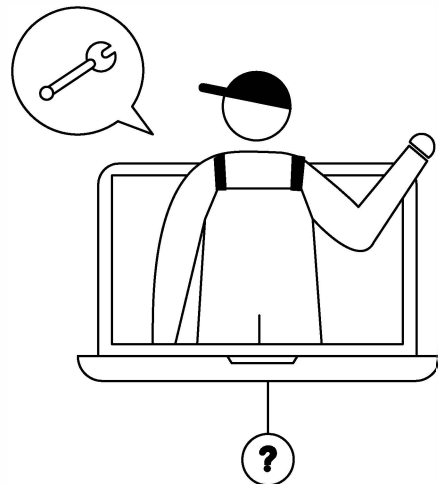
Pad work surfaces to prevent surface damage



Team Lift!



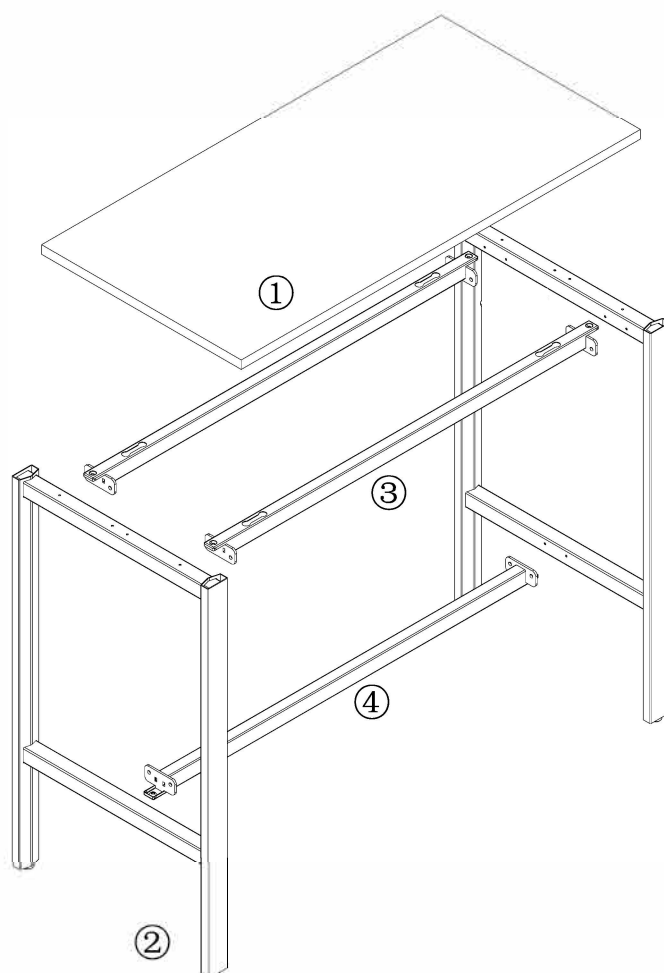
Contact Sunon Global with any questions or concerns



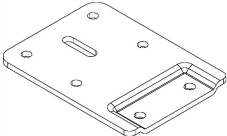
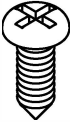
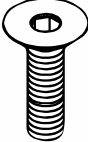
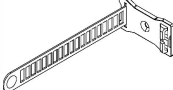
---

The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

---



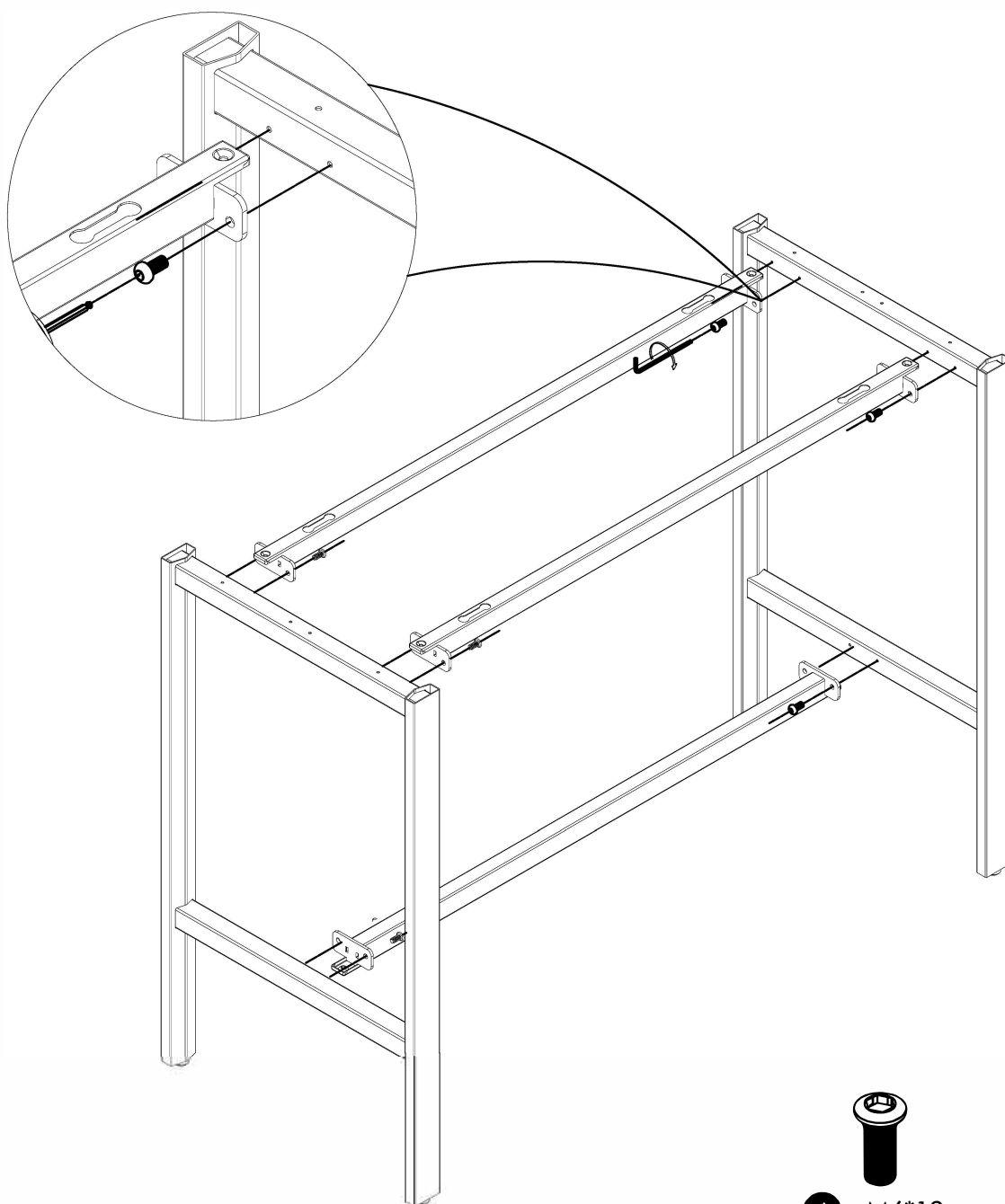
|   | Name            | <u>Qty</u> |
|---|-----------------|------------|
| 1 | Counter Top     | 1          |
| 2 | Legs            | 2          |
| 3 | Top Support Bar | 2          |
| 4 | Foot Rest       | 1          |

|                                                                                                                                                                     |                                                                                                                                                    |                                                                                                                                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="156 421 225 472">A</div>                                           | <div data-bbox="606 421 675 472">B</div>                          | <div data-bbox="1058 421 1126 472">C</div>                       |
| <div data-bbox="164 667 352 703">Machine Screw</div> <div data-bbox="379 667 496 703">M6x12</div> <div data-bbox="533 667 576 703">16</div>                         | <div data-bbox="606 658 735 712">Top Mount Bracket</div> <div data-bbox="775 667 927 703">120*90*8</div> <div data-bbox="979 667 1007 703">2</div> | <div data-bbox="1091 667 1262 703">Wood Screw</div> <div data-bbox="1286 667 1437 703">ST5.5*20</div> <div data-bbox="1453 667 1481 703">8</div>    |
| <div data-bbox="156 732 225 784">D</div>                                           | <div data-bbox="606 732 675 784">E</div>                          | <div data-bbox="1058 732 1126 784">F</div>                       |
| <div data-bbox="164 981 344 1016">Machine Screw</div> <div data-bbox="392 981 501 1016">M6*16</div> <div data-bbox="541 981 568 1016">6</div>                       | <div data-bbox="606 981 871 1016">Hex Assembly Wrench</div> <div data-bbox="911 981 959 1016">4#</div> <div data-bbox="995 981 1023 1016">1</div>  | <div data-bbox="1070 981 1222 1016">Wood Screw</div> <div data-bbox="1254 981 1401 1016">ST3.5*14</div> <div data-bbox="1437 981 1465 1016">2</div> |
| <div data-bbox="156 1043 225 1095">G</div>                                       |                                                                                                                                                    |                                                                                                                                                     |
| <div data-bbox="140 1279 341 1339">Adhesive Backed Cable Retainer</div> <div data-bbox="368 1279 507 1323">50*26*7</div> <div data-bbox="541 1279 568 1323">2</div> |                                                                                                                                                    |                                                                                                                                                     |

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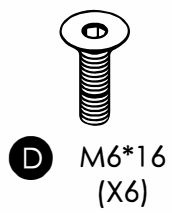
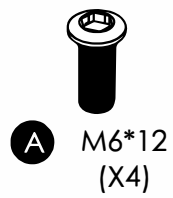
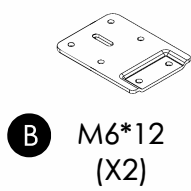
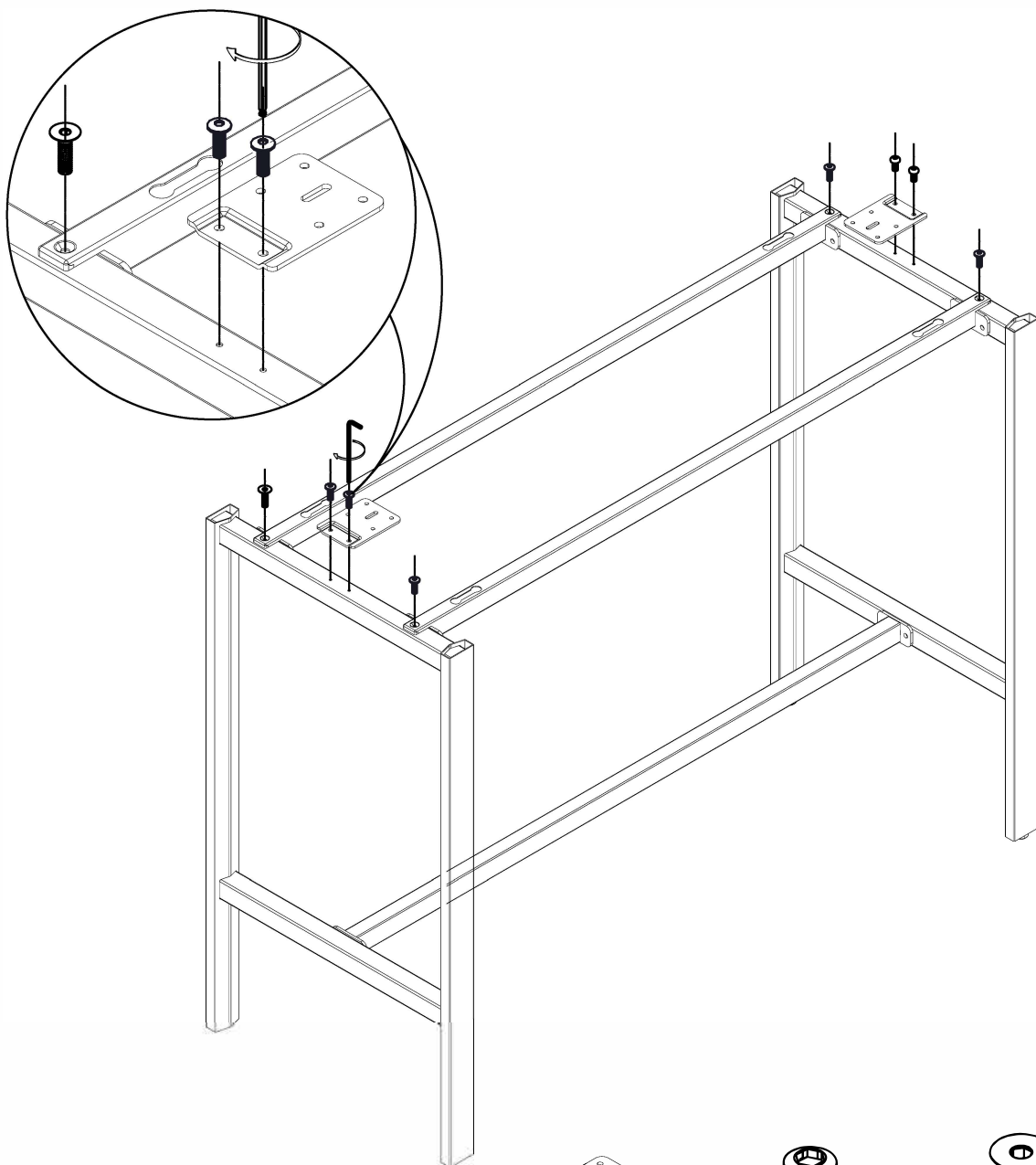
---

# 1



**A**  M6\*12  
(X12)

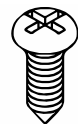
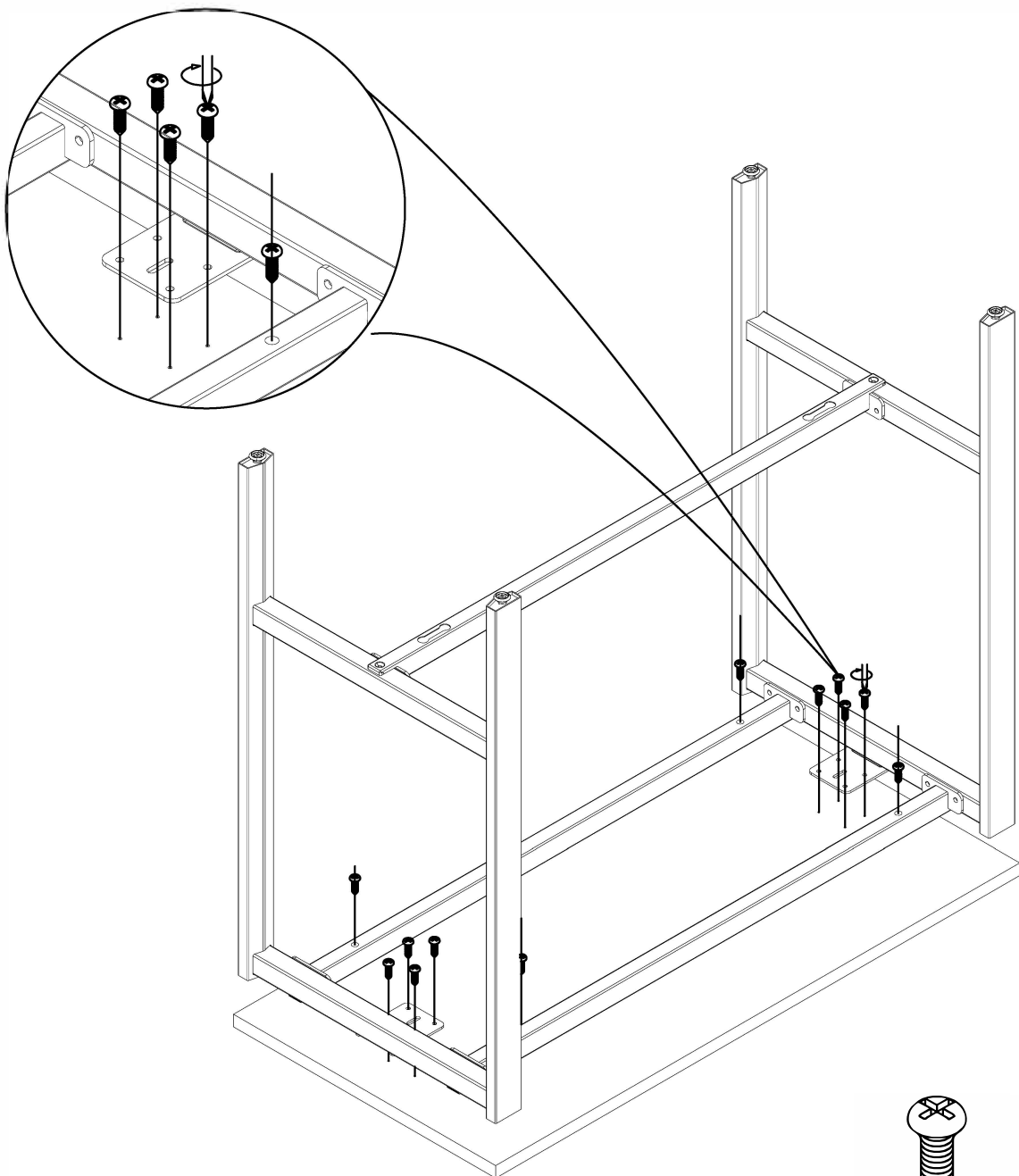
# 2



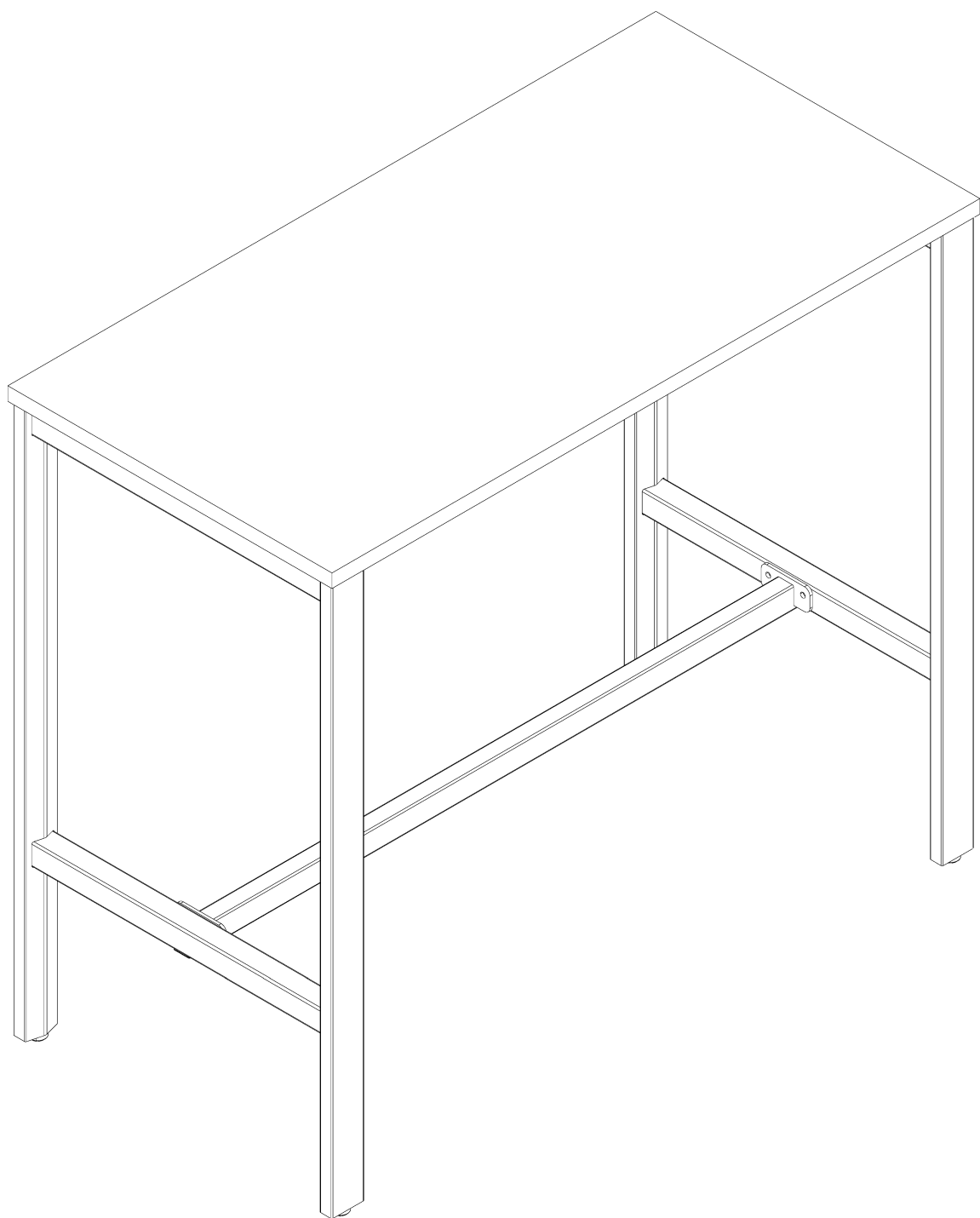
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# 3



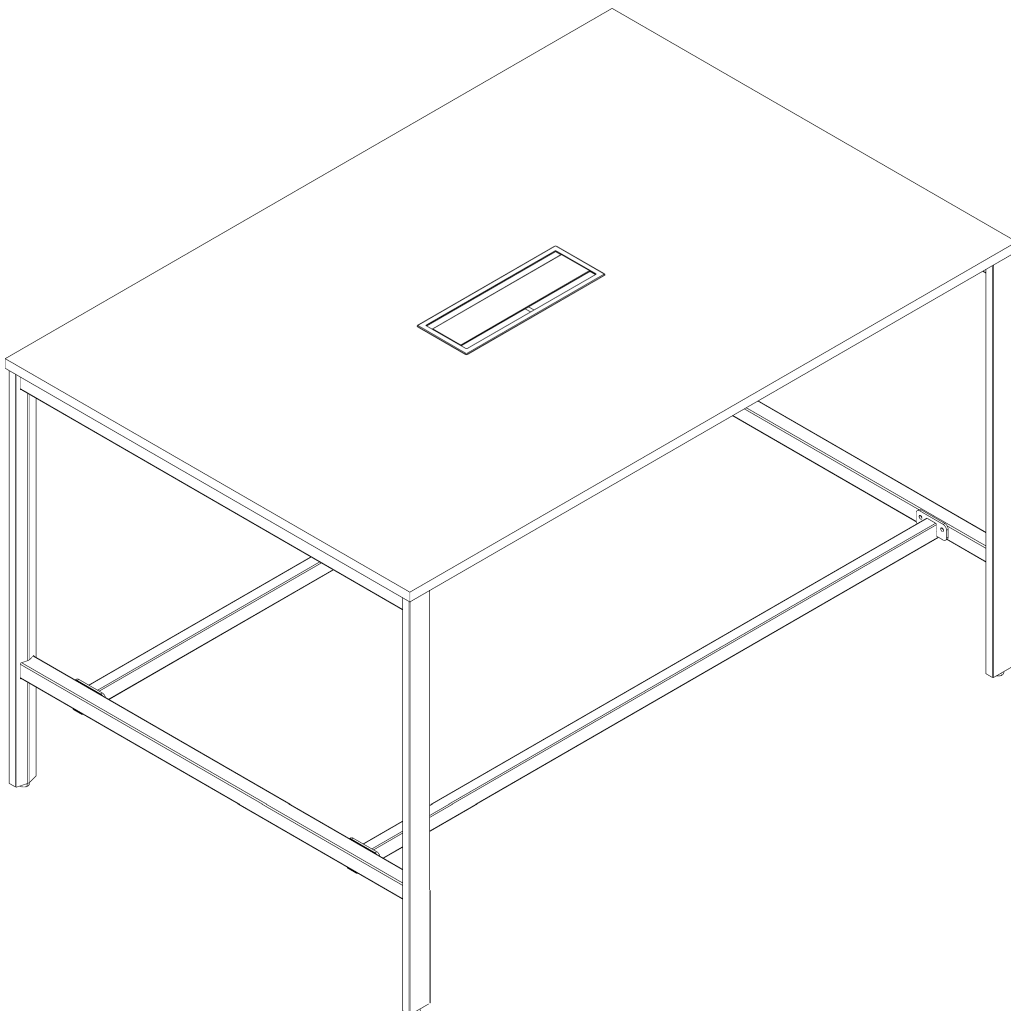
© ST5.5\*20  
(X8)







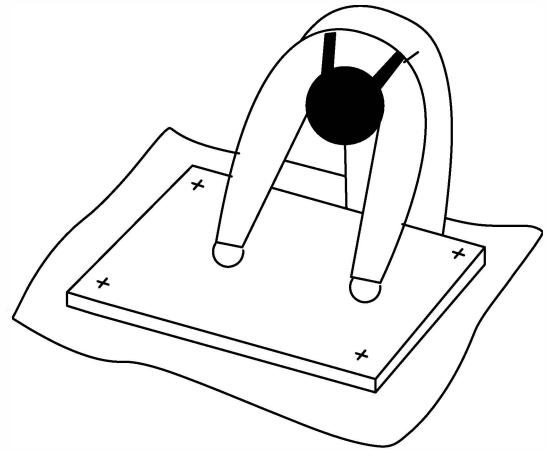
# **DMA 71 Series Bar Height Table Assembly Manual**



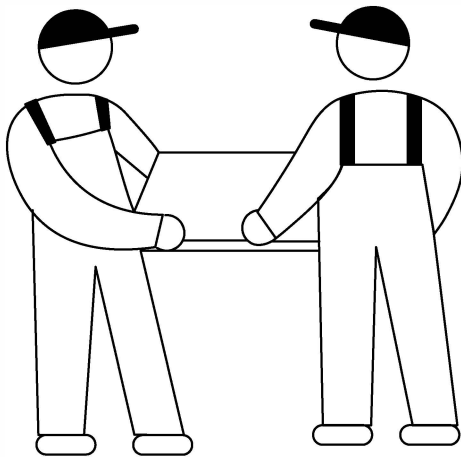
The instructions within apply only to the DMA71 Series. Please read and understand before assembly

Tips for a successful installation

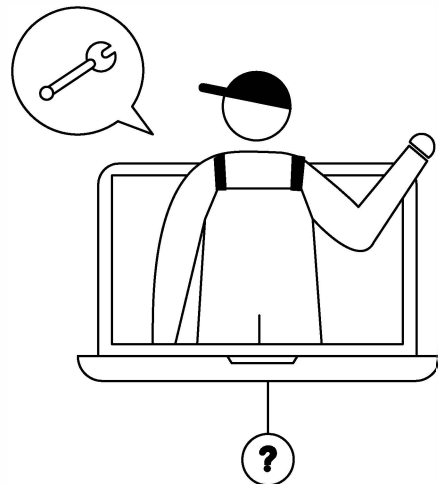
Pad work surfaces to prevent surface damage



Team Lift!



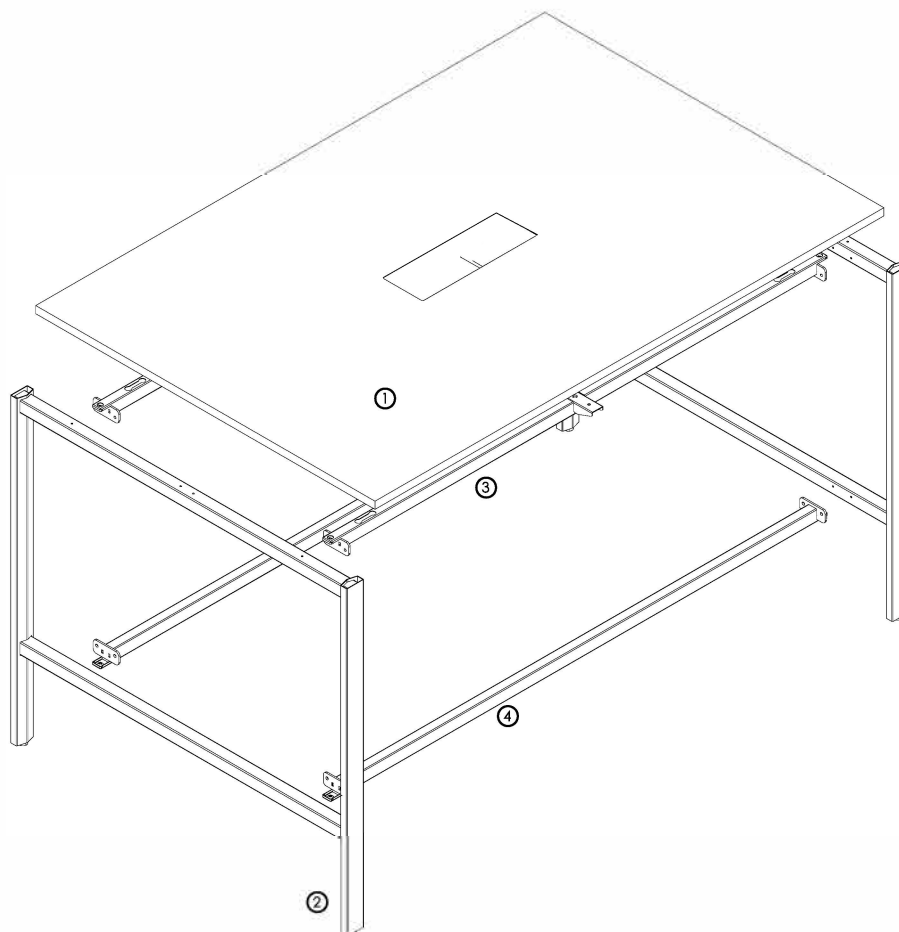
Contact Sunon Global with any questions or concerns



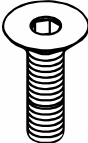
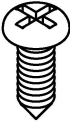
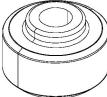
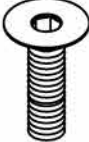
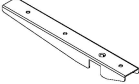
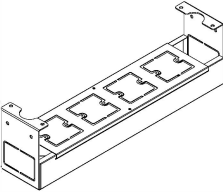
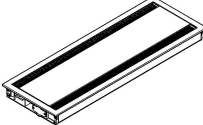
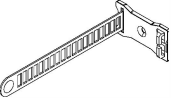
---

The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

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|   | Name            | <u>Qty</u> |
|---|-----------------|------------|
| 1 | Counter Top     | 1          |
| 2 | Legs            | 2          |
| 3 | Top Support Bar | 2          |
| 4 | Foot Rest       | 2          |

|                                                                                                 |                                                                                                 |                                                                                                   |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>A</b><br>   | <b>B</b><br>   | <b>C</b><br>   |
| Machine Screw <b>M6x12</b> <b>16</b>                                                            | Machine Screw <b>M6*25</b> <b>2</b>                                                             | Wood Screw <b>ST5.5*20</b> <b>6</b>                                                               |
| <b>D</b><br>   | <b>E</b><br>   | <b>F</b><br>   |
| Wood Screw <b>ST4.2*25</b> <b>4</b>                                                             | Top Grommet <b>D16*10</b> <b>4</b>                                                              | Machine Screw <b>M6*16</b> <b>8</b>                                                               |
| <b>G</b><br> | <b>H</b><br> | <b>I</b><br> |
| Hex Assembly Wrench <b>4#</b> <b>1</b>                                                          | Top Mount Bracket <b>330*40*30</b> <b>2</b>                                                     | Cable Support <b>500*110*140</b> <b>1</b>                                                         |
| <b>J</b><br> | <b>K</b><br> | <b>L</b><br> |
| Cable Router <b>412*148*28</b> <b>1</b>                                                         | Wood Screw <b>ST3.5*14</b> <b>4</b>                                                             | Adhesive Backed Cable Retainer <b>50*26*7</b> <b>4</b>                                            |

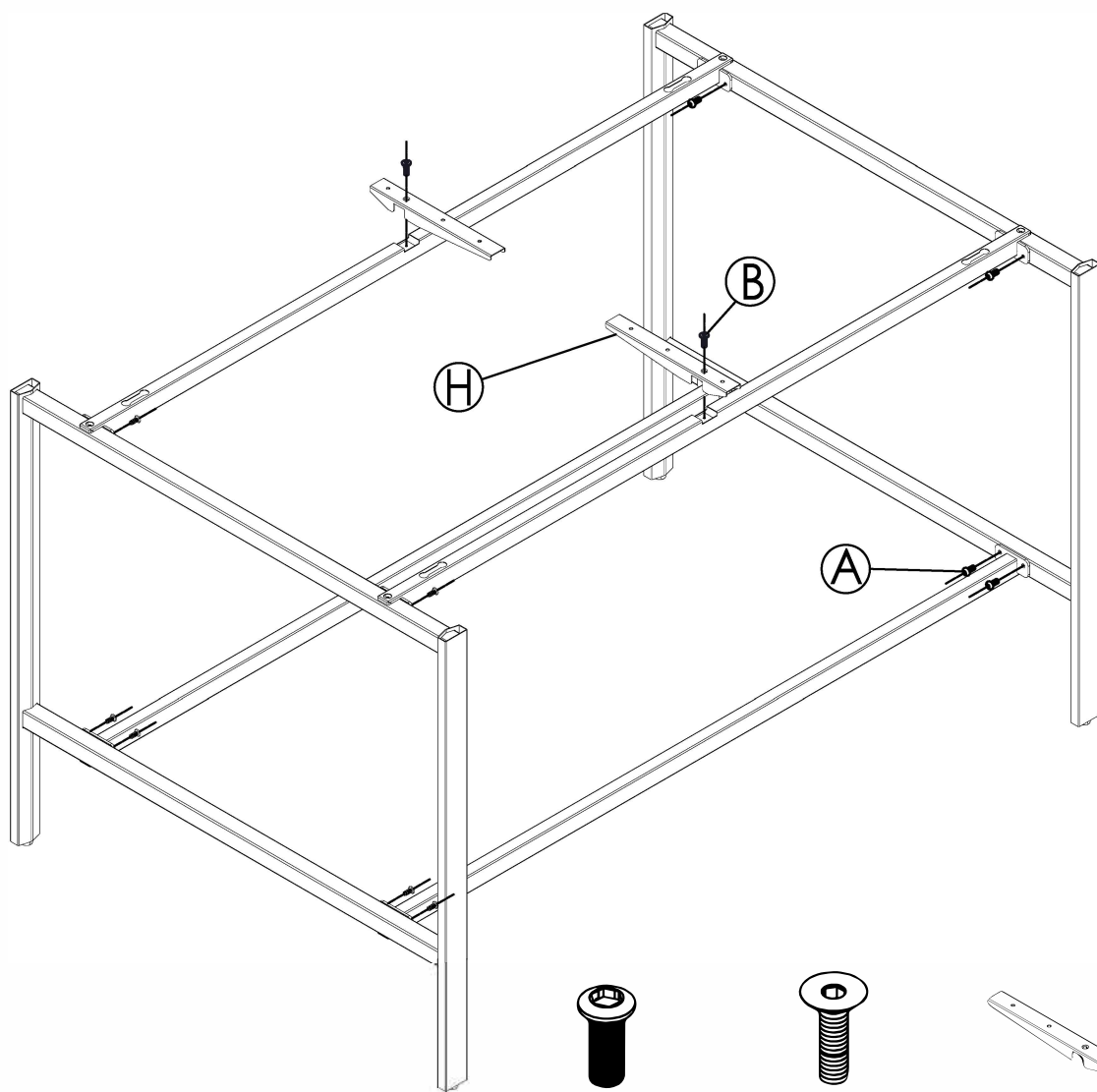
M6\*16  
(X8)

4#  
(X1)

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# 2



**A** M6\*12  
(X8)

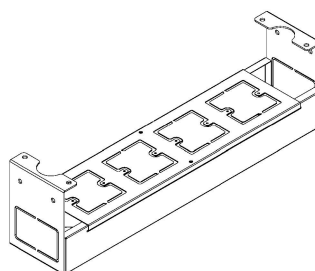
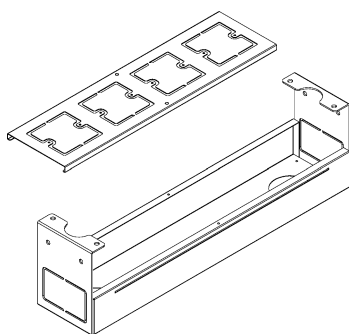
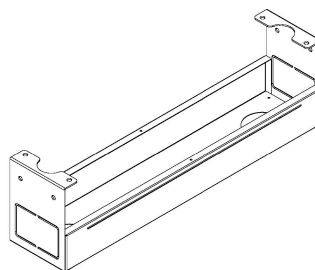
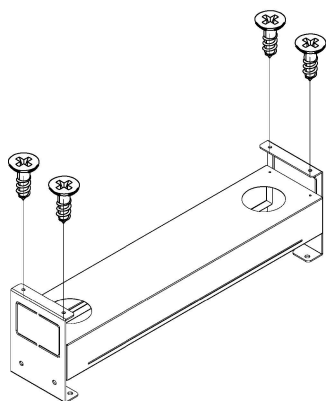
**B** M6\*25  
(X2)

**H** 330\*40\*30  
(X2)

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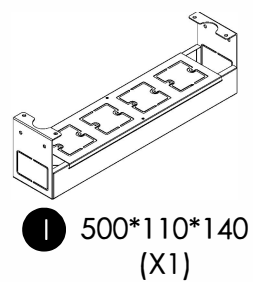
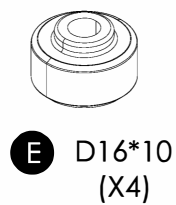
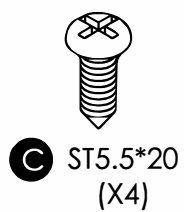
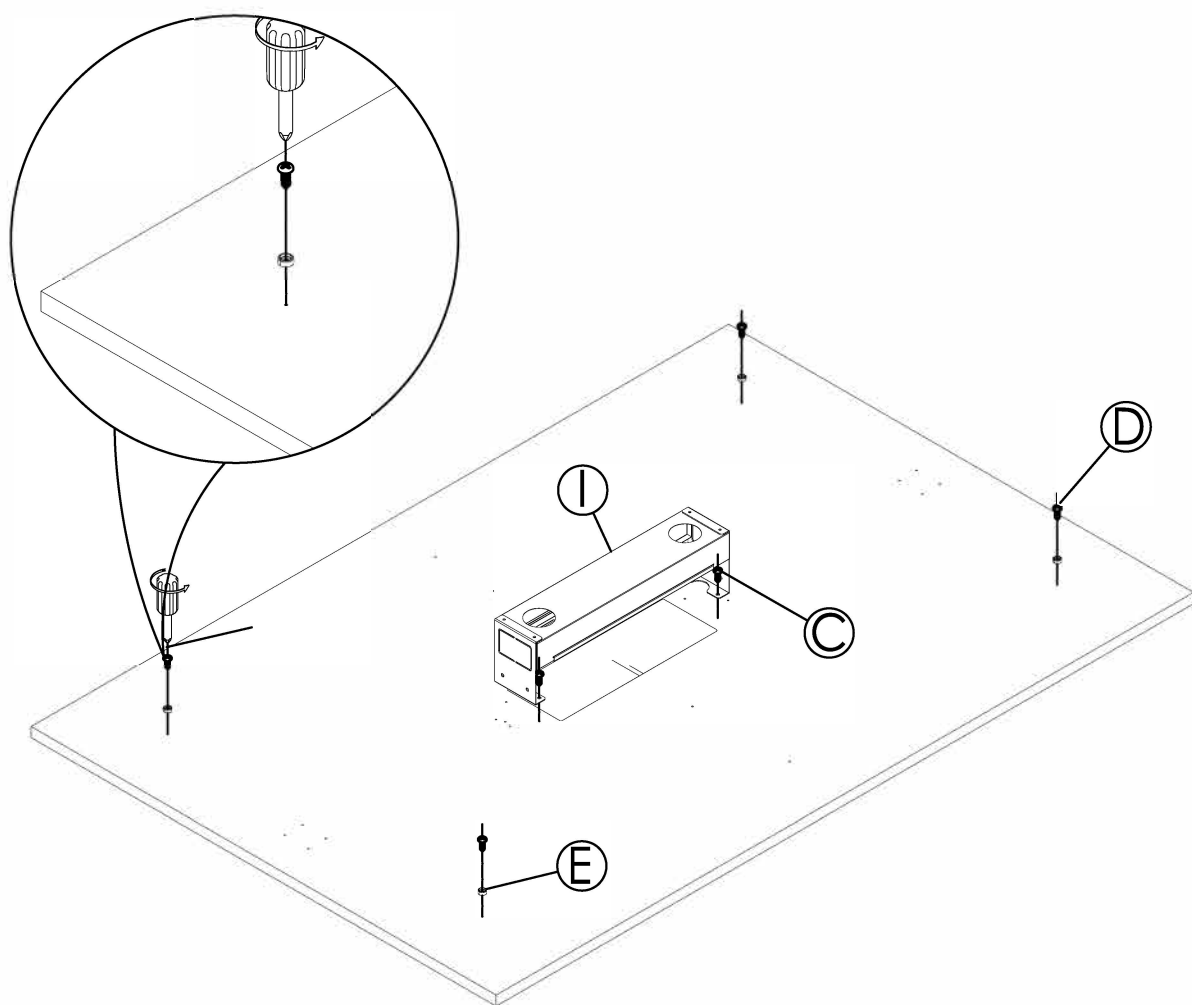
# 3

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**ST4.2\*6**  
**(x16)**

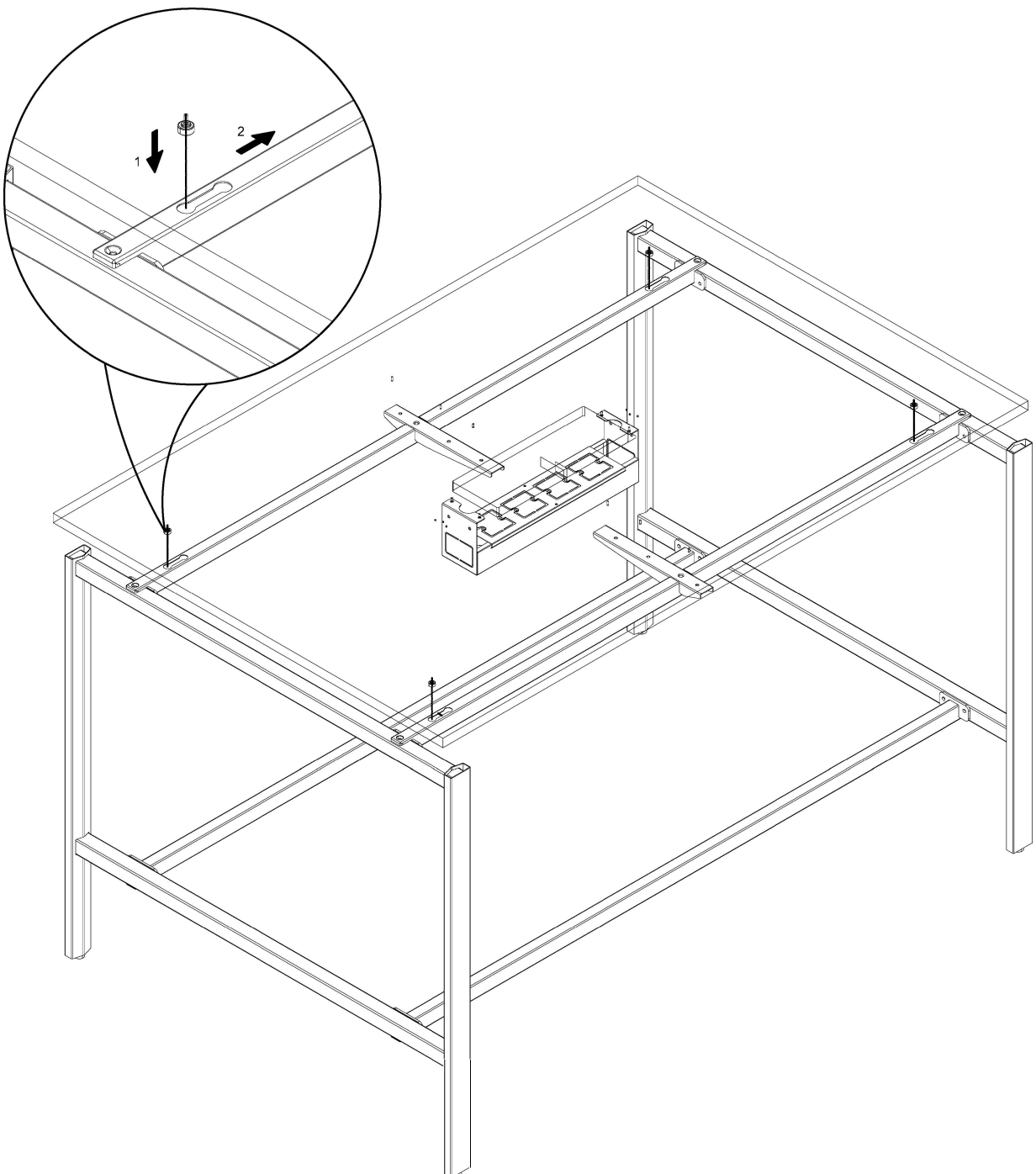
# 4



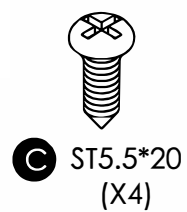
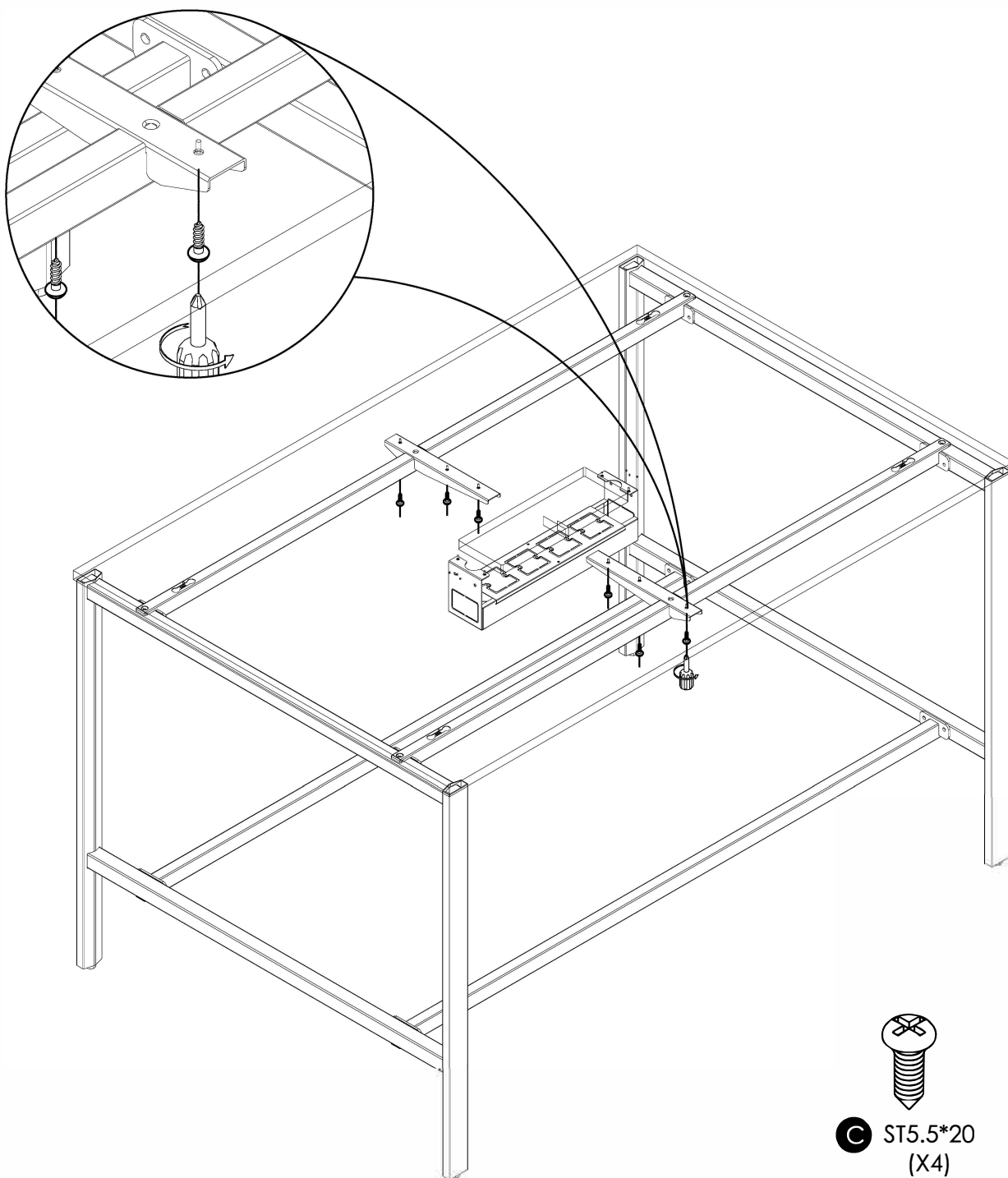


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# 5



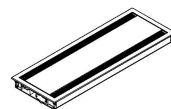
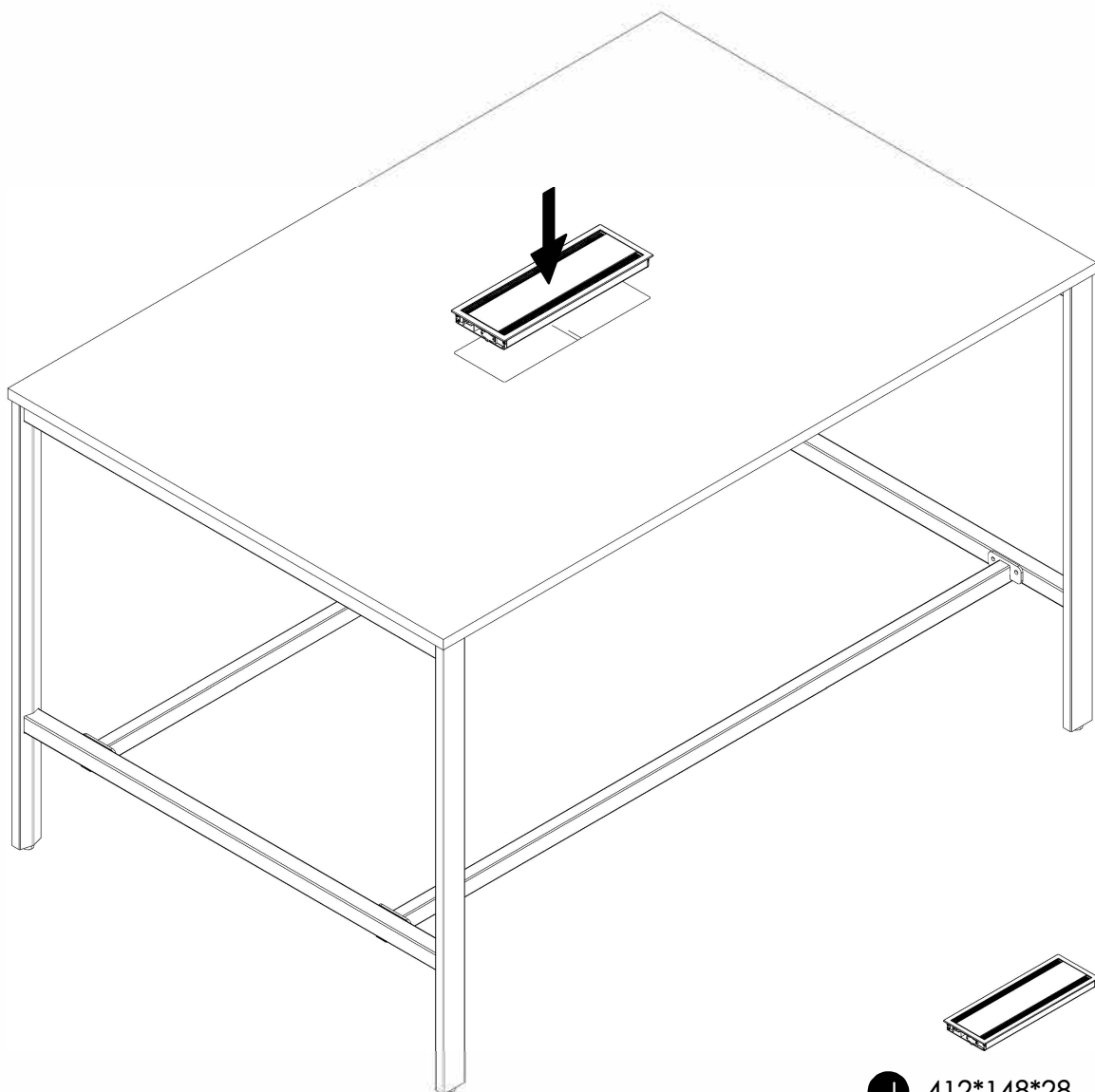
6



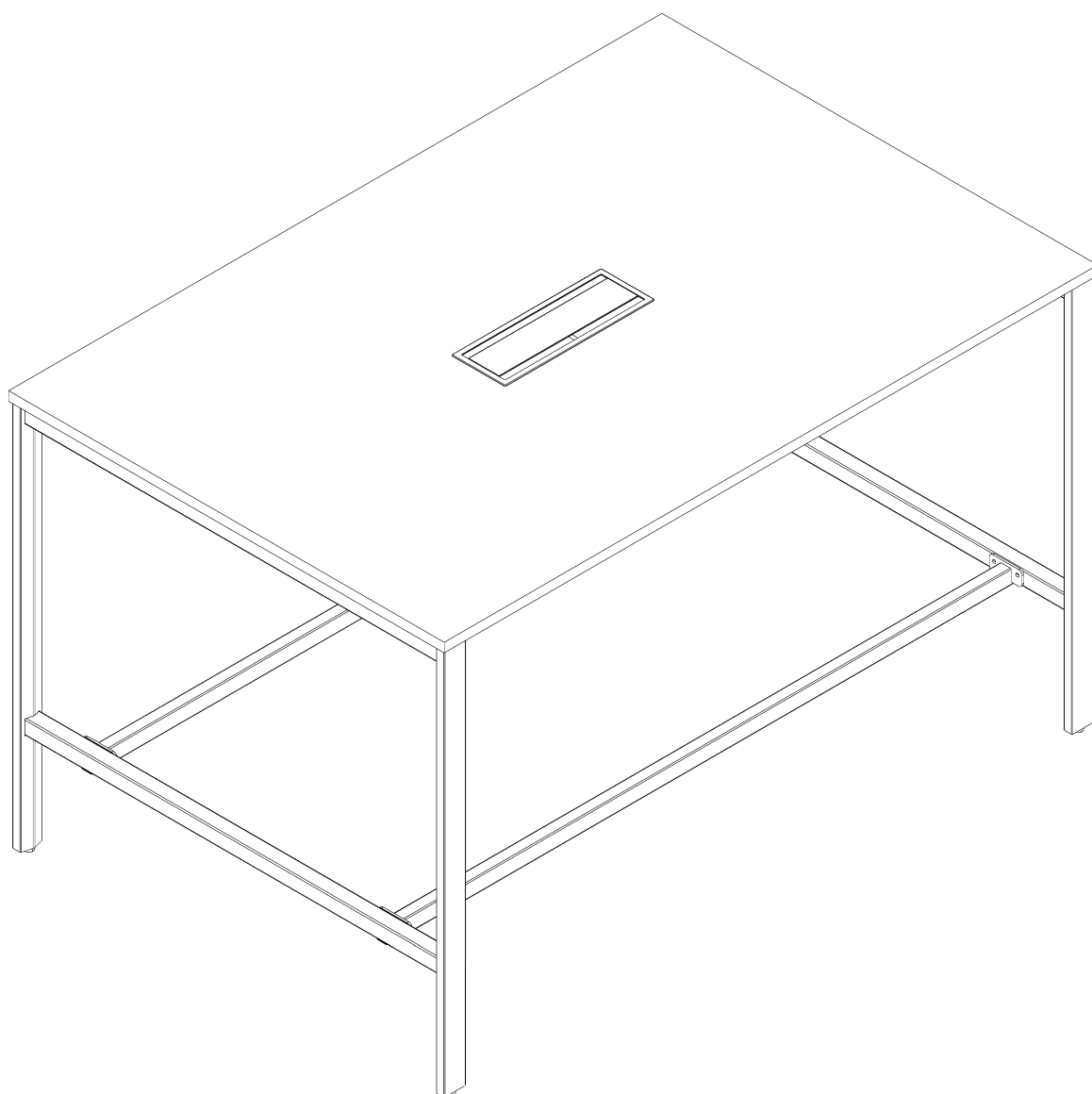
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7

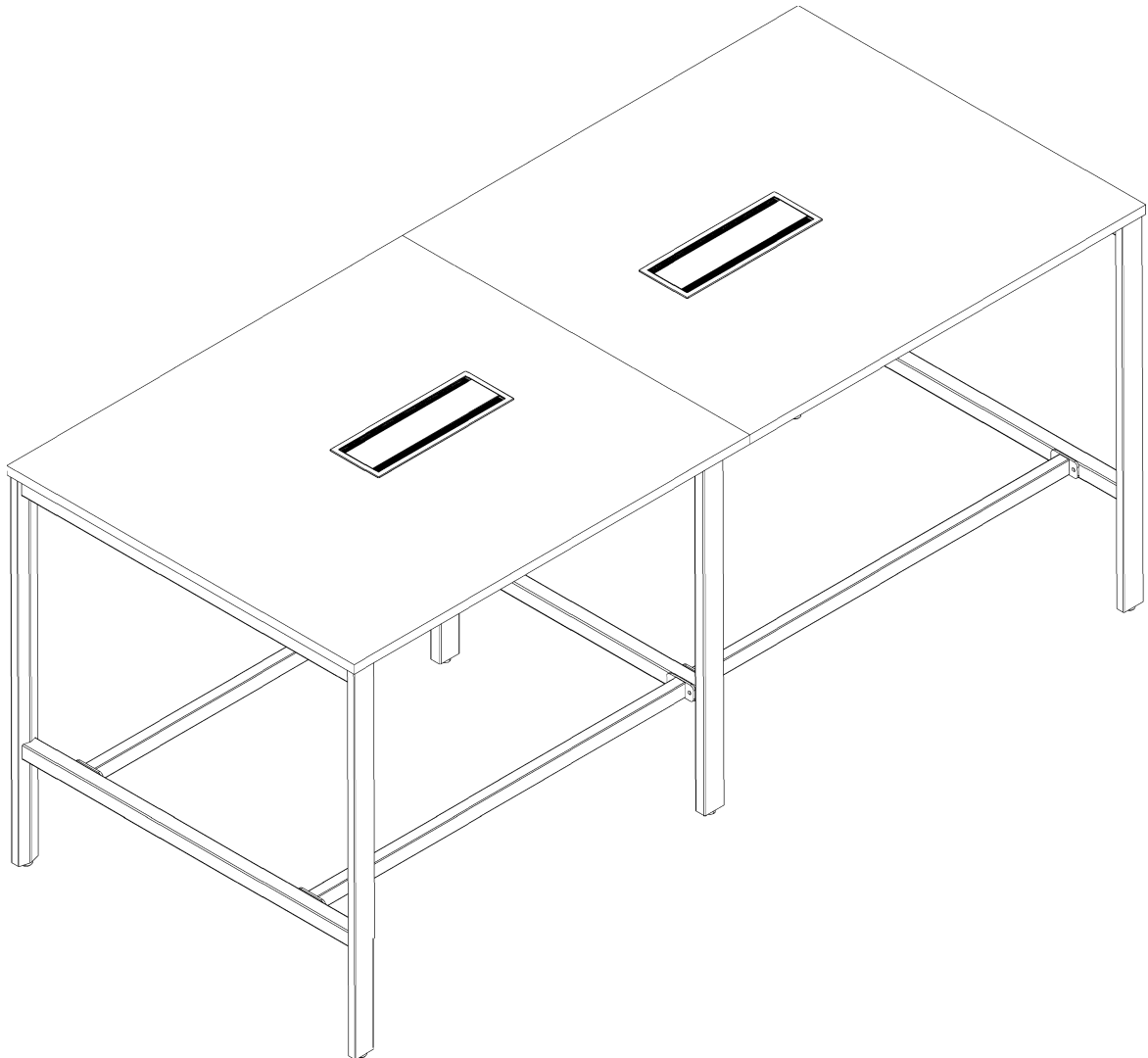


J 412\*148\*28  
(X1)





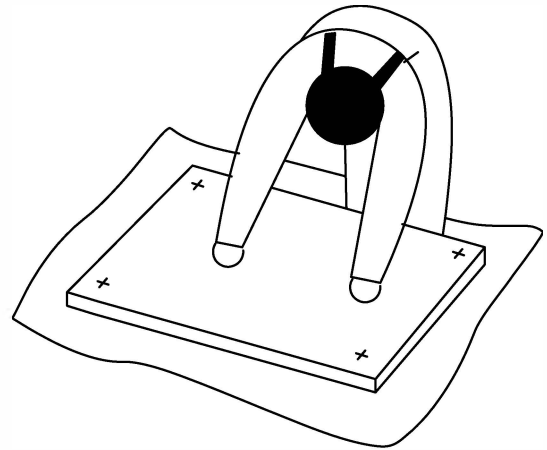
# **DMA 72 Series Bar Height Table Assembly Manual**



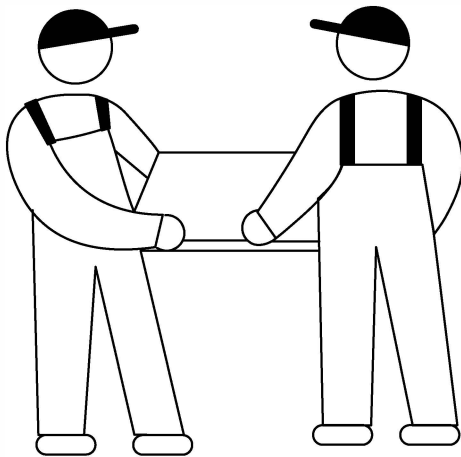
The instructions within apply only to the DMA72 Series. Please read and understand before assembly

Tips for a successful installation

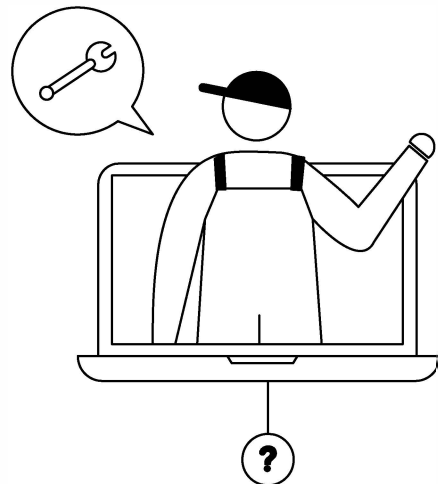
Pad work surfaces to prevent surface damage



Team Lift!



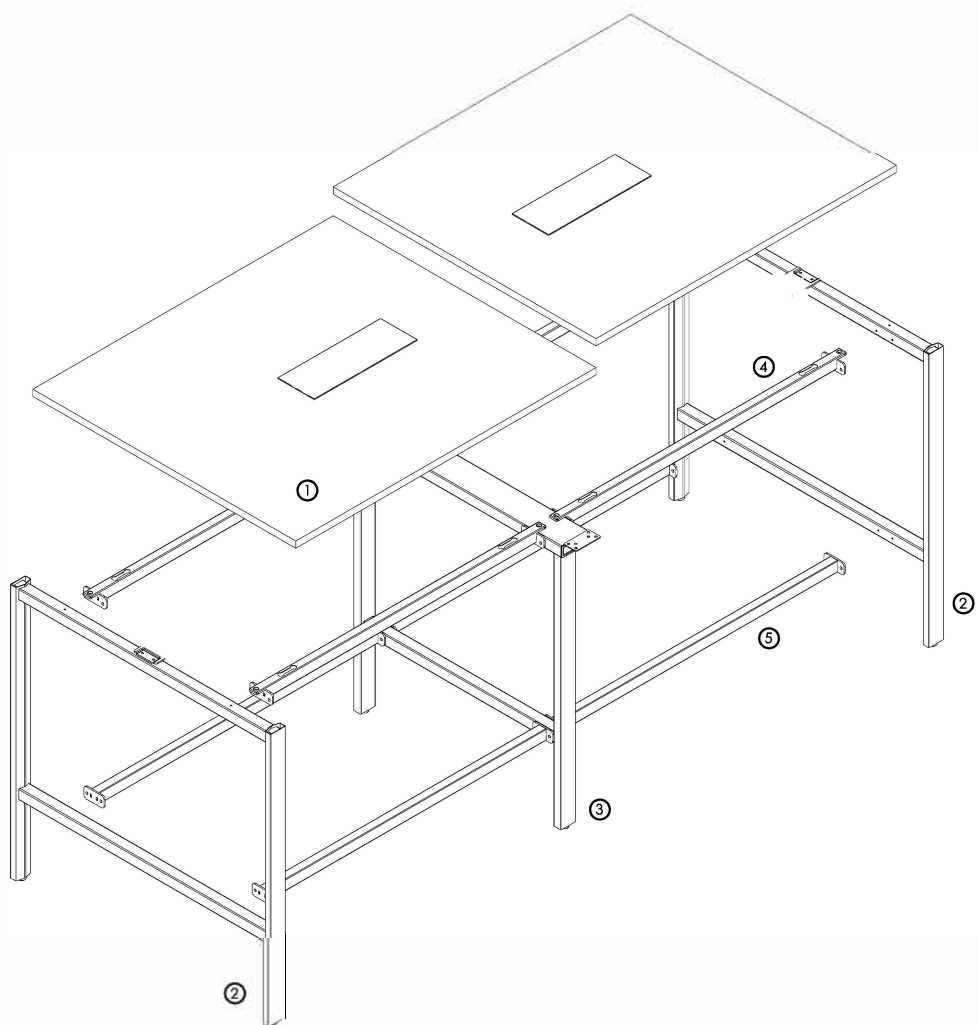
Contact Sunon Global with any questions or concerns



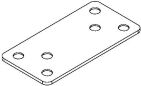
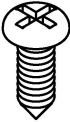
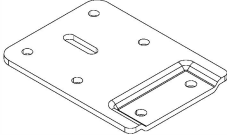
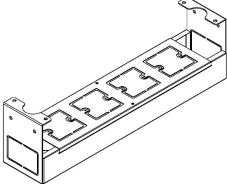
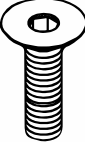
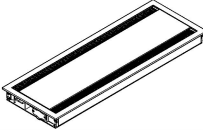
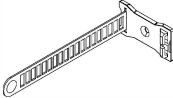
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

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|   | Name            | Qty |
|---|-----------------|-----|
| 1 | Counter Top     | 2   |
| 2 | Legs            | 2   |
| 3 | Middle Leg      | 1   |
| 4 | Top Support Bar | 4   |
| 5 | Foot Rest       | 4   |

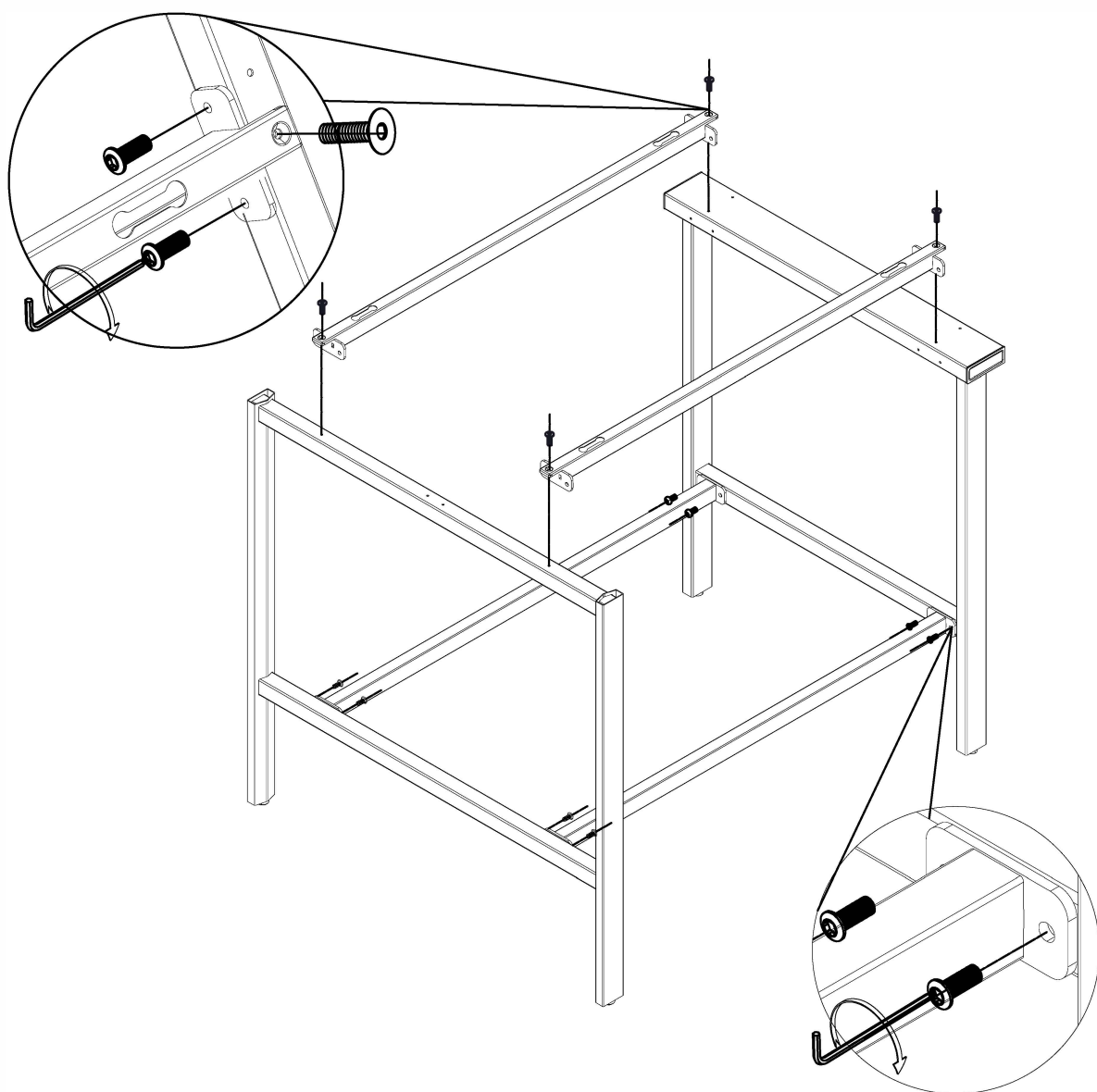
|                                                                                     |            |    |                                                                                     |             |   |                                                                                       |          |    |
|-------------------------------------------------------------------------------------|------------|----|-------------------------------------------------------------------------------------|-------------|---|---------------------------------------------------------------------------------------|----------|----|
| A                                                                                   |            |    | B                                                                                   |             |   | C                                                                                     |          |    |
|    |            |    |    |             |   |    |          |    |
| Machine Screw                                                                       | M6x12      | 32 | Ganging Bracket                                                                     | 100*50*2.5  | 2 | Wood Screw                                                                            | ST5.5*20 | 28 |
| D                                                                                   |            |    | E                                                                                   |             |   | F                                                                                     |          |    |
|    |            |    |    |             |   |    |          |    |
| Top Mount Bracket                                                                   | 120*90*8   | 2  | Cable Support                                                                       | 500*110*140 | 1 | Machine Screw                                                                         | M6*16    | 8  |
| G                                                                                   |            |    | H                                                                                   |             |   | I                                                                                     |          |    |
|  |            |    |  |             |   |  |          |    |
| Cable Router                                                                        | 412*148*28 | 1  | Hex Assembly Wrench                                                                 | 4#          | 1 | Wood Screw                                                                            | ST3.5*14 | 6  |
| J                                                                                   |            |    |                                                                                     |             |   |                                                                                       |          |    |
|  |            |    |                                                                                     |             |   |                                                                                       |          |    |
| Adhesive Backed Cable Retainer                                                      | 50*26*7    | 6  |                                                                                     |             |   |                                                                                       |          |    |



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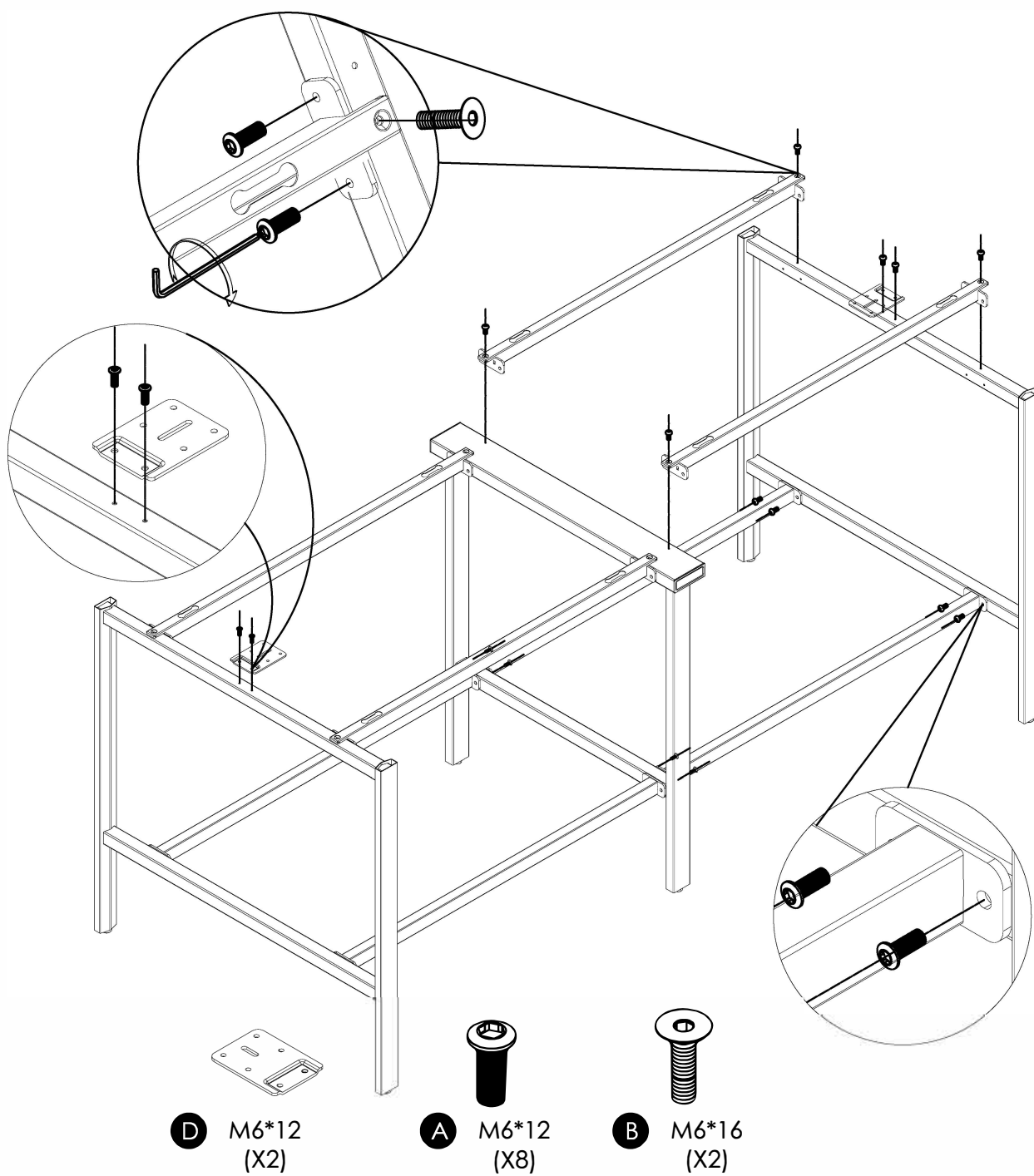
# 1



**F** M6\*16  
(X4)

**A** M6\*12  
(X16)

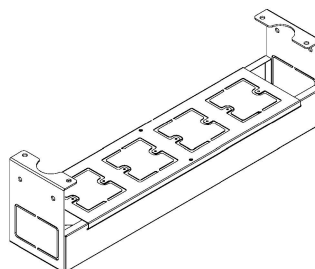
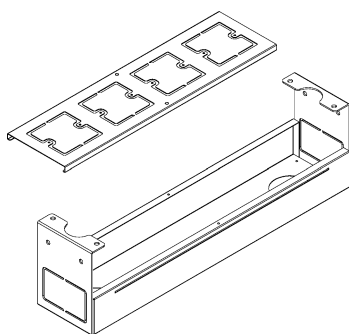
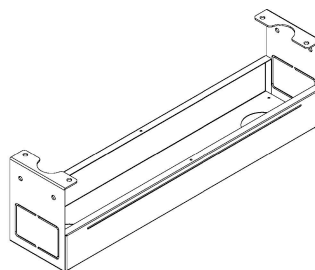
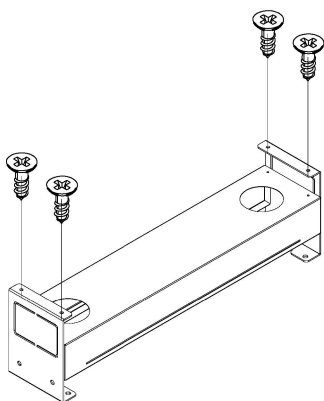
# 2



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# 3

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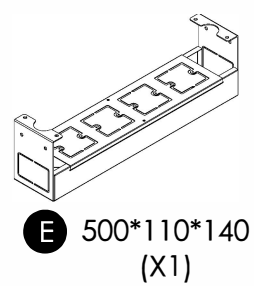
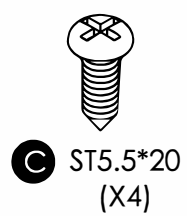
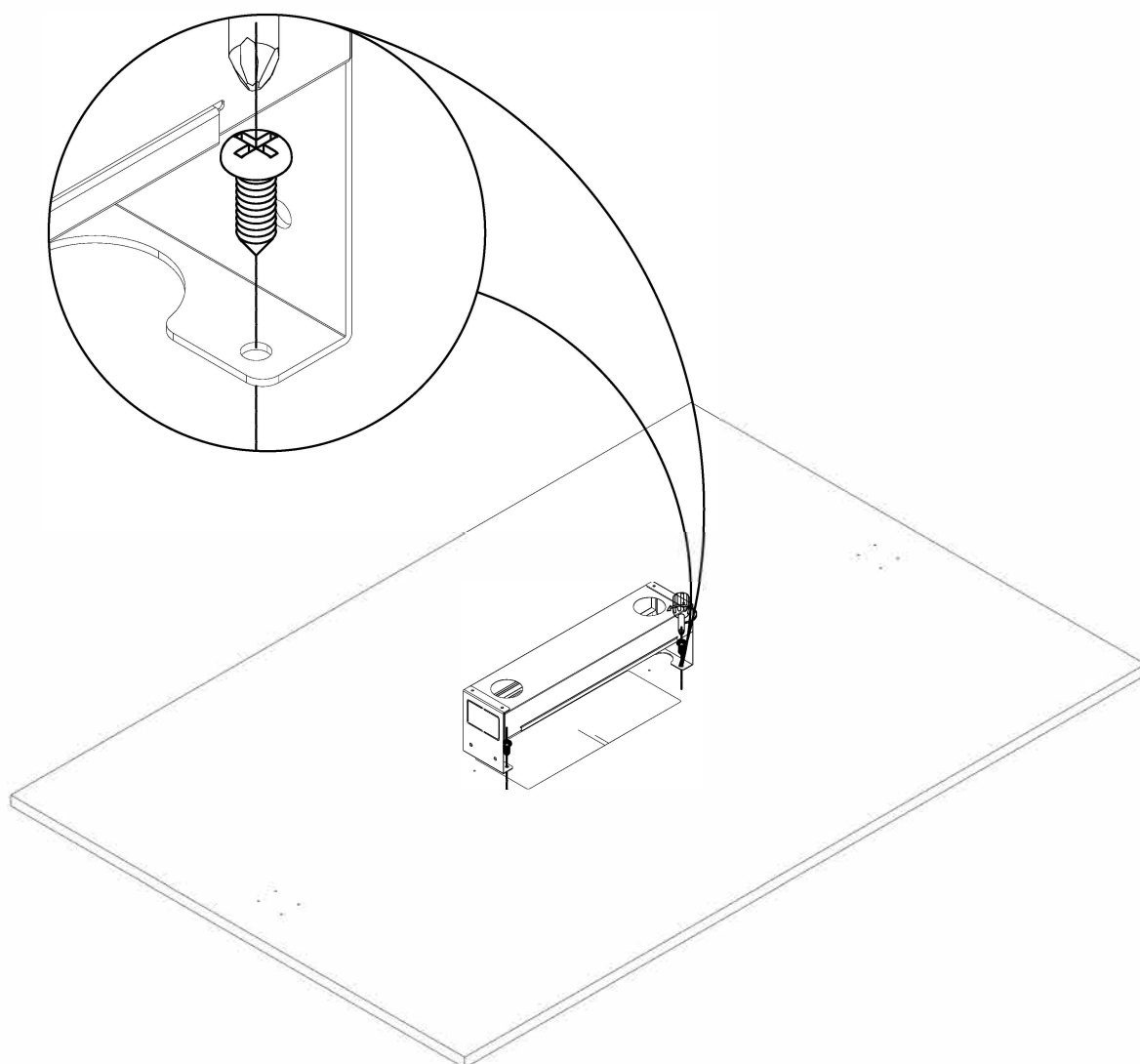


ST4.2\*6  
(x16)

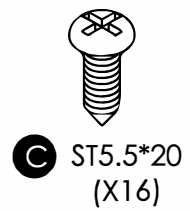
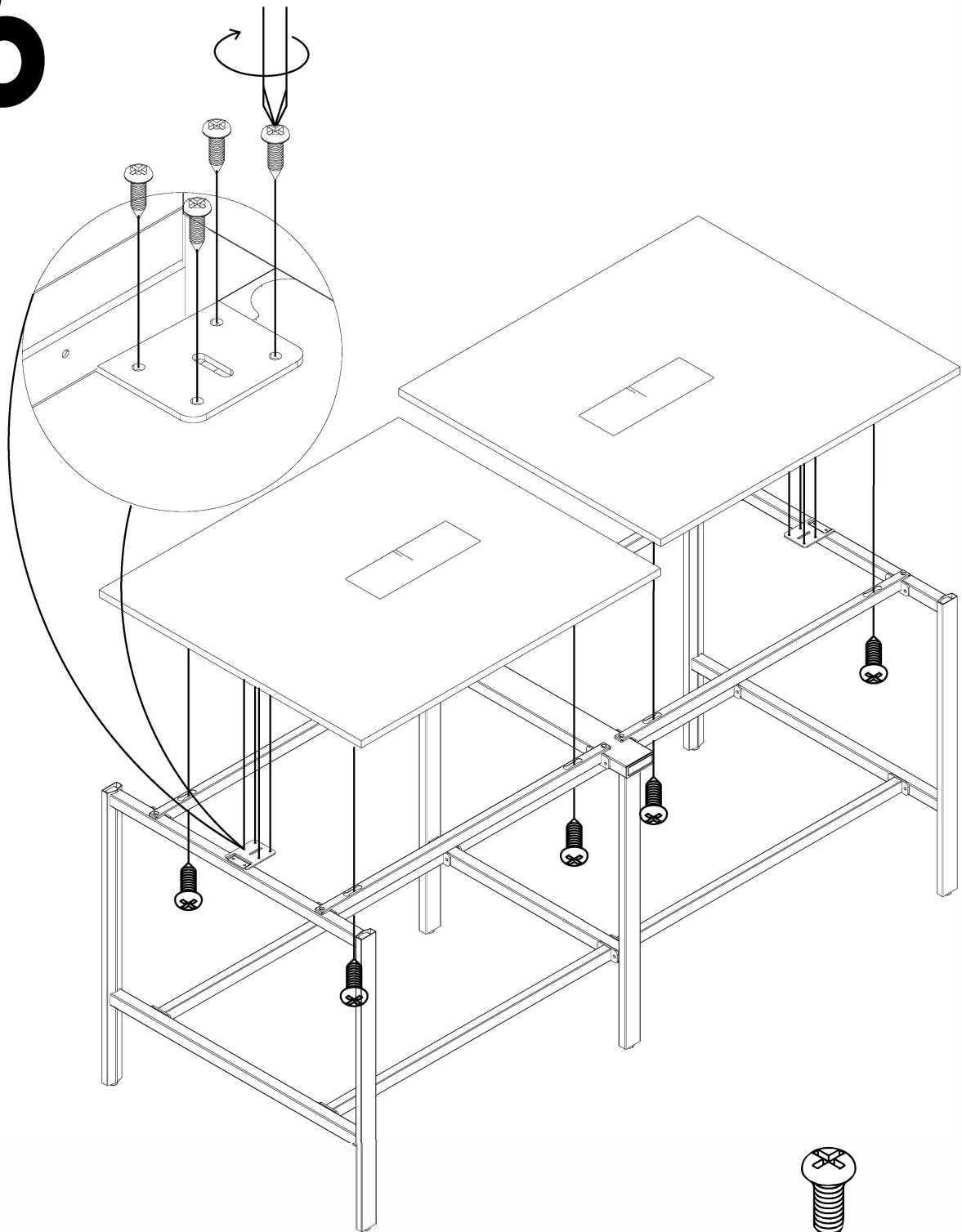
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# 4



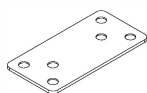
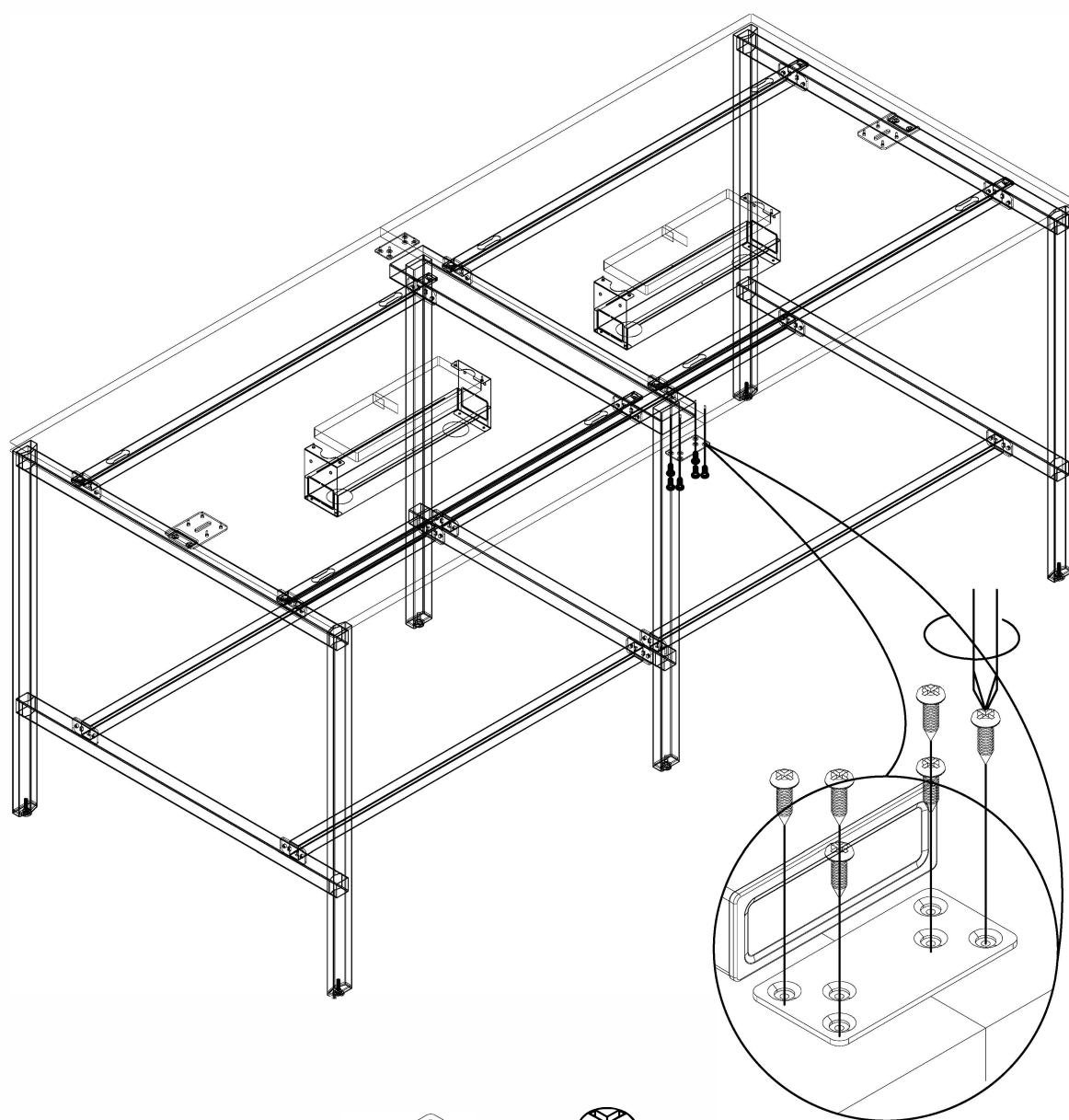
5



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# 6



**B** ST5.5\*20  
(X2)

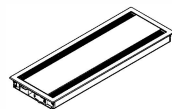
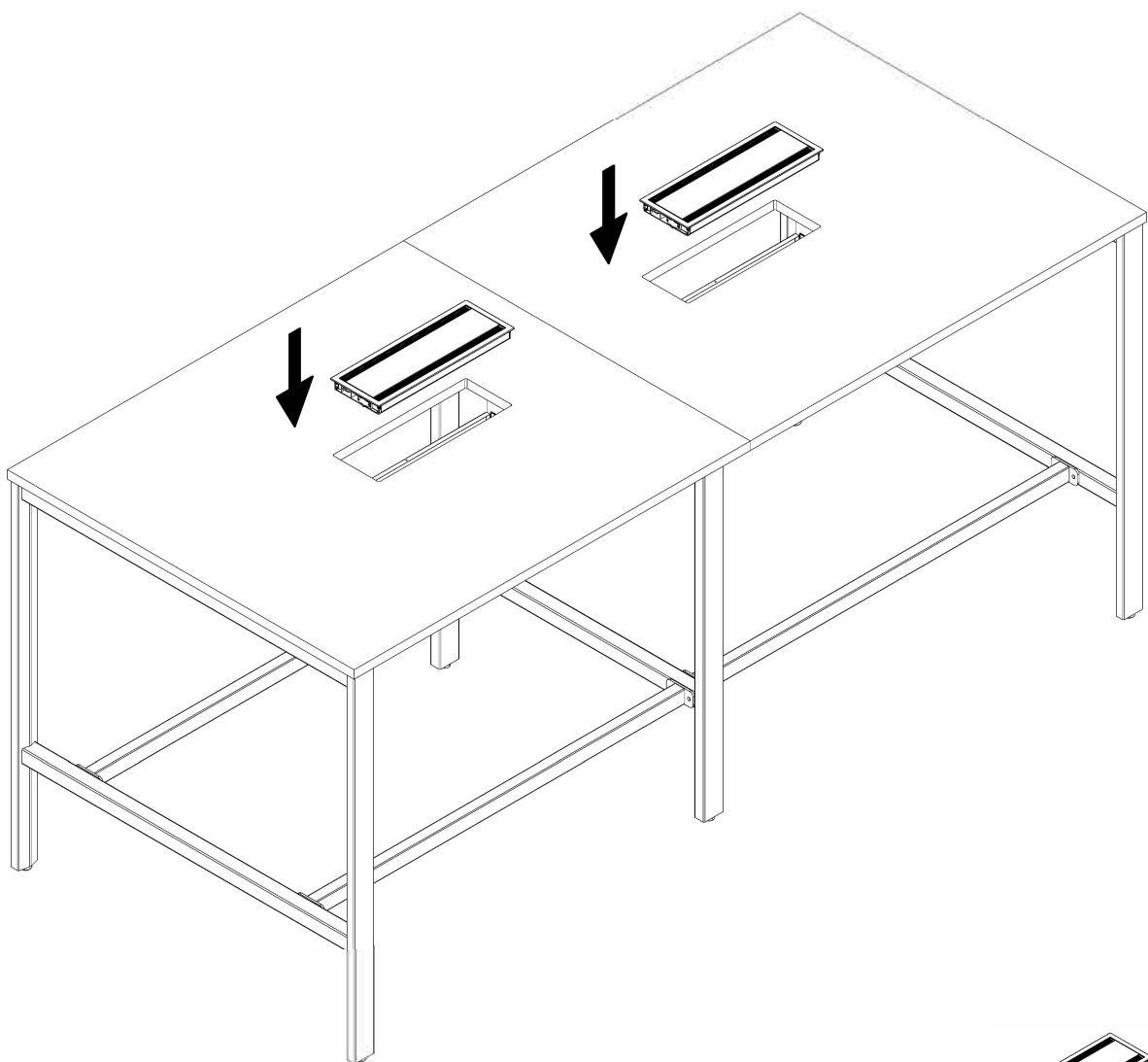


**C** ST5.5\*20  
(X12)

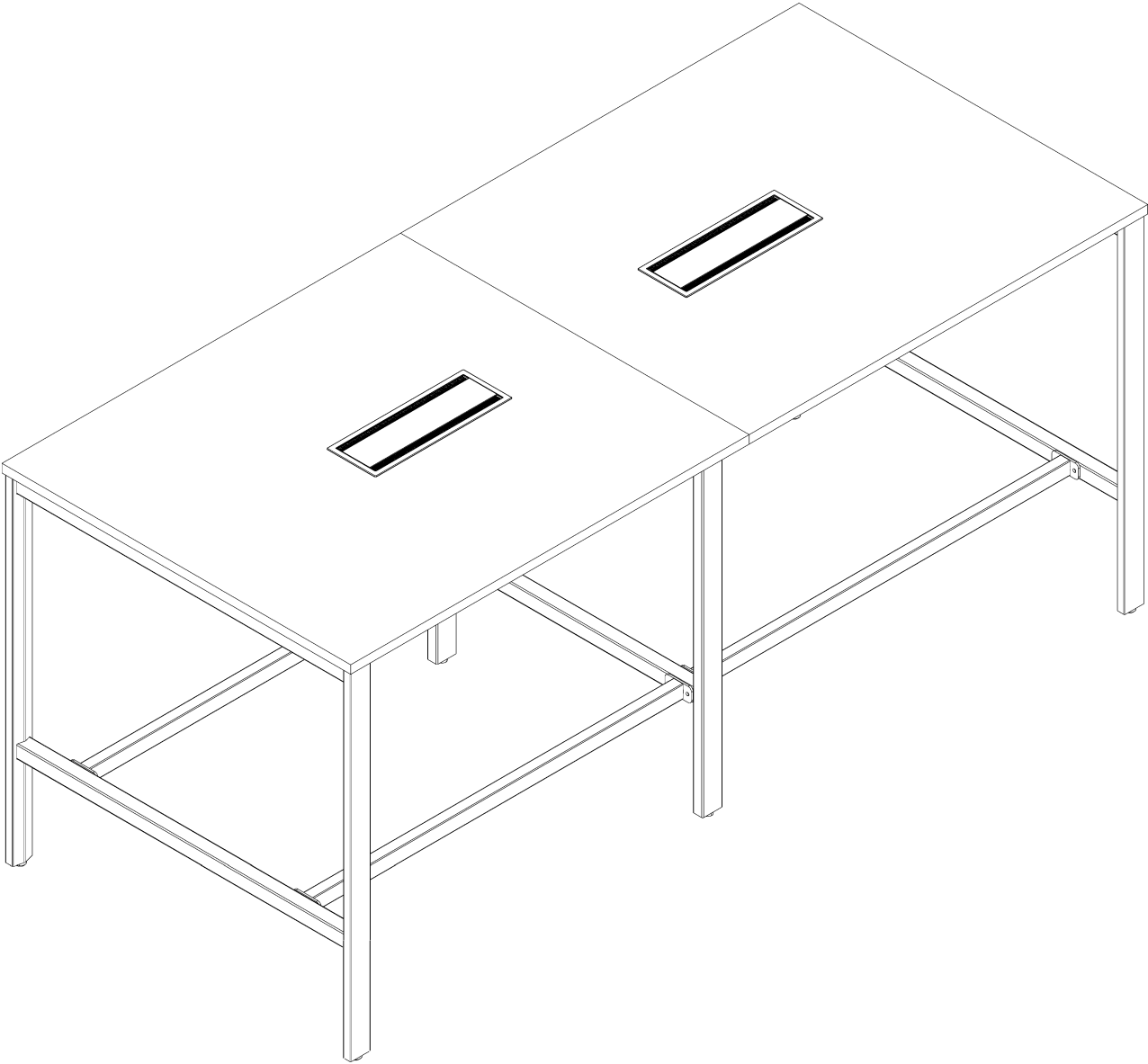
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# 7



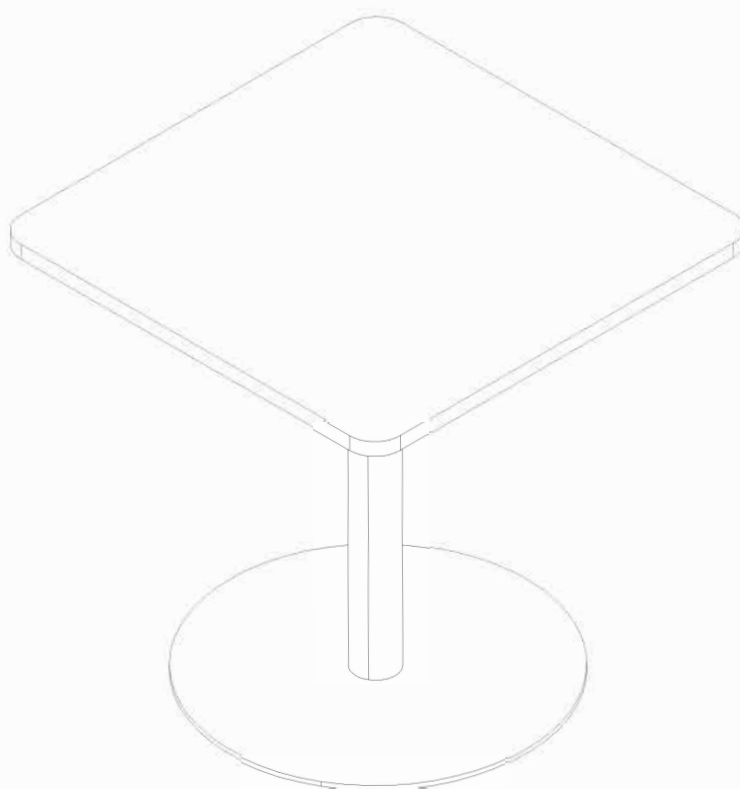
 412\*148\*28  
(X1)







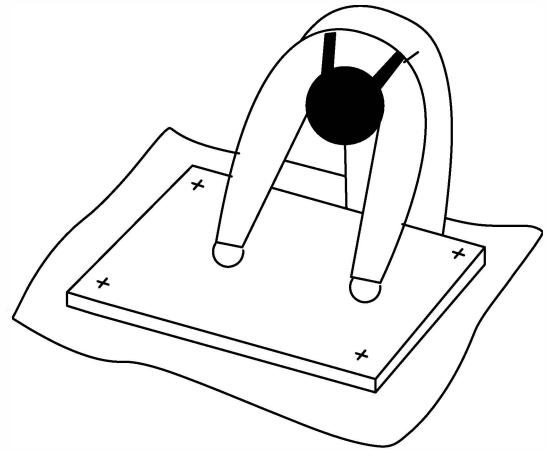
# **DMA 73 Series High-top Cafe Table Assembly Manual**



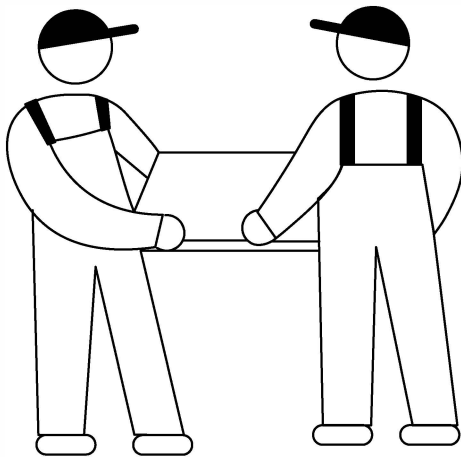
The instructions within apply only to the  
DMA73 Series. Please read and  
understand before assembly

Tips for a successful installation

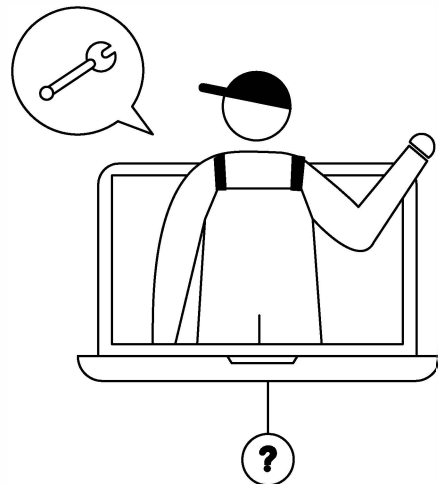
Pad work surfaces to prevent surface damage



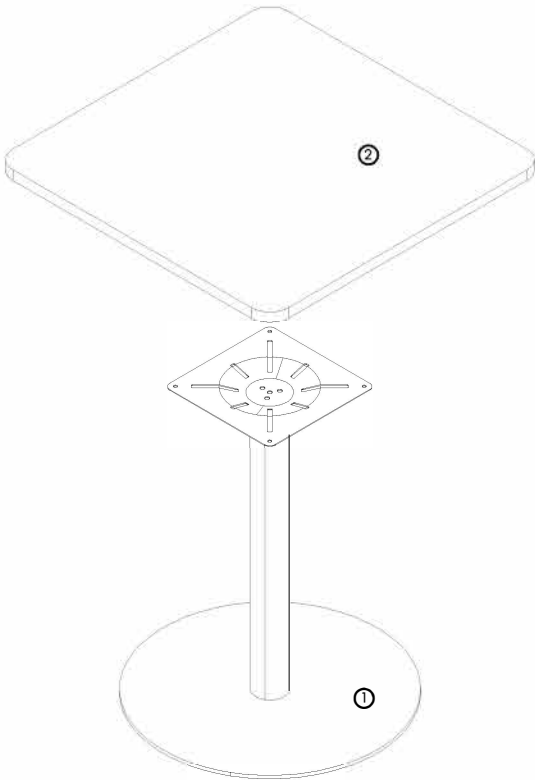
Team Lift!



Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global



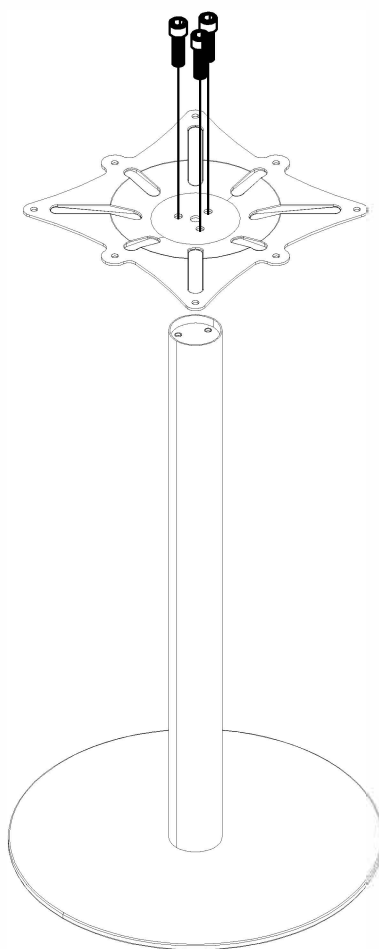
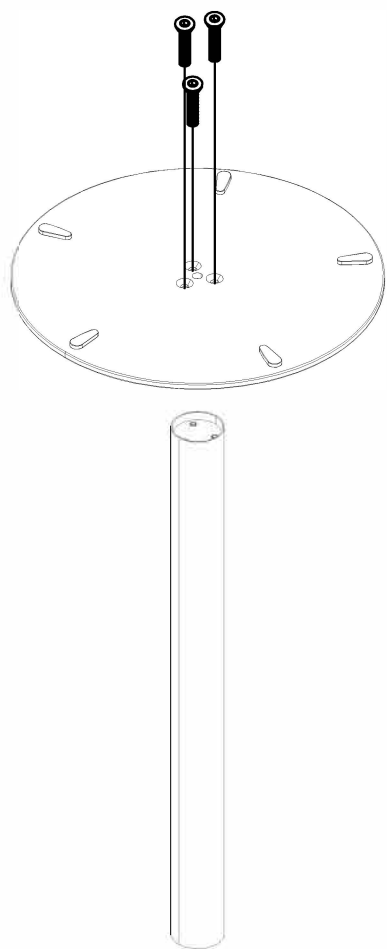
|   | Name         | <u>Qty</u> |
|---|--------------|------------|
| 1 | Table Top    | 1          |
| 2 | Support Base | 1          |

| A                                                                                 |       |   | B                                                                                 |       |   | C                                                                                   |           |   |
|-----------------------------------------------------------------------------------|-------|---|-----------------------------------------------------------------------------------|-------|---|-------------------------------------------------------------------------------------|-----------|---|
|  |       |   |  |       |   |  |           |   |
| Machine<br>Screw                                                                  | M8*30 | 3 | Machine<br>Screw                                                                  | M8*25 | 3 | Wood<br>Screw                                                                       | ST5. 5*20 | 4 |

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# 1

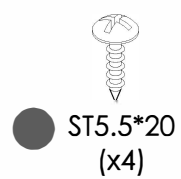
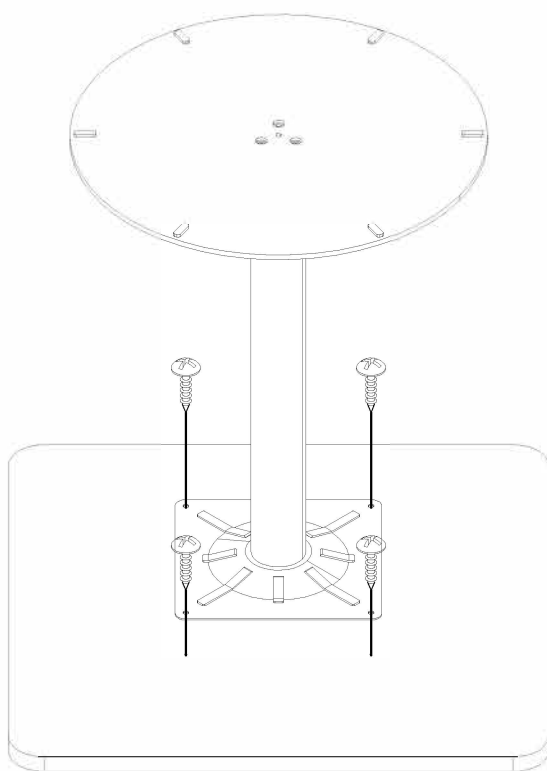


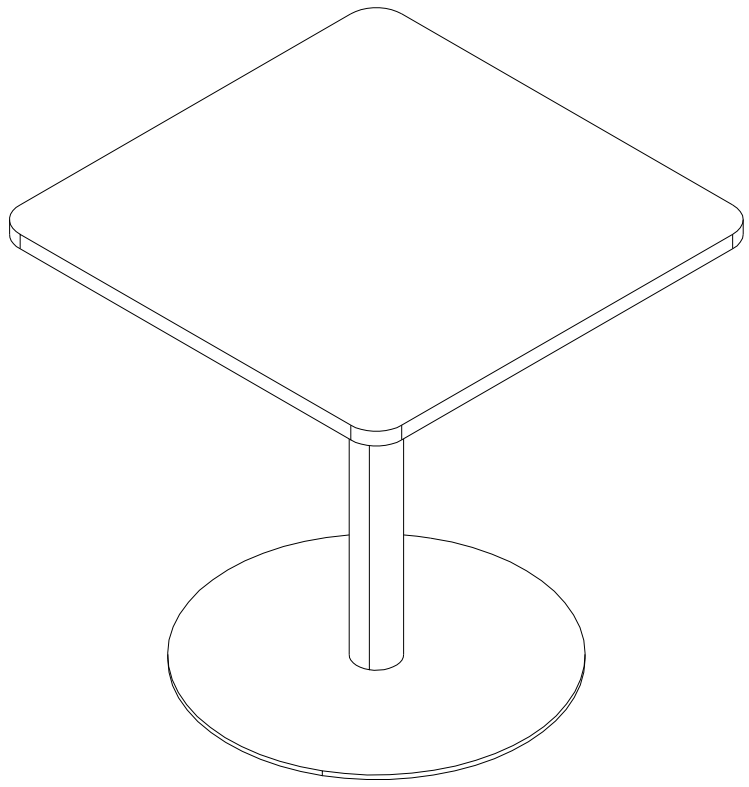
- A M8\*30  
(x3)
- B M8\*25  
(x3)

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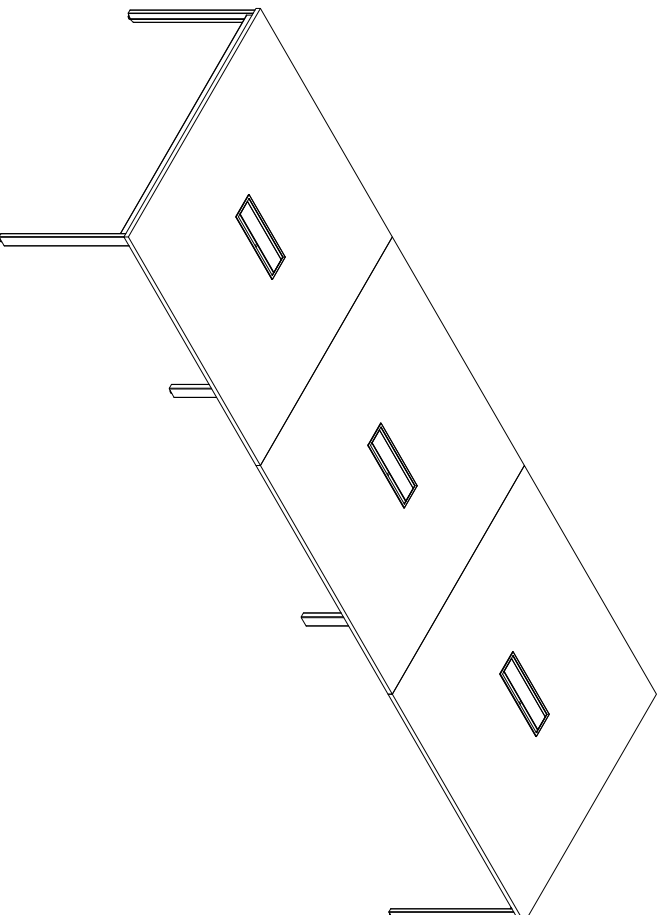
# 2





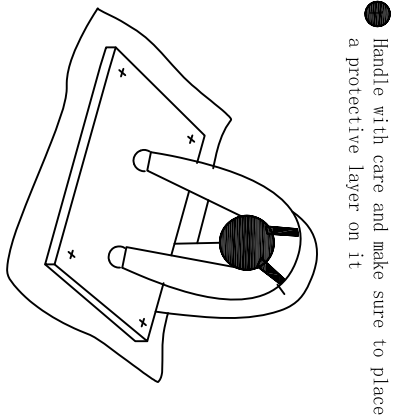
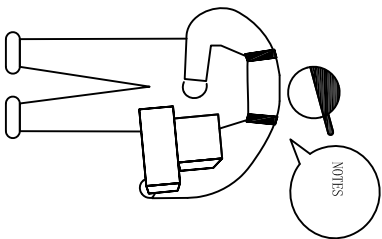
# Sunön

## Assembly Instruction for DMA74-2

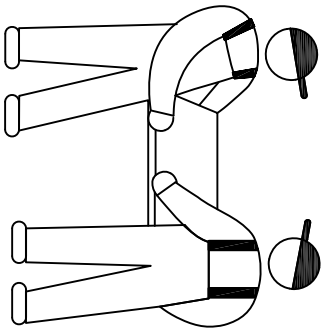


Please read this manual carefully before any operation  
and keep it properly for future use

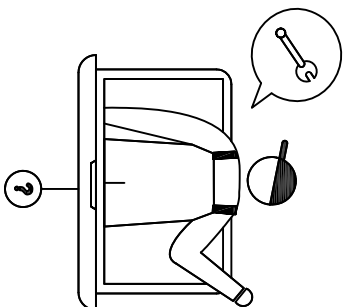




● Multiple people moving the good for safety.

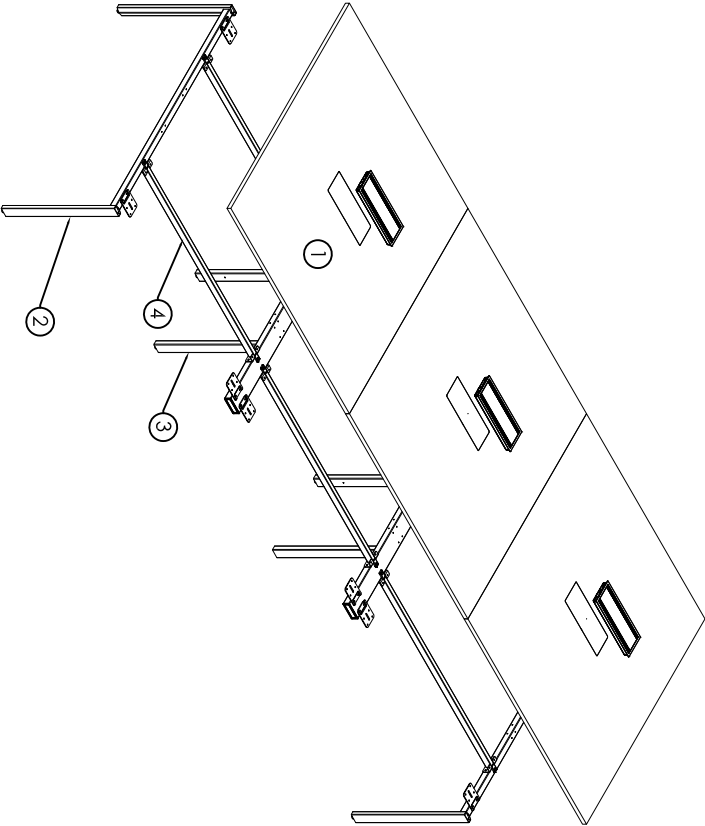


● Contact your sales in Sunon if any questions



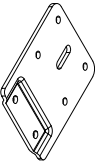
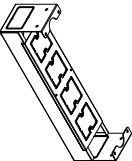
These drawings identify the parts included with DMA60 Desi. Some of these parts are considered by regulatory bodies to be critical components. If any parts shown here do not match your order, please contact Sunon at 949-337-8838

BOM



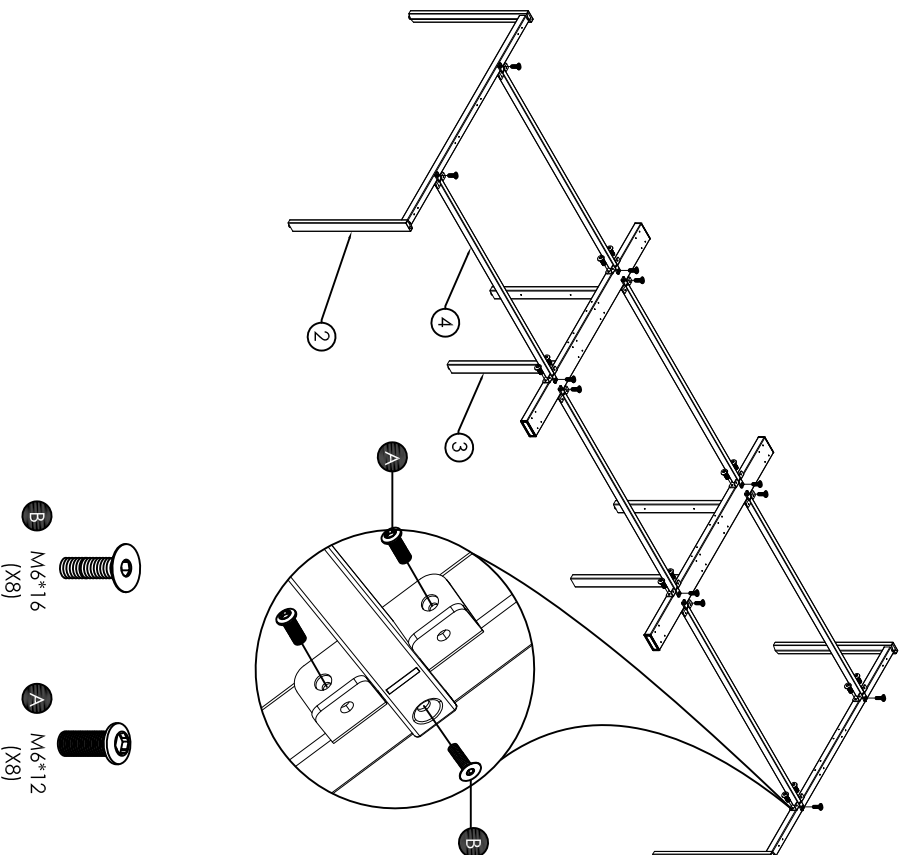
| NO | NAME        | QTY |
|----|-------------|-----|
| 1  | Desktop     | 3   |
| 2  | Side Legs   | 2   |
| 3  | Middle Legs | 2   |
| 4  | Beam        | 6   |

Hardware

|                                                                                     |  |                                                                                     |  |                                                                                     |  |
|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
| A                                                                                   |  | B                                                                                   |  | C                                                                                   |  |
|  |  |  |  |  |  |
| M6x12                                                                               |  | M6*16                                                                               |  | ST5.5*20                                                                            |  |
| 48                                                                                  |  | 12                                                                                  |  | 84                                                                                  |  |
| D                                                                                   |  | E                                                                                   |  | F                                                                                   |  |
|   |  |   |  |   |  |
| 120*90*8                                                                            |  | 500*110*140                                                                         |  | 412*148*28                                                                          |  |
| 12                                                                                  |  | 3                                                                                   |  | 3                                                                                   |  |
| G                                                                                   |  | H                                                                                   |  | I                                                                                   |  |
|    |  |    |  |    |  |
| ST3.5*14                                                                            |  | 50*26*7                                                                             |  | 4#                                                                                  |  |
| 12                                                                                  |  | 12                                                                                  |  | 1                                                                                   |  |
| J                                                                                   |  | K                                                                                   |  | L                                                                                   |  |
|                                                                                     |  |                                                                                     |  |                                                                                     |  |
|                                                                                     |  |                                                                                     |  |                                                                                     |  |
|                                                                                     |  |                                                                                     |  |                                                                                     |  |
|                                                                                     |  |                                                                                     |  |                                                                                     |  |

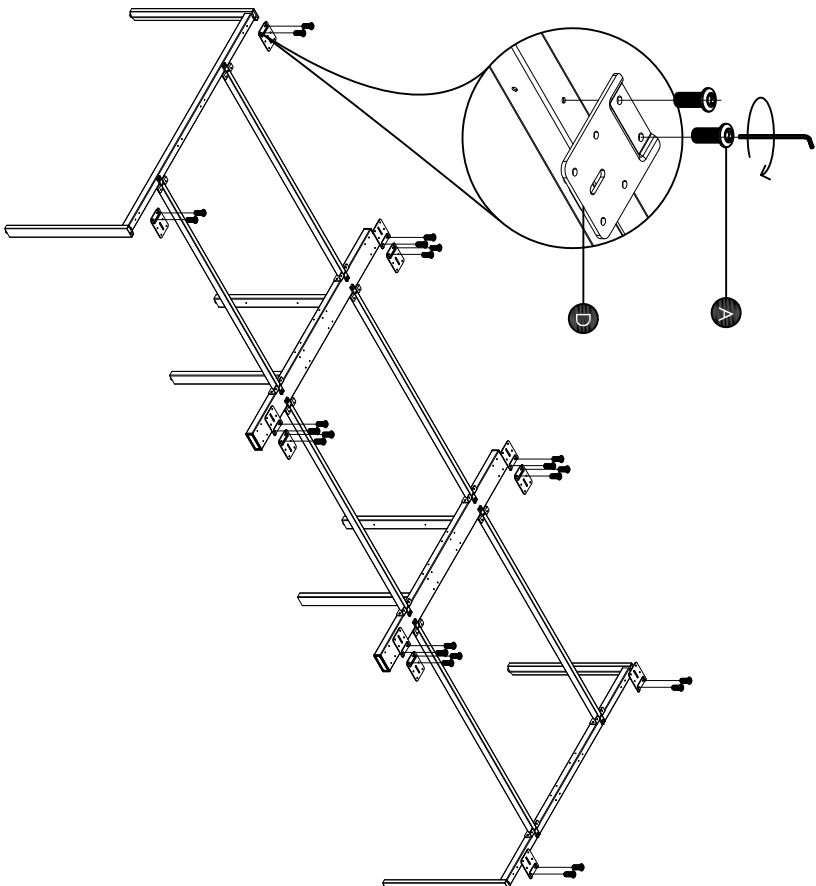
1. Connect the pull rod to the side of the steel foot using a (M6 \* 12) flat head socket head screw.
2. Fix the pull rod and steel foot with a (M6 \* 16) countersunk hexagonal screw on top (as shown in Figure 1 below)

# 1



Fix the LDD support arm to the steel foot using (M6 \* 12) flat head socket head screws.

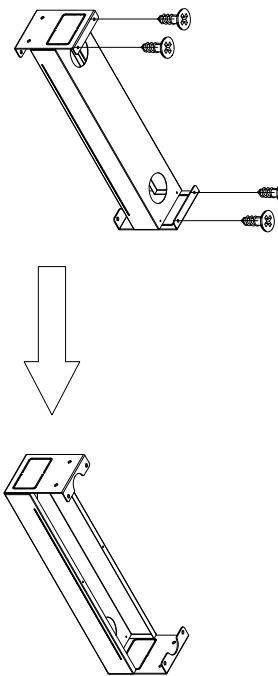
2



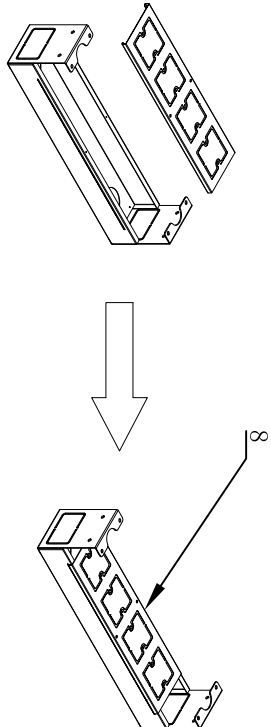
Schematic diagram of wire box holder assembly

3

Connect the main body of the wire box holder to the end cover of the wire slot using 4 ST4.2 \* 6 screws



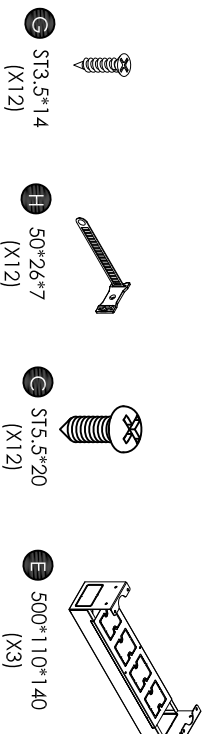
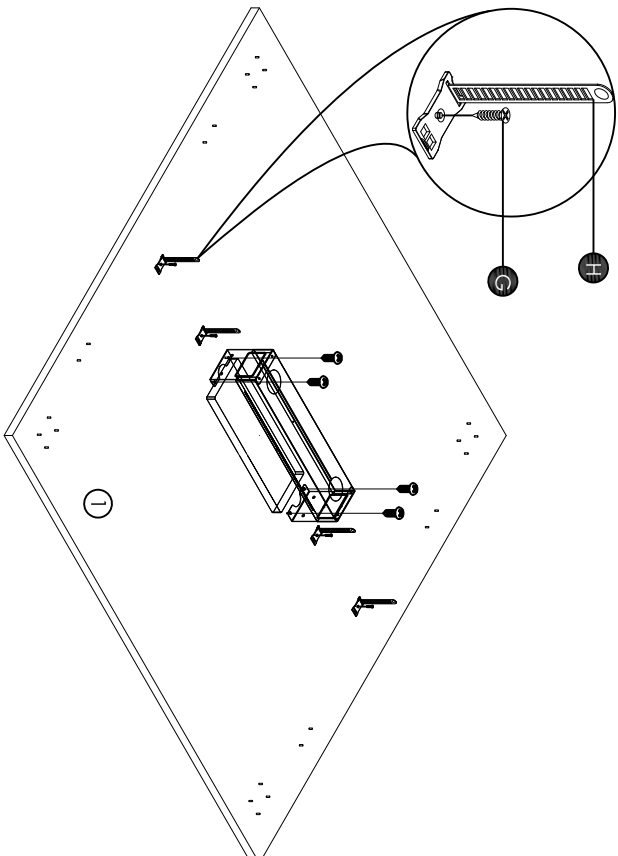
Then buckle the plug board onto the box holder



ST4.2\*6  
(x16)

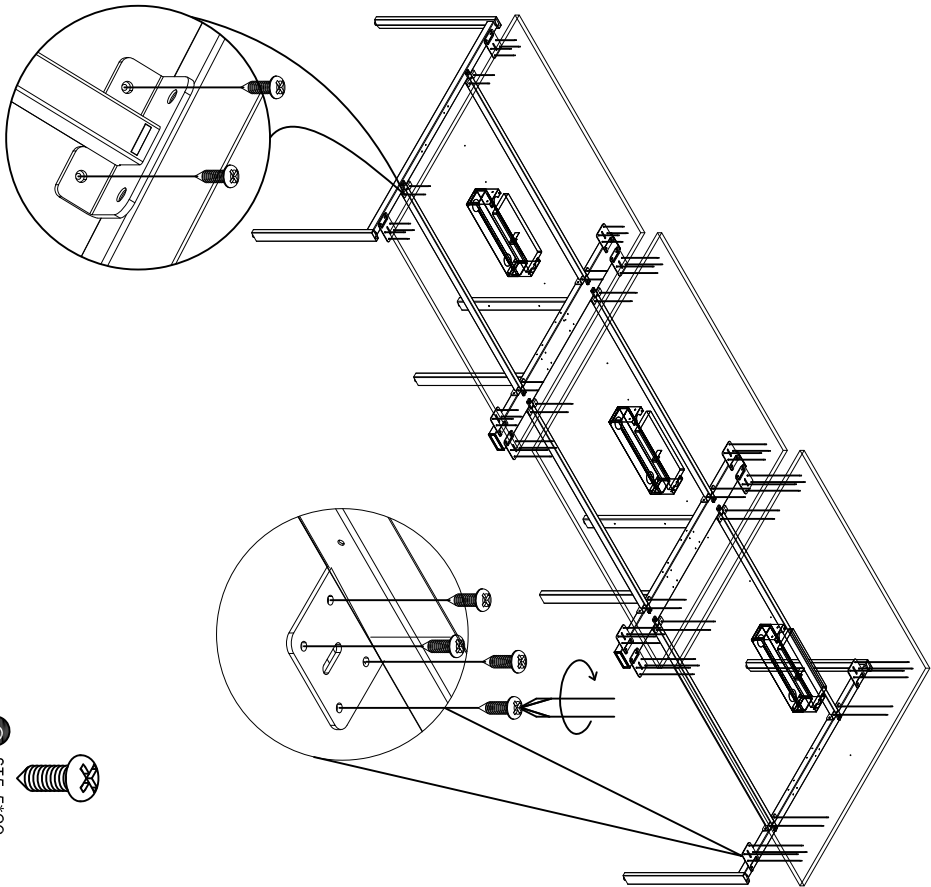
- 
1. Use self tapping screws (ST5.5 \* 20) to secure the LD cable tray to the countertop.
  2. Install the wiring harness (as shown in Figure 1 below).
- 

# 4



Use self tapping screws (ST5.5 \* 20) to connect and fix the table panel to the steel frame  
(as shown in Figure 1 below)

5

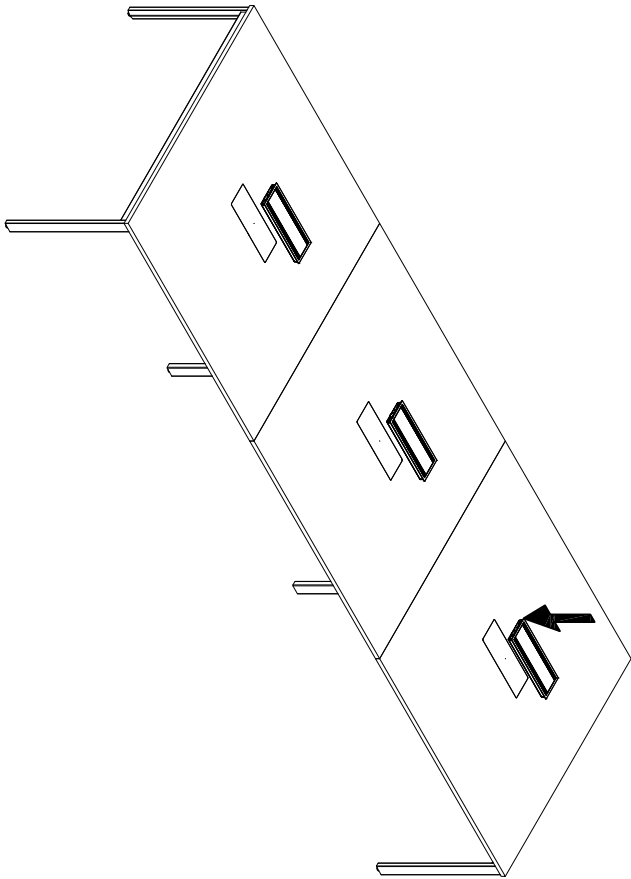


 ST5.5\*20  
(X72)



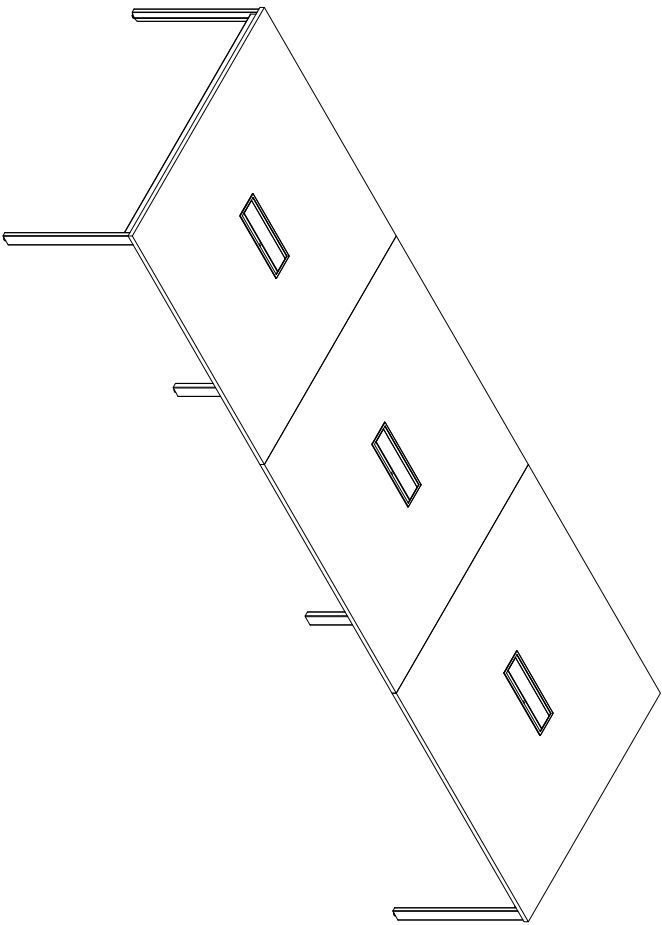
Place the double flip box into the corresponding hole position on the countertop (as shown in the following figure)

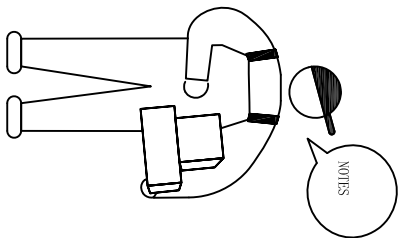
6



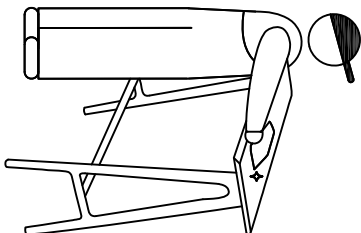
412\*148\*28  
(X3)

DONE !

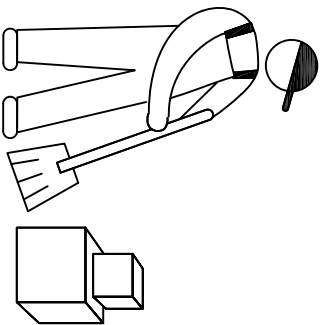




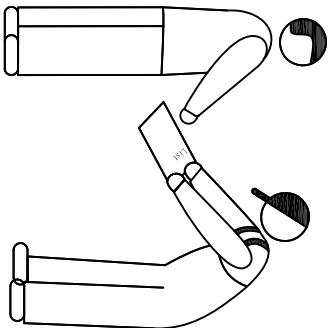
● Clean the surface.



● Clean the site.



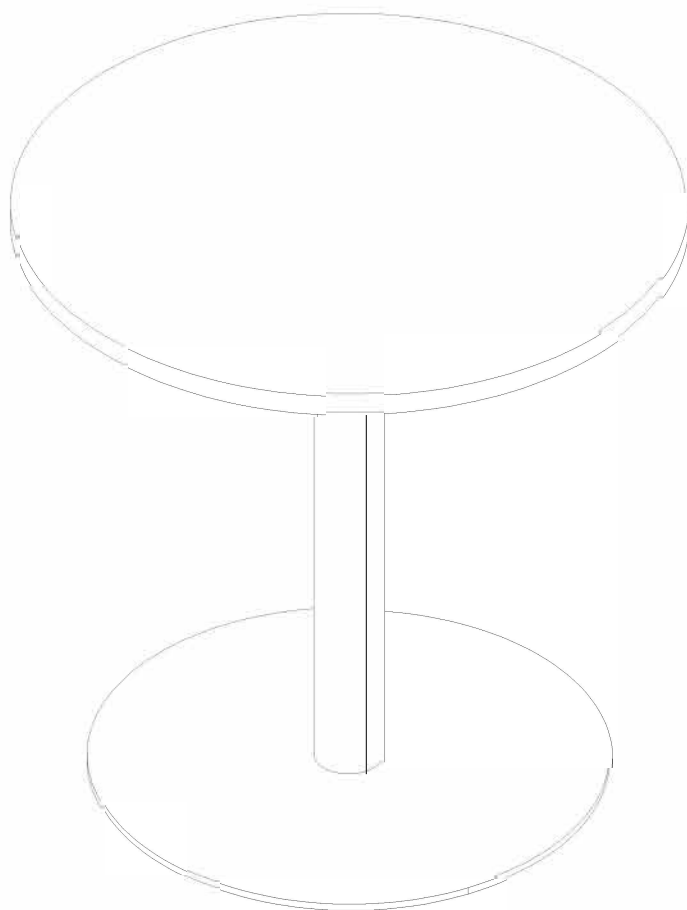
● End user checking.



**Sunön**



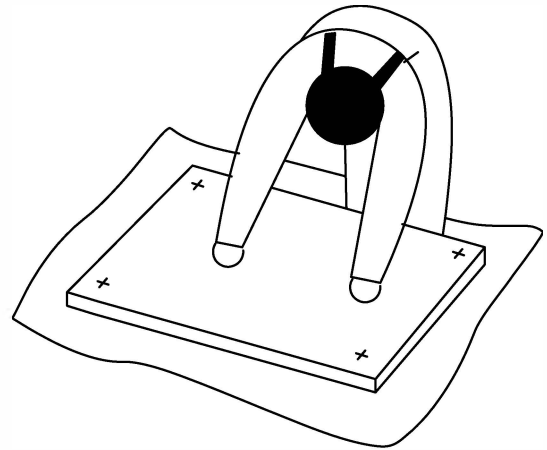
# **DMA 76 Series High-top Cafe Table Assembly Manual**



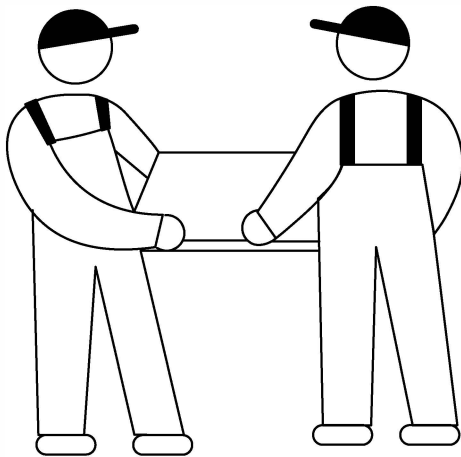
The instructions within apply only to the  
DMA76 Series. Please read and  
understand before assembly

Tips for a successful installation

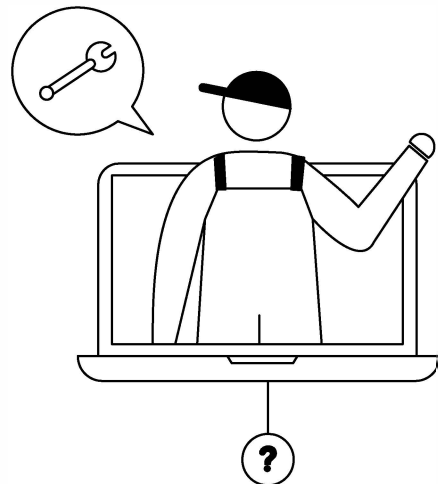
Pad work surfaces to prevent surface damage



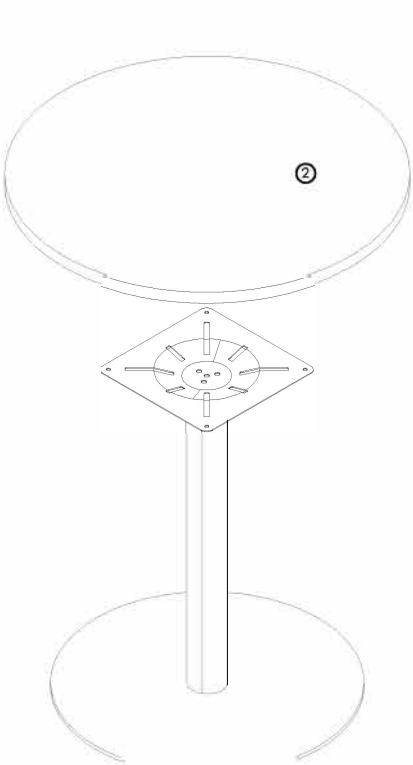
Team Lift!



Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global



|   | Name        | <u>Qty</u> |
|---|-------------|------------|
| 1 | Table Base  | 1          |
| 2 | Support Top | 1          |

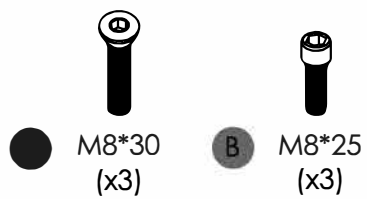
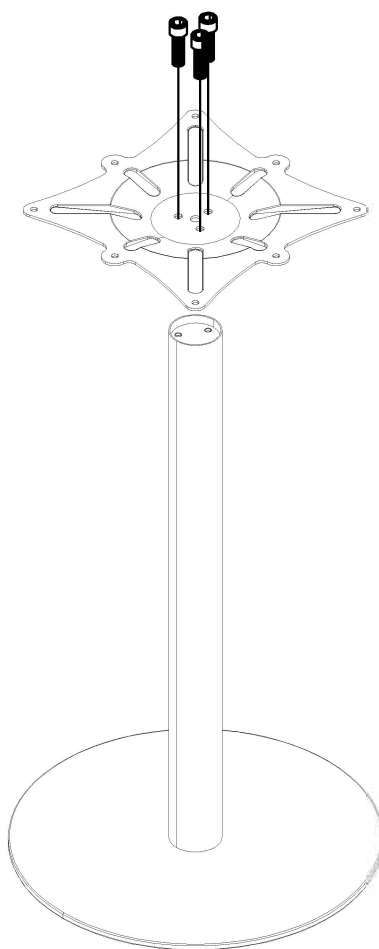
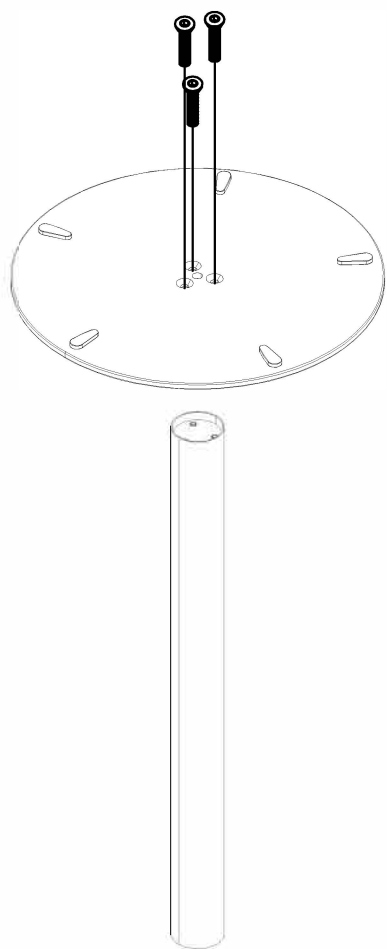
| A                                                                                 |       |   | B                                                                                 |       |   | C                                                                                   |           |   |
|-----------------------------------------------------------------------------------|-------|---|-----------------------------------------------------------------------------------|-------|---|-------------------------------------------------------------------------------------|-----------|---|
|  |       |   |  |       |   |  |           |   |
| Machine<br>Screw                                                                  | M8*30 | 3 | Machine<br>Screw                                                                  | M8*25 | 3 | Wood<br>Screw                                                                       | ST5. 5*20 | 4 |



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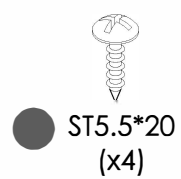
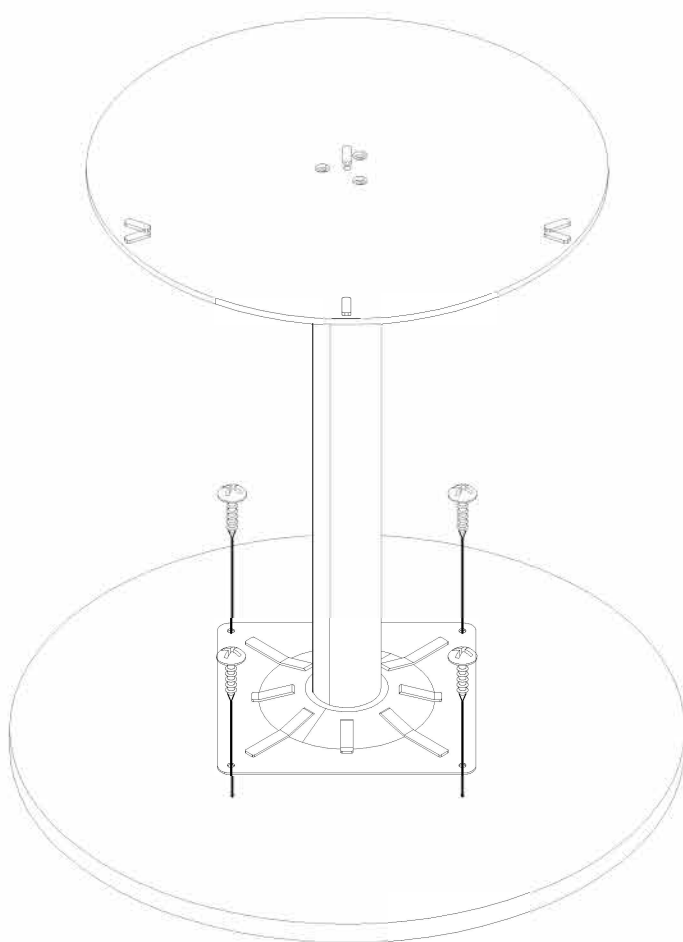
# 1



---

---

# 2



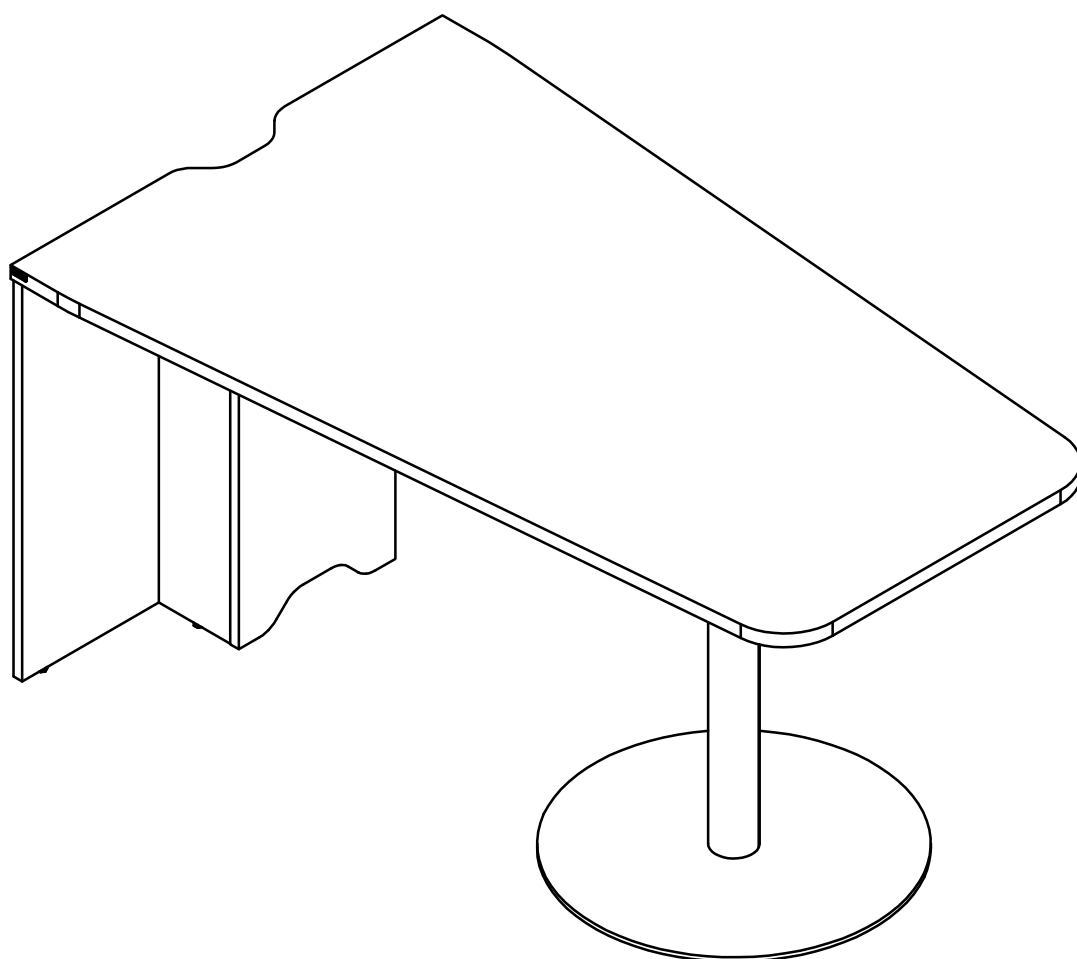




# Mall Series Bullet Conference Table

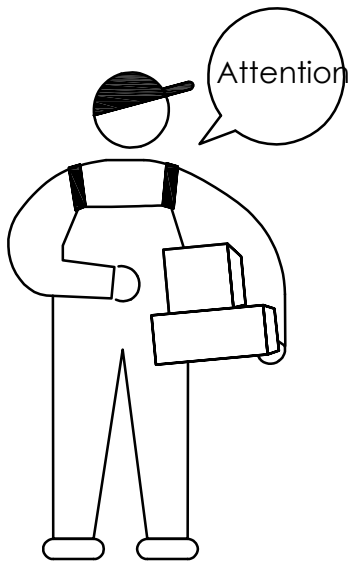
## DMA77-2.150090

### Assembly Instructions

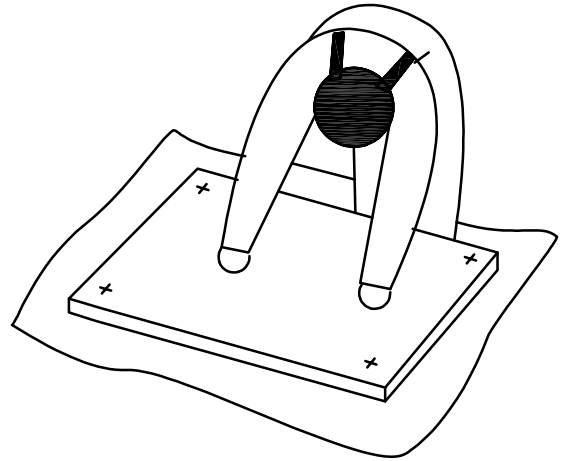


This instruction is apply to the assembly of DMA77-2.150090  
Please read all this instruction before assembly and save it carefully.

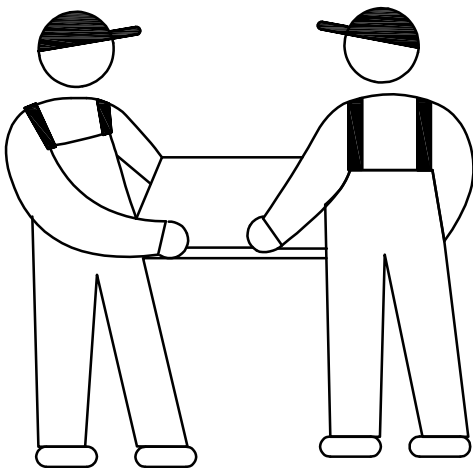
## Installation Notes



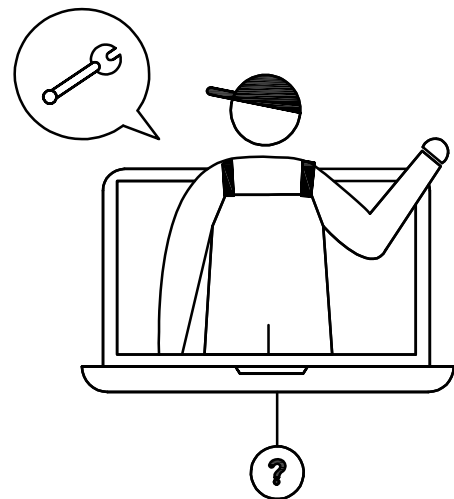
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

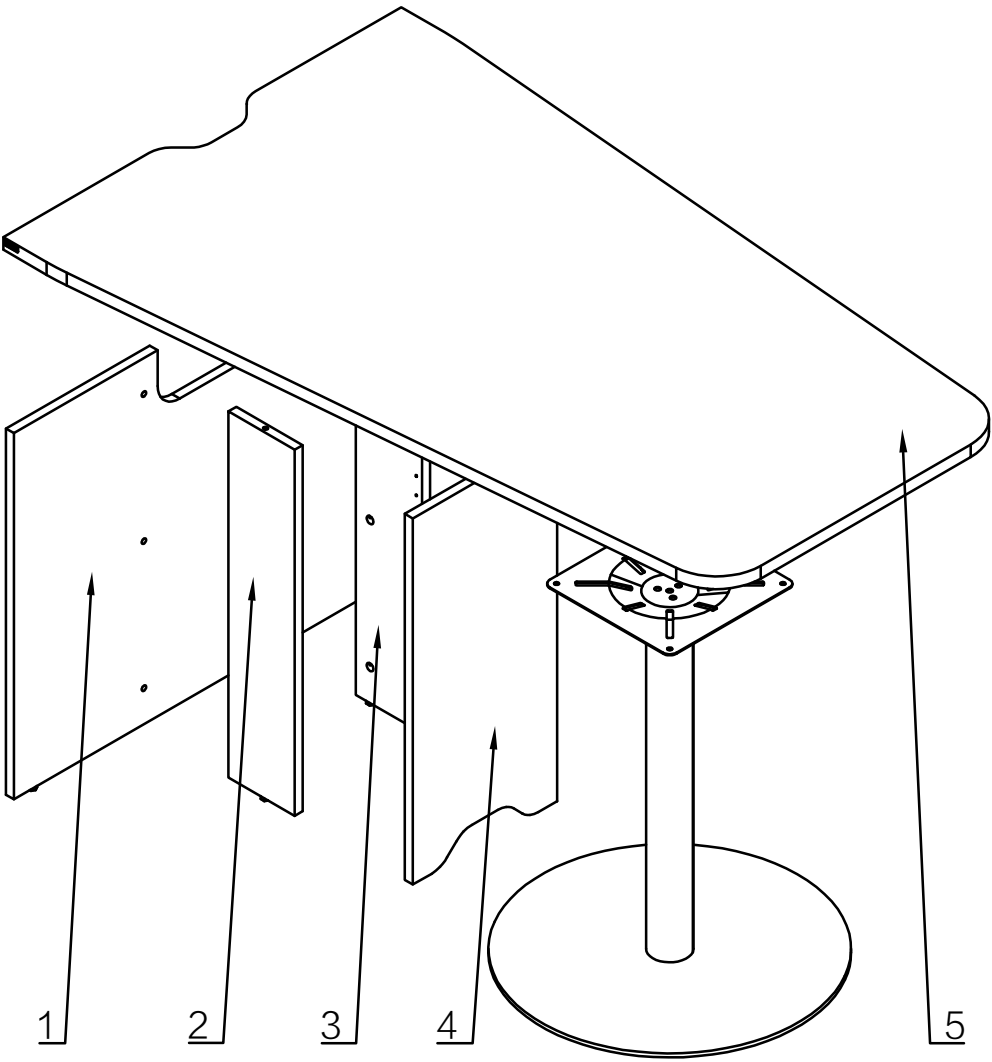


- ③ For any inquiries, please contact Sunon.



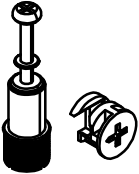
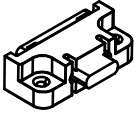
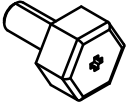
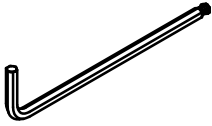
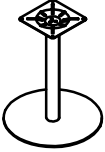
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name           | Quantity |
|--------|----------------|----------|
| 1      | side panels    | 1        |
| 2      | front panel    | 1        |
| 3      | back panel     | 1        |
| 4      | cover panel    | 1        |
| 5      | tabletop panel | 1        |

## Parts listing

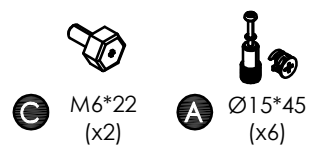
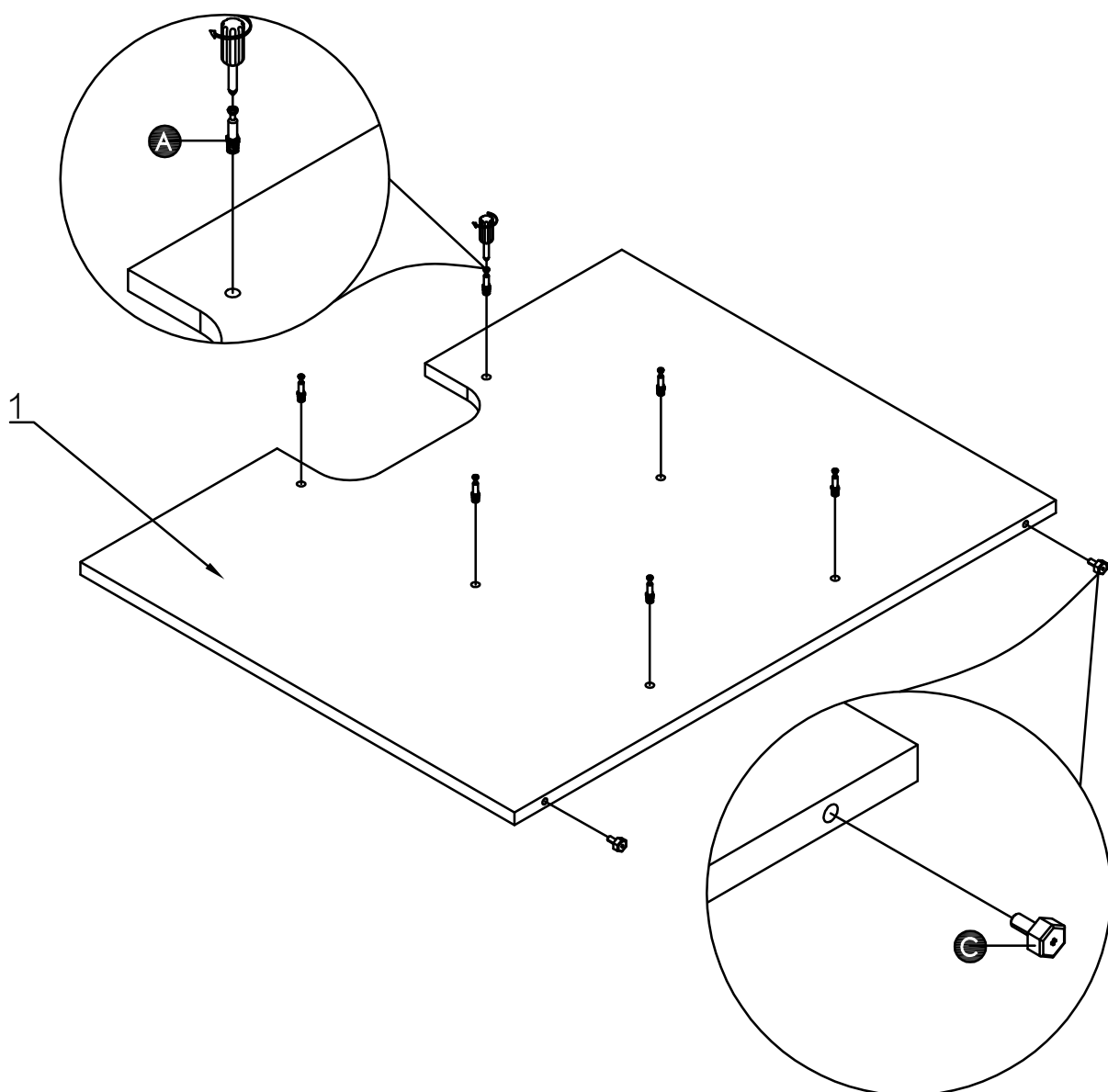
|                                                                                              |                                                                                              |                                                                                                |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>    |
| new cam lock    Ø15*45    10                                                                 | panel connectors    49*26*15    4                                                            | adjustable feet    M6*22    4                                                                  |
| <b>D</b>    | <b>E</b>    | <b>F</b>    |
| hexagonal round-head screws    M8*30    3                                                    | hexagonal flat-head screws    M8*30    3                                                     | cross flat round-head screws    ST5.5*20    4                                                  |
| <b>G</b>  | <b>H</b>  | <b>O</b>  |
| cross flat-head screws    ST3.5*14    16                                                     | hex wrench    5#    1                                                                        | table base frame    φ580*725    1                                                              |

---

Attach the adjustable feet to the bottom of the side panels and back panel.

---

# 1



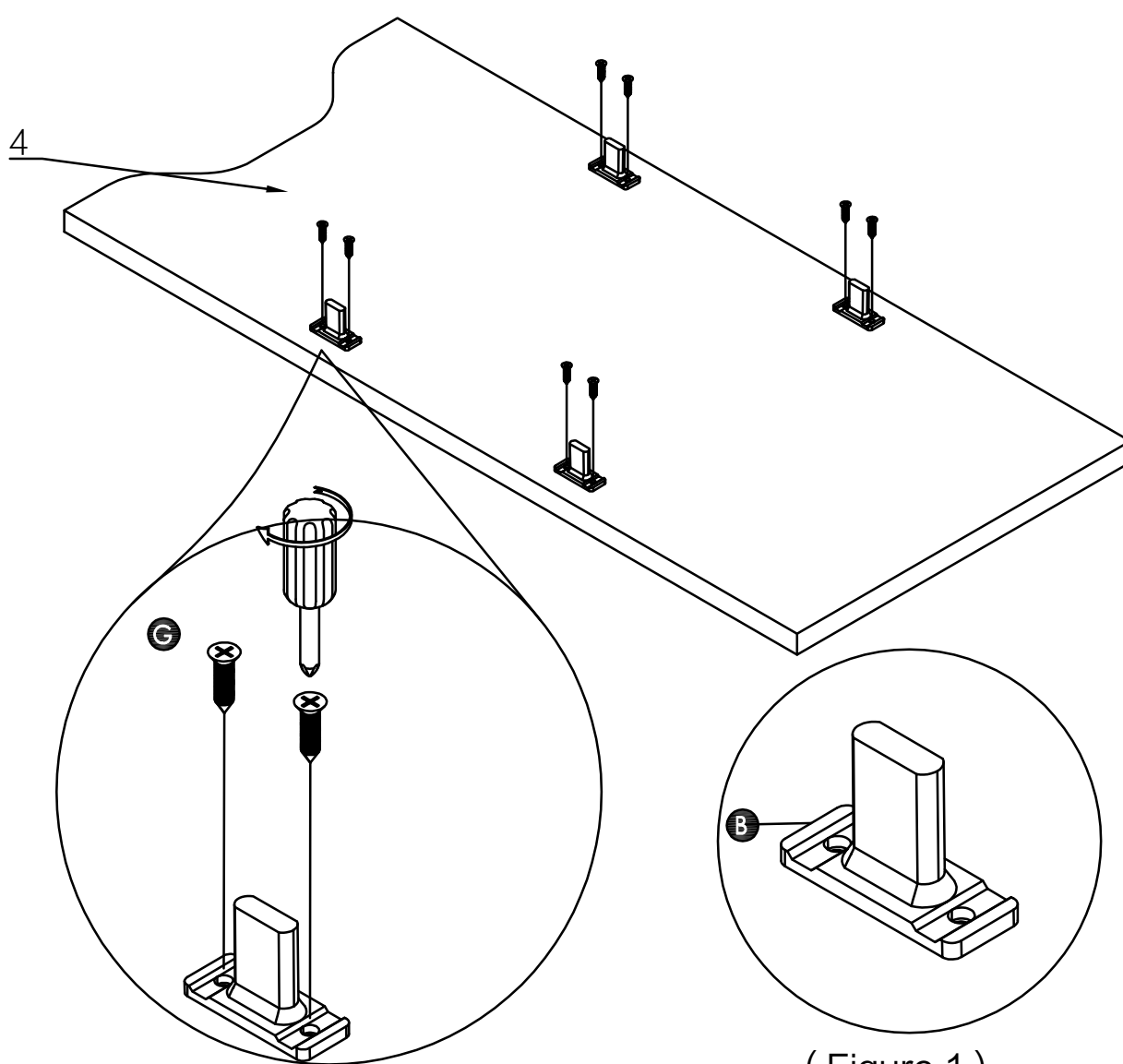


---

Install the panel connectors' raised clips on the cover panel  
(see Figure 1).

---

# 2



( Figure 1 )

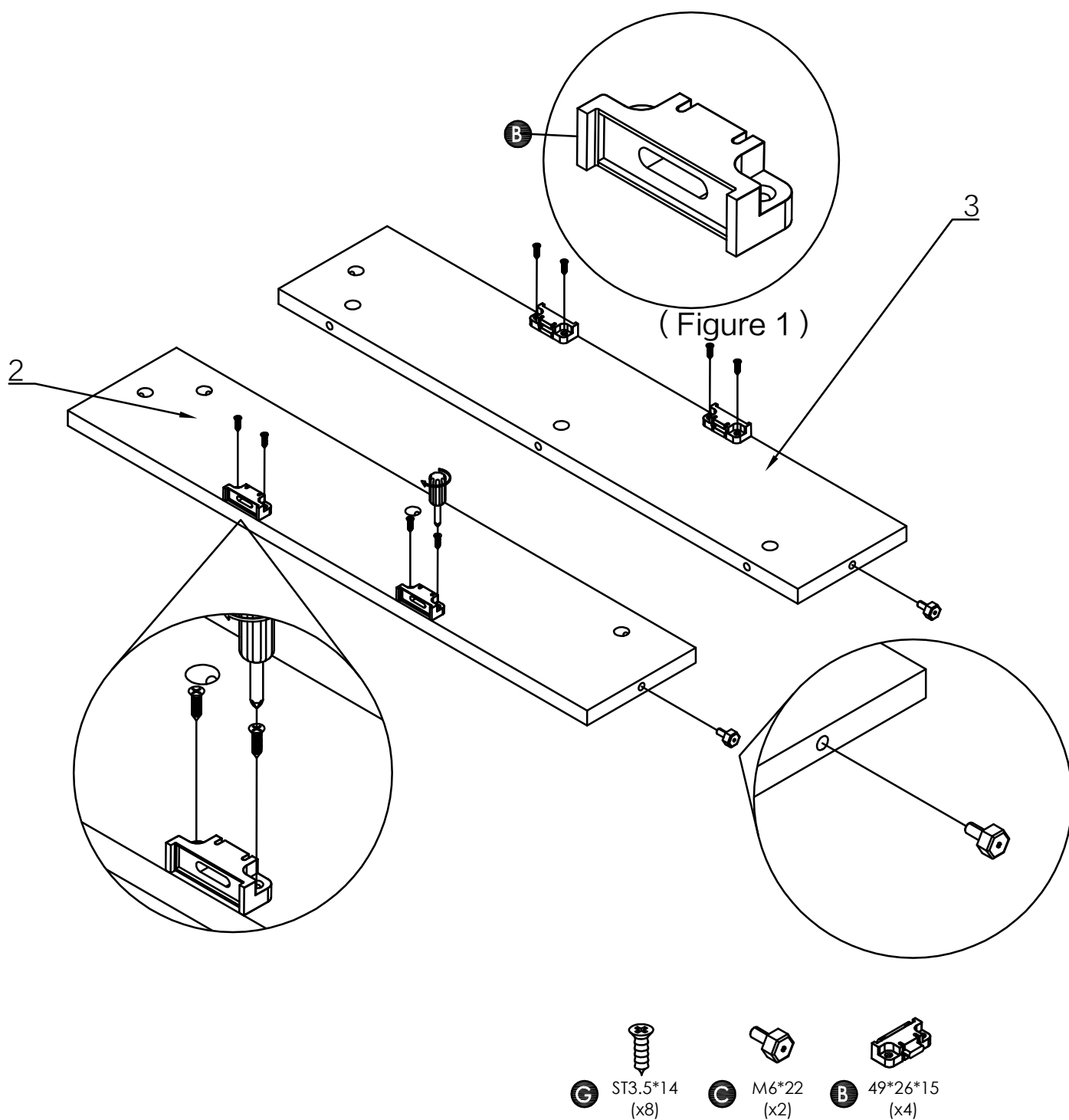
- |                                                                                      |                                                                                       |                                                                                       |
|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |
| <b>G</b> ST3.5*14<br>(x8)                                                            | <b>C</b> M6*22<br>(x2)                                                                | <b>B</b> 49*26*15<br>(x4)                                                             |

---

Install the panel connectors' recessed clips (Figure 1) on the front panel and attach the adjustable feet to the front pane

---

# 3

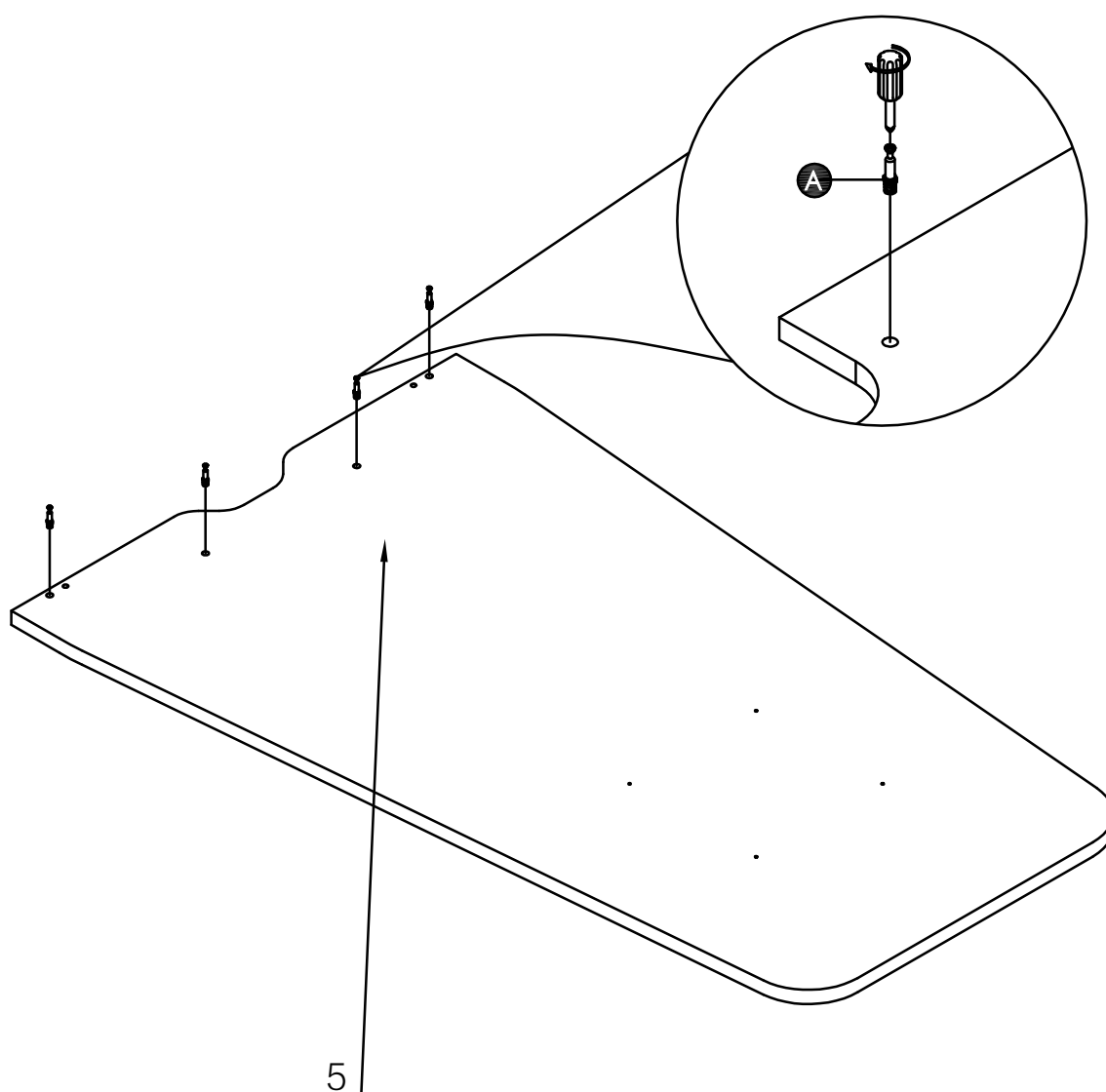


---

Install the new cam lock rods on the tabletop panel.

---

# 4



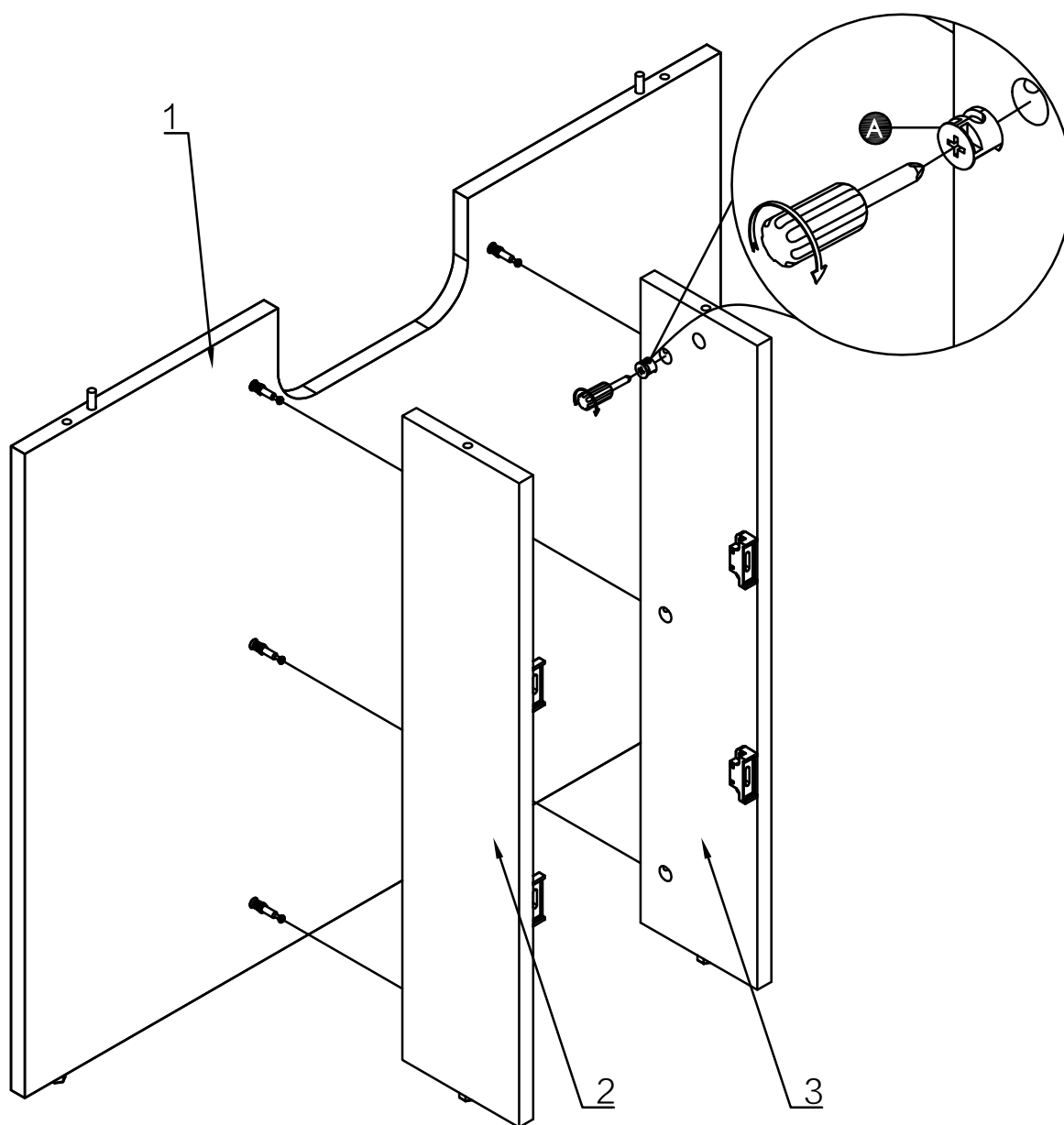
**A**  Ø15\*45  
(x4)

---

Assemble the side panels with the front panel.

---

# 5

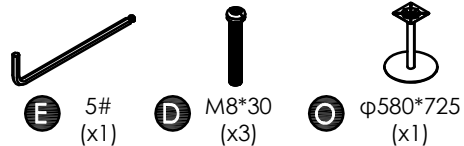
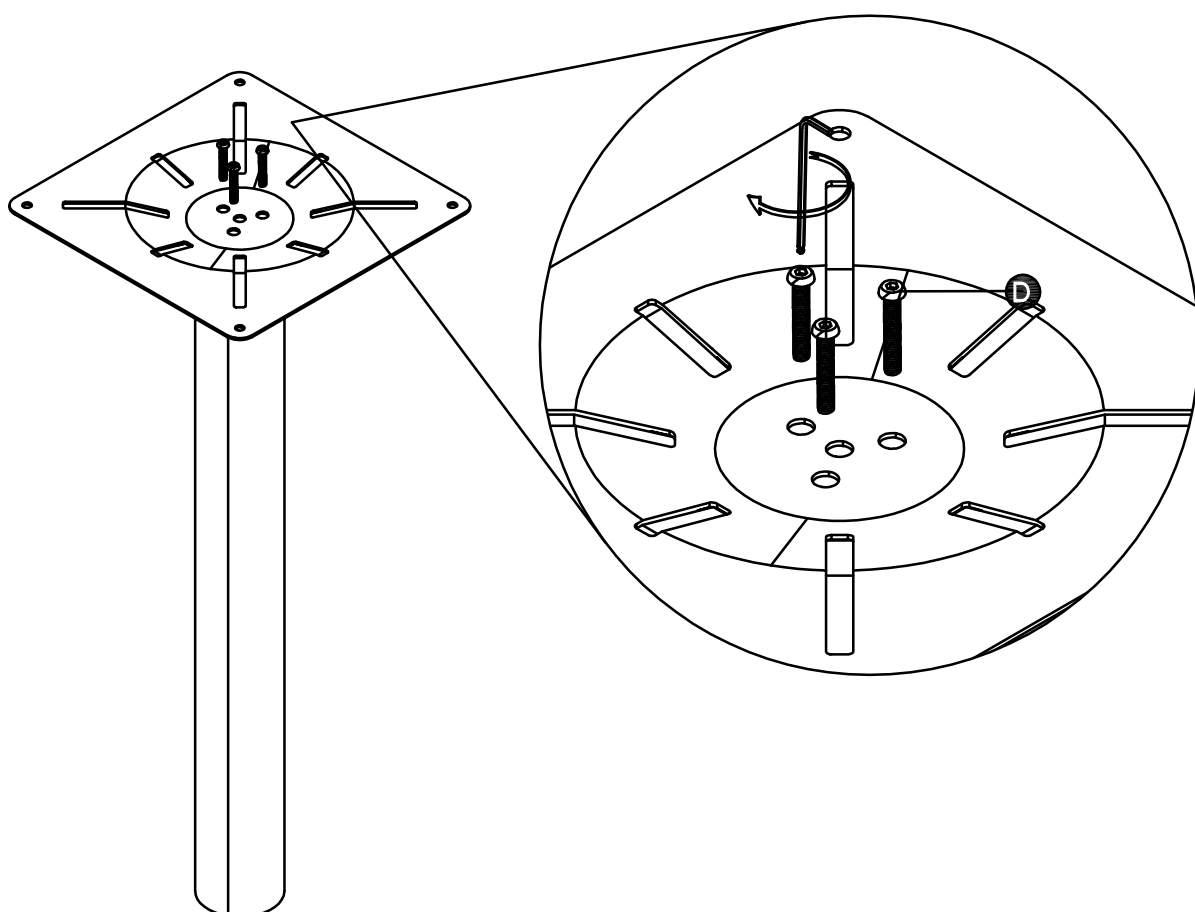


---

Assemble the table base frame.

---

6

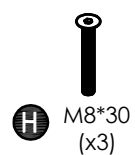
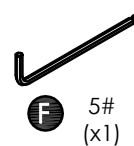
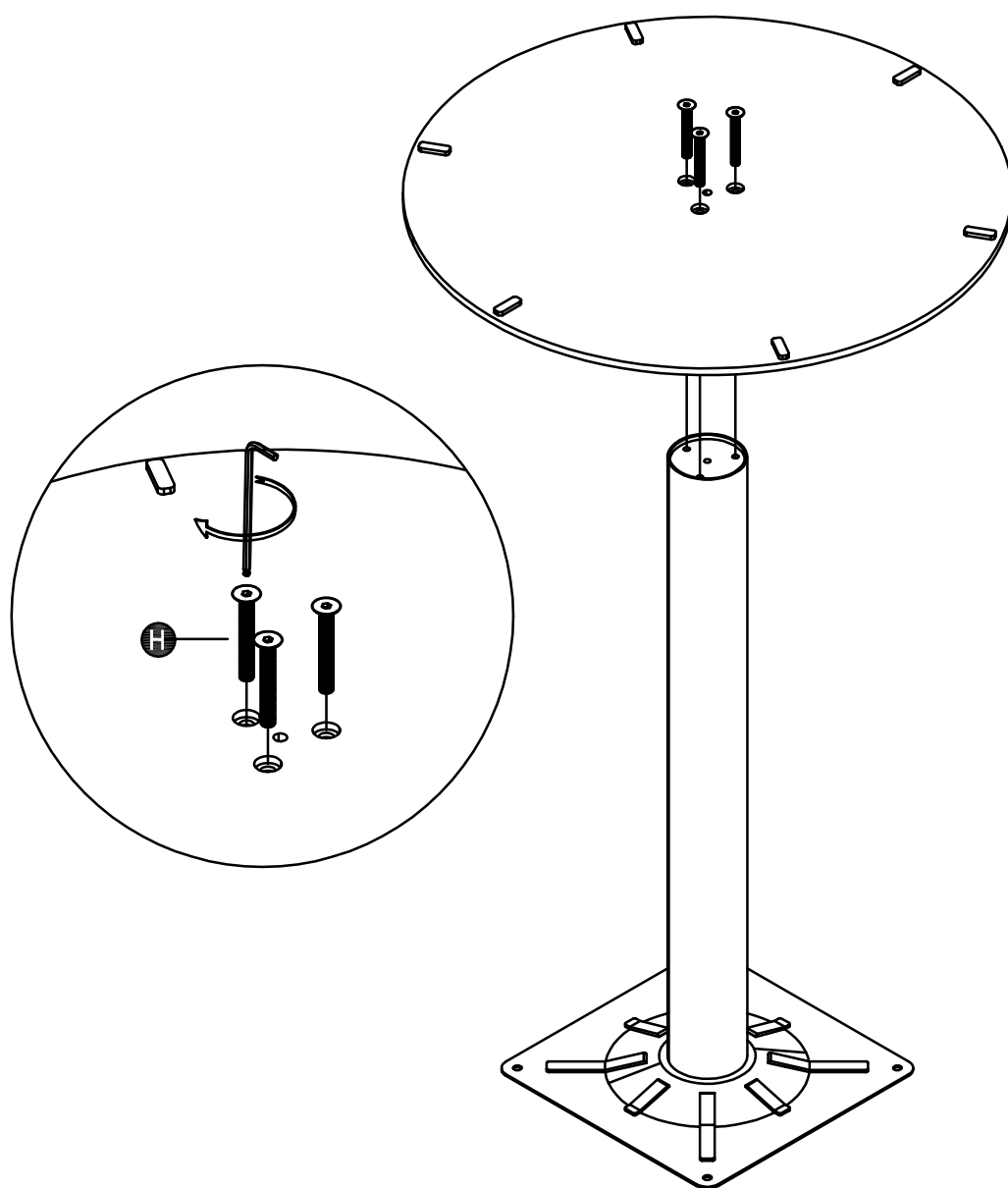


---

Assemble the table base frame.

---

7

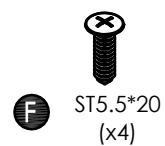
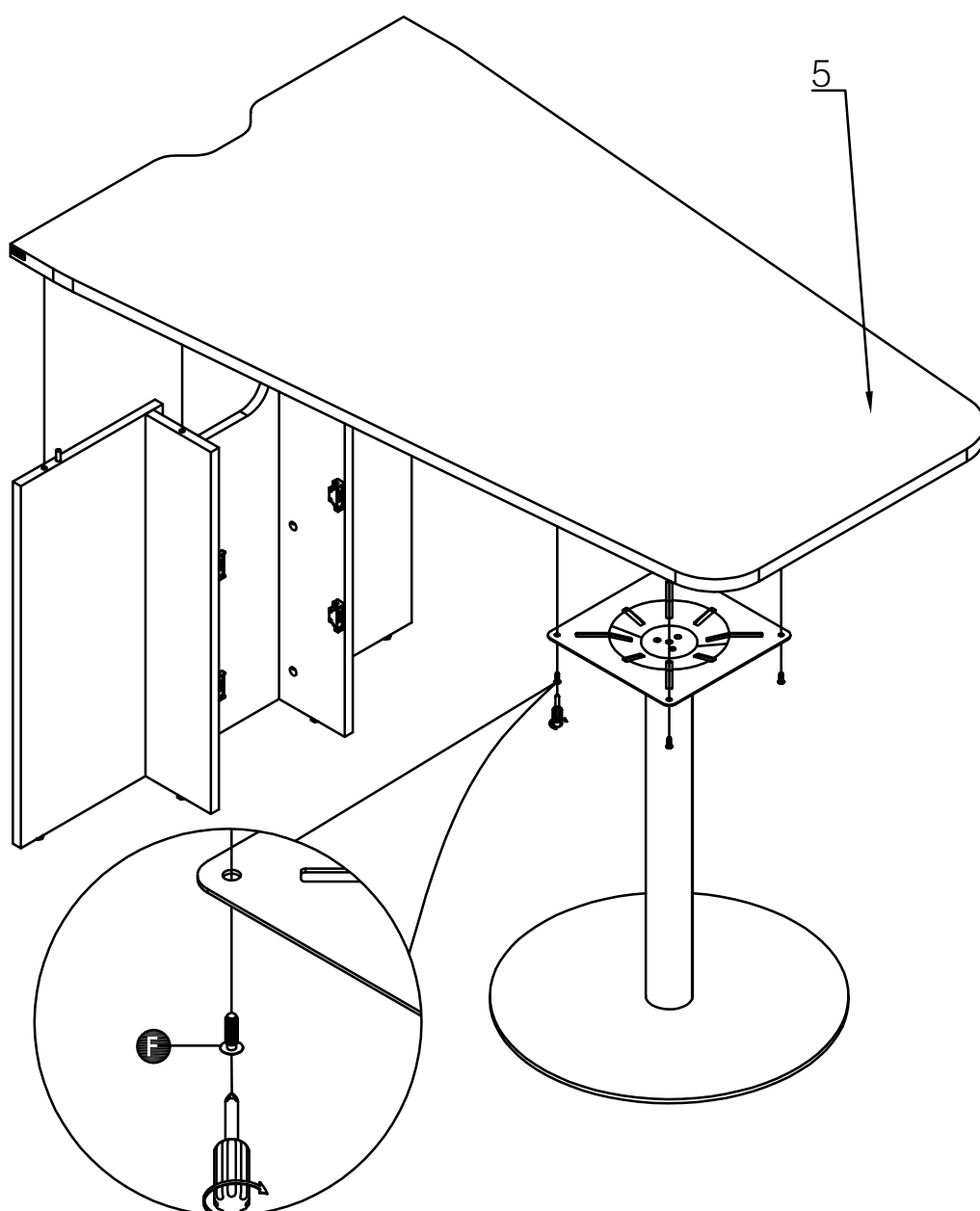


---

Attach the tabletop panel to the table base frame, side panels, and front panel.

---

8

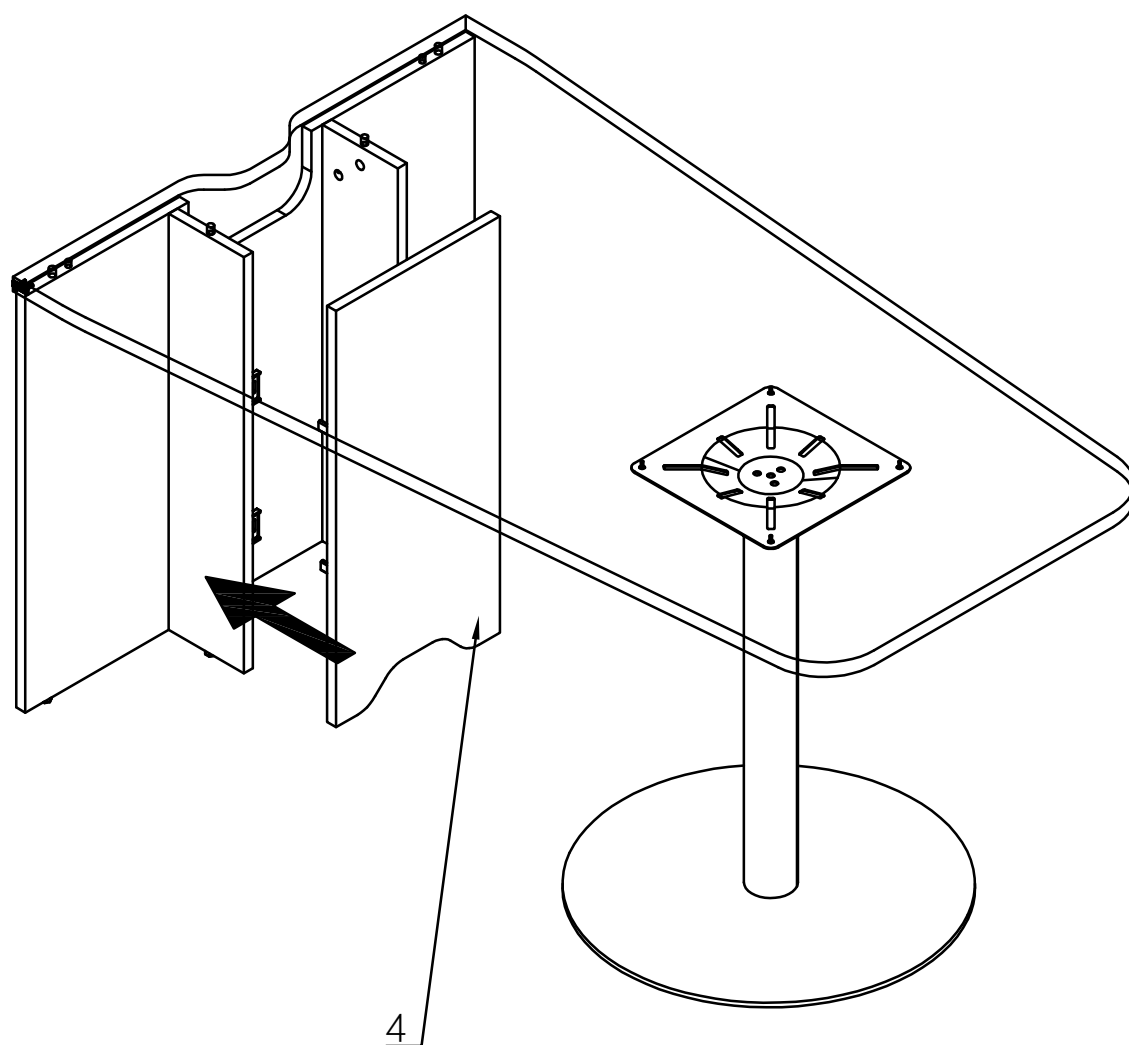


---

Attach the cover panel to the front panel.

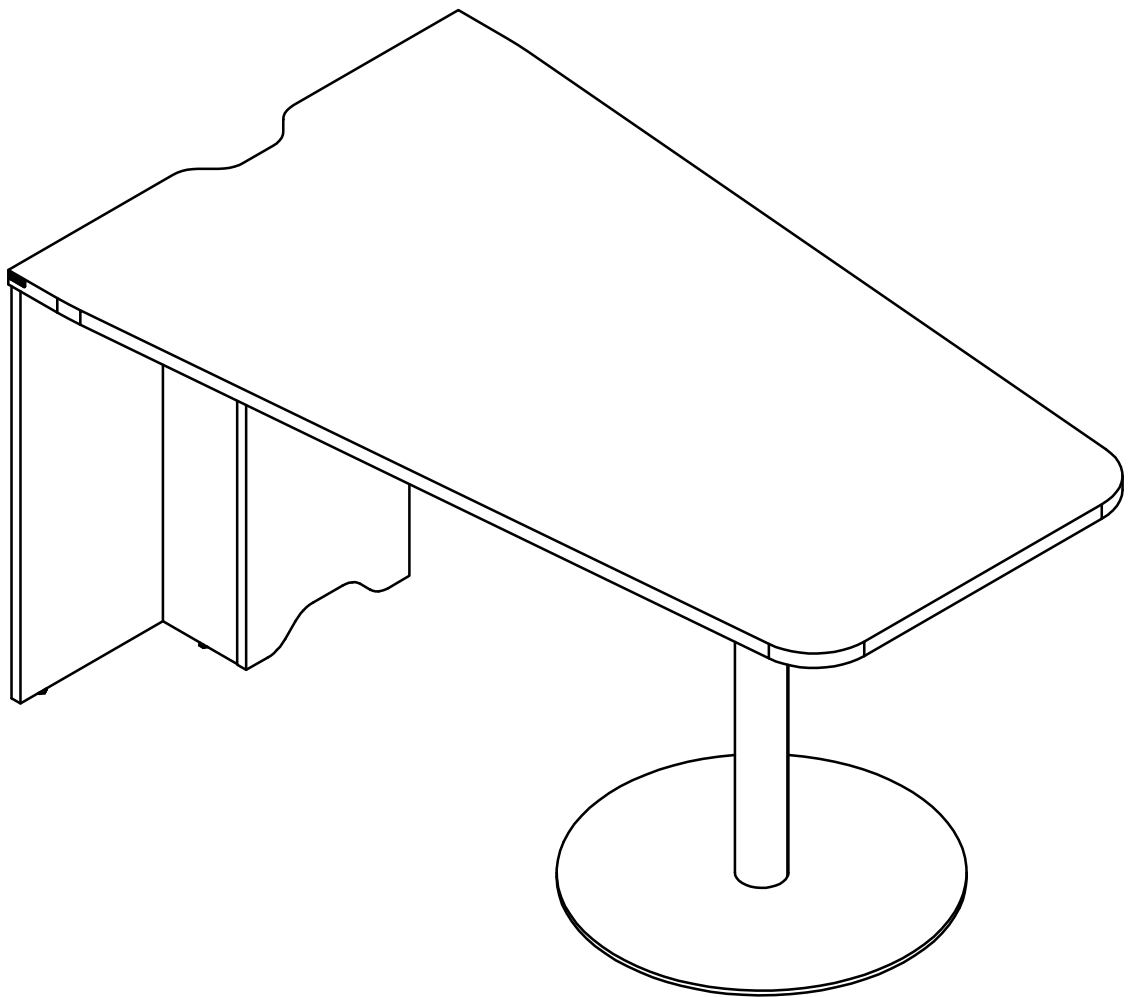
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9





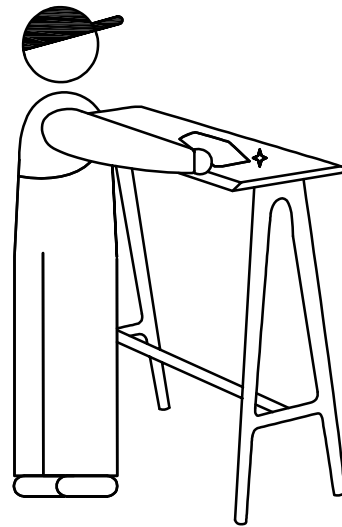
**Done!**



## Acceptance precautions



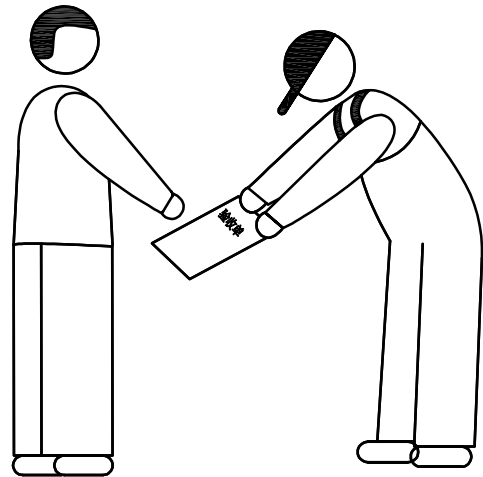
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery





U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



Firm's Website



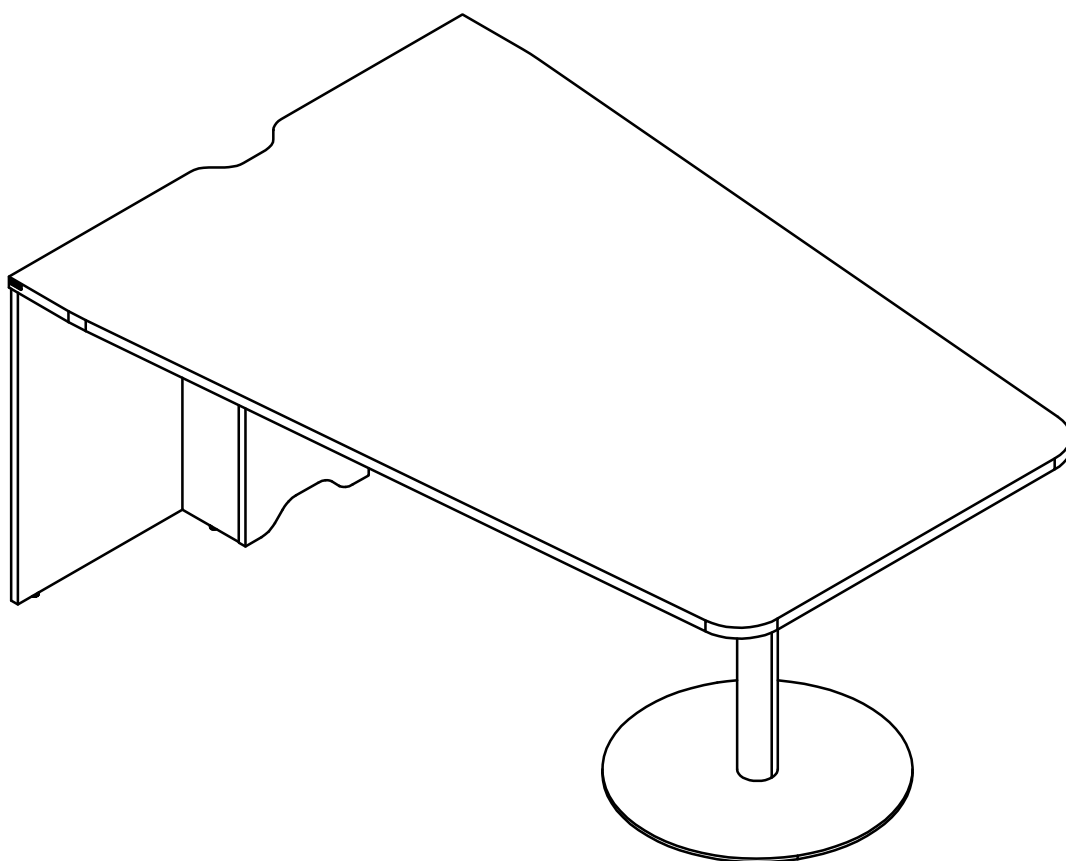
Wechat account



# Mall Series Bullet Conference Table

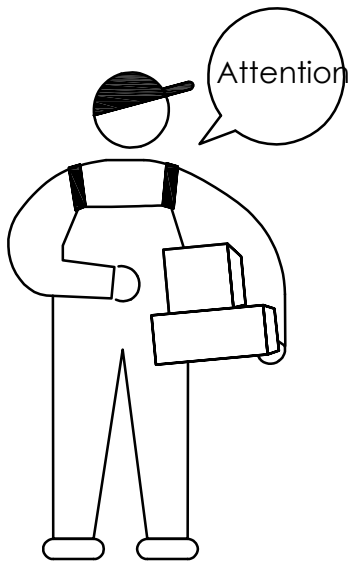
## DMA77-2.180120

### Assembly Instructions

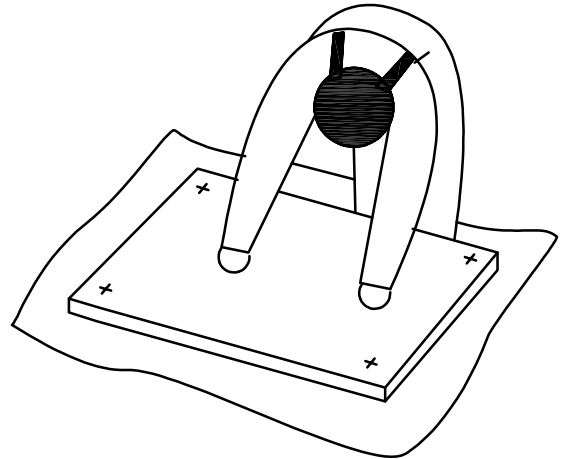


This instruction is apply to the assembly of DMA77-2.180120  
Please read all this instruction before assembly and save it carefully.

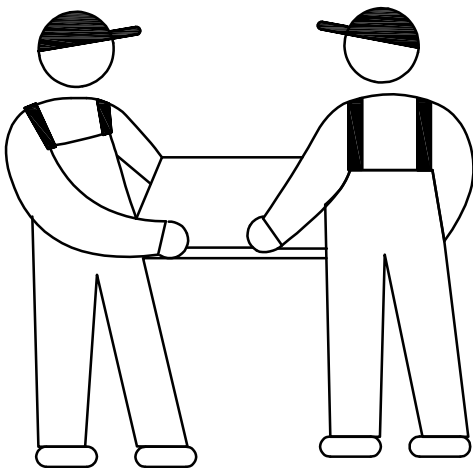
## Installation Notes



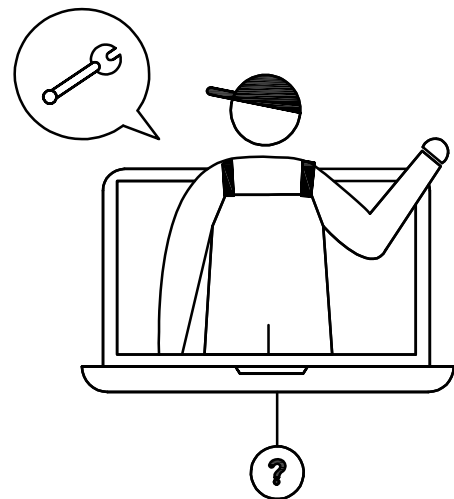
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

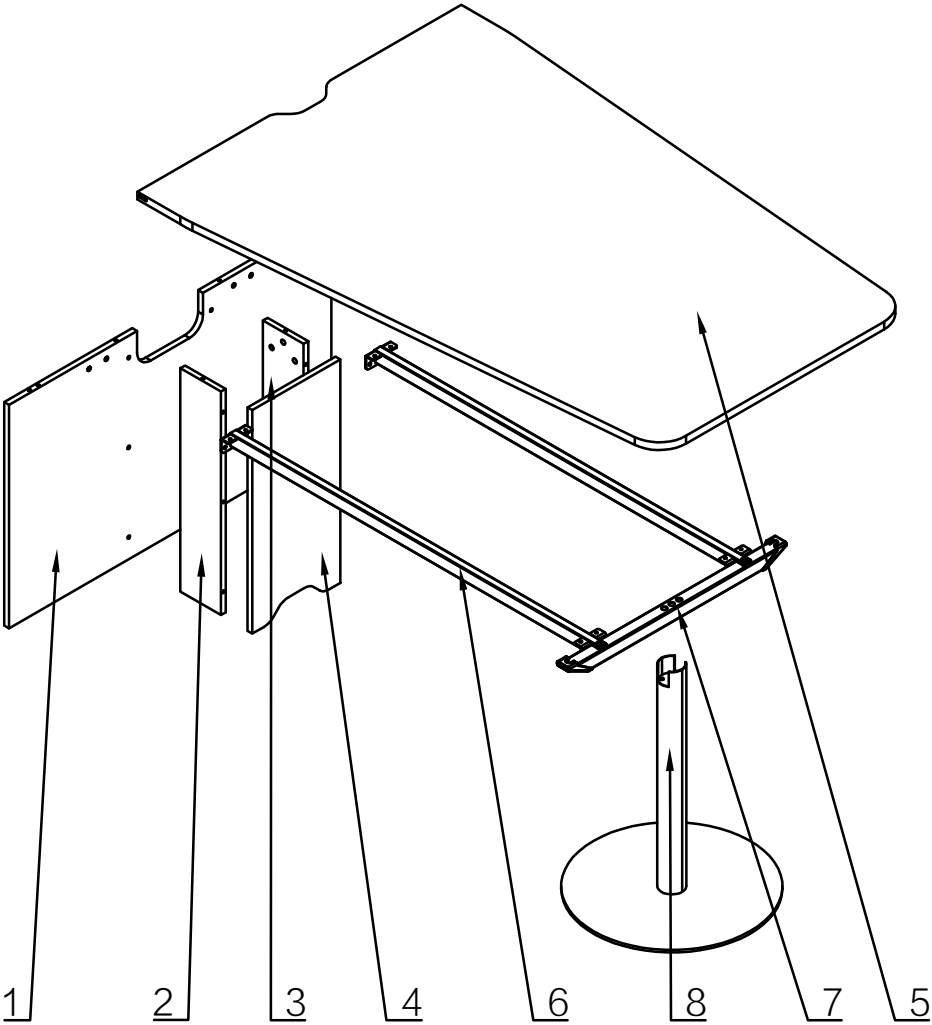


- ③ For any inquiries, please contact Sunon.



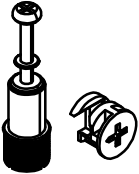
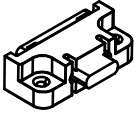
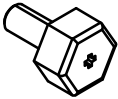
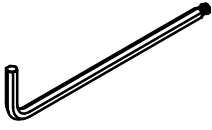
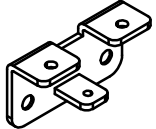
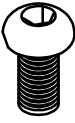
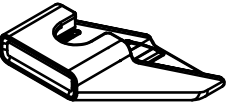
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name           | Quantity |
|--------|----------------|----------|
| 1      | side panels    | 1        |
| 2      | front panel    | 1        |
| 3      | back panel     | 1        |
| 4      | cover panel    | 1        |
| 5      | tabletop panel | 1        |
| 6      | support rod    | 1        |
| 7      | cross beam     | 1        |
| 8      | able disc base | 1        |

## Parts listing

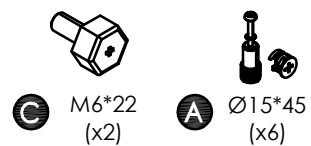
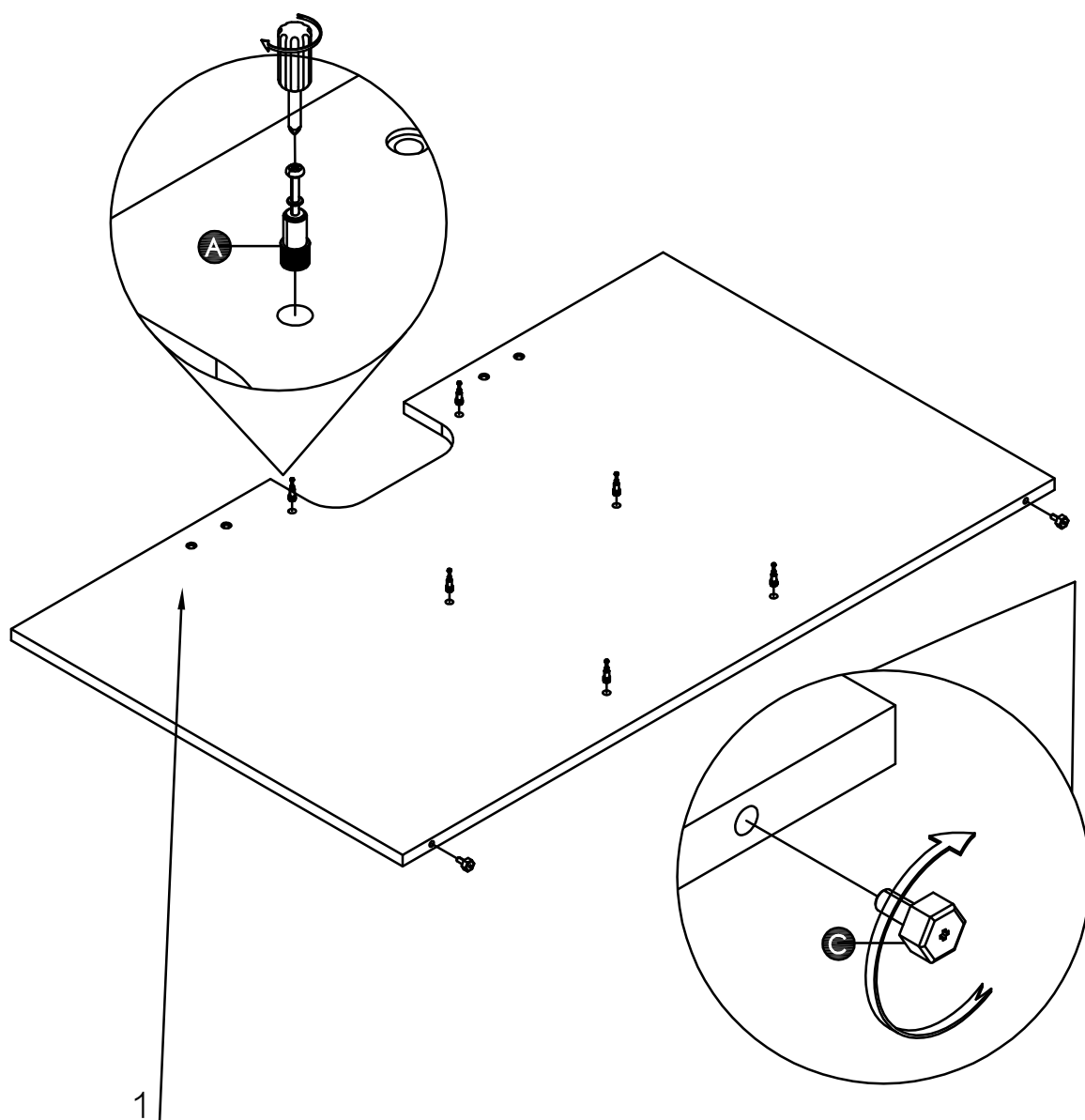
|                                                                                               |                                                                                              |                                                                                                |
|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>     | <b>B</b>    | <b>C</b>    |
| new cam lock    Ø15*45    10                                                                  | panel connectors    49*26*15    4                                                            | adjustable feet    M6*22    4                                                                  |
| <b>D1</b>    | <b>D2</b>   | <b>E1</b>   |
| hexagonal round-head screws    M8*30    3                                                     | hexagonal flat-head screws    M8*30    3                                                     | cross flat round-head screws    ST5.5*20    8                                                  |
| <b>E2</b>  | <b>F</b>  | <b>G</b>  |
| cross flat-head screws    ST3.5*14    16                                                      | hex wrench    4#    1                                                                        | LD rod iron plates    90*48*30    4                                                            |
| <b>H</b>   | <b>I</b>  | <b>J</b>  |
| hexagonal flat-head screws    M6*16    4                                                      | hexagonal flat round-head screws    M6*12    8                                               | 40 end caps    44.5*86.5*49    2                                                               |

---

Attach the adjustable feet to the bottom of the side panels and back panel.

---

# 1



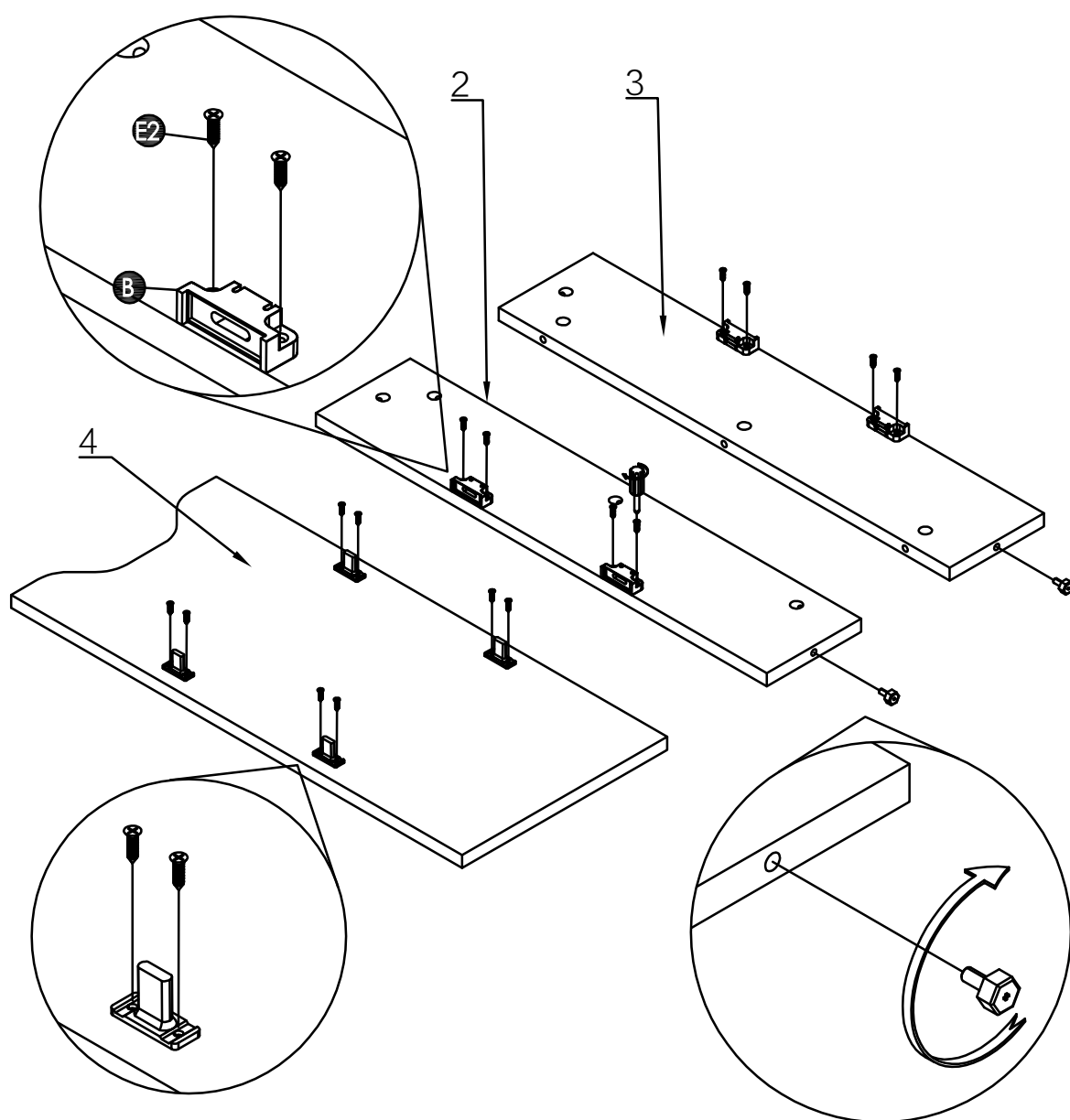


---

Install the panel connectors on the cover panel and front and back panels as shown in the diagram.

---

# 2



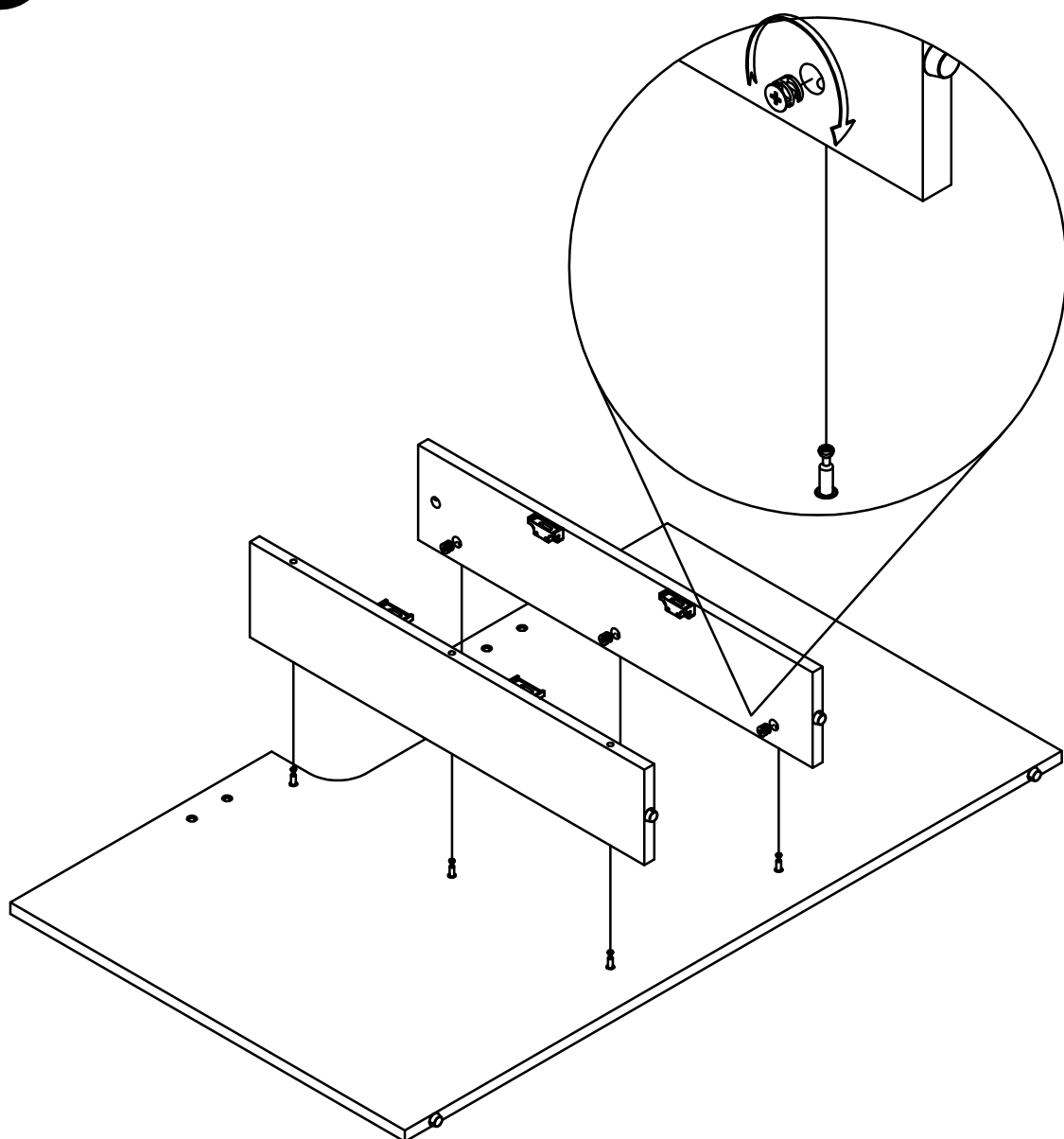
-   
**E2** ST3.5\*14  
(x16)
-   
**C** M6\*22  
(x2)
-   
**B** 49\*26\*15  
(x4)

---

Attach the front and back panels to the side panels.

---

3

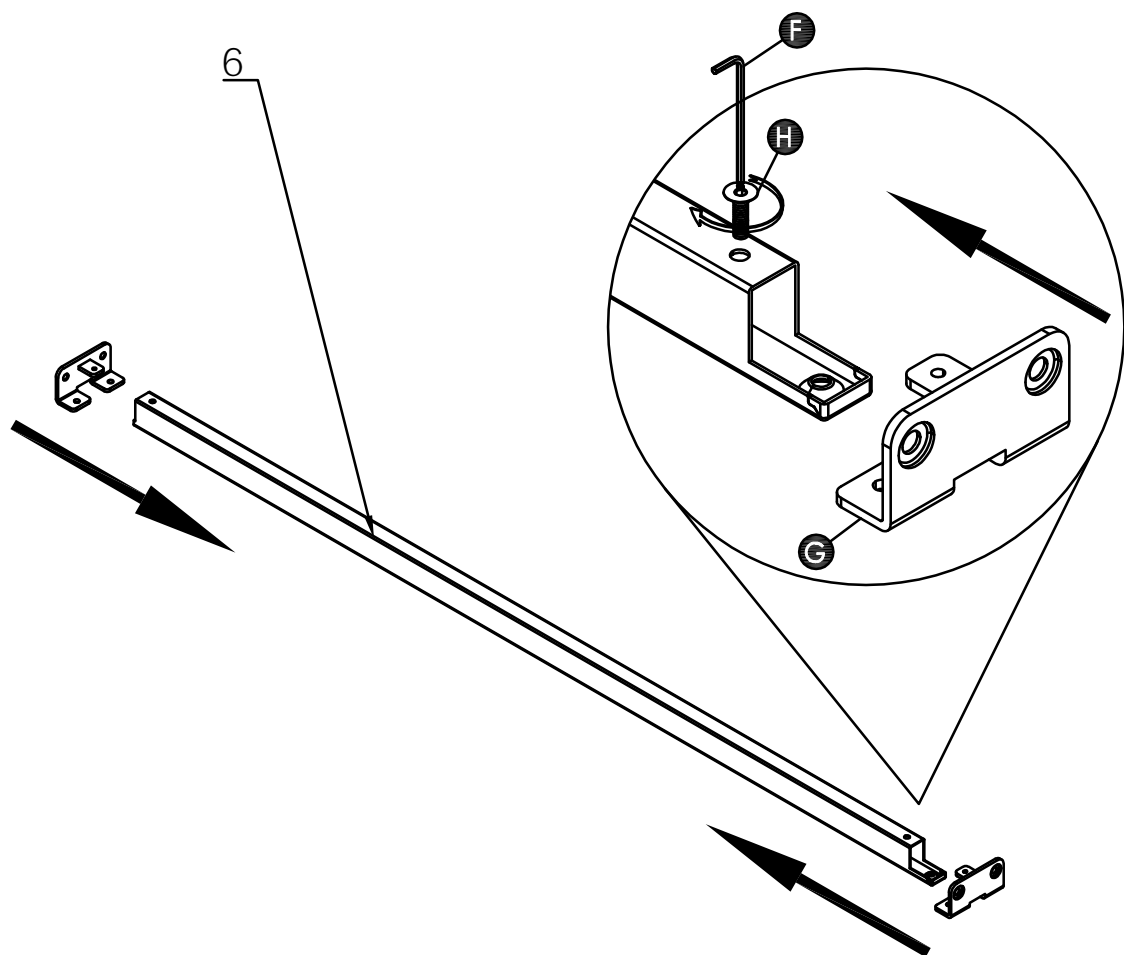


---

Install the LD rod iron plates onto the support rod. Secure the plates and rod using hexagonal flat-head screws.

---

# 4



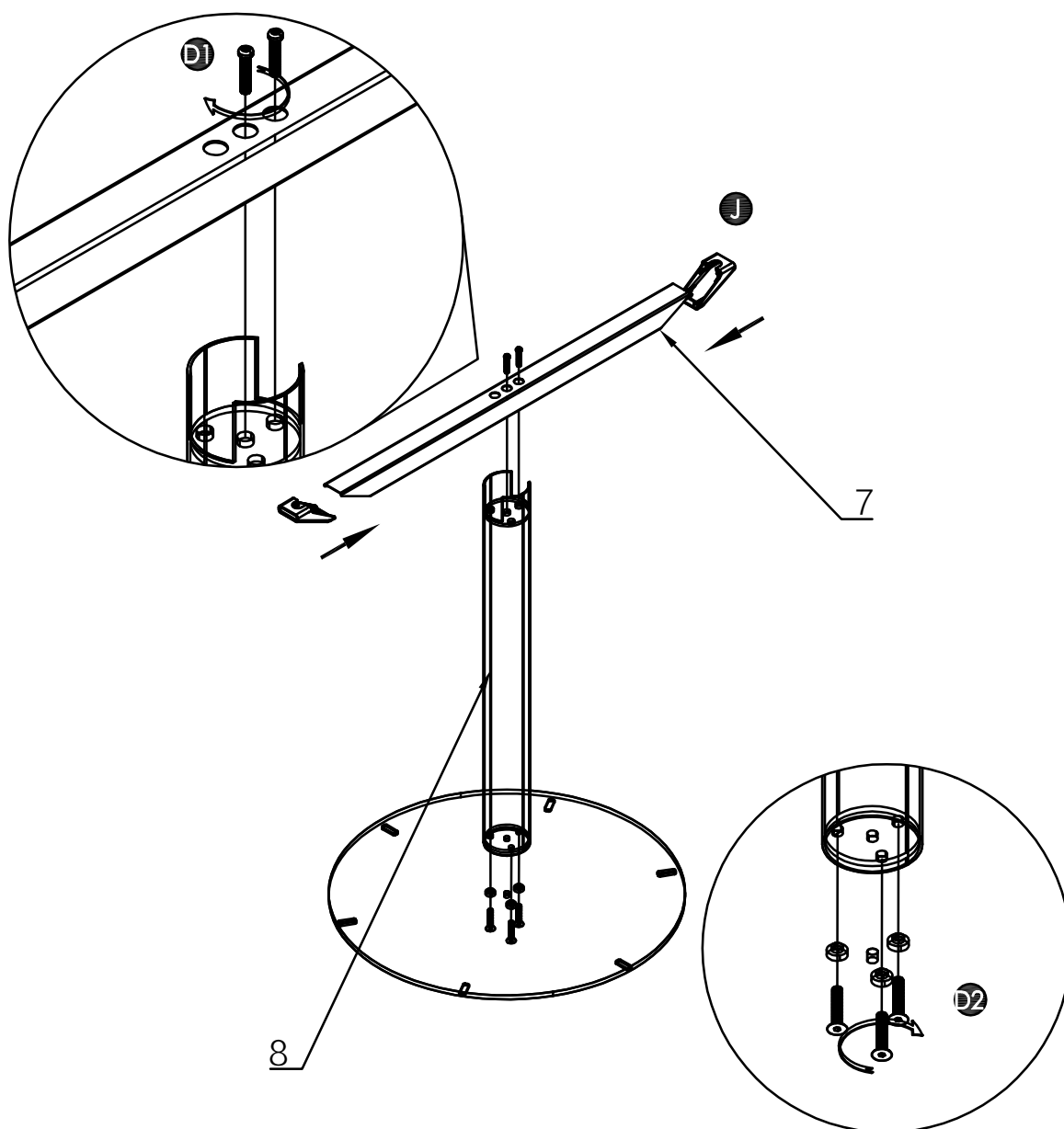
- |                                                                                      |                                                                                       |                                                                                       |
|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |
| <b>F</b> 4#<br>(x1)                                                                  | <b>G</b> 90*48*30<br>(x2)                                                             | <b>H</b> M6*16<br>(x2)                                                                |

---

Assemble the disc base and attach the cross beam to the disc base.  
Cover with the end caps.

---

# 5



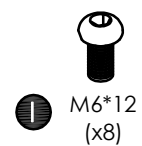
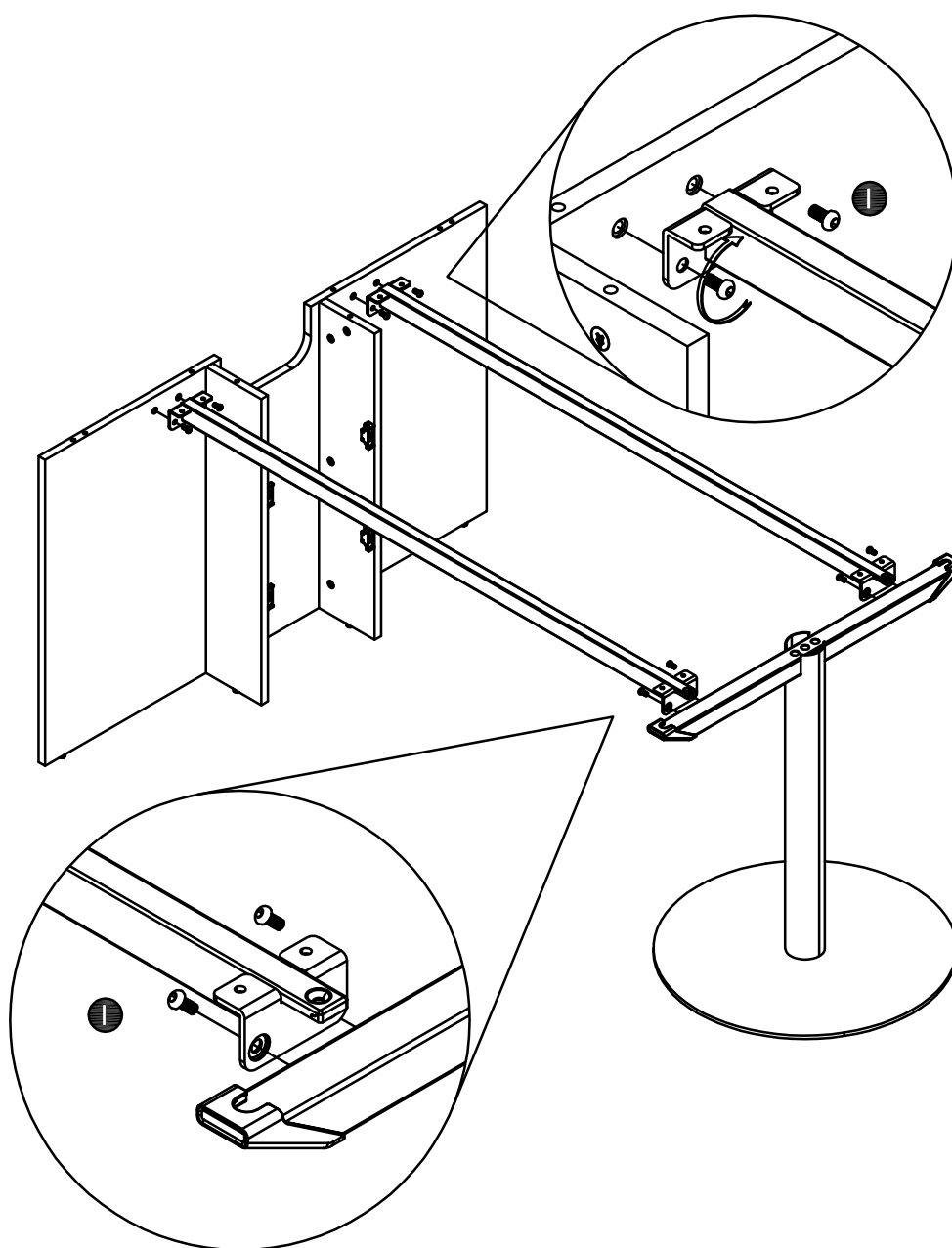
- |                                                                                     |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |
| D1                                                                                  | D2                                                                                    | J                                                                                     |
| M8*30<br>(x2)                                                                       | M8*30<br>(x3)                                                                         | 44.5*86.5*49<br>(x4)                                                                  |

---

Install the support rod.

---

6

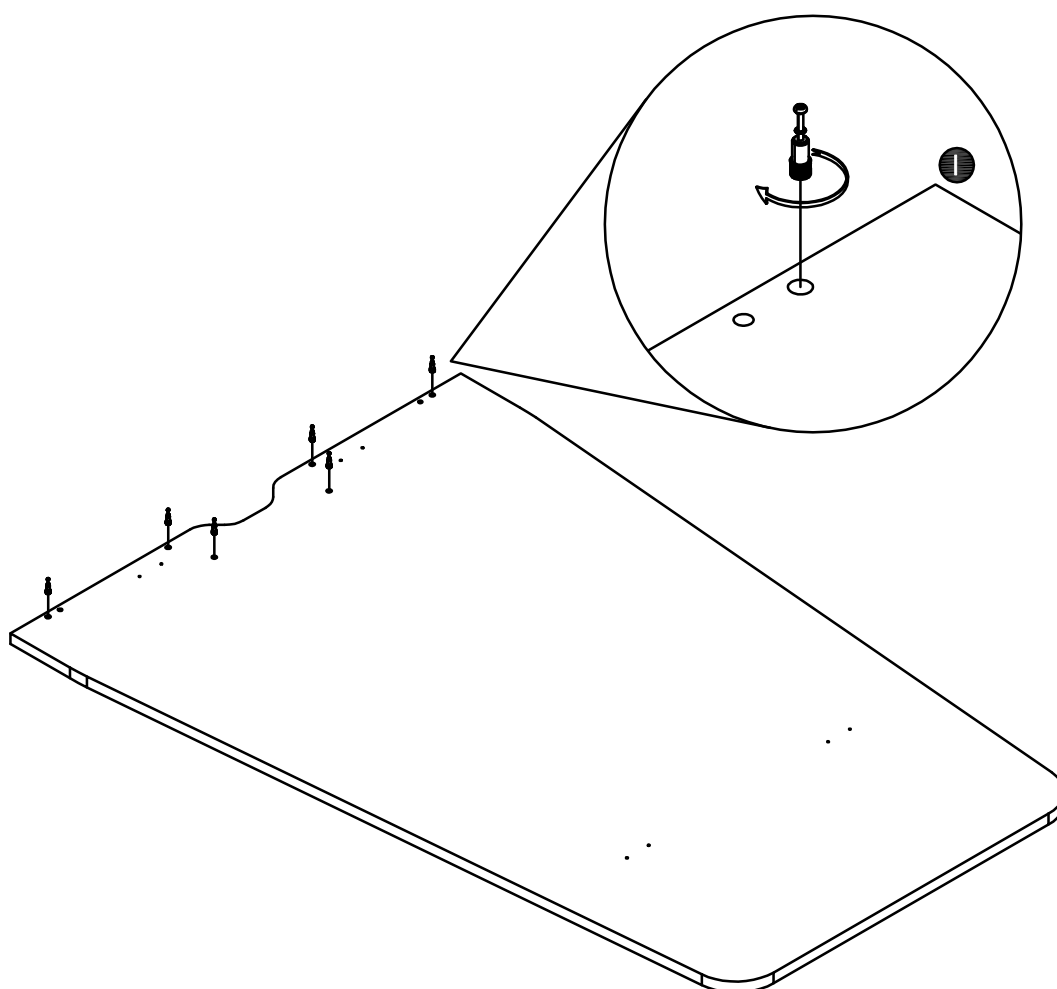


---

Install the 3-in-1 cam lock rods on the tabletop panel.

---

7



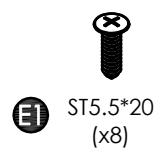
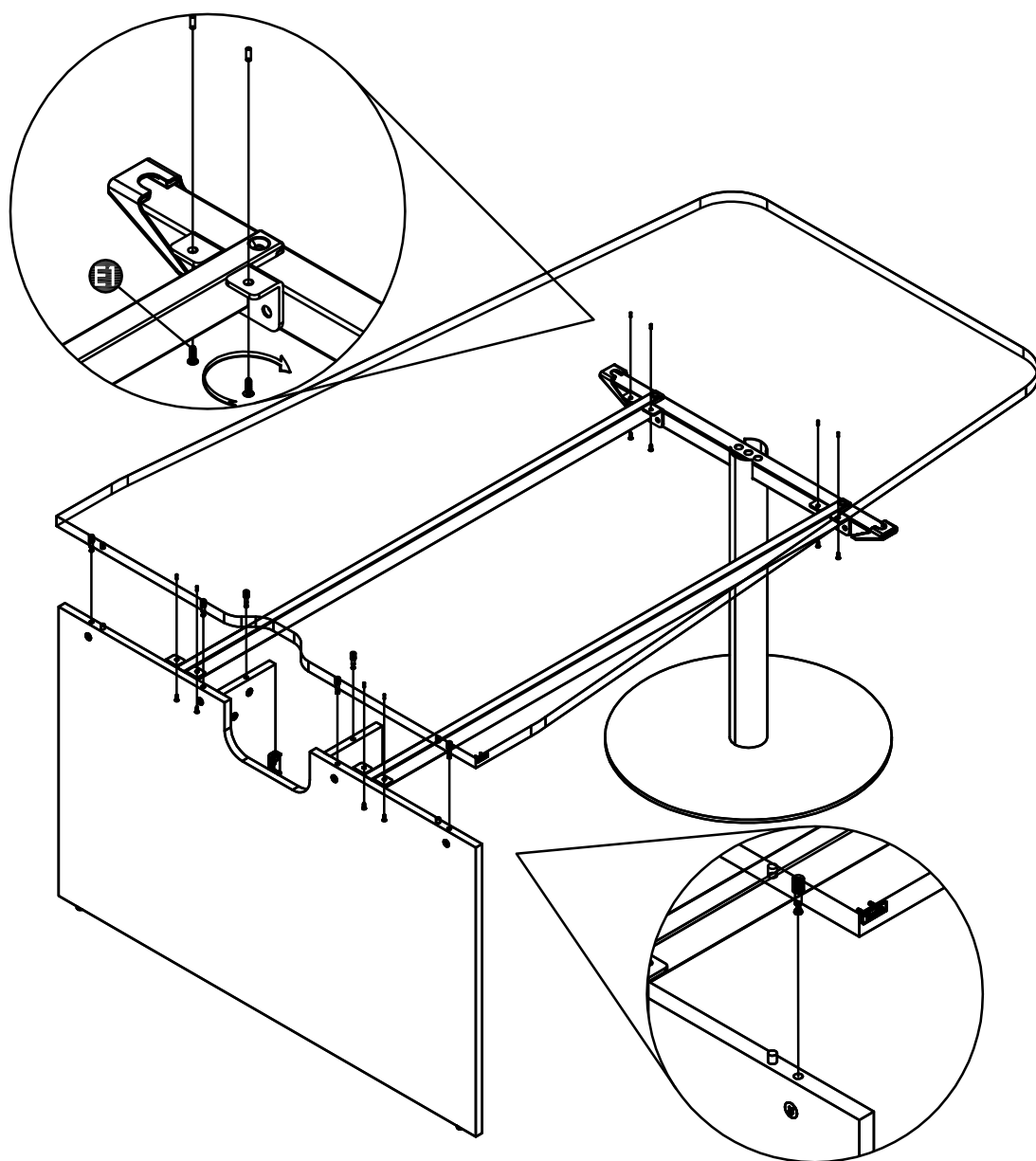
**A**  Ø15\*45  
(x6)

---

Attach the tabletop.  
Secure the tabletop and support rod with self-tapping screws.

---

8

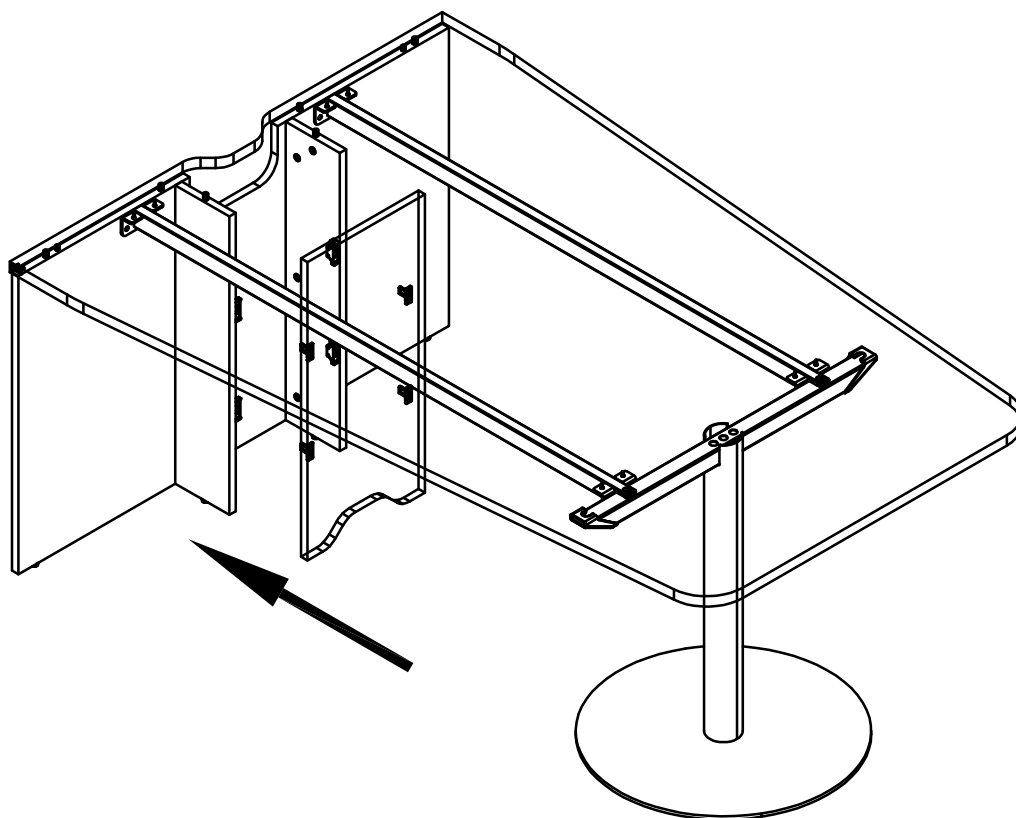


---

Install the cover panel.

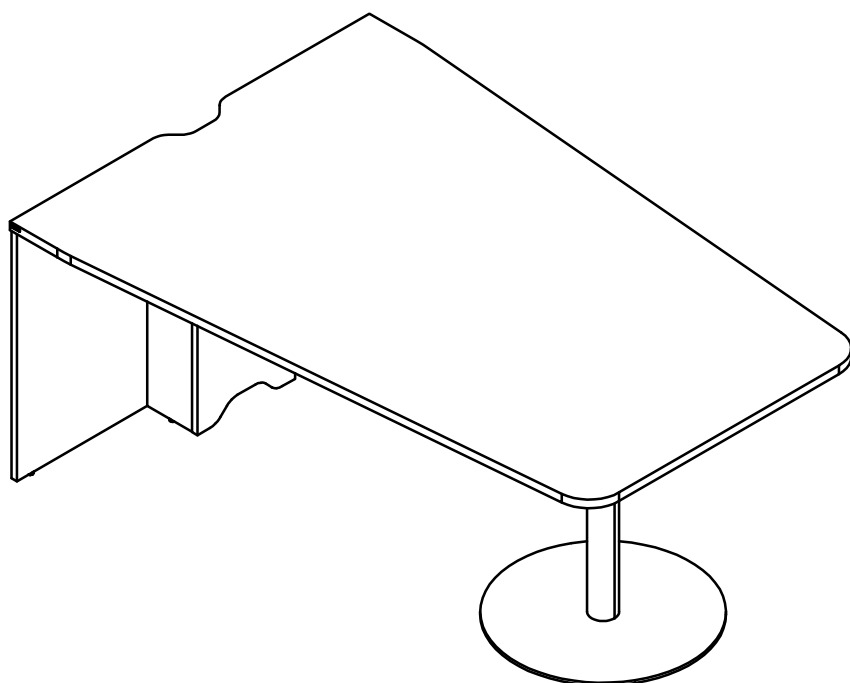
---

9





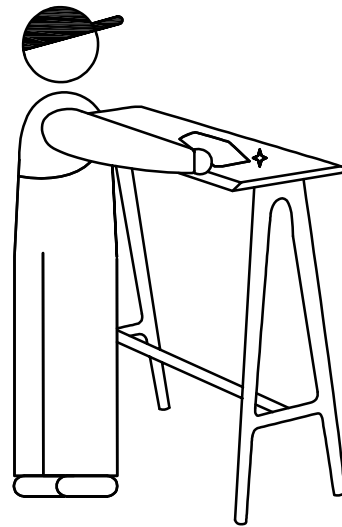
**Done!**



## Acceptance precautions



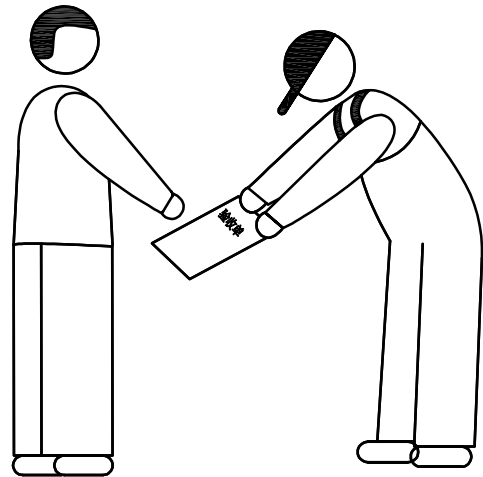
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery





U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



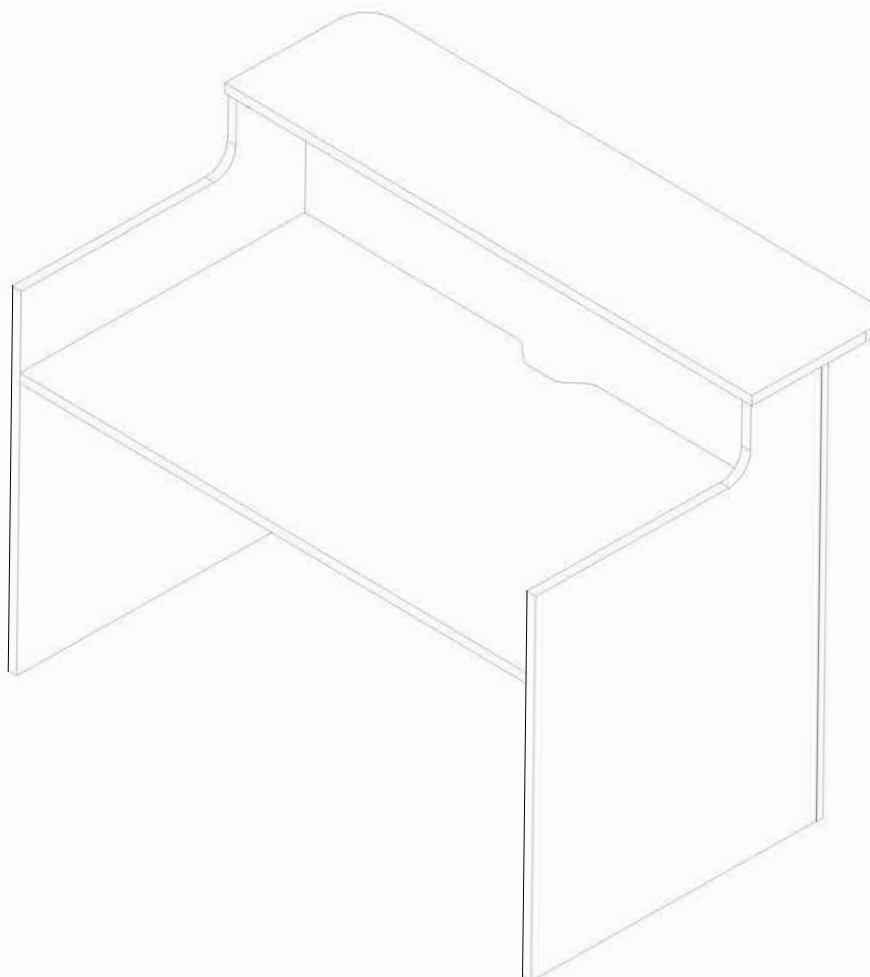
Firm's Website



Wechat account



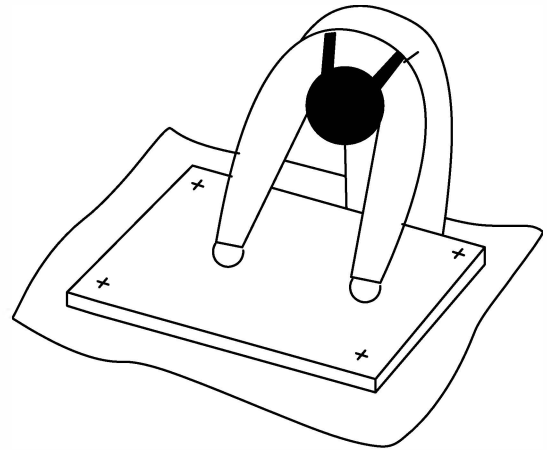
# **DMA 81 Series Reception Desk Assembly Manual**



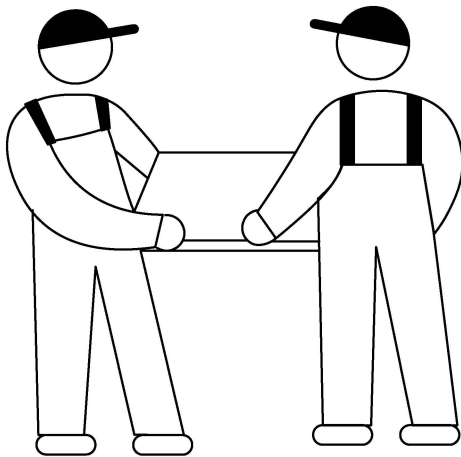
The instructions within apply only to the DMA81 Series. Please read and understand before assembly

Tips for a successful installation

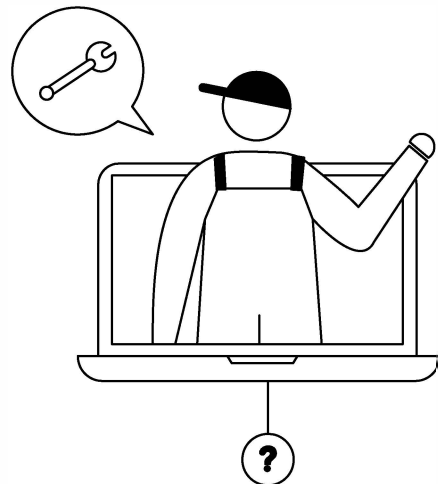
Pad work surfaces to prevent surface damage



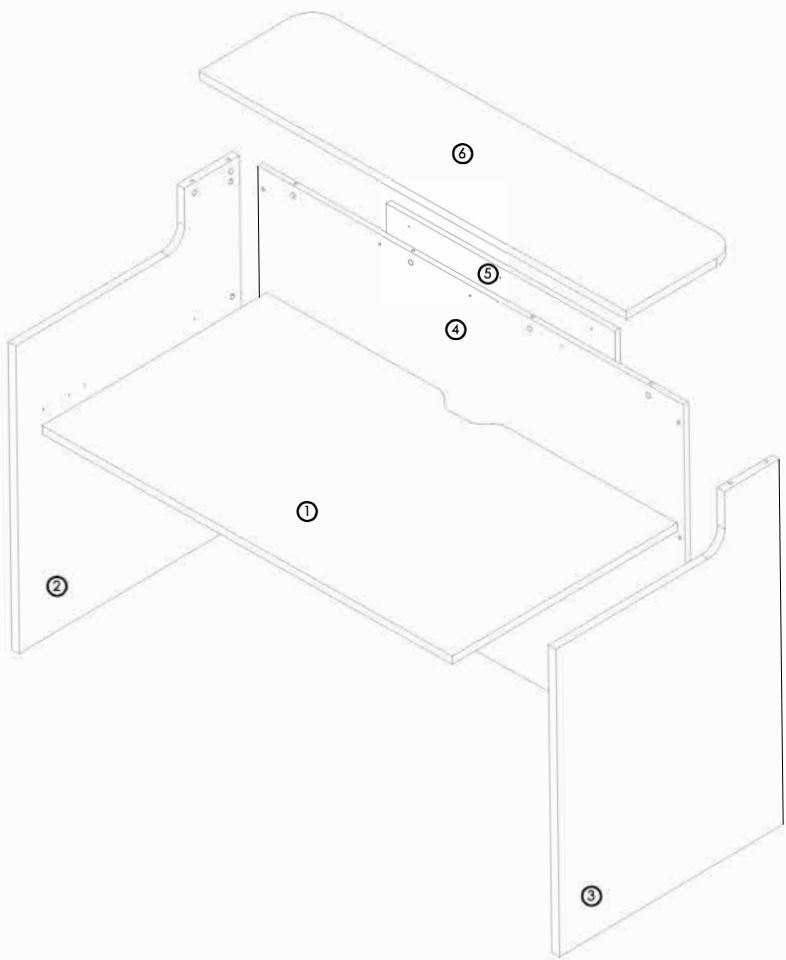
Team Lift!



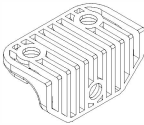
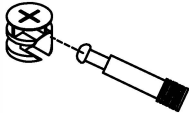
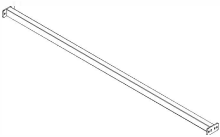
Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global



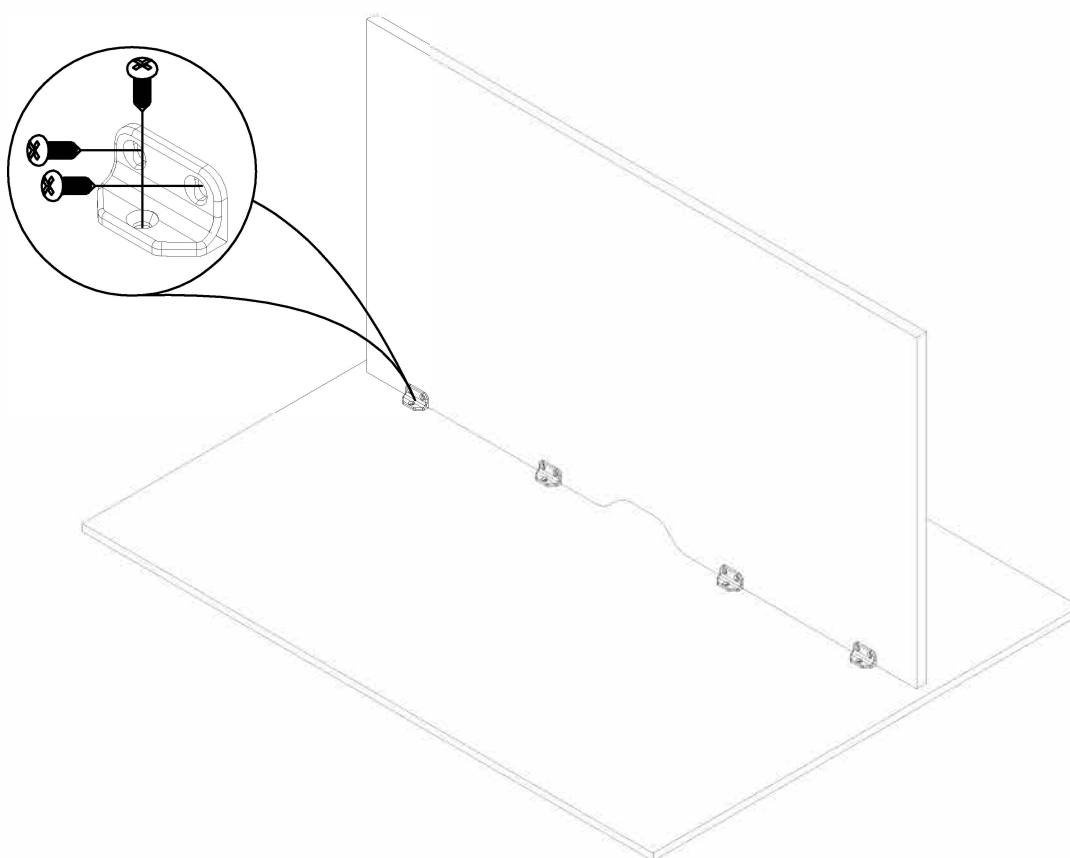
|   | Name              | <u>Qty</u> |
|---|-------------------|------------|
| 1 | Table Top         | 1          |
| 2 | Side Panel, left  | 1          |
| 3 | Side Panel, right | 1          |
| 4 | Back Panel        | 1          |
| 5 | Detail Panel      | 1          |
| 6 | Shelf             | 1          |

|                                                                                   |            |   |                                                                                   |        |    |                                                                                     |         |    |
|-----------------------------------------------------------------------------------|------------|---|-----------------------------------------------------------------------------------|--------|----|-------------------------------------------------------------------------------------|---------|----|
| A                                                                                 |            |   | B                                                                                 |        |    | C                                                                                   |         |    |
|  |            |   |  |        |    |  |         |    |
| Support Bracket                                                                   | 55*30*25   | 8 | Wood Screw                                                                        | ST5*16 | 28 | Cam-lock                                                                            | Φ 15*45 | 16 |
| D                                                                                 |            |   | E                                                                                 |        |    | F                                                                                   |         |    |
|  |            |   |  |        |    |  |         |    |
| Table Support                                                                     | 1440*80*42 | 1 | Glide                                                                             | M6*22  | 8  | Wood Screw                                                                          | ST4*30  | 6  |

---

---

# 1



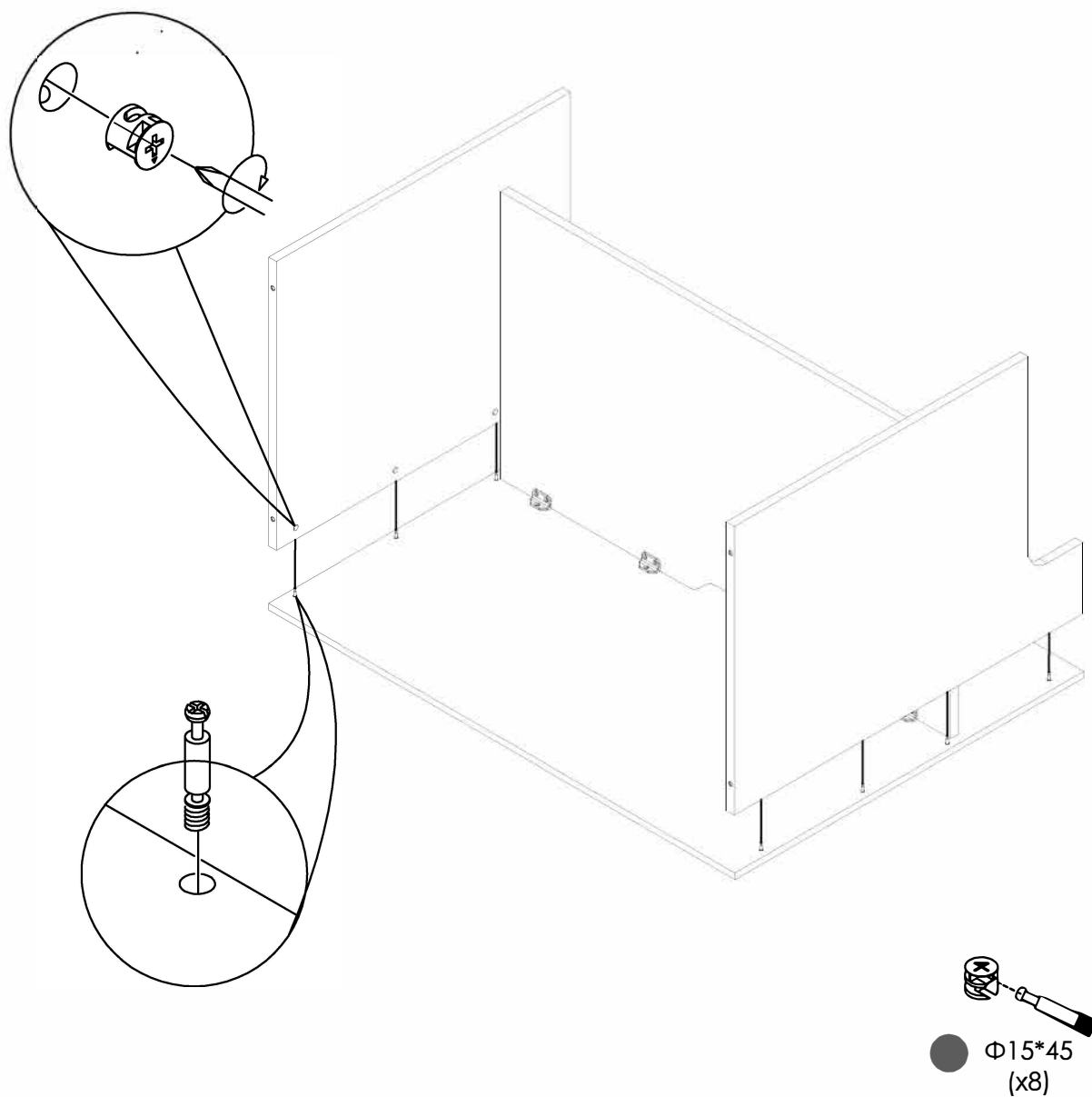
- |                                                                                                                    |                                                                                                                   |
|--------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| <br><b>A</b> 55*30*25<br>(x4) | <br><b>B</b> ST5*16<br>(x12) |
|--------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|



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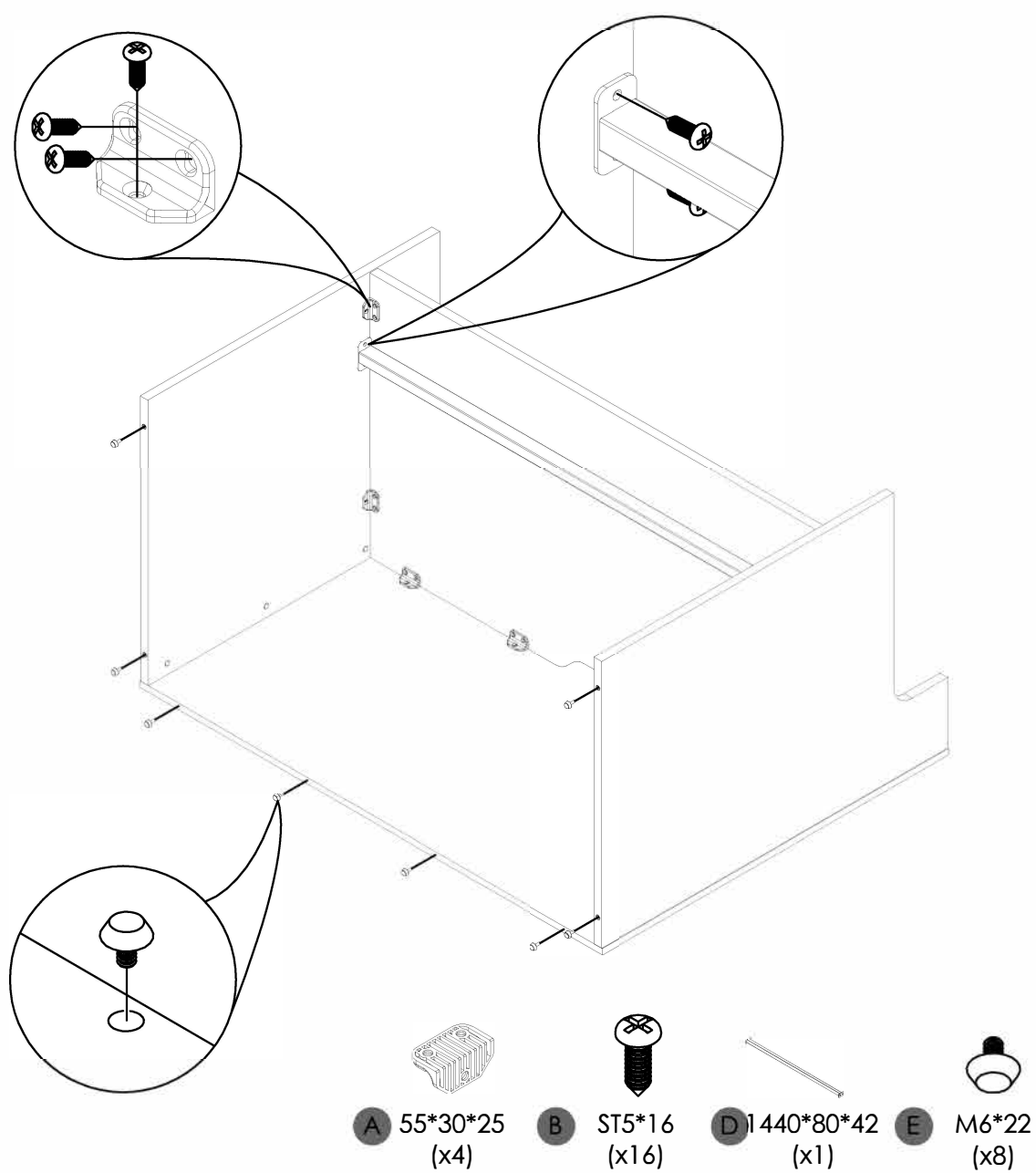
# 2



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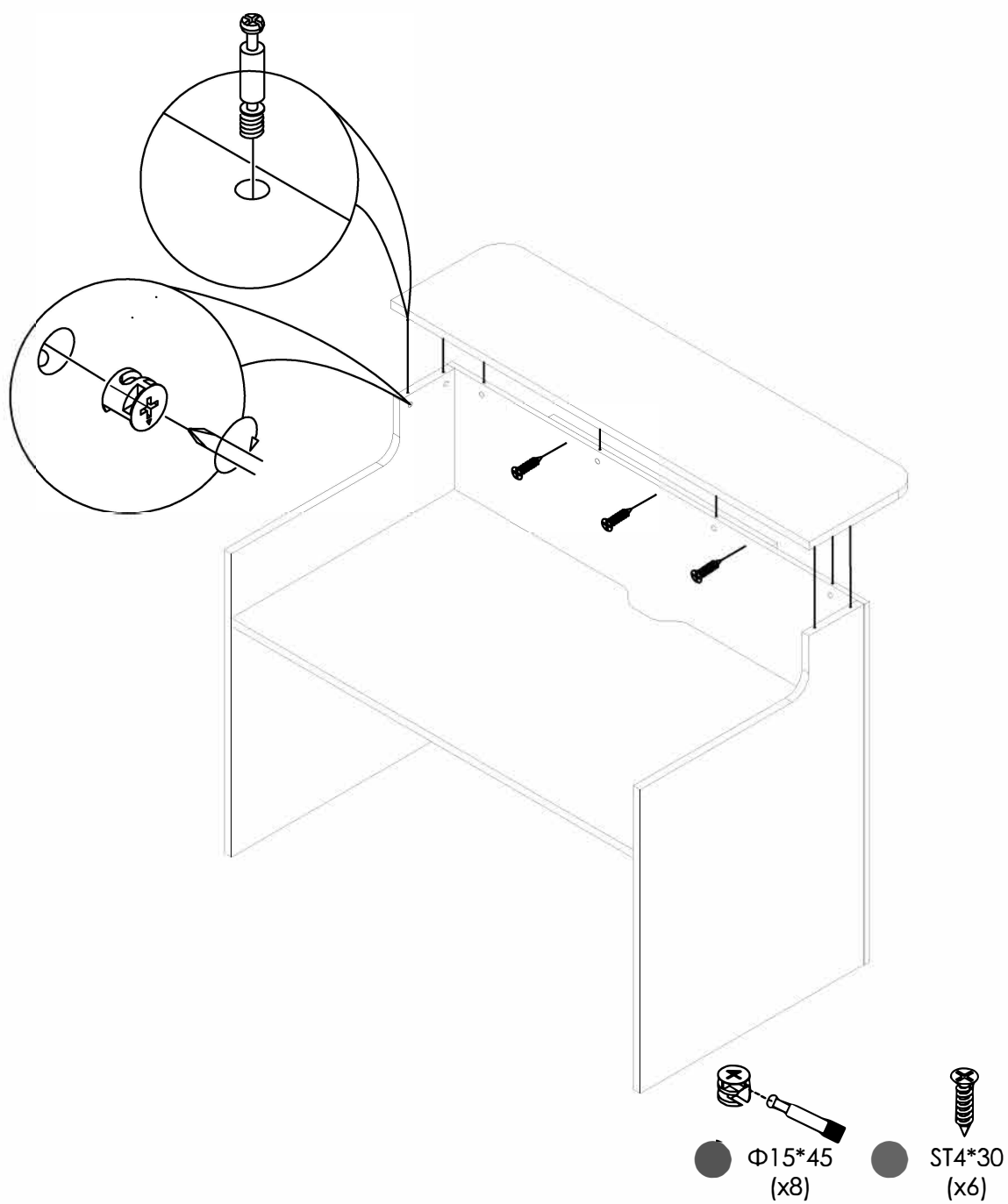
# 3



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---

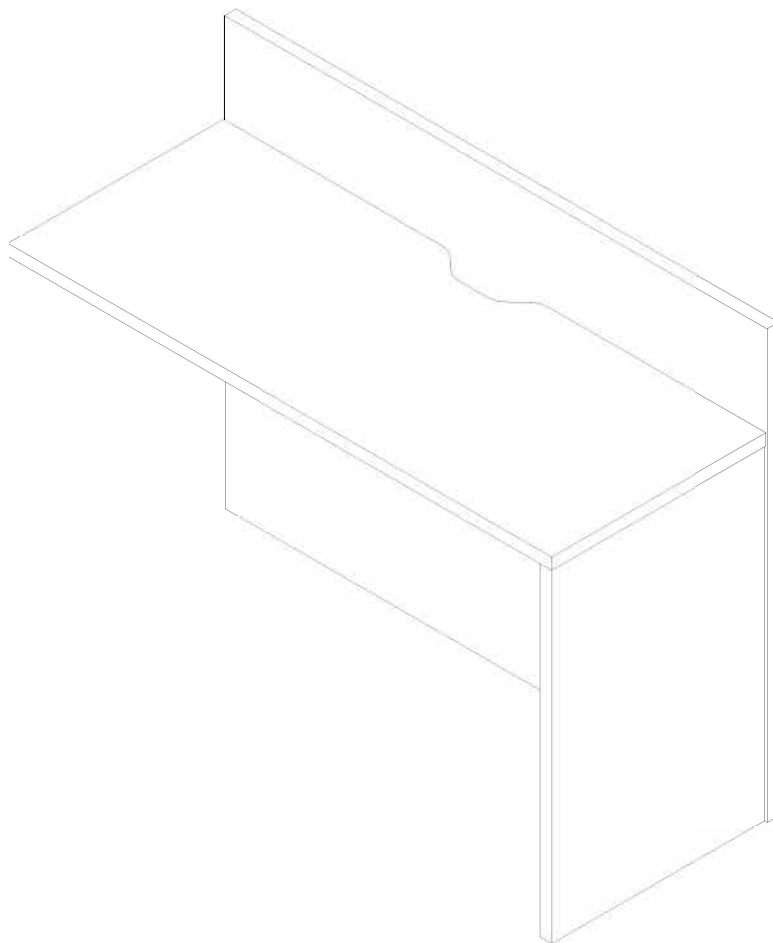
# 4







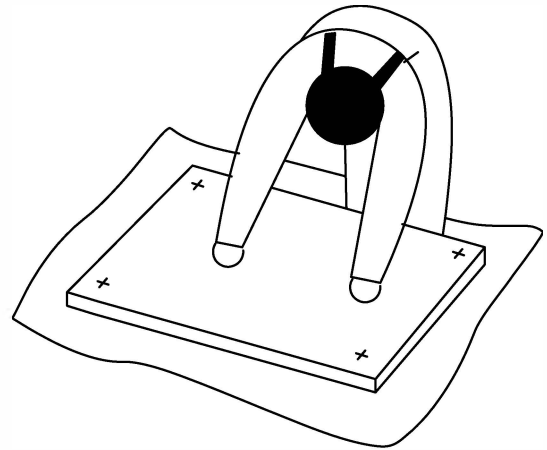
# **DMA 82 Series Reception Desk Assembly Manual**



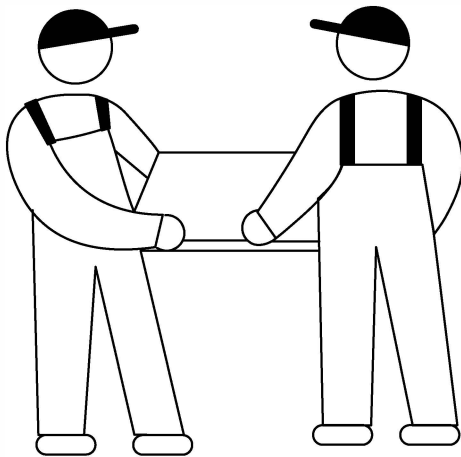
The instructions within apply only to the DMA82 Series. Please read and understand before assembly

Tips for a successful installation

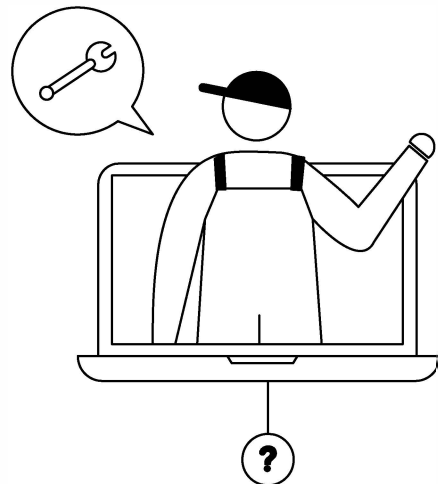
Pad work surfaces to prevent surface damage



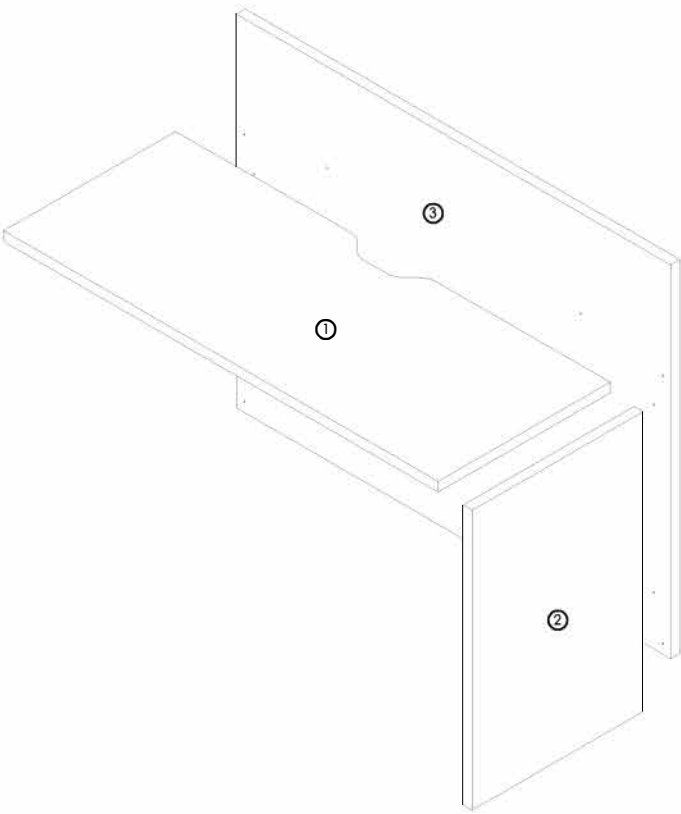
Team Lift!



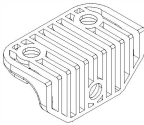
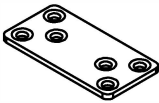
Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global



|   | Name             | <u>Qty</u> |
|---|------------------|------------|
| 1 | Table Top        | 1          |
| 2 | Side Panel, left | 1          |
| 3 | Back Panel       | 1          |

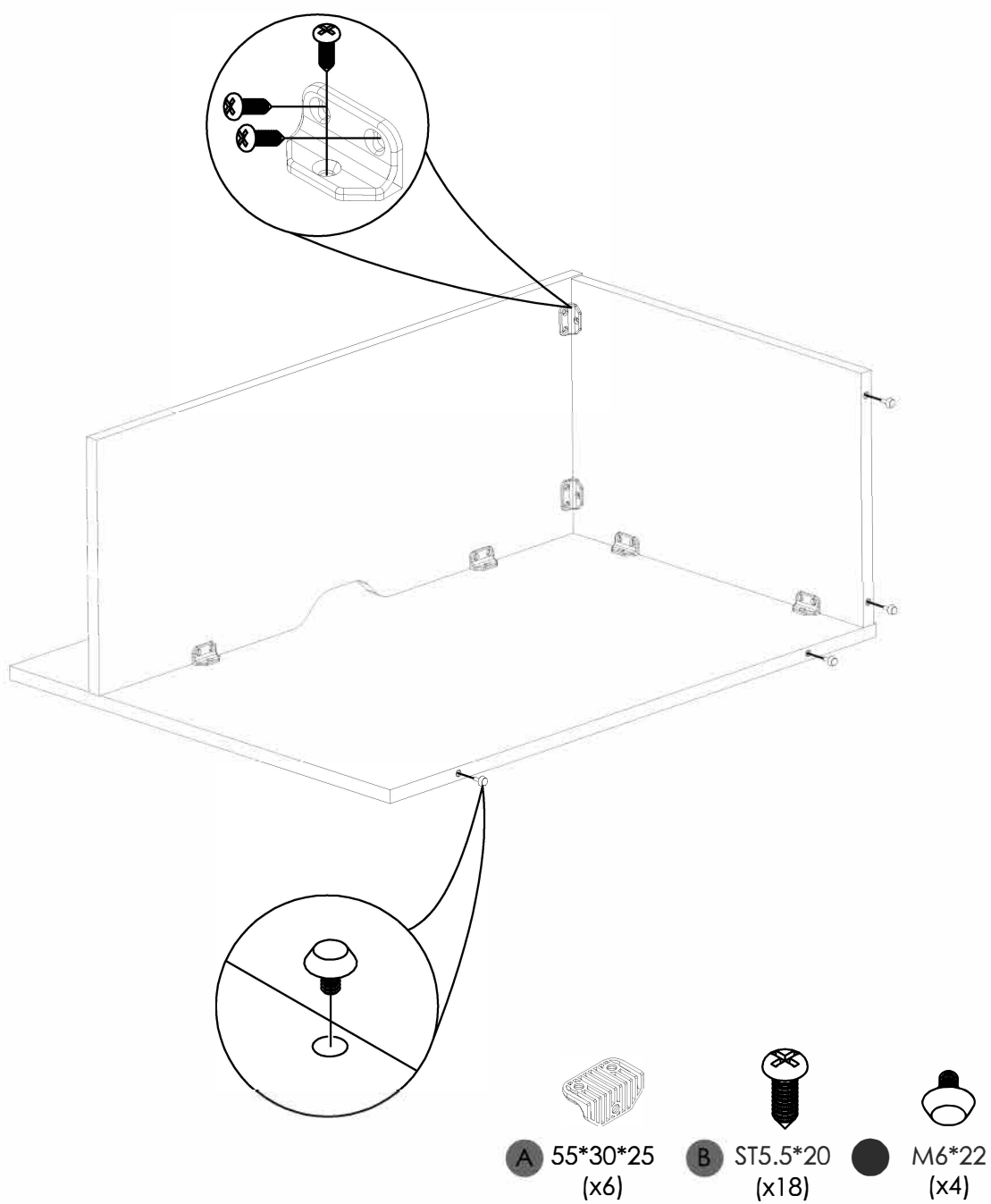
|                                                                                   |             |   |                                                                                   |           |    |                                                                                     |       |   |
|-----------------------------------------------------------------------------------|-------------|---|-----------------------------------------------------------------------------------|-----------|----|-------------------------------------------------------------------------------------|-------|---|
| A                                                                                 |             |   | B                                                                                 |           |    | C                                                                                   |       |   |
|  |             |   |  |           |    |  |       |   |
| Support Bracket                                                                   | 55*30*25    | 6 | Wood Screw                                                                        | ST5. 5*20 | 42 | Glide                                                                               | M6*22 | 4 |
| D                                                                                 |             |   |                                                                                   |           |    |                                                                                     |       |   |
|  |             |   |                                                                                   |           |    |                                                                                     |       |   |
| Ganging Bracket                                                                   | 100*50*2. 5 | 4 |                                                                                   |           |    |                                                                                     |       |   |



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---

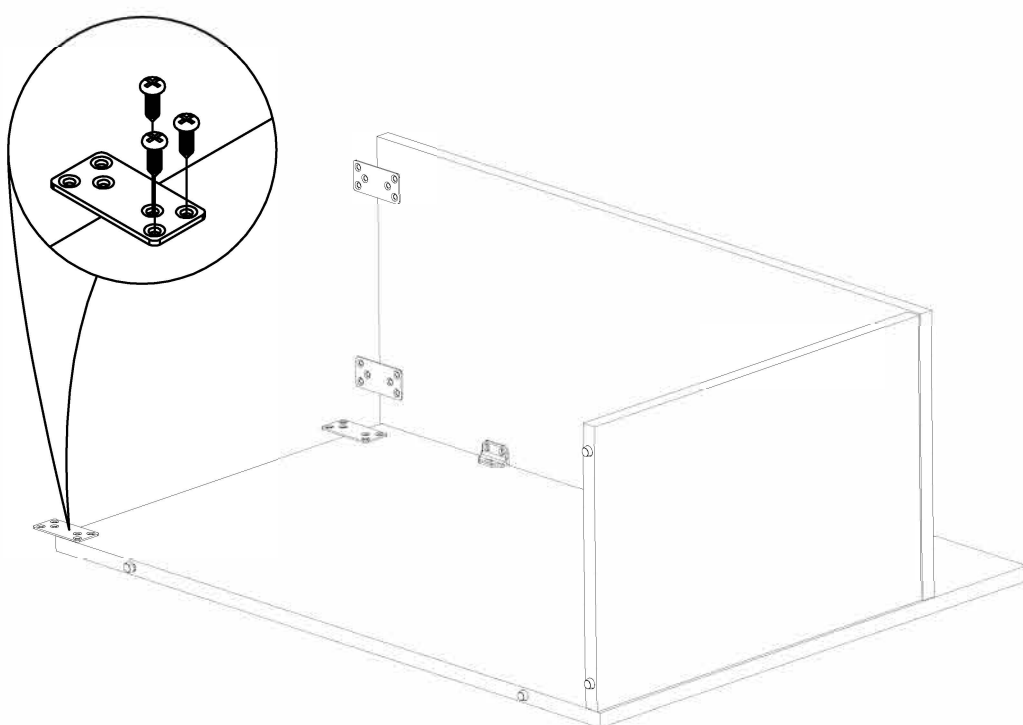
# 1



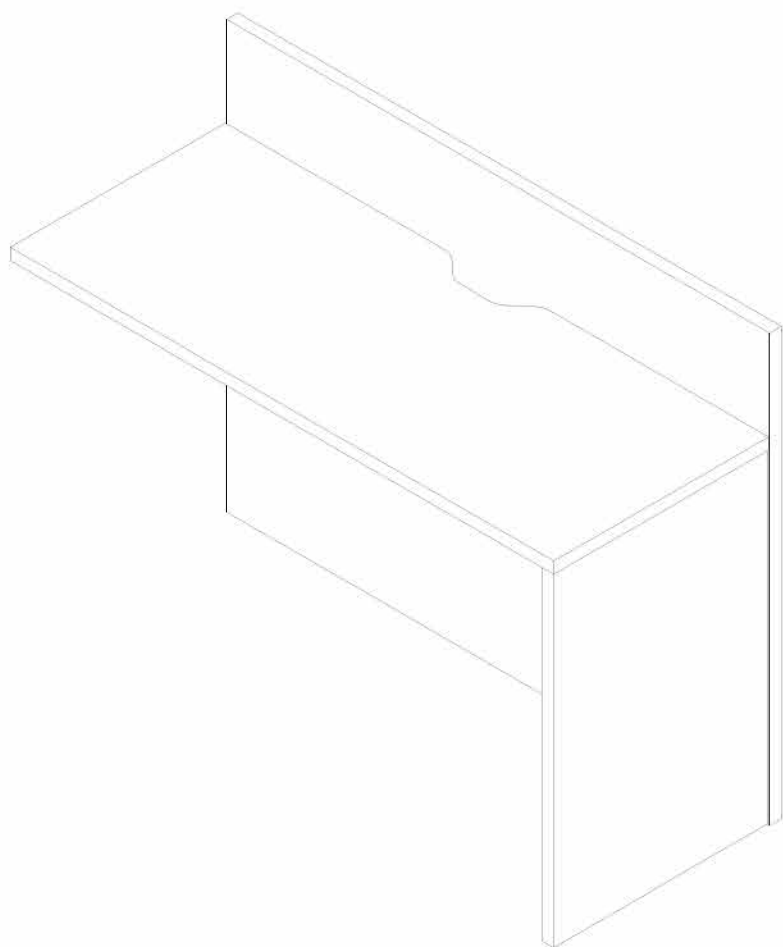
---

---

# 2



- D** 100x50x2.5  
(x4)
- B** ST5.5\*20  
(x12)

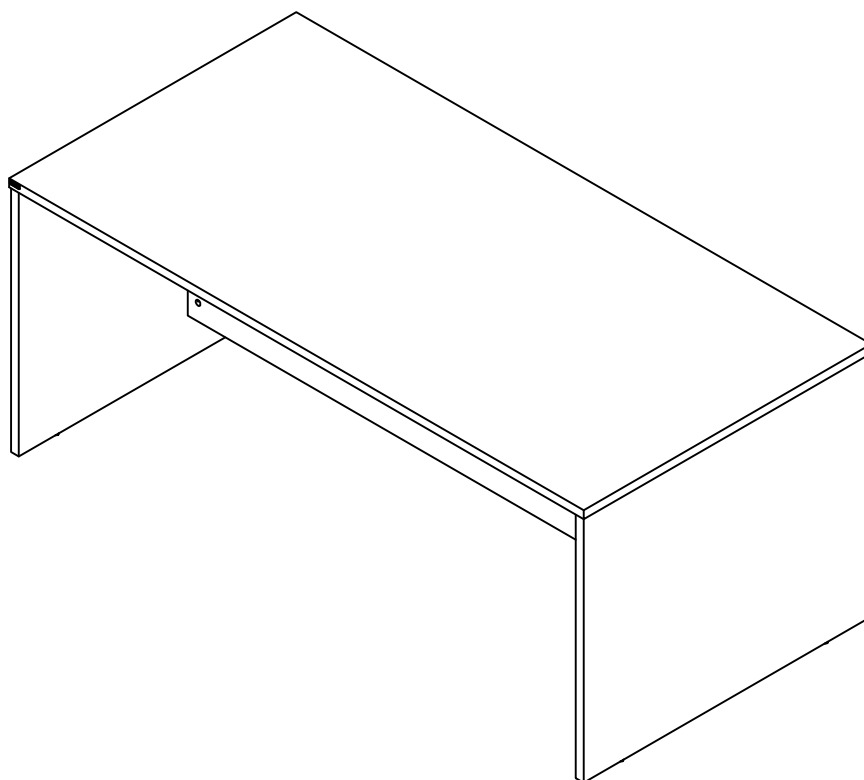




# Mal Series Fixed Main Table

## DMA83-2

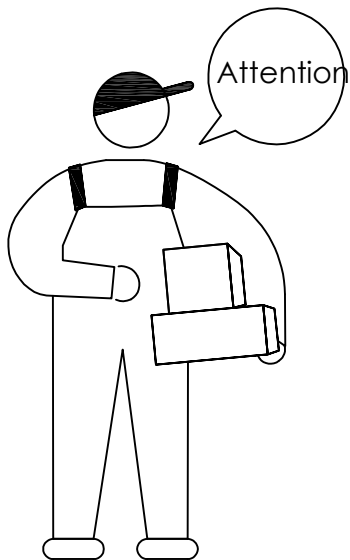
### Assembly Instructions



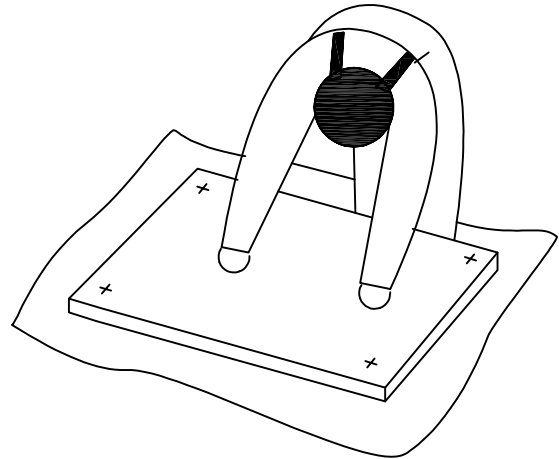
This instruction is apply to the assembly of DMA83-2.150075/DMA83-2.180075/DMA83-2.180090  
Please read all this instruction before assembly and save it carefully.



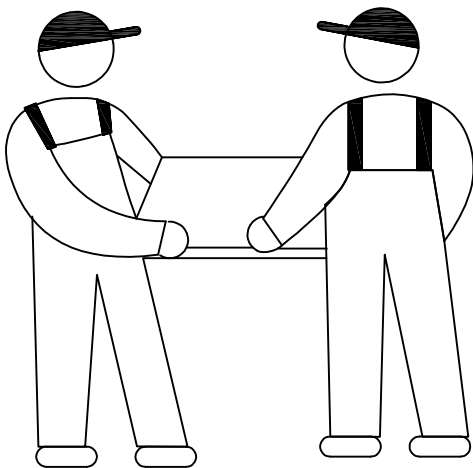
## Installation Notes



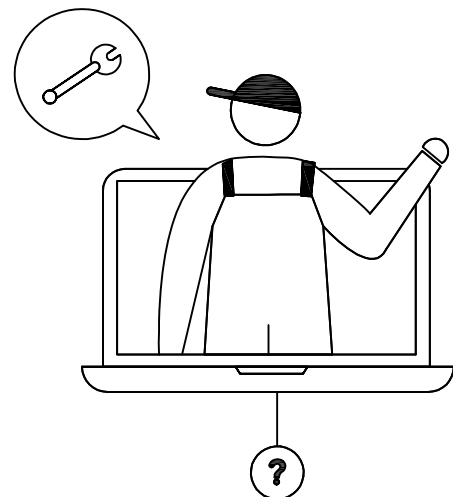
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

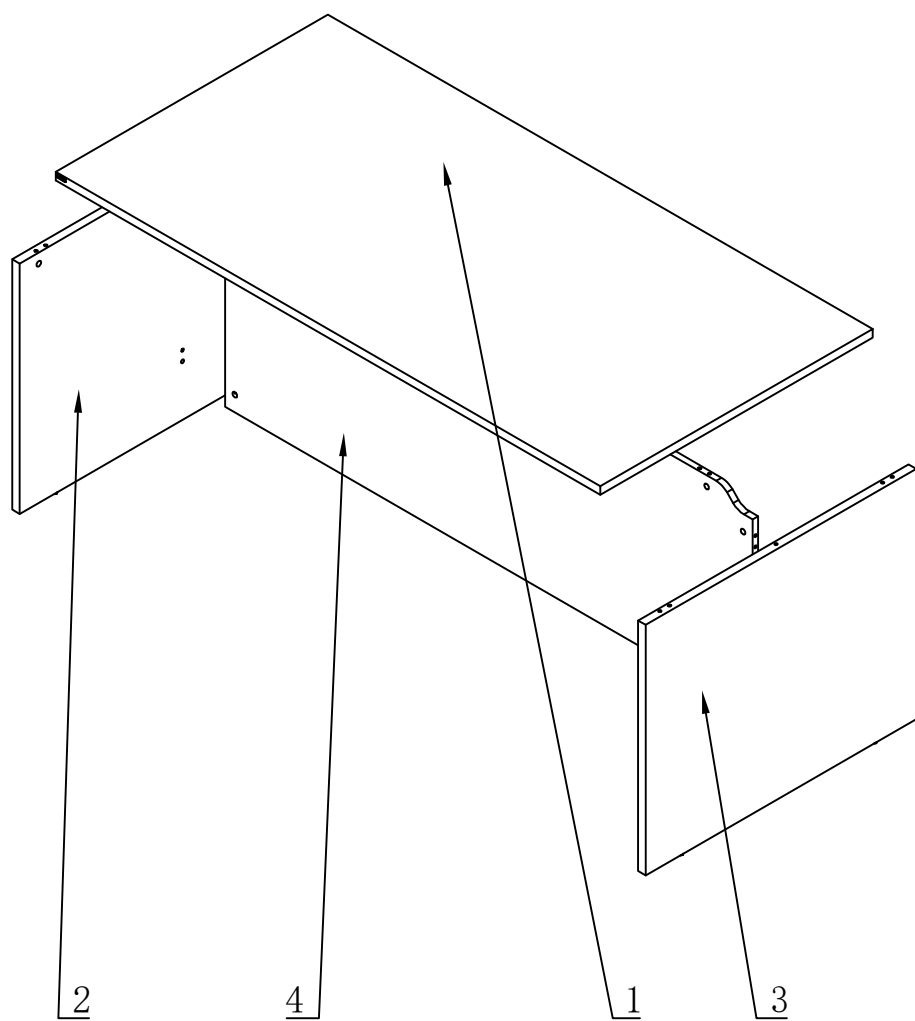


- ③ For any inquiries, please contact Sunon.



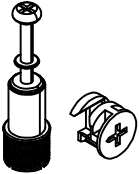
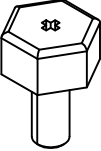
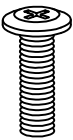
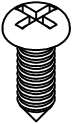
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name             | Quantity |
|--------|------------------|----------|
| 1      | top panel        | 1        |
| 2      | left side panel  | 1        |
| 3      | right side panel | 1        |
| 4      | divider panel    | 1        |

## Parts listing

|                                                                                            |                                                                                            |                                                                                              |
|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <b>A</b>  | <b>B</b>  | <b>C</b>  |
| new cam lock    Ø15*45    14                                                               | adjustable feet    M6*22    4                                                              | phillips flat-head bolts (optional)    M6*30    4                                            |
| <b>D</b>  | <b>E</b>  |                                                                                              |
| reinforcement bar (optional)    L*70*25    1                                               | cross flat round-head self-tapping screws (optional)    ST5.5*20    Q                      |                                                                                              |

DMA83-2.150075: **L=1200,Q=8**

DMA83-2.180075/DMA83-2.180090: **L=1600,Q=10**

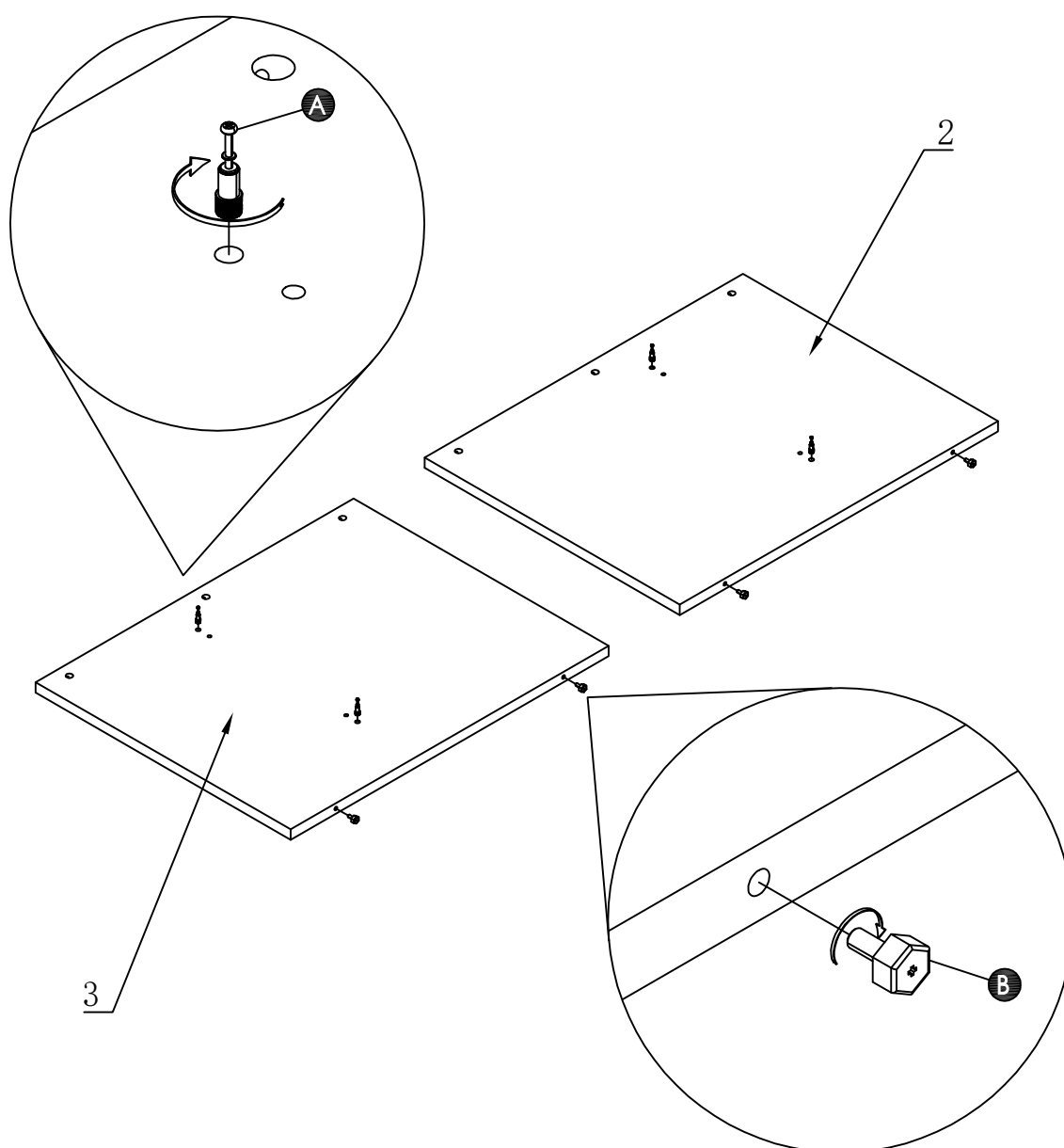


---

Attach the adjustable feet and 3-in-1 cam lock to the left and right side panels.

---

# 1

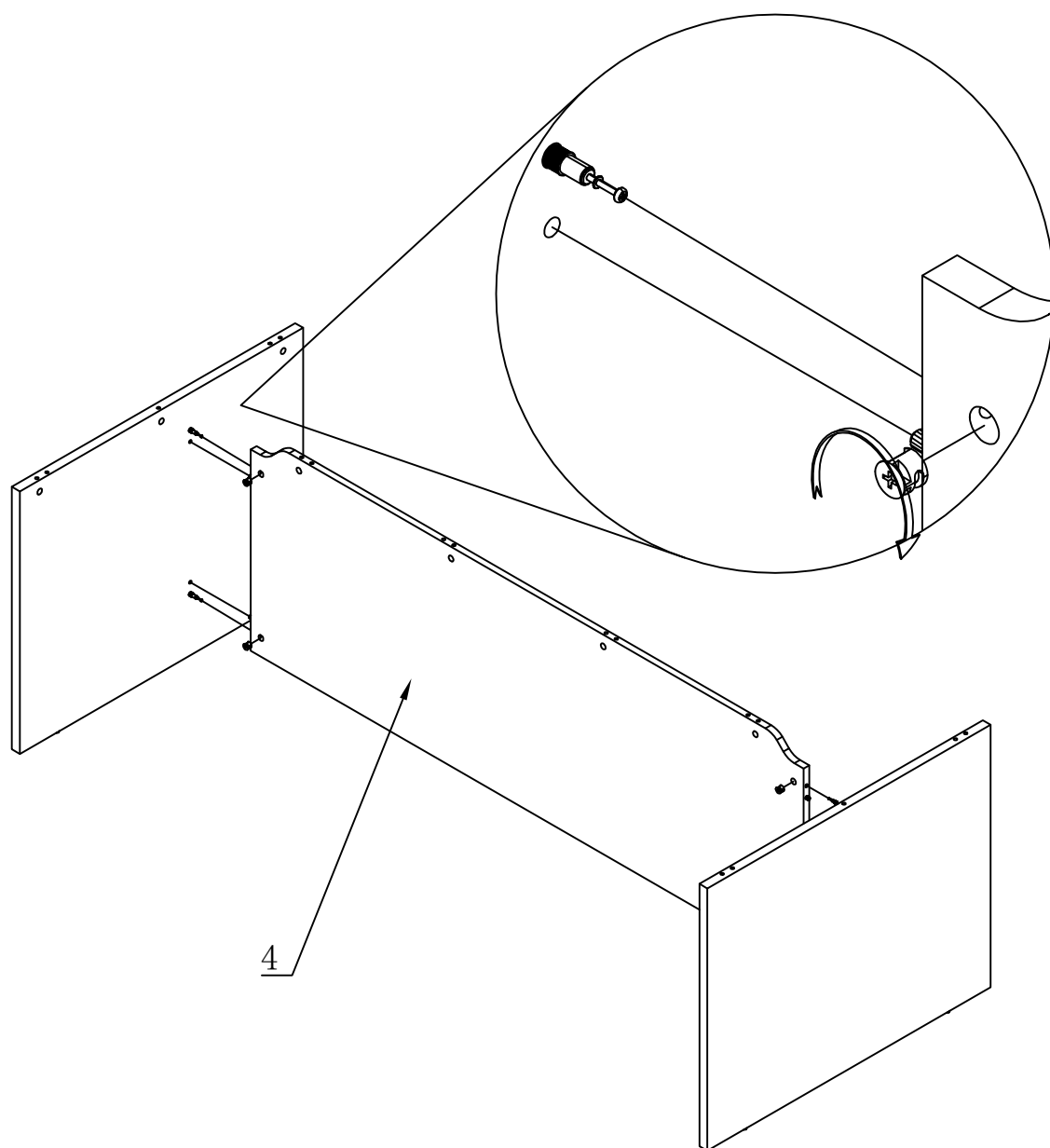


---

Assemble the divider panel with the side panels.

---

# 2

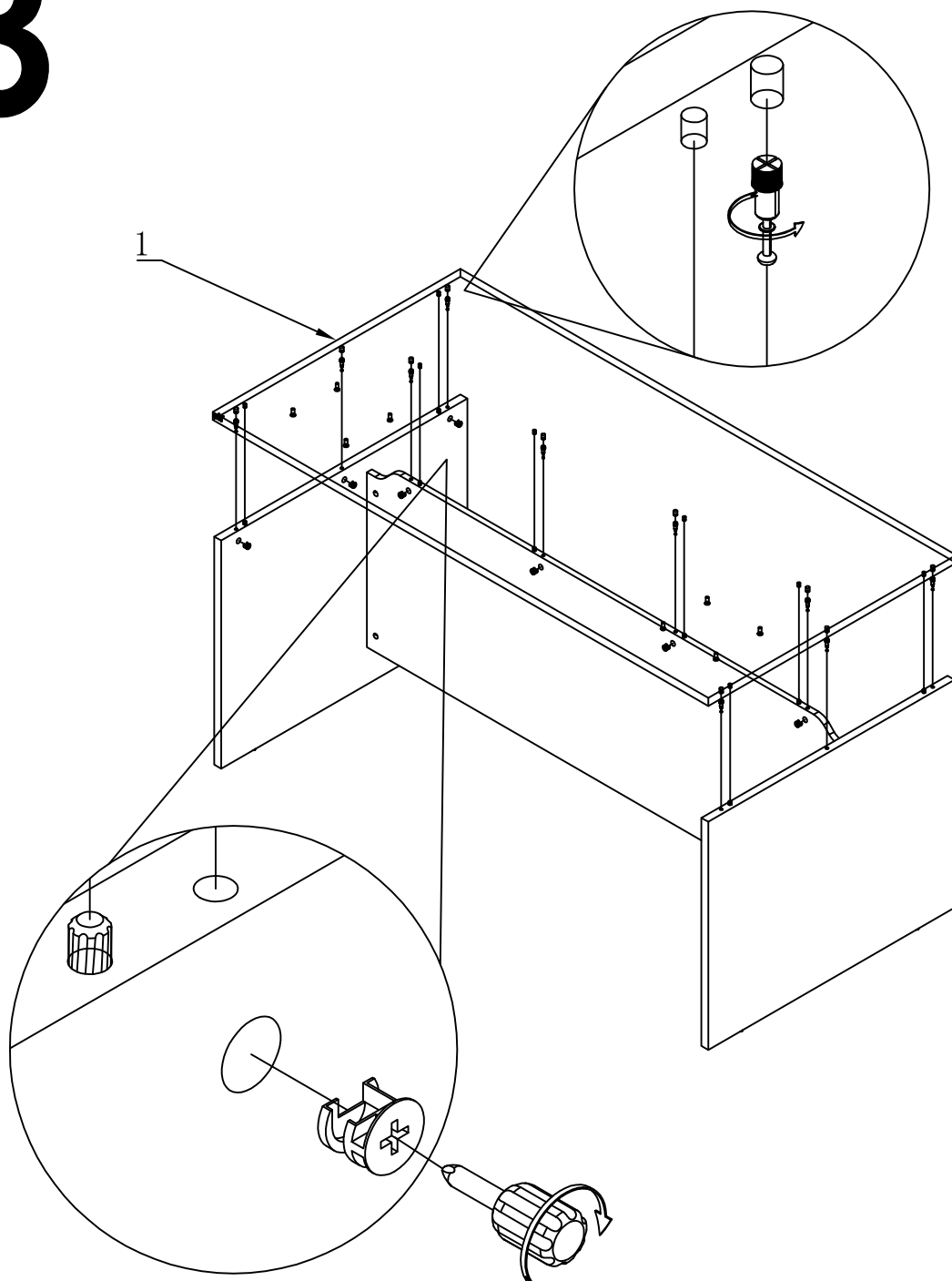


---

Install the tabletop panel.

---

# 3



  
A Ø15\*45  
(x10)

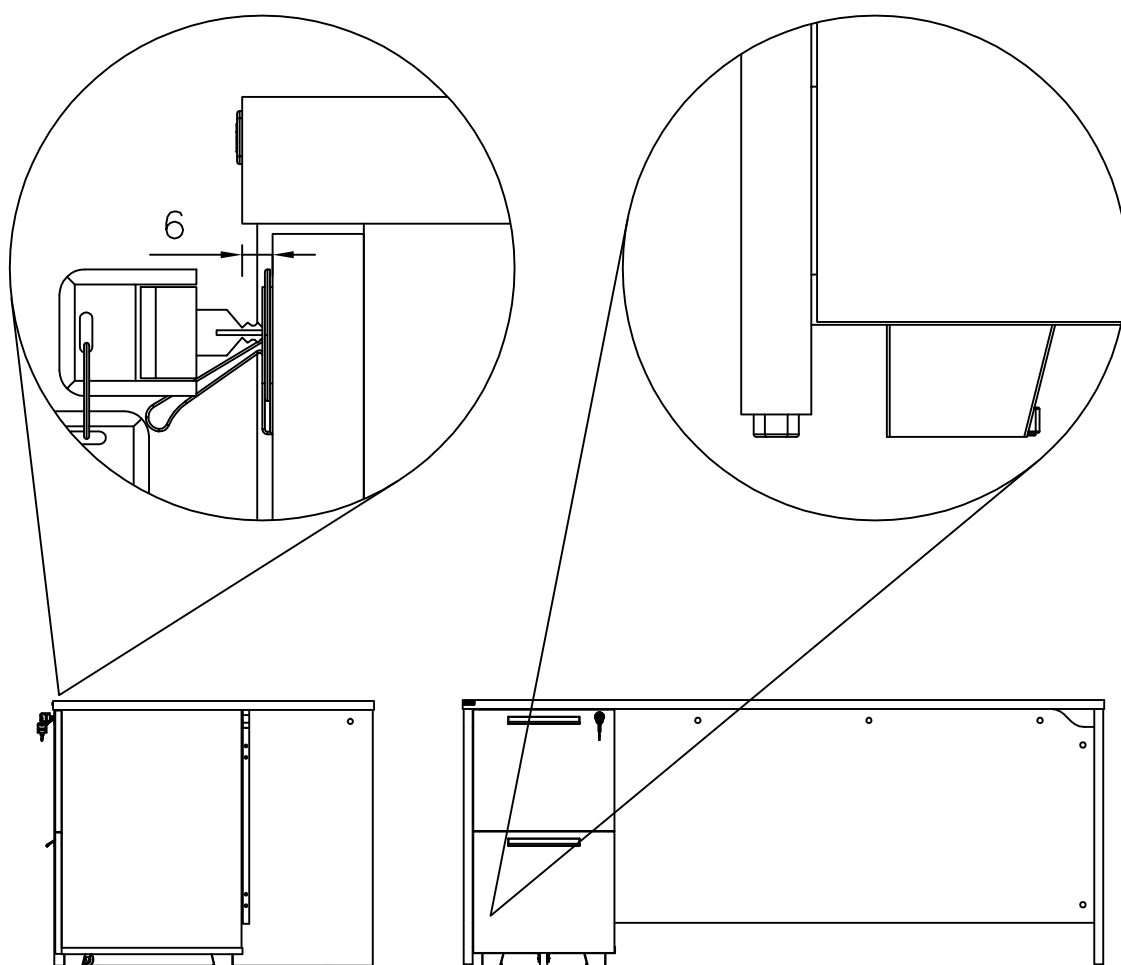
---

Refer to the diagram for the optional under-desk fixed pedestal installation  
Place the under-desk fixed pedestal in the position shown in the diagram.

---

# 4

Skip this step if the under-desk  
pedesta was not selected.



The drawer front of the under-desk cabinet should be 6mm inside the fixed main table's tabletop

Ensure the under-desk fixed cabinet is tightly aligned with the side panels of the main table

---

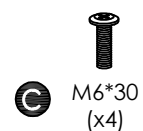
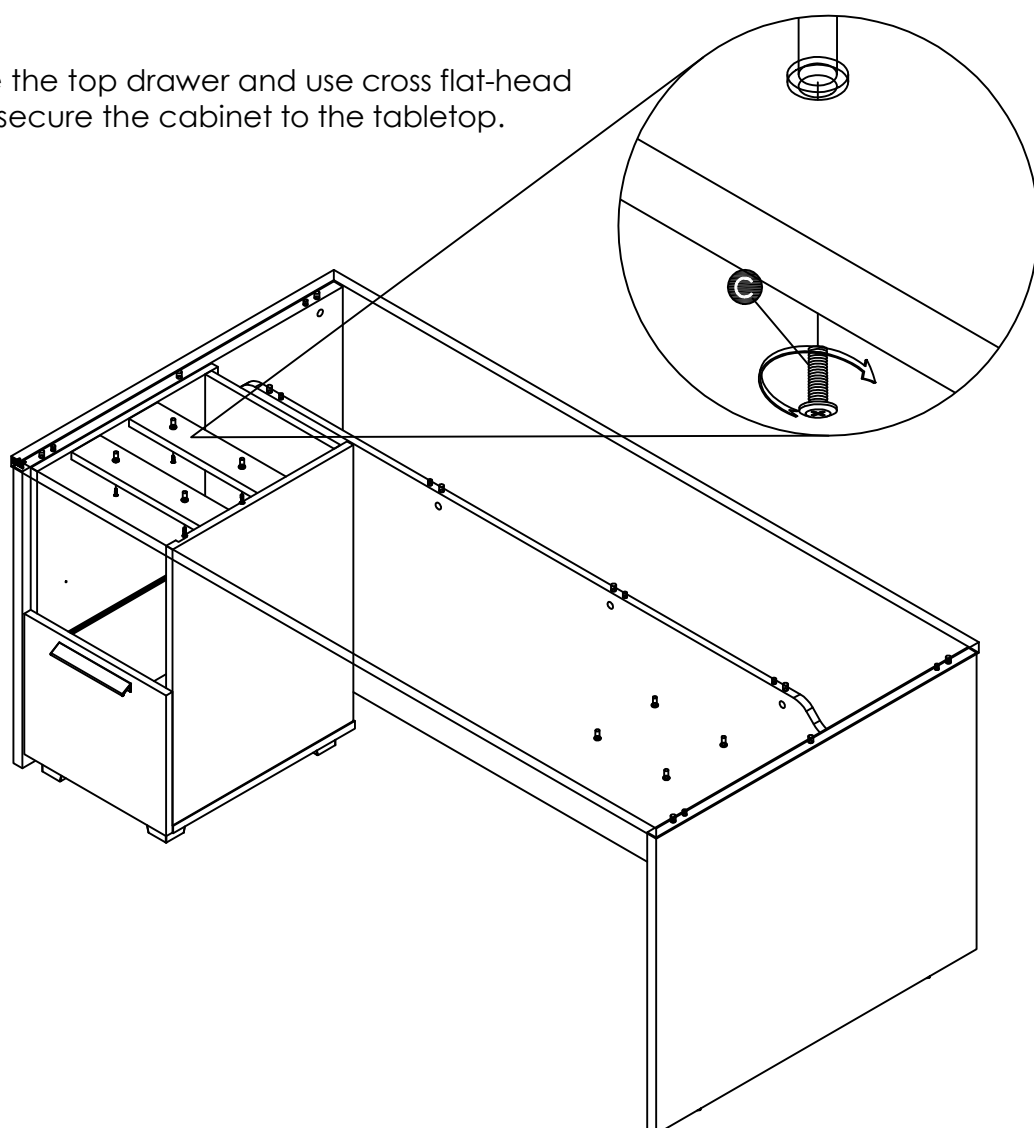
Refer to the diagram for the optional under-desk fixed pedestal installation

---

5

Skip this step if the under-desk pedestal was not selected.

Remove the top drawer and use cross flat-head bolts to secure the cabinet to the tabletop.



---

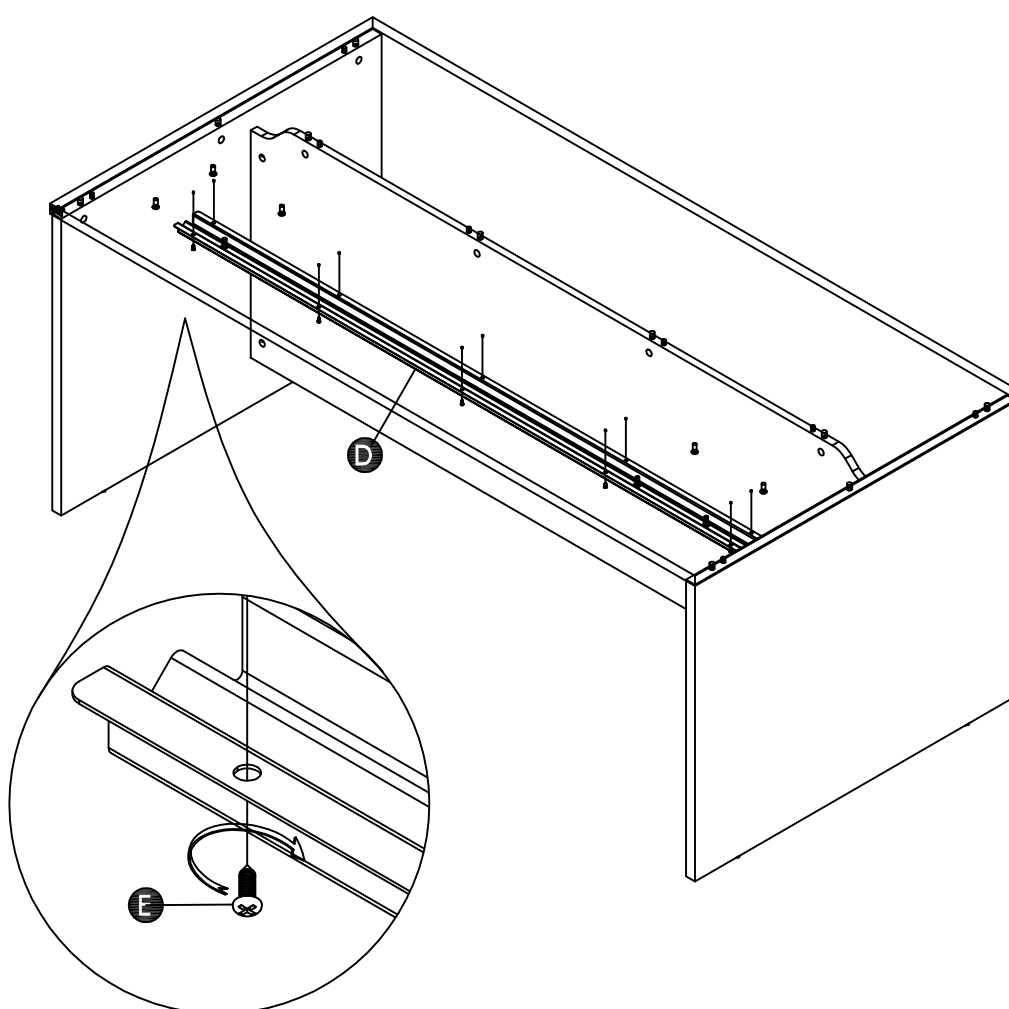
Refer to the diagram for the optional reinforcement bar installation.

---

# 6

## Skip this step if the reinforcement bar was not selected.

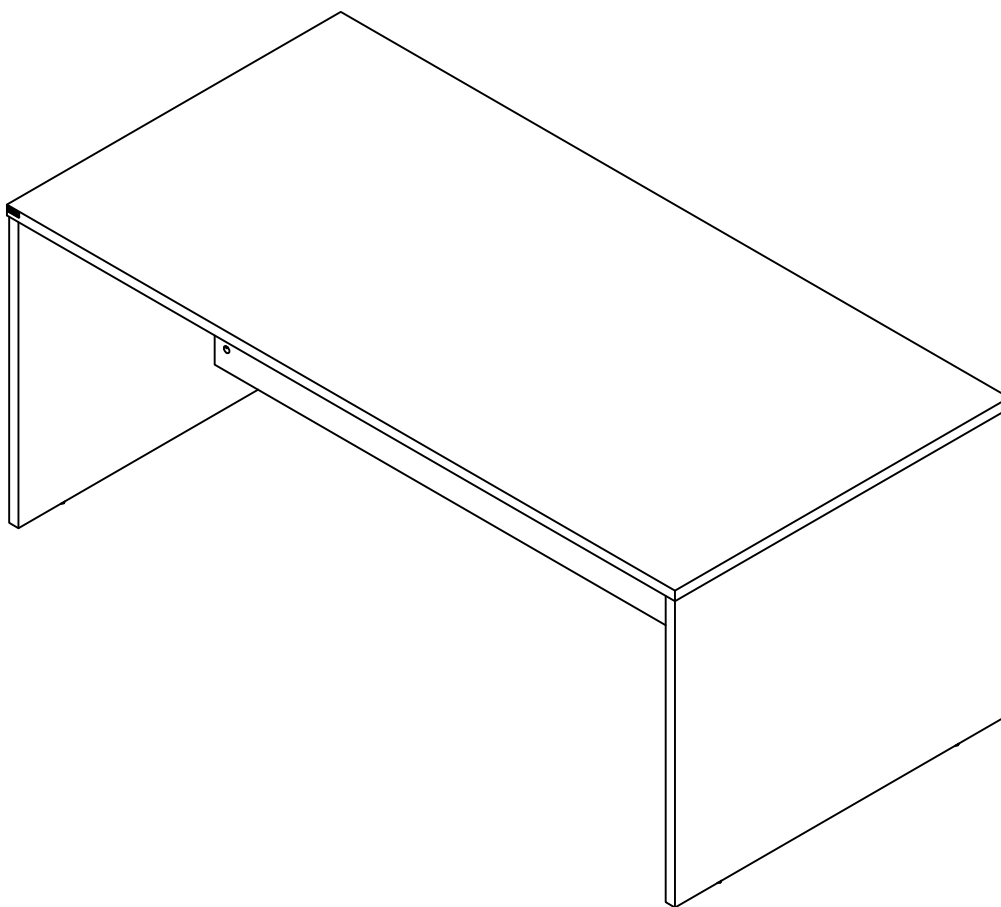
For a 1.8-meter tabletop, use the 1.6-meter reinforcement bar with 10 screws.  
For a 1.5-meter tabletop, use the 1.2-meter reinforcement bar with 8 screws.



**D** L\*70\*25  
(x1)

**E** ST5.5\*20  
(xQ)

Done!



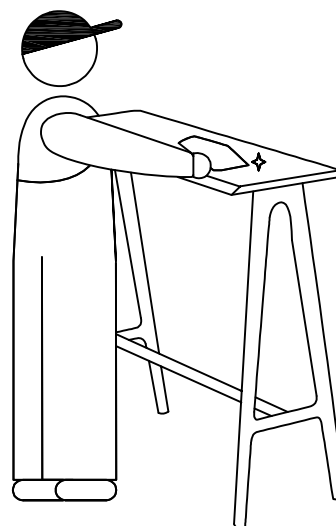




## Acceptance precautions



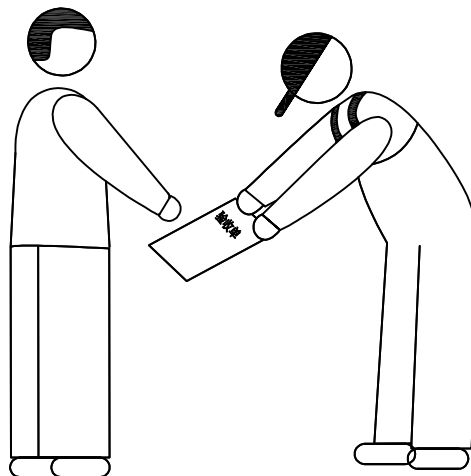
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery







U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



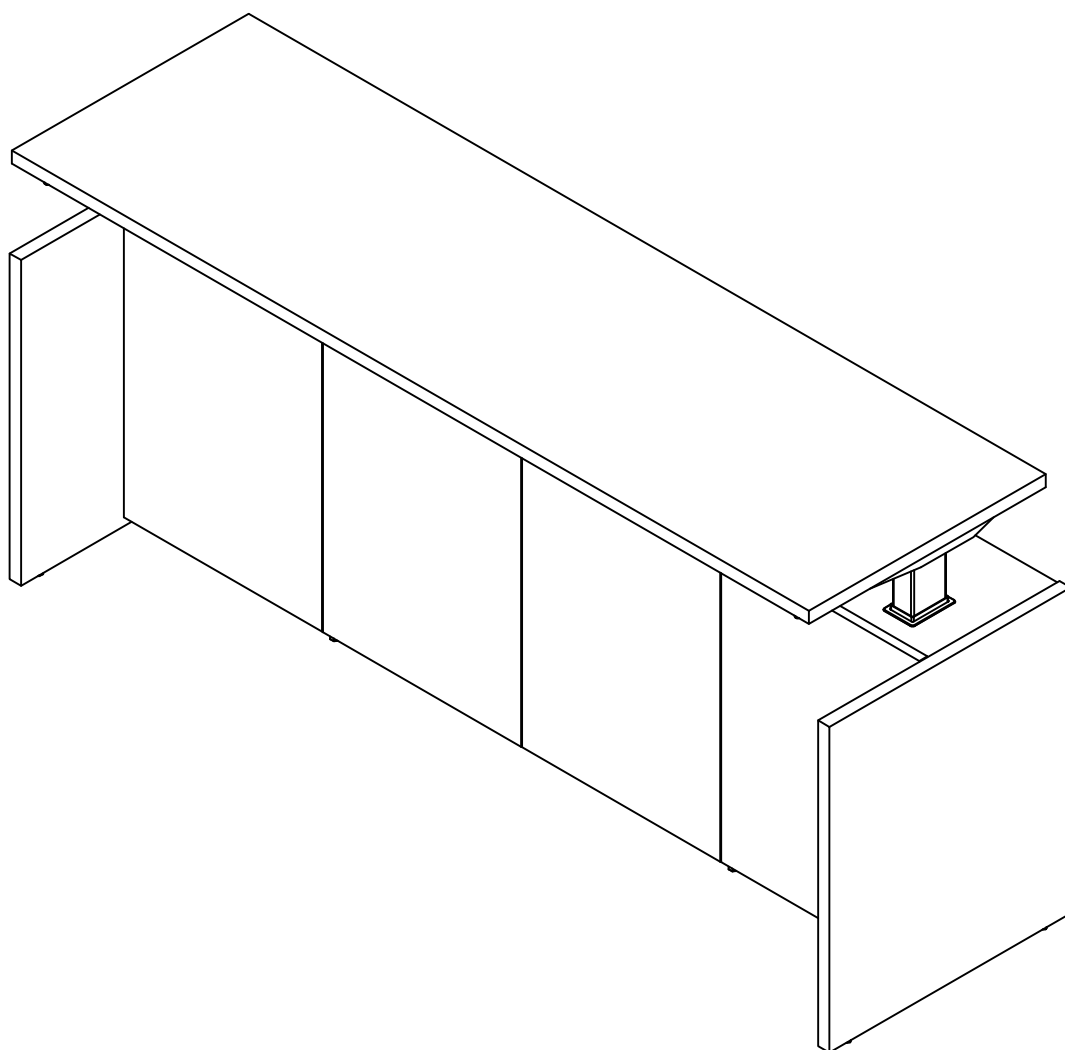
Firm's Website



Wechat account



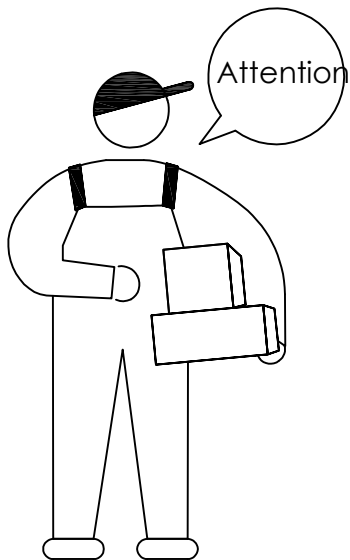
# Mall Series Adjustable Side Table DMA84-2 Assembly Instructions



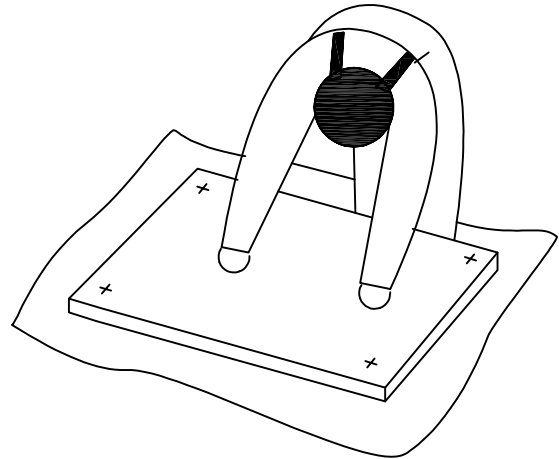
This instruction is apply to the assembly of DMA84-2.120055/DMA84-2.150055/DMA84-2.180055.  
Please read all this instruction before assembly and save it carefully.



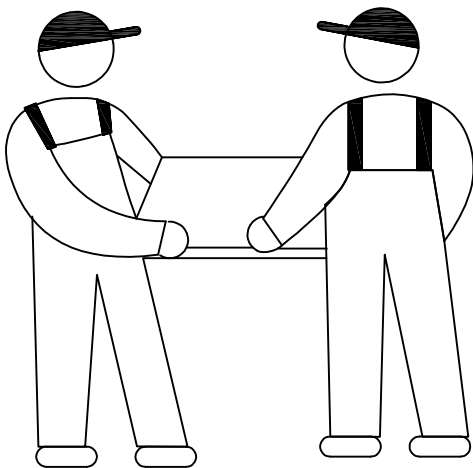
## Installation Notes



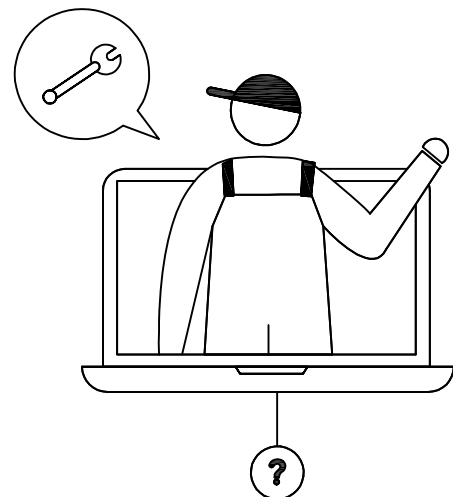
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least



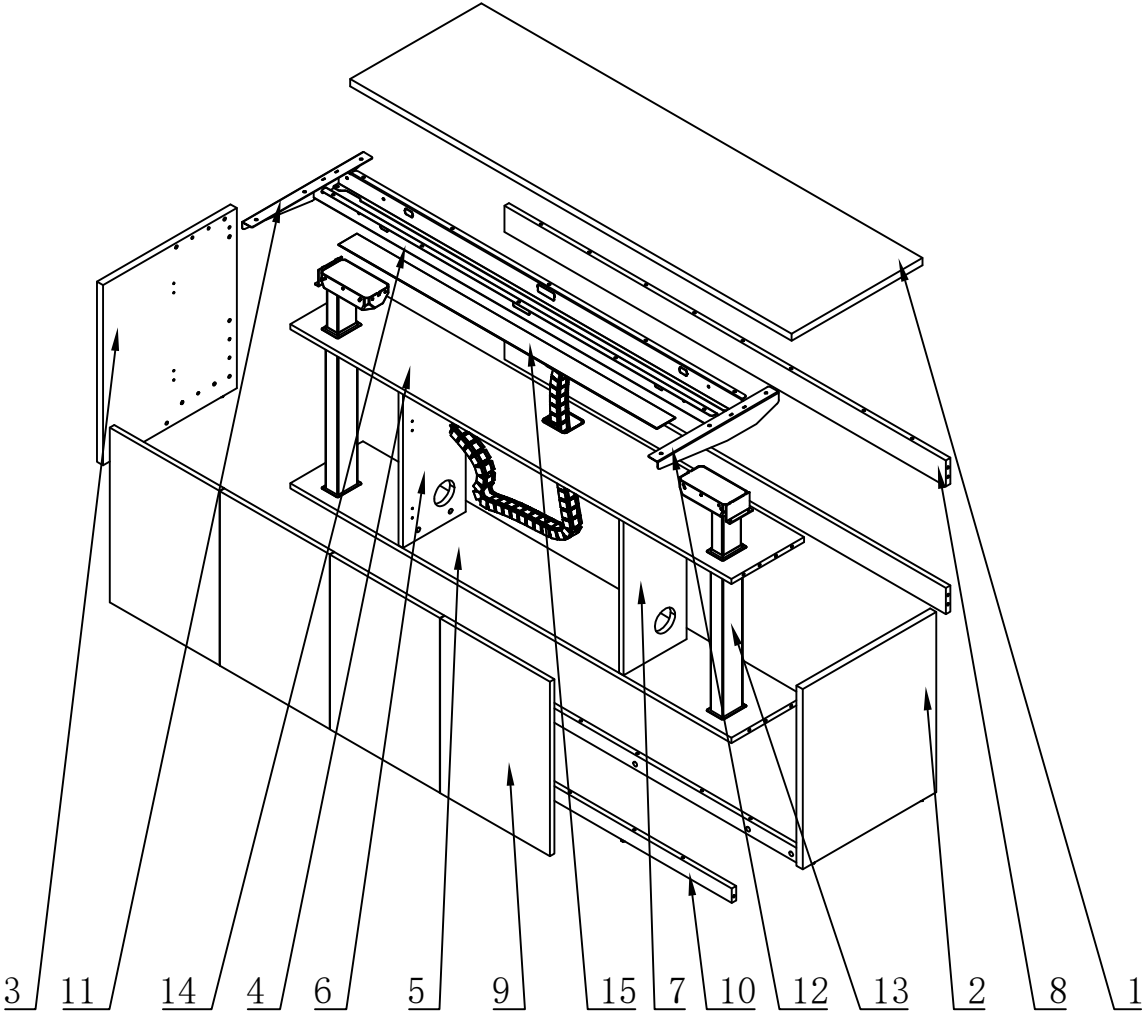
- ③ For any inquiries, please contact Sunon.



Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

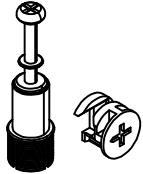
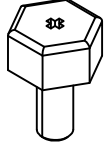
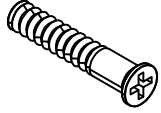
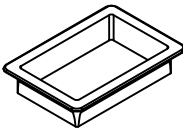
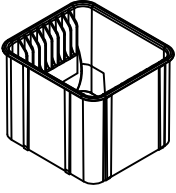
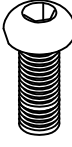
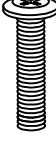
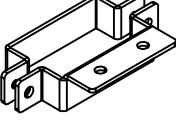
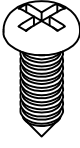
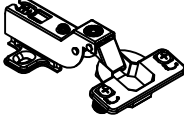
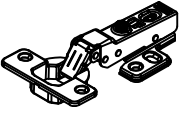
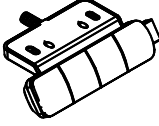
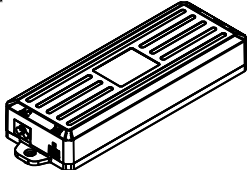
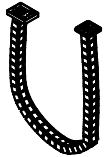
Exploded Diagram

Note: DMA84-2.120055 only has three door panels and one vertical panel



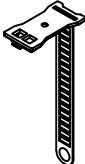
| Number | Name                 | Quantity | Number | Name              | Quantity |
|--------|----------------------|----------|--------|-------------------|----------|
| 1      | tabletop panel       | 1        | 8      | back panel        | 2        |
| 2      | right side panel     | 1        | 9      | door panel        | 4        |
| 3      | left side panel      | 1        | 10     | foot rails        | 2        |
| 4      | top panel            | 1        | 11     | left support arm  | 1        |
| 5      | bottom panel         | 1        | 12     | right support arm | 1        |
| 6      | left vertical panel  | 1        | 13     | adjustable column | 2        |
| 7      | right vertical panel | 1        | 14     | cross beam        | 2        |
|        |                      |          | 15     | felt panel        | 1        |

## Parts listing

|                                                                                              |                                                                                              |                                                                                                |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>    |
| new cam lock    Ø15*45    44(38)                                                             | adjustable feet    M6*22    8                                                                | pozi screws    M7*38    4                                                                      |
| <b>D</b>    | <b>E</b>    | <b>F</b>    |
| plastic sleeves    96.5*66.5*19    4                                                         | cable snake cover    94*84*72.5    1                                                         | cable hole covers    Φ80    2                                                                  |
| <b>G</b>  | <b>H</b>  | <b>I</b>  |
| hexagonal flat round-head screws    M6*12    32(30)                                          | cross flat-head bolts    M6*25    4                                                          | clamp set    131*70*28.5    2                                                                  |
| <b>J</b>  | <b>K</b>  | <b>L</b>  |
| cross flat round-head self-tapping screws    ST5.5*20    8                                   | soft-closing hinges    inner hinges    4                                                     | soft-closing hinges    half overlay hinge    4(2)                                              |
| <b>M</b>  | <b>N</b>  | <b>O</b>  |
| Equipped with self-tapping screws<br>hand controller    special shaped hardware    1         | control box    special shaped hardware    1                                                  | hanging cable snake    1320*90*70    1                                                         |



配件清单

| P                                                                                 |    |   | Q                                                                                 |         |   | R                                                                                   |          |   |
|-----------------------------------------------------------------------------------|----|---|-----------------------------------------------------------------------------------|---------|---|-------------------------------------------------------------------------------------|----------|---|
|  |    |   |  |         |   |  |          |   |
| hex wrench                                                                        | 4# | 1 | cable organizer                                                                   | 50*26*7 | 3 | cross countersunk self-tapping screws                                               | ST3.5*14 | 3 |

Note: this model has different accessory counts (A, G, and L) depending on the specific version

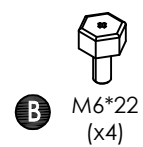
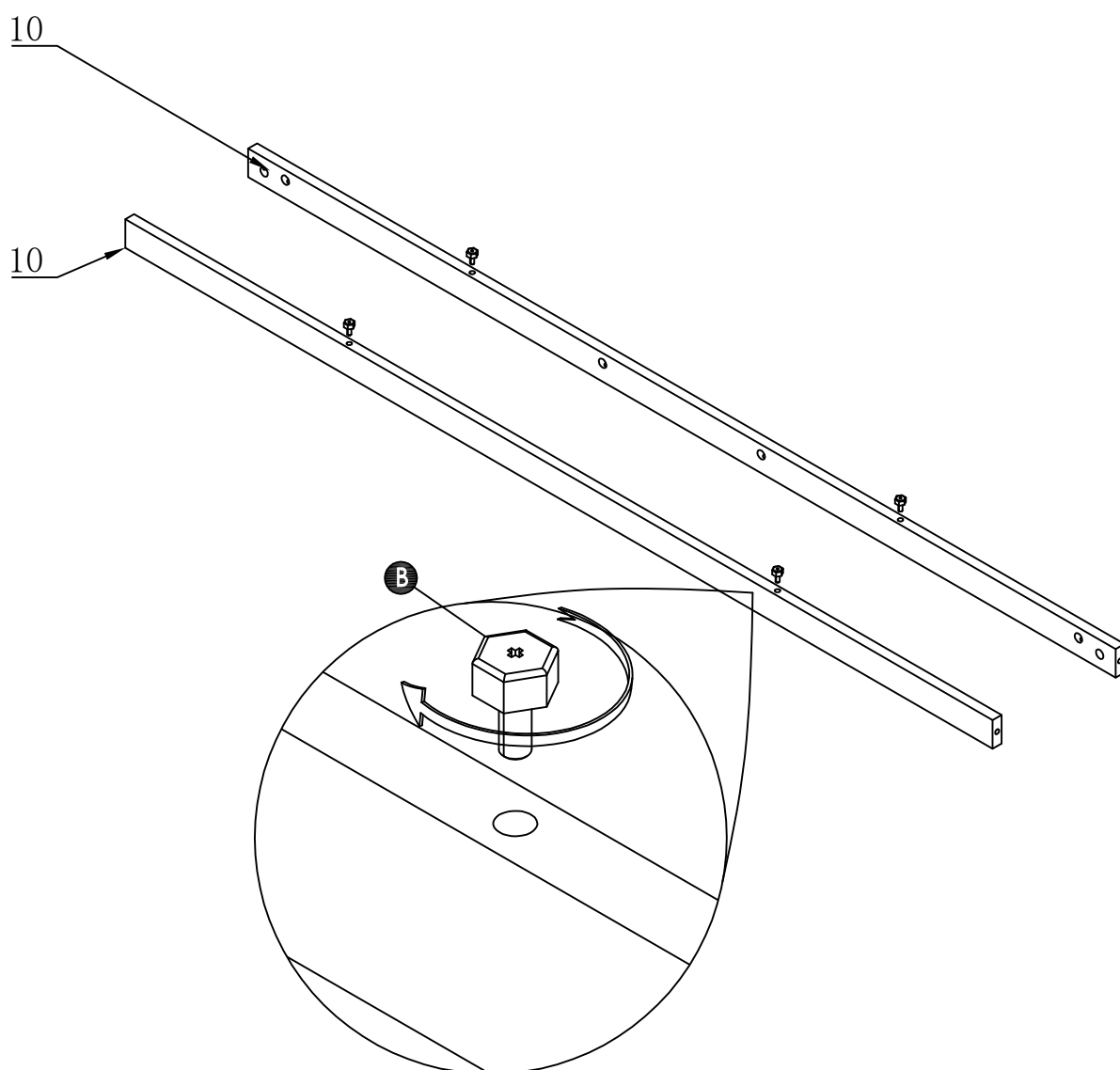
|                 | A/quantity | G/quantity | L/quantity |
|-----------------|------------|------------|------------|
| DMA84-2.120055: | 38         | 30         | 2          |
| DMA84-2.150055: | 44         | 30         | 4          |
| DMA84-2.150055: | 44         | 32         | 4          |

---

Attach the adjustable feet to the foot rails.

---

# 1

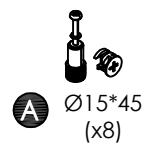
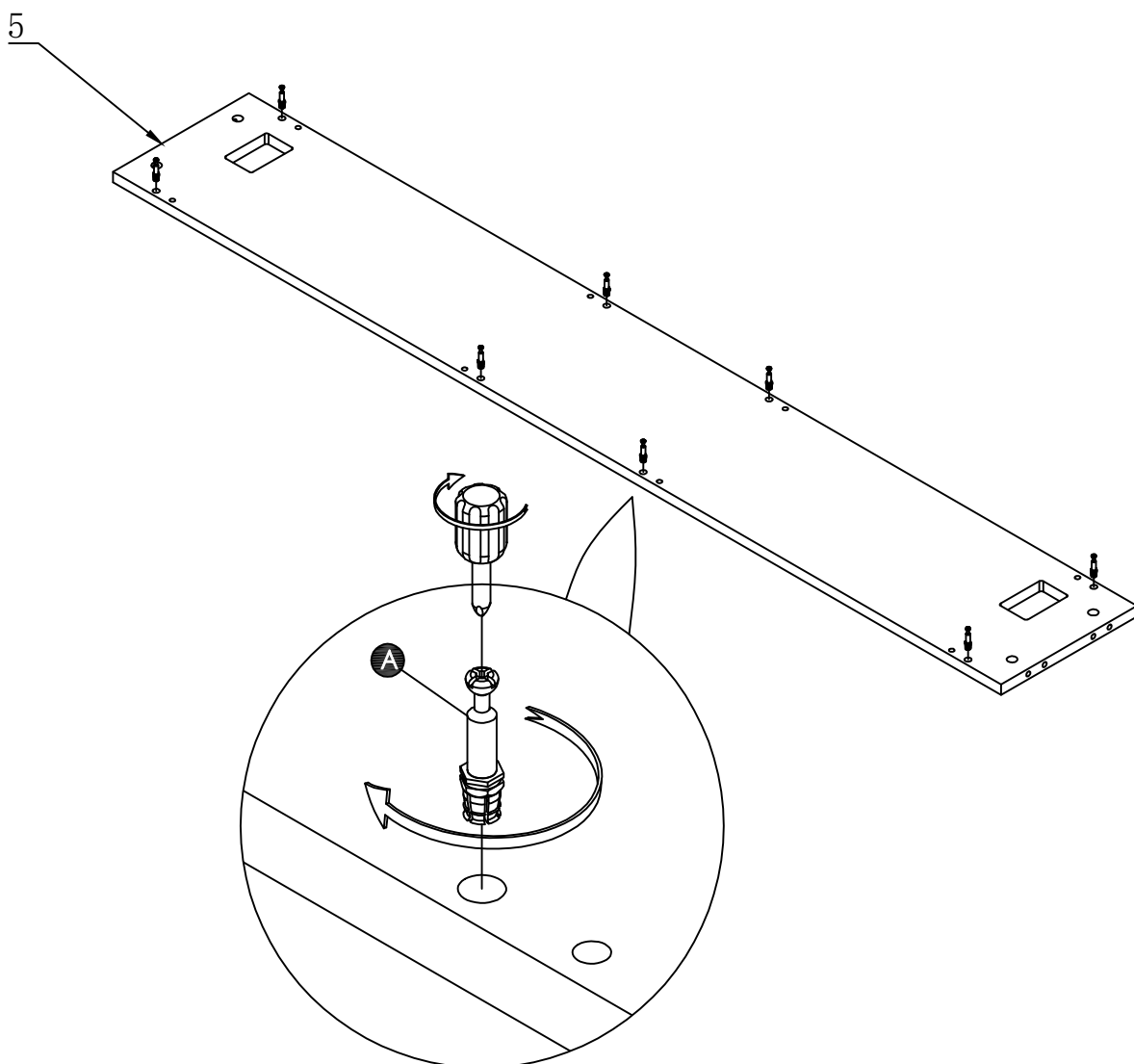


---

Install the 3-in-1 cam lock rods on the indicated side of the bottom panel.

---

# 2



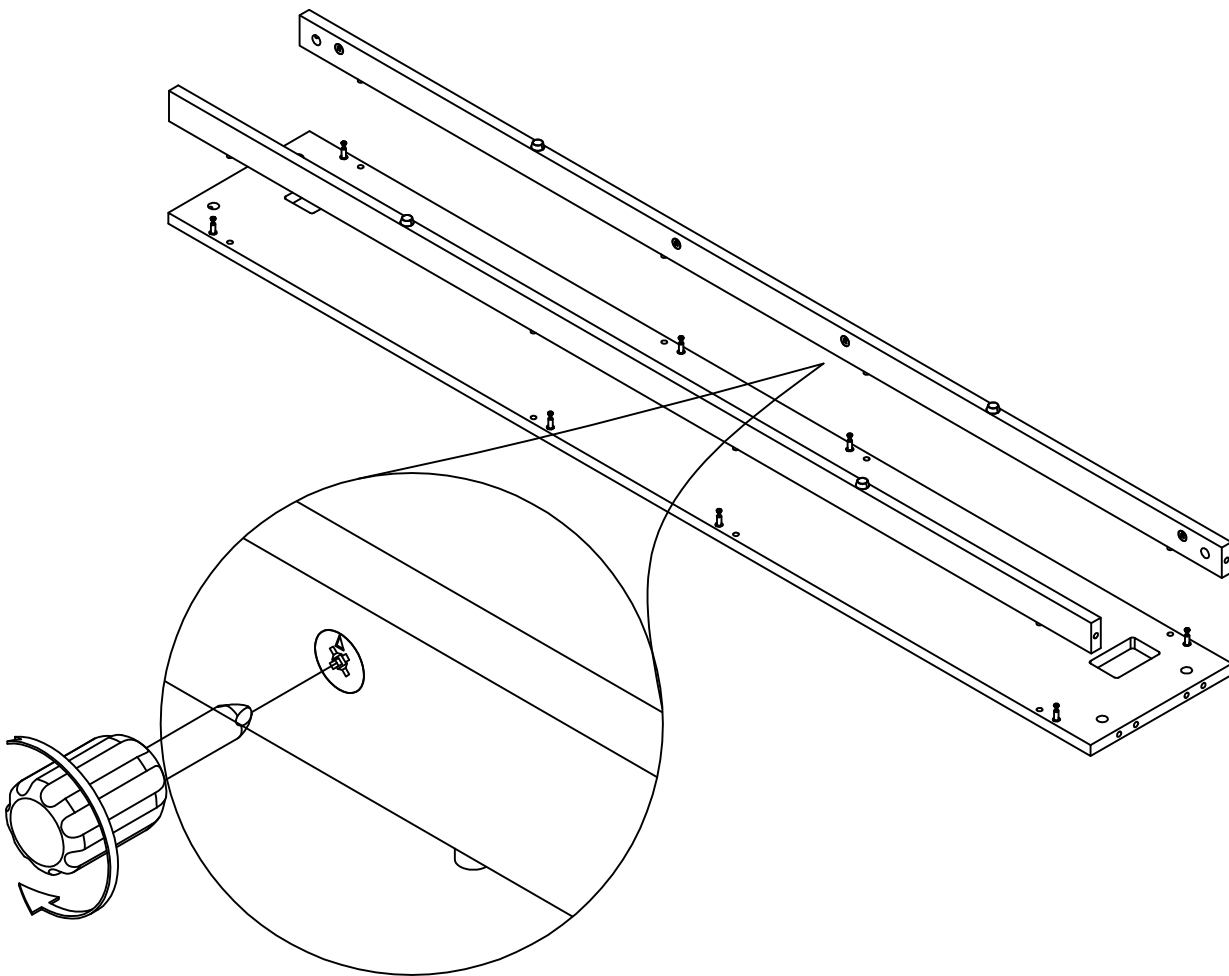
---

Insert the foot rails into the bottom panel and tighten the 3-in-1 cam lock.

---

# 3

Ensure the 3-in-1 cam lock holes on the foot rails are aligned.

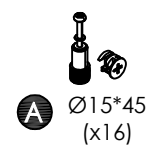
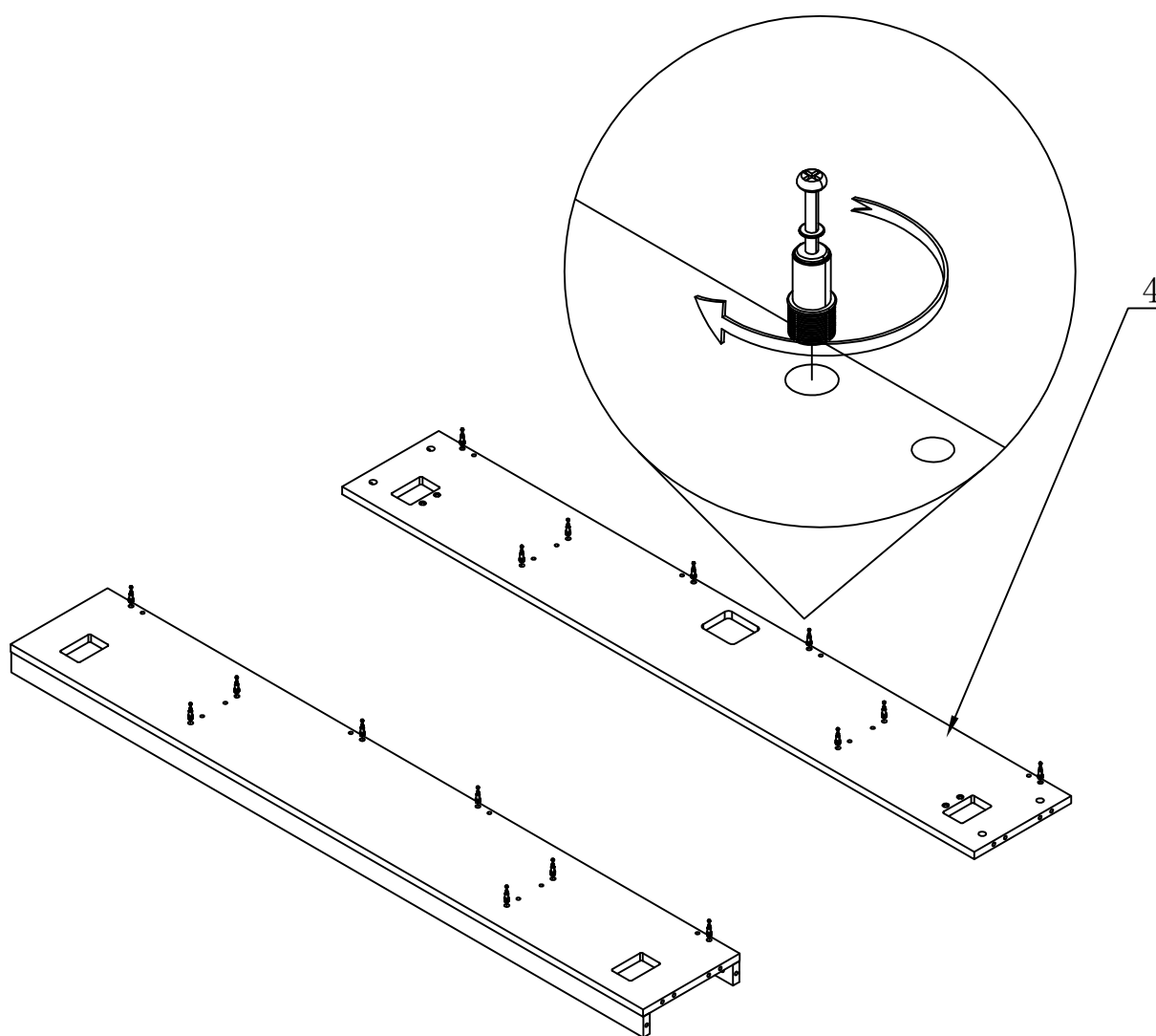


---

Install the 3-in-1 cam lock rods on the indicated side of the bottom and top panels.

---

4



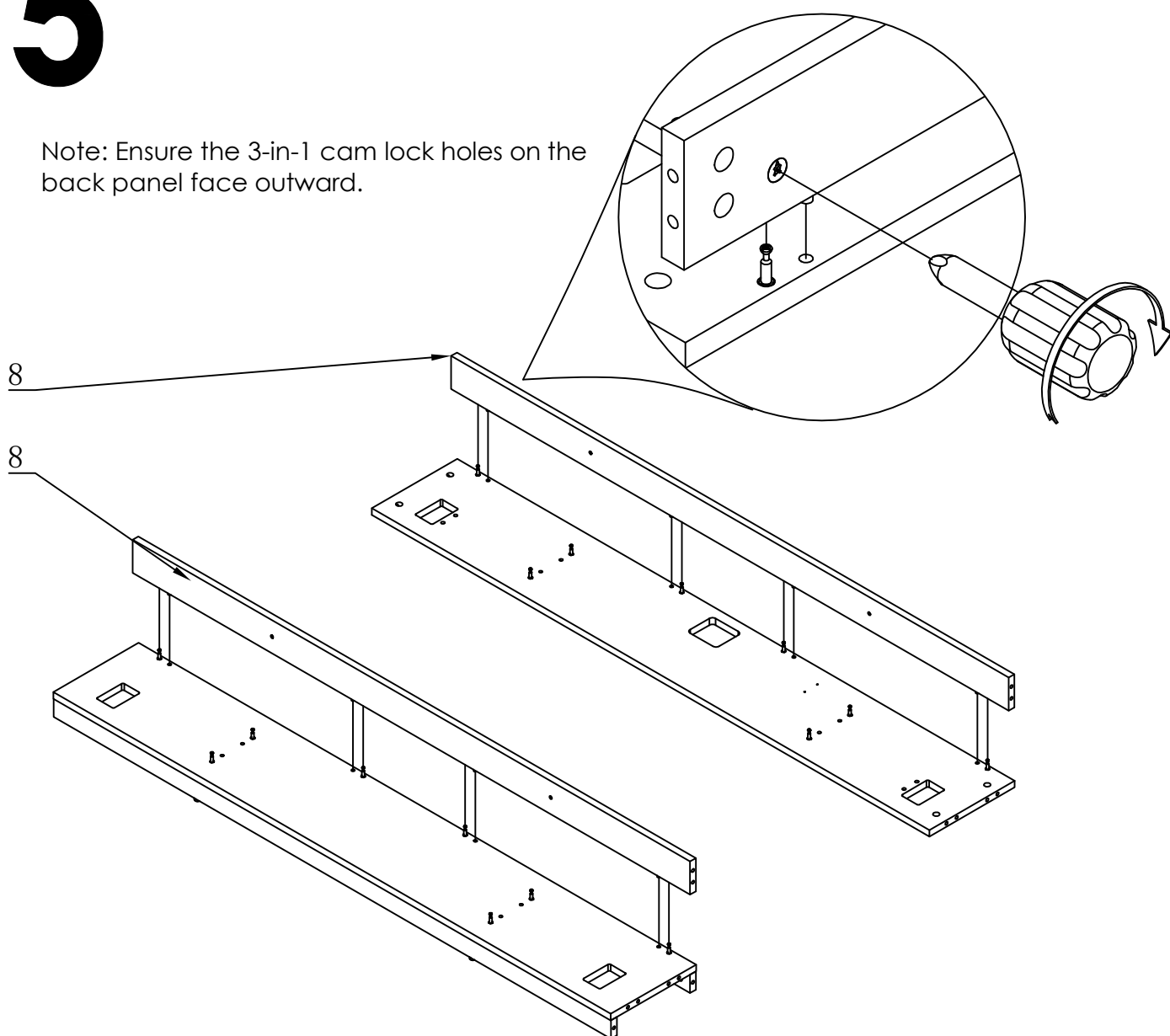
---

Insert the back panel into the bottom and top panels using the 3-in-1 cam lock holes.

---

# 5

Note: Ensure the 3-in-1 cam lock holes on the back panel face outward.

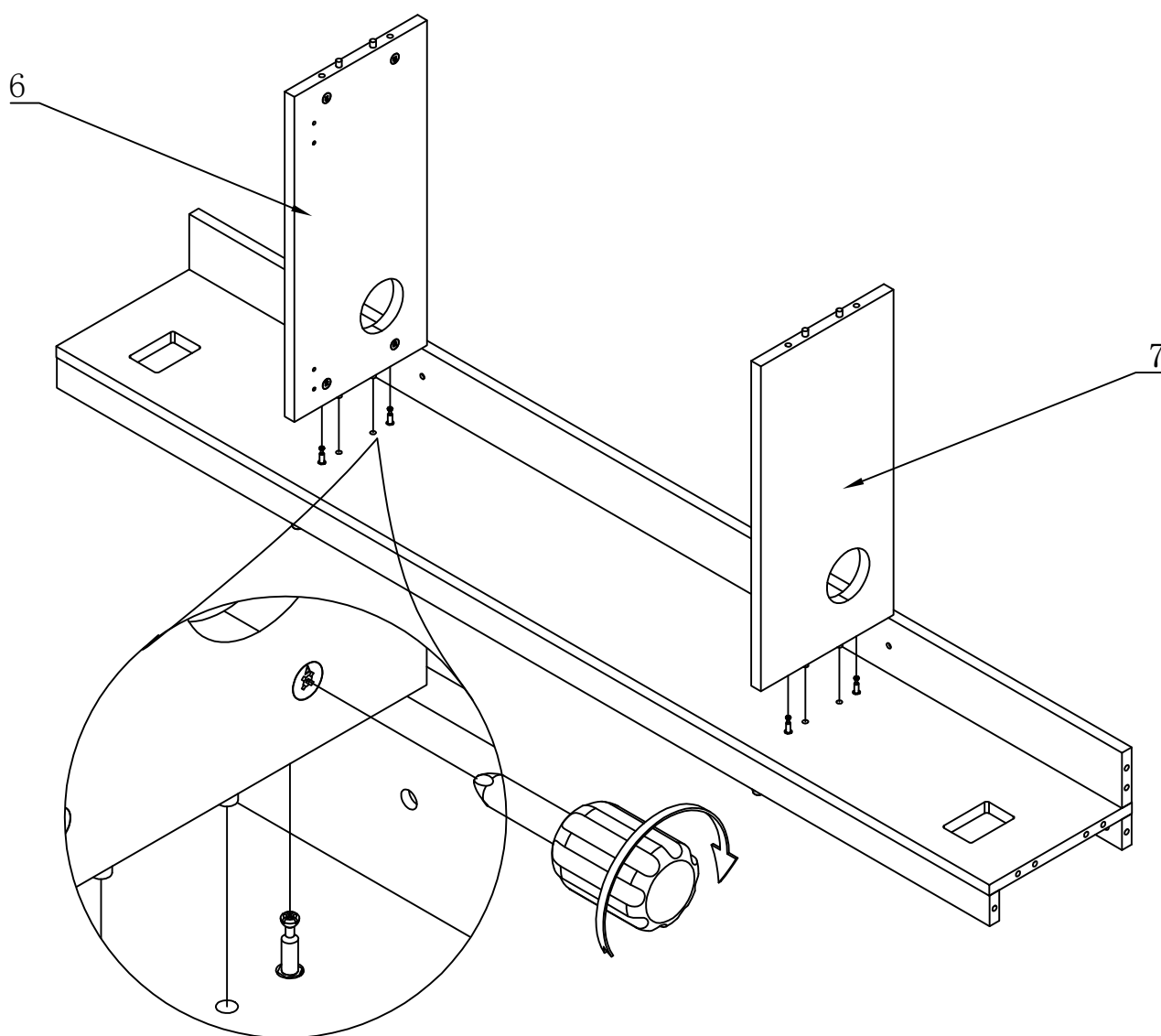


---

Align the 3-in-1 cam lock holes on the left and right vertical panels, then insert them into the bottom panel. Tighten the 3-in-1 cam lock.

---

6

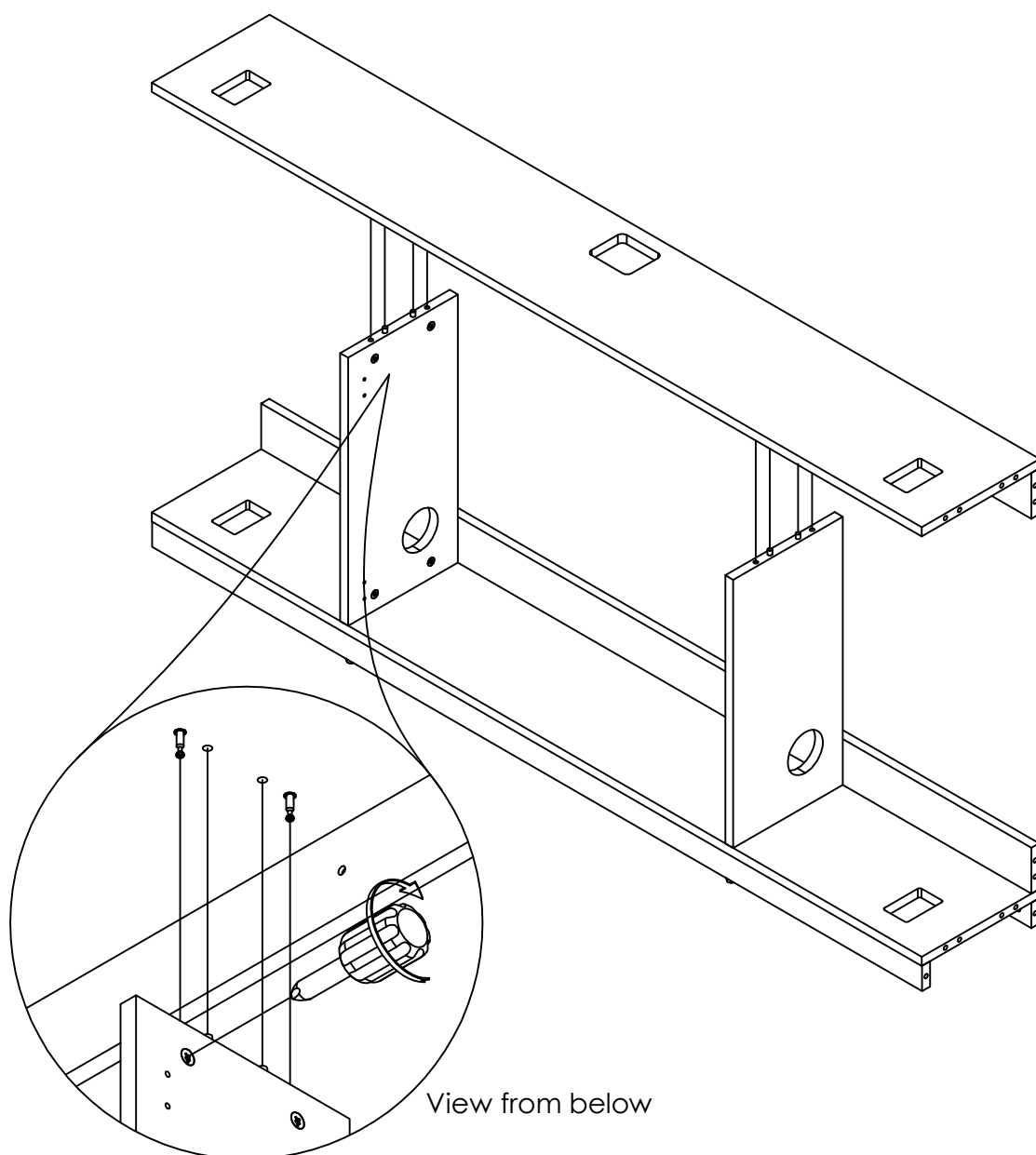


---

After combining the top panel with the back panel, insert them into the vertical panels. Tighten the 3-in-1 cam lock.

---

# 7



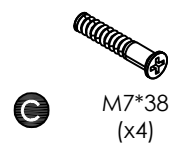
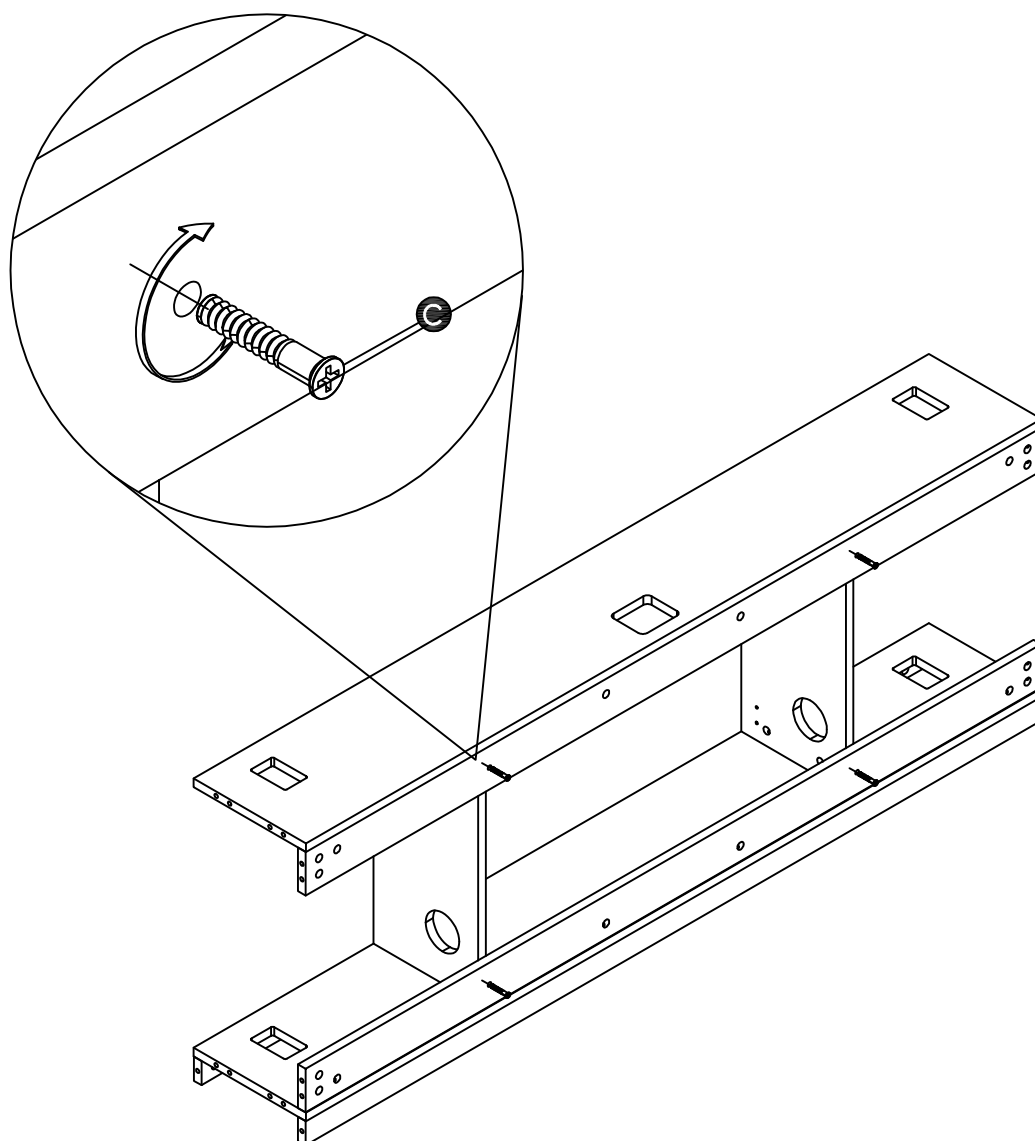


---

Use pozi screws to secure the back panel to the vertical panels from the rear.

---

8

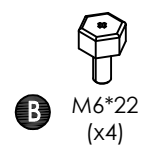
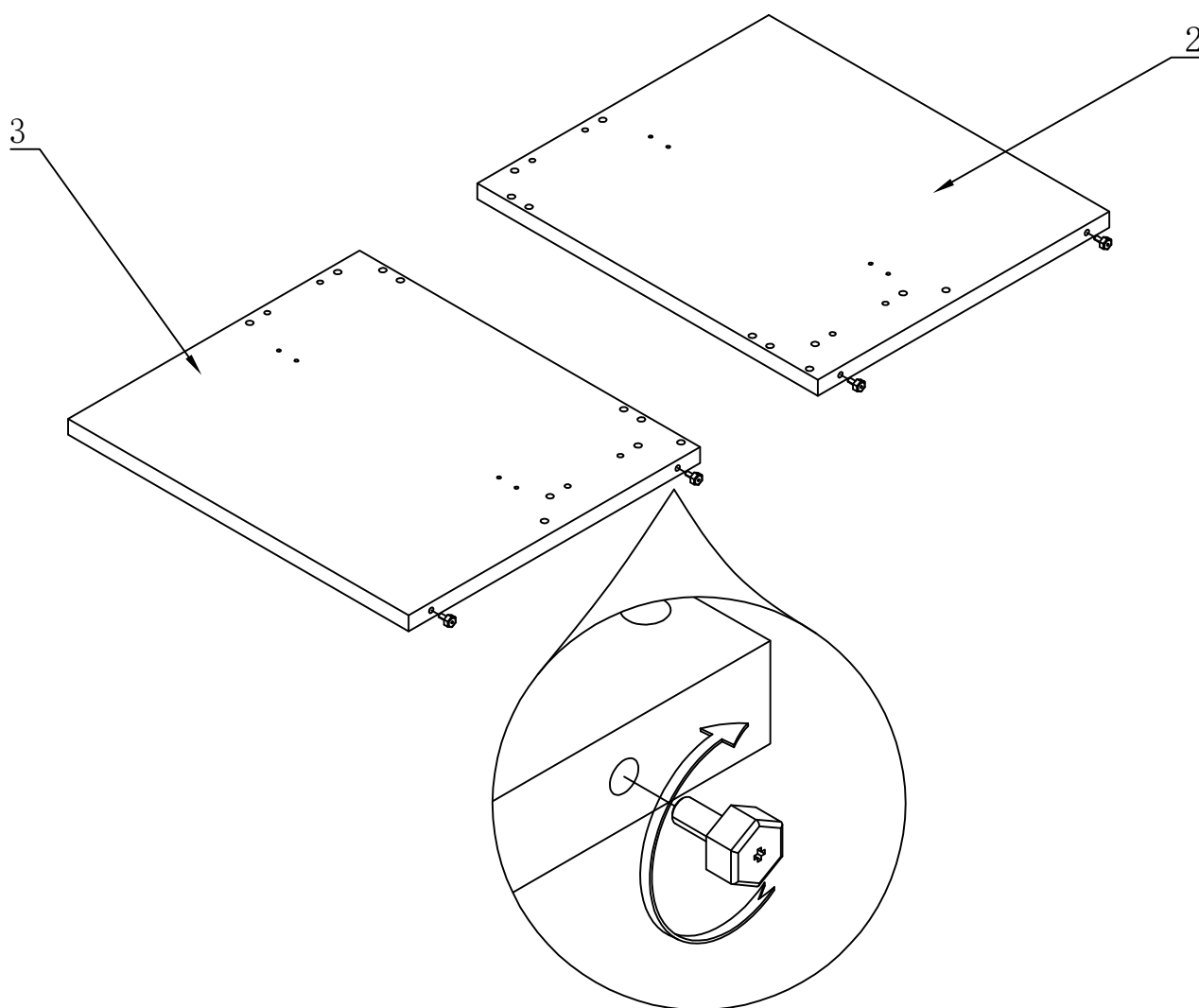


---

Install the adjustable feet on the left and right side panels.

---

9

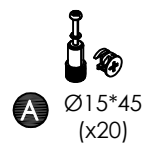
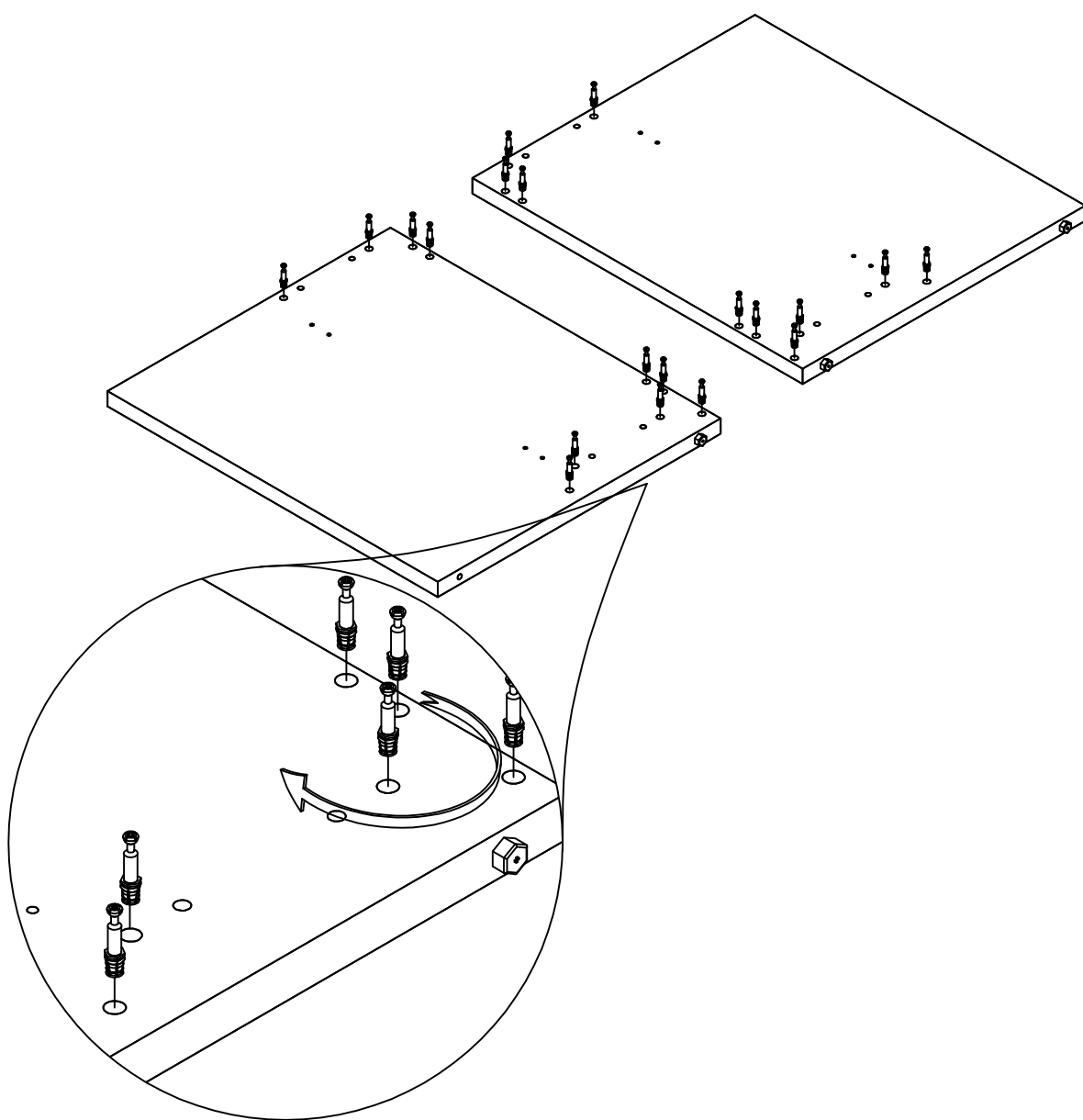


---

Install the 3-in-1 cam lock rods on the left and right side panels.

---

# 10

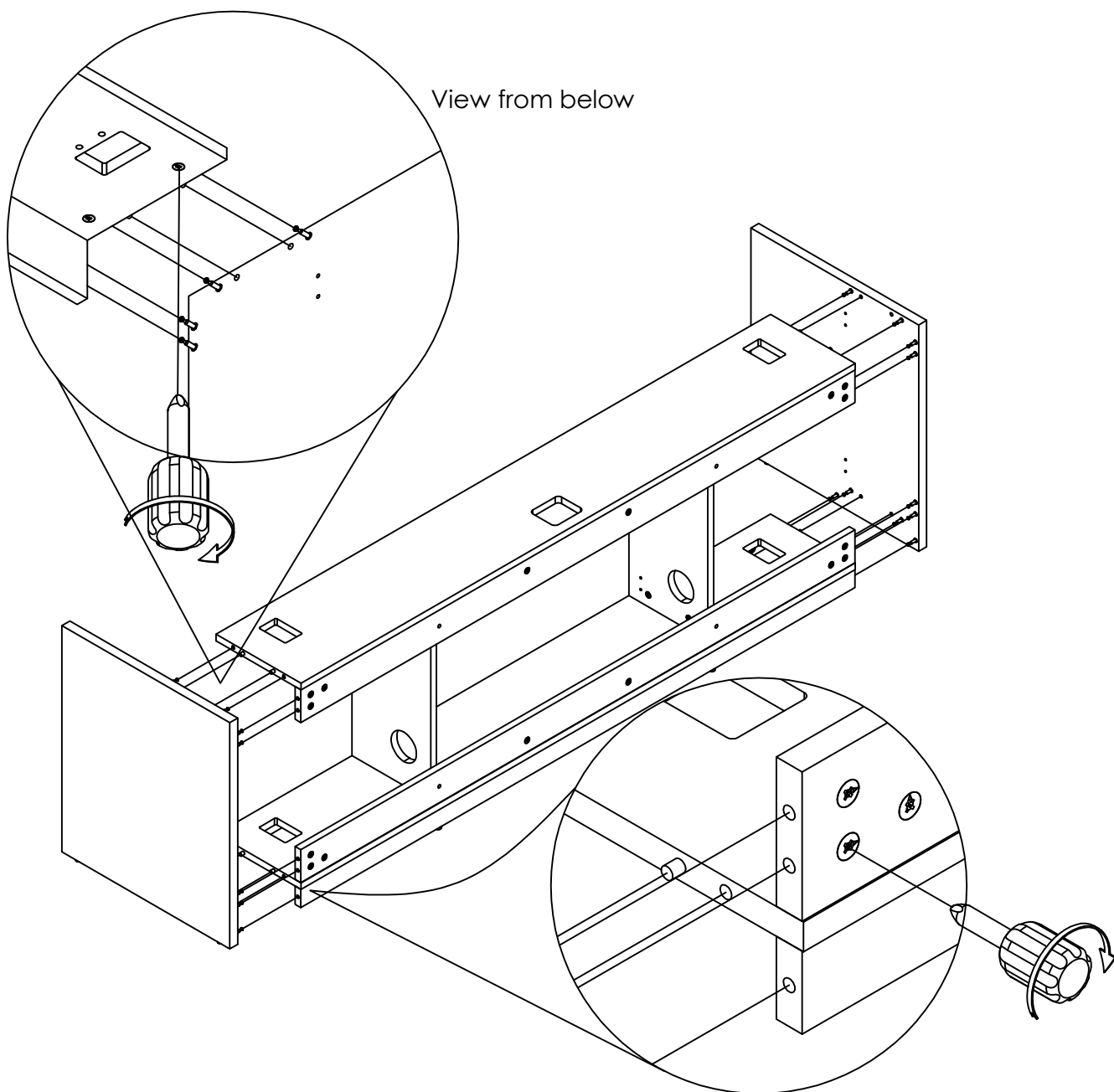


---

Attach the left and right side panels.  
Tighten the 3-in-1 cam lock on the top panel and both back panels.

---

# 11



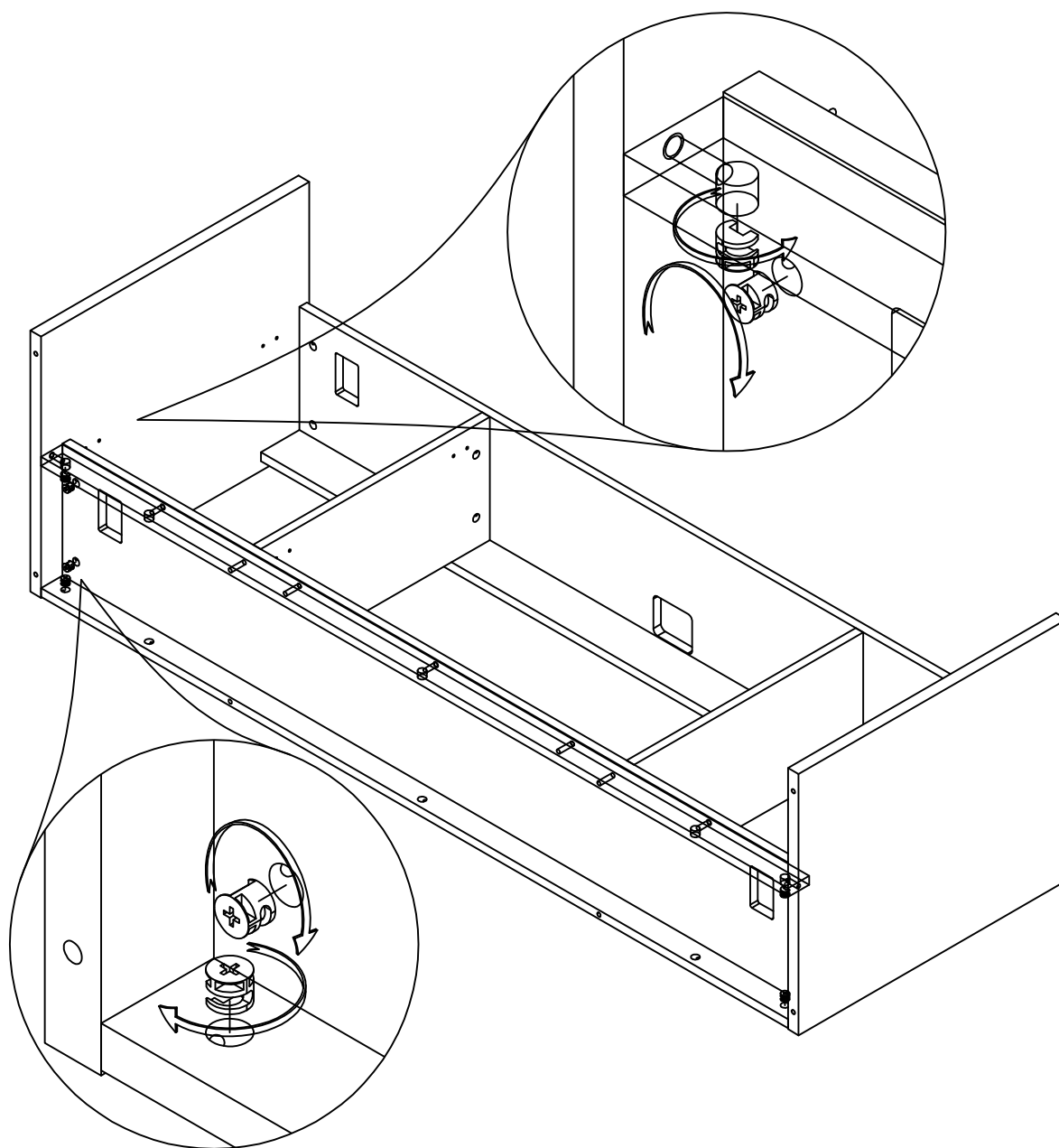
---

Tip the side table backward.

Tighten the 3-in-1 cam lock connecting the foot rails, bottom panel, and side panels.

---

# 12

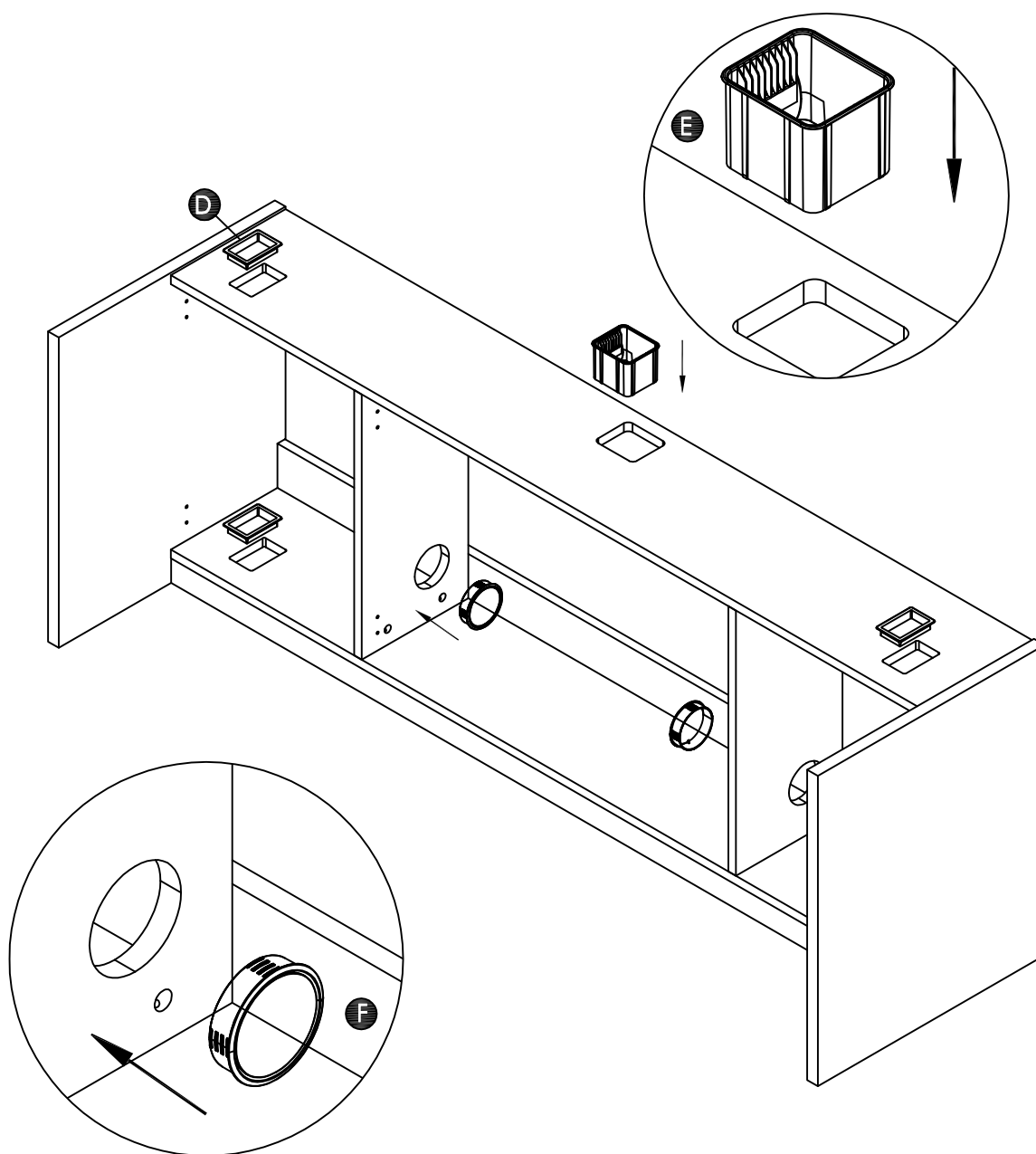


---

Stand the side table upright. Install the plastic sleeves, snake pipe cover, and cable hole cover.

---

# 13



**D** 96.5\*66.5\*19  
(x4)

**E** 94\*84\*72.5  
(x1)

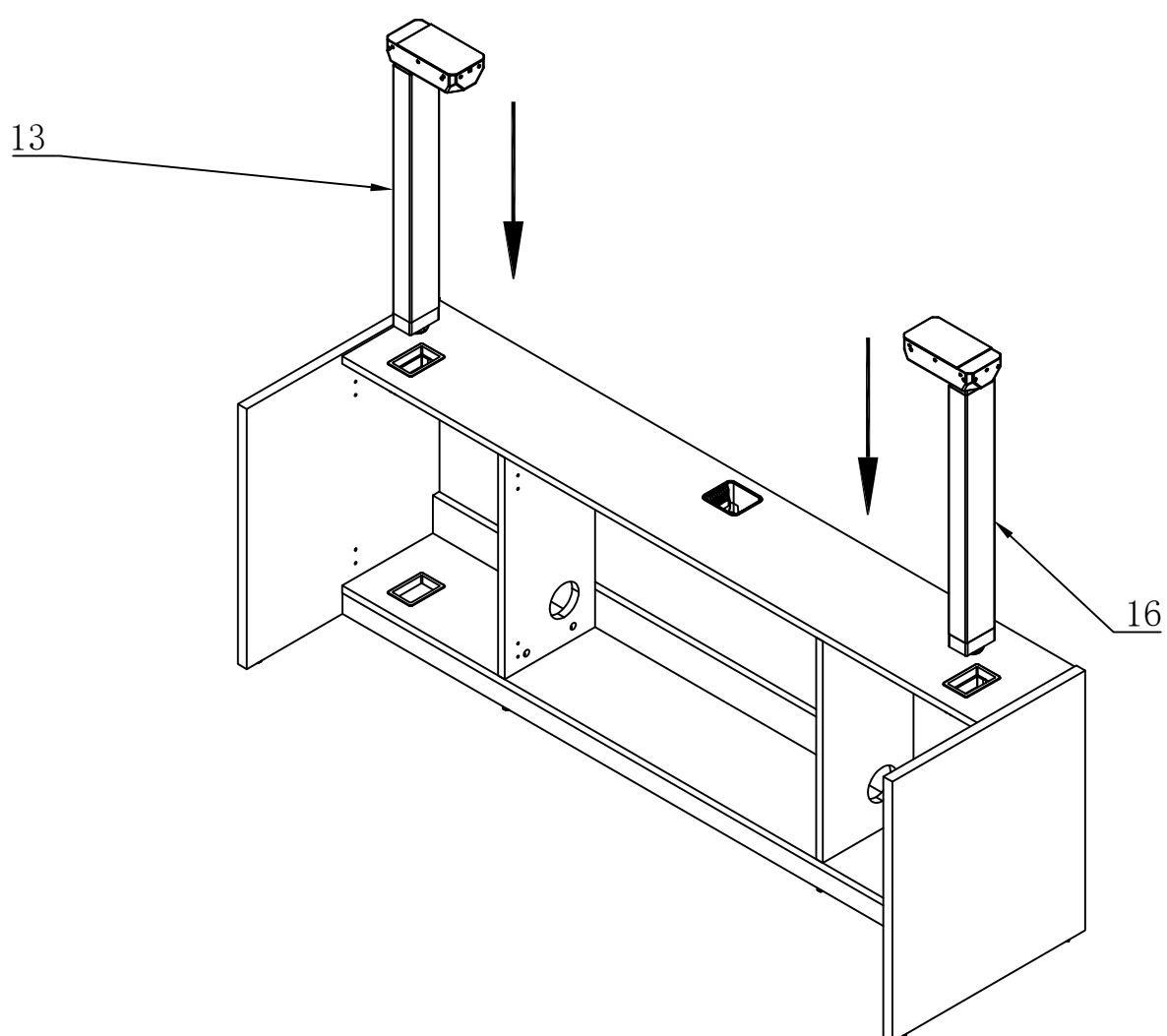
**F**  $\Phi 80$   
(x2)

---

Install the adjustable column.

---

# 14

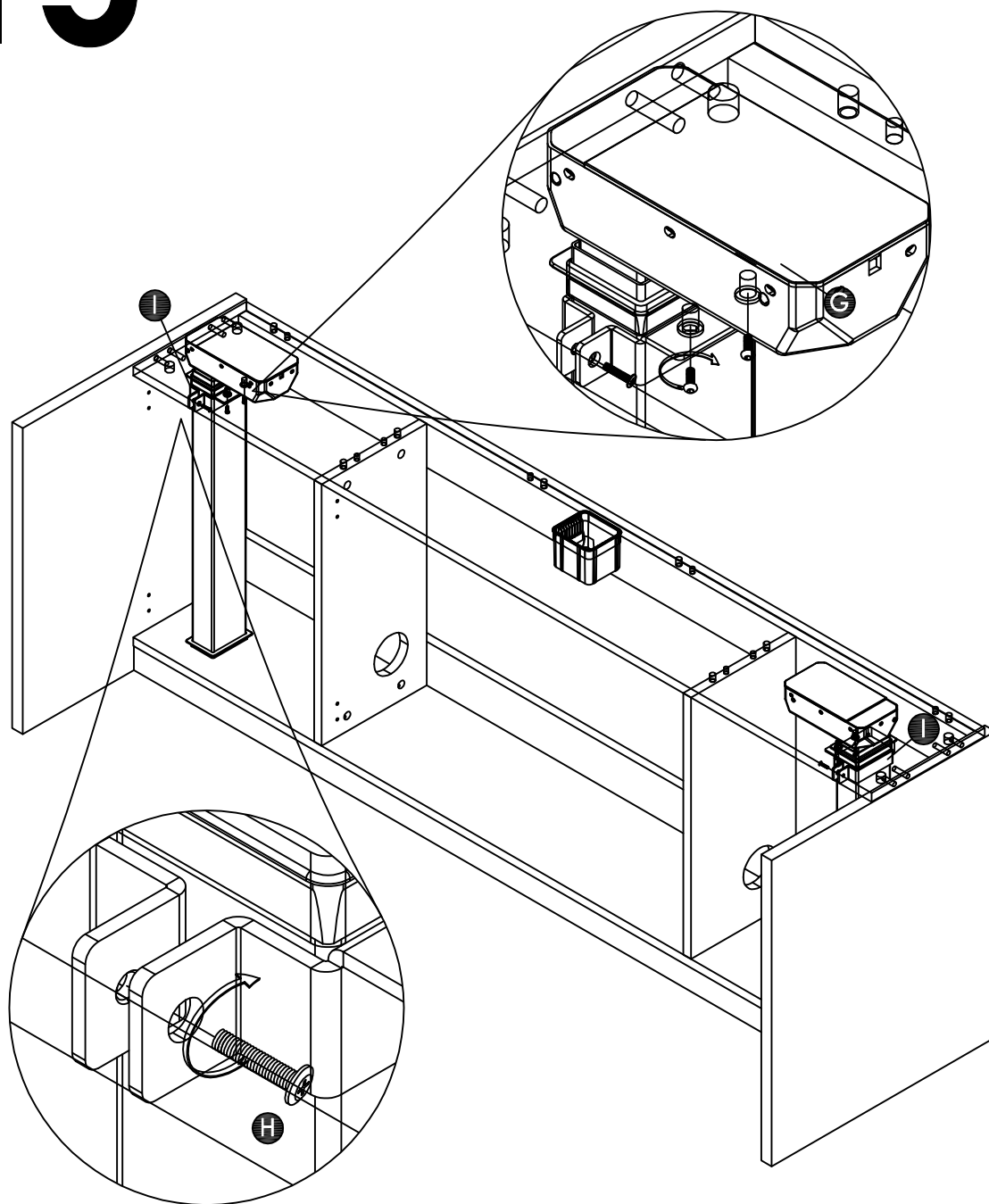


---

Install the clamp under the top panel.

---

# 15



-   
**G** M6\*12  
(x4)
-   
**H** M6\*25  
(x4)
-   
**I** 131\*70\*28.5  
(x2)



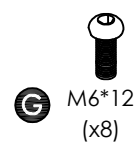
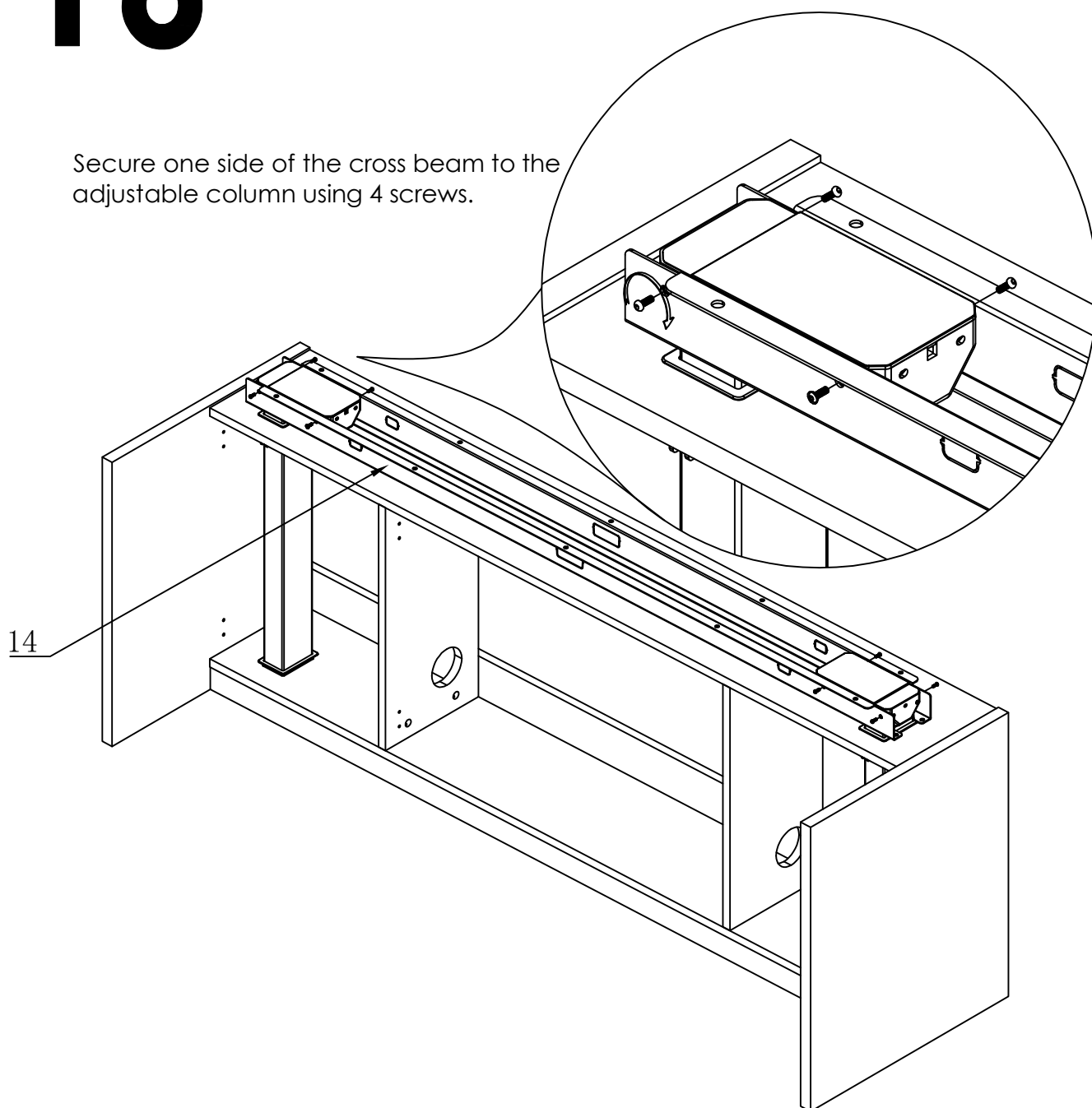
---

Install the cross beam on the adjustable column.

---

# 16

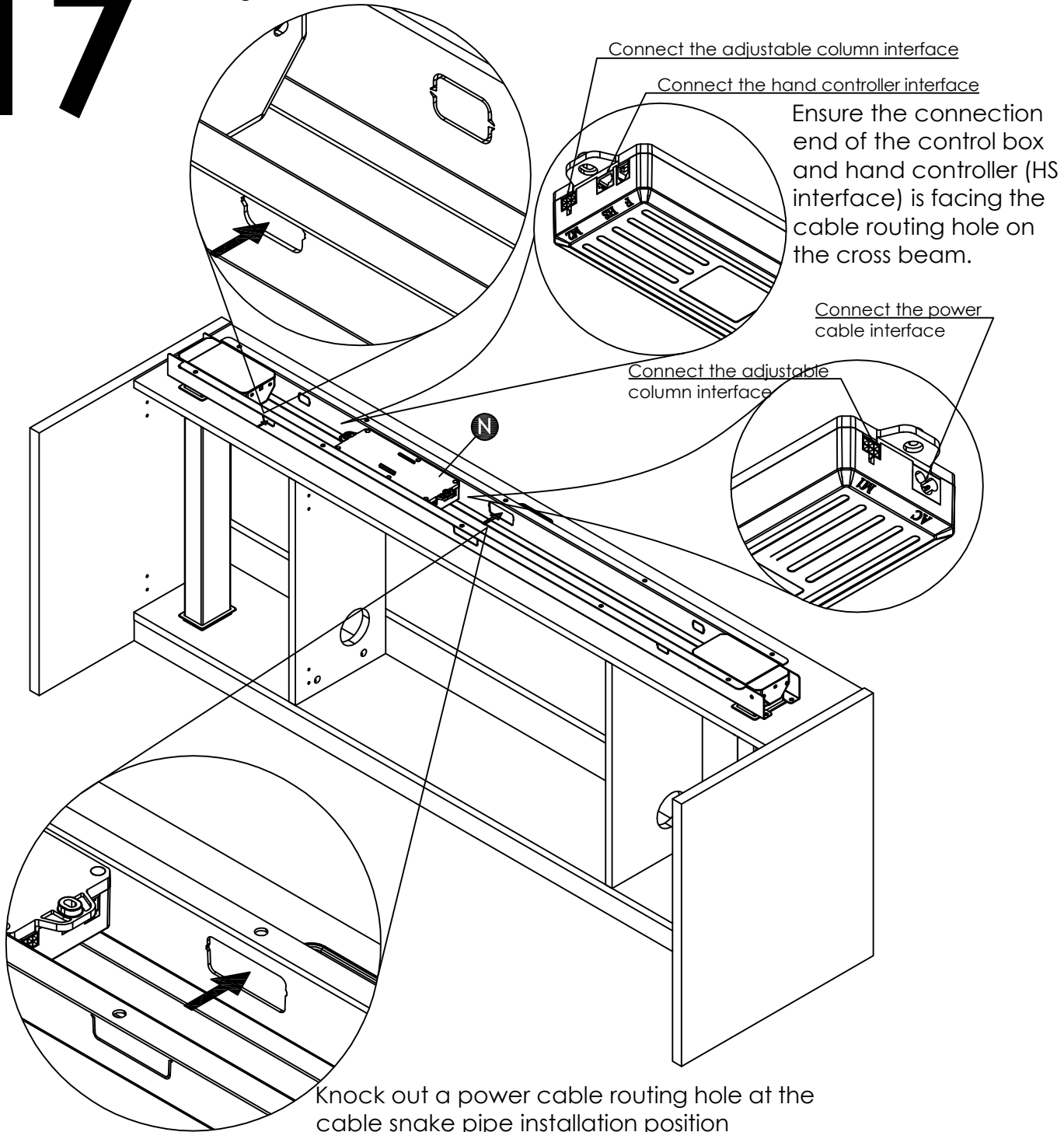
Secure one side of the cross beam to the adjustable column using 4 screws.



## Install the controller.

# 17

Knock out a cable routing hole on one side of the cross beam, depending on your cable routing needs

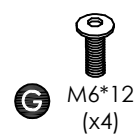
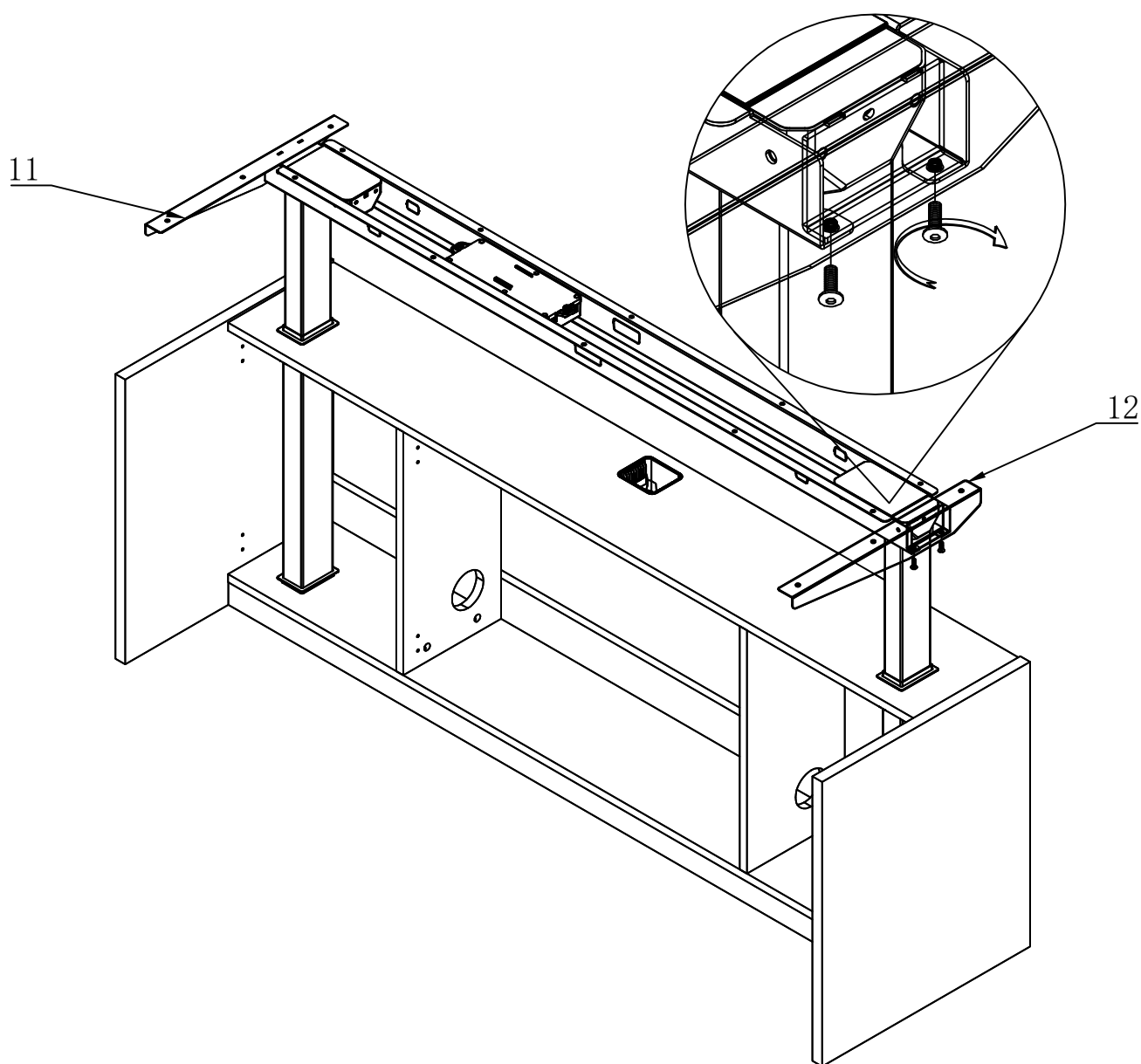


---

Raise the adjustable column to its highest position, then secure the support arms to the cross beam.

---

# 18



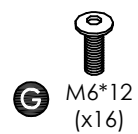
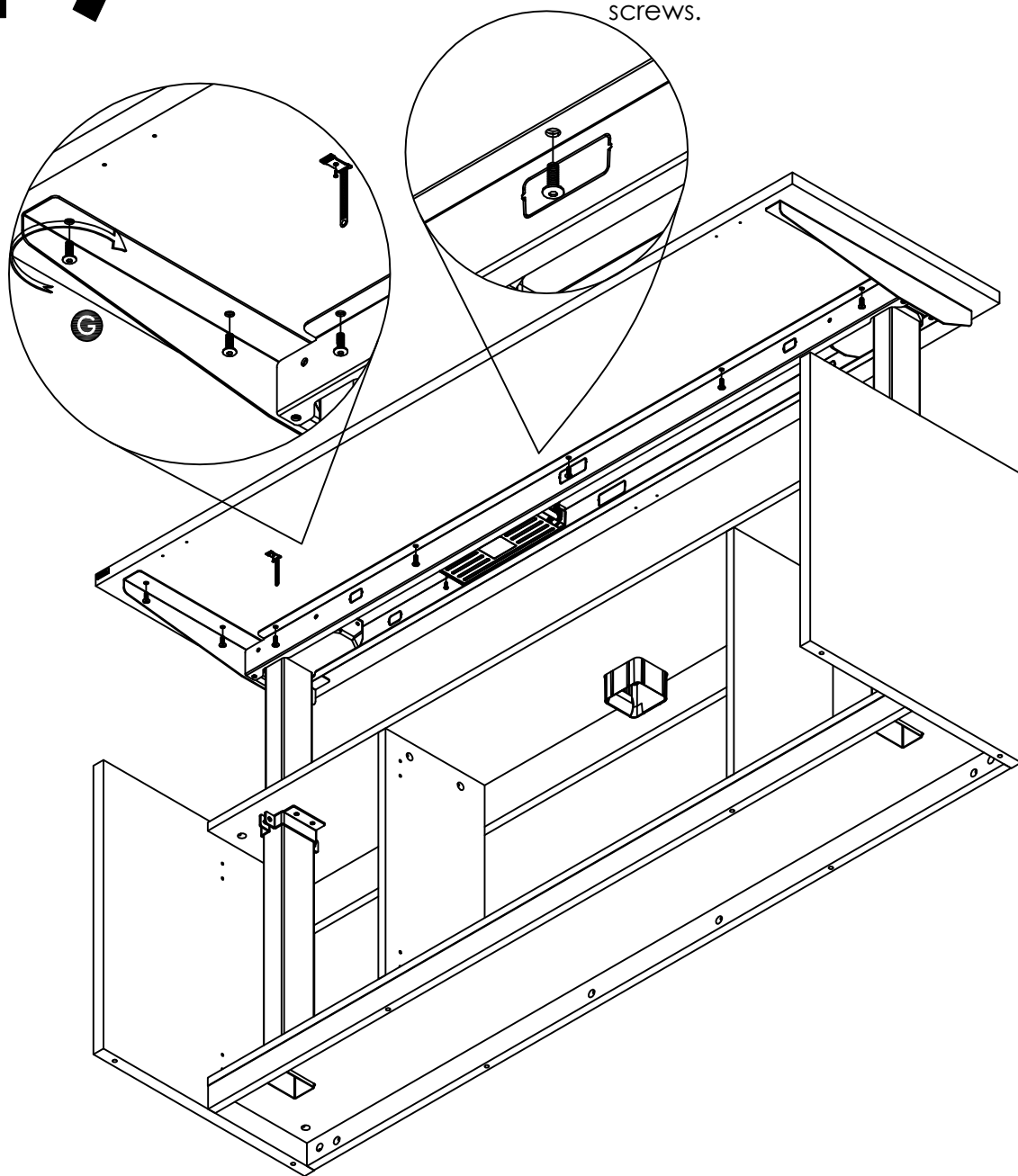
---

Install the tabletop:

---

# 19

Secure the support arms, cross beam, and tabletop using hexagonal flat round-head screws.



---

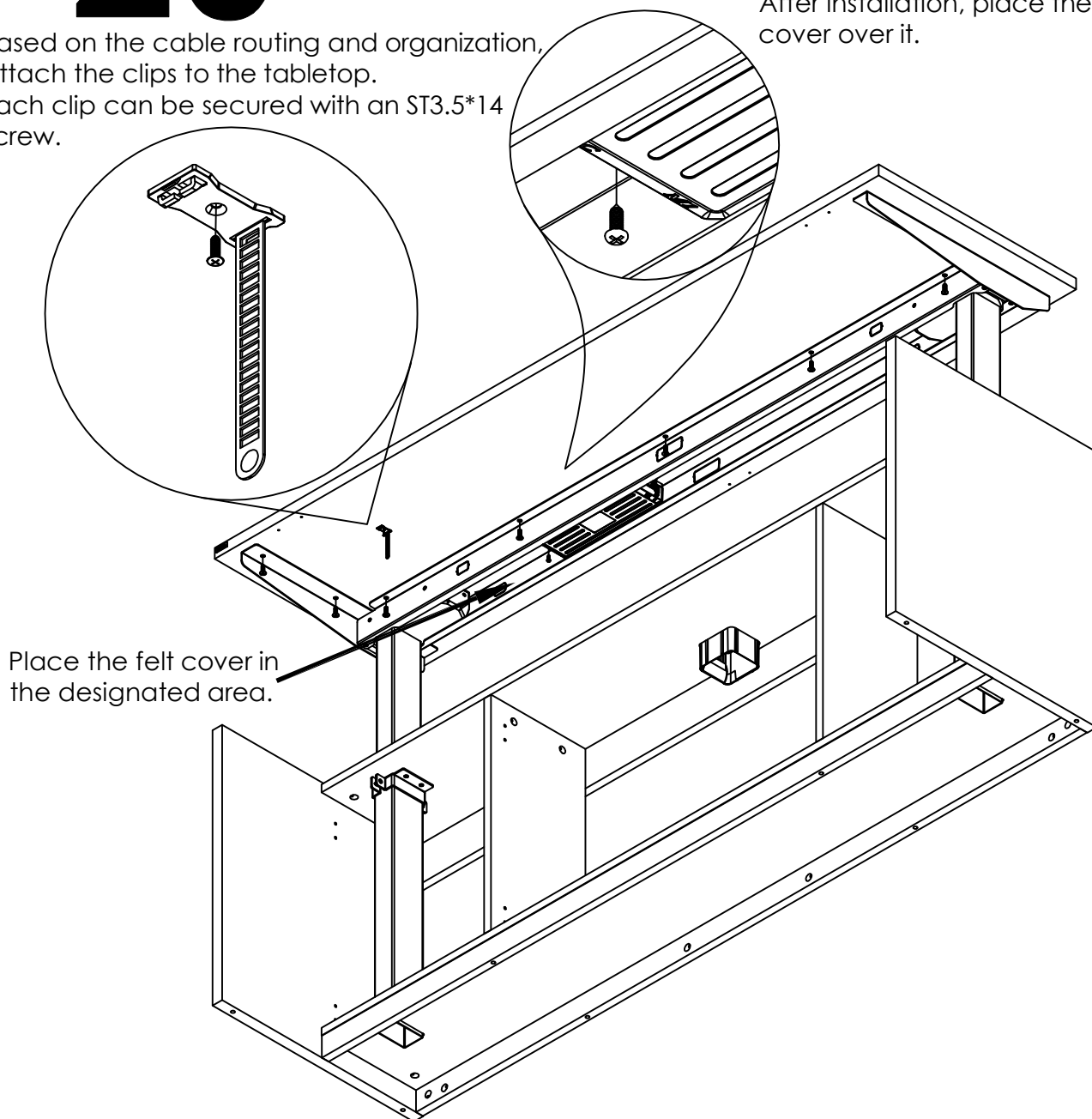
Place the control box.

---

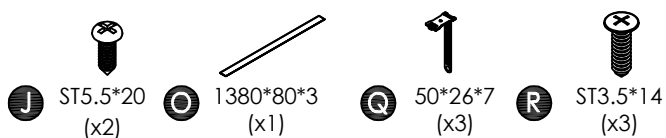
# 20

Based on the cable routing and organization, attach the clips to the tabletop. Each clip can be secured with an ST3.5\*14 screw.

Use self-tapping screws to attach the control box to the tabletop. After installation, place the felt cover over it.



Place the felt cover in the designated area.



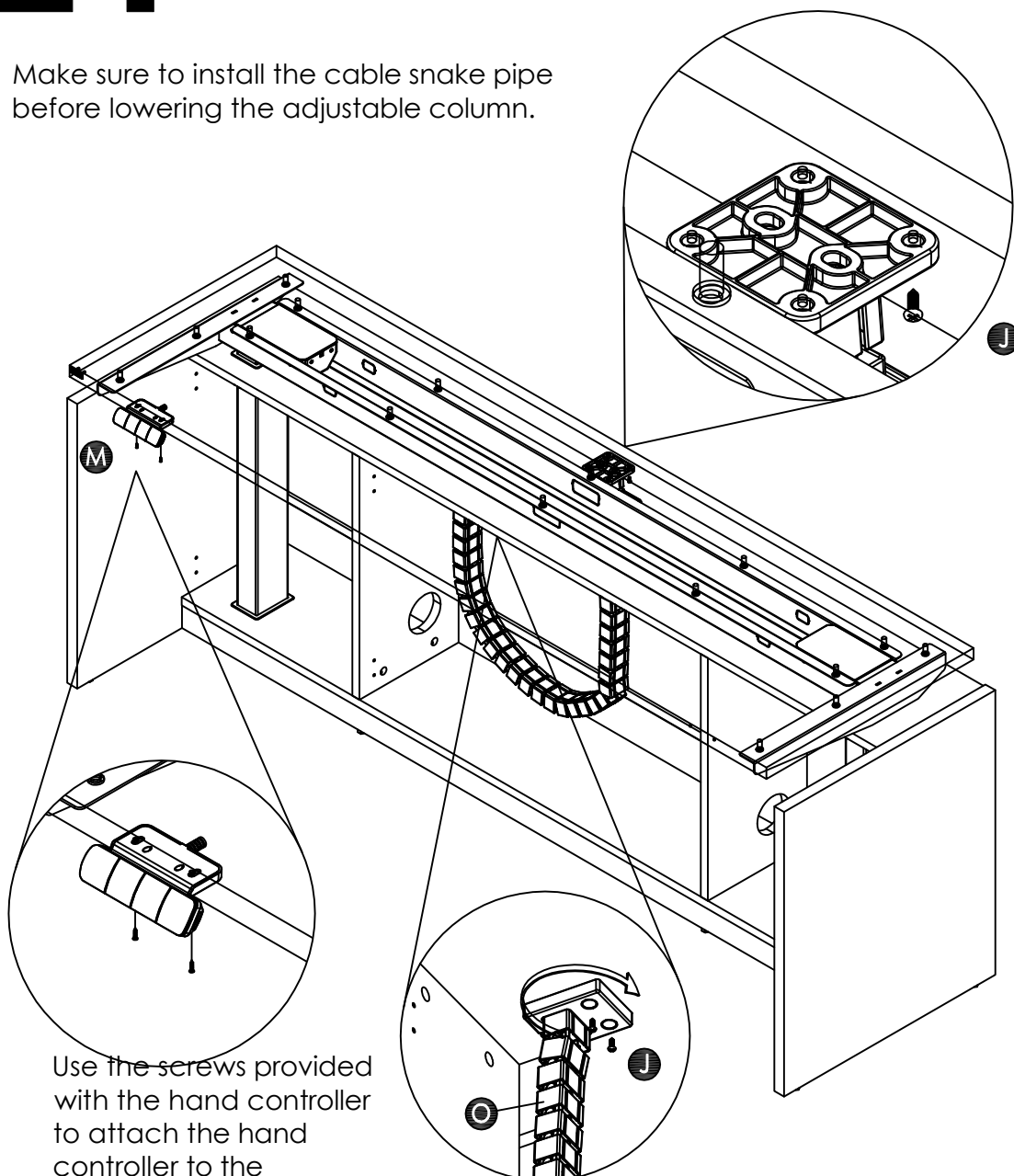
---

Install the cable snake pipe.

---

# 21

Make sure to install the cable snake pipe before lowering the adjustable column.



Use the screws provided with the hand controller to attach the hand controller to the tabletop.

Refer to the diagram for installing the cable snake pipe base.

-   
**M** special shaped hardware  
(x1)
-   
**J** ST5.5\*20  
(x6)
-   
**U** 1320\*90\*70  
(x1)

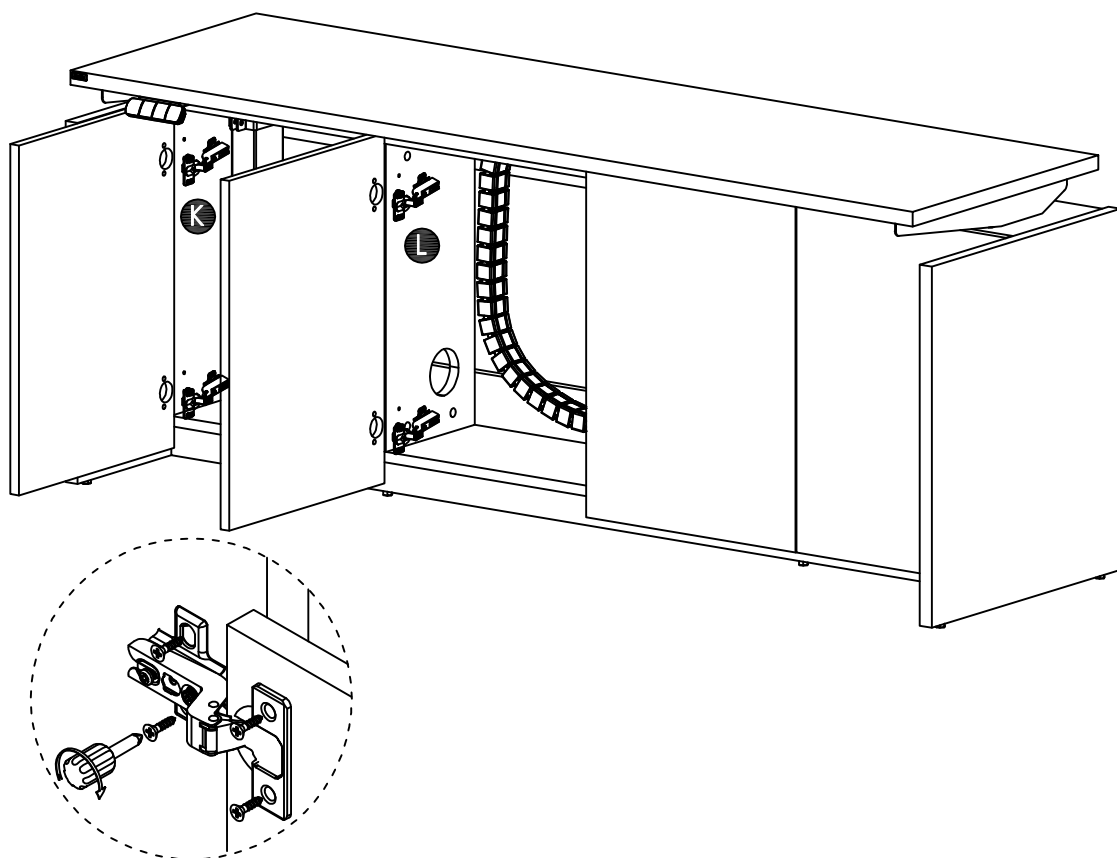
---

Install the door panels.

---

# 22

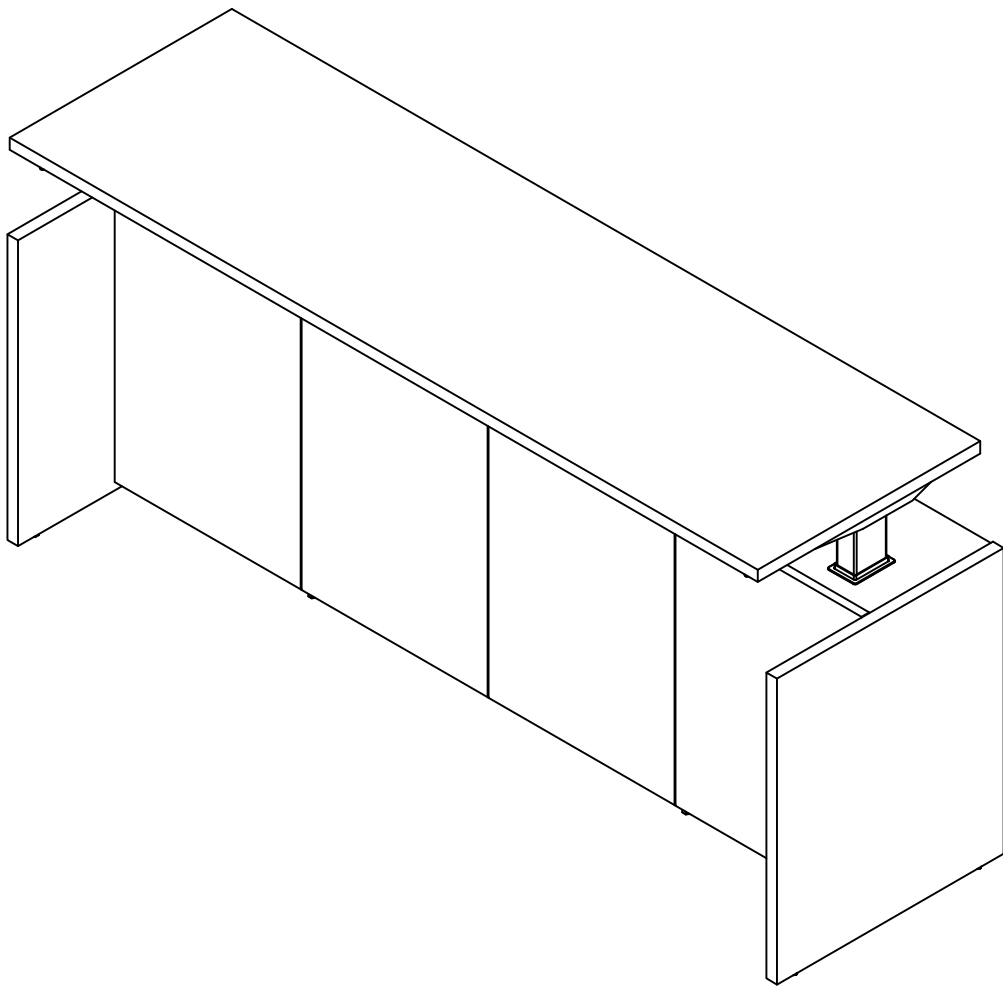
Attach concealed hinges to the side door panels.  
Attach half-cover hinges to the middle door panel.



Refer to the diagram for hinge installation.



Done!

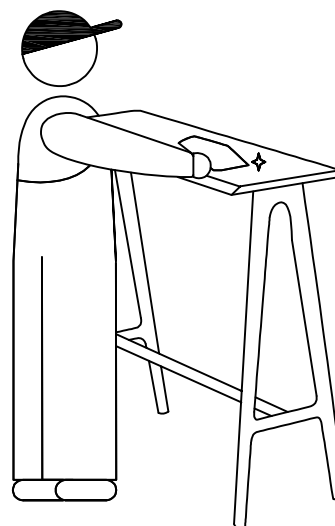




## Acceptance precautions



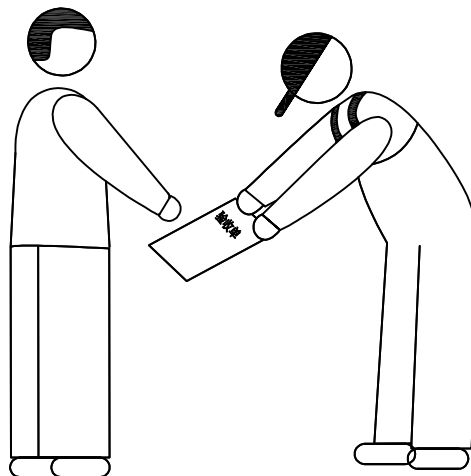
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery







U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



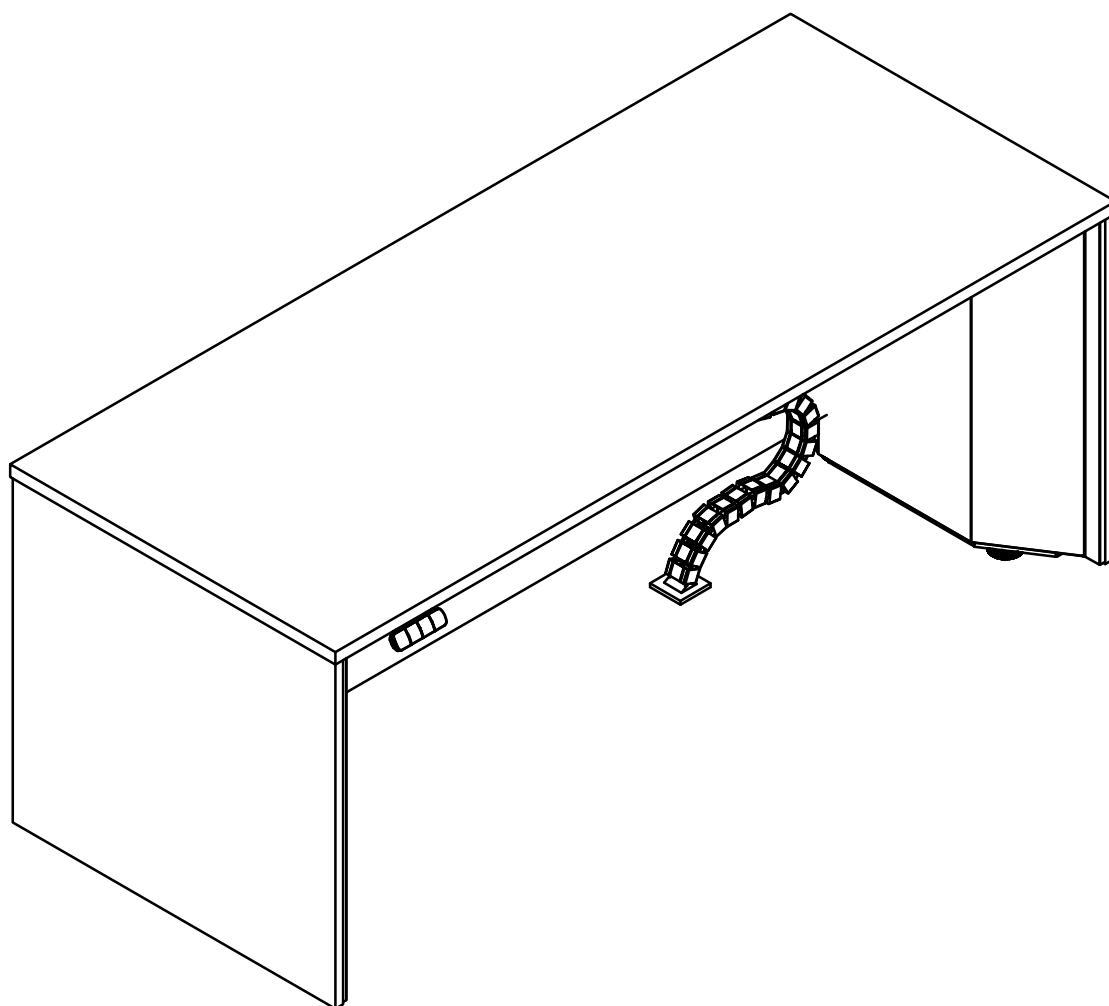
Firm's Website



Wechat account

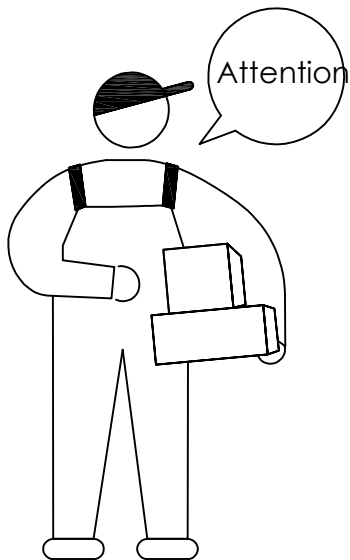


# Mal Series Adjustable Table DMA85-2 Assembly Instructions

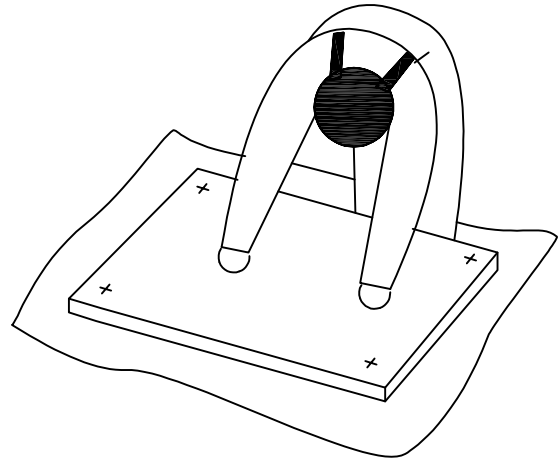


This instruction is apply to the assembly of DMA85-2.150075/DMA85-2.180075.  
Please read all this instruction before assembly and save it carefully.

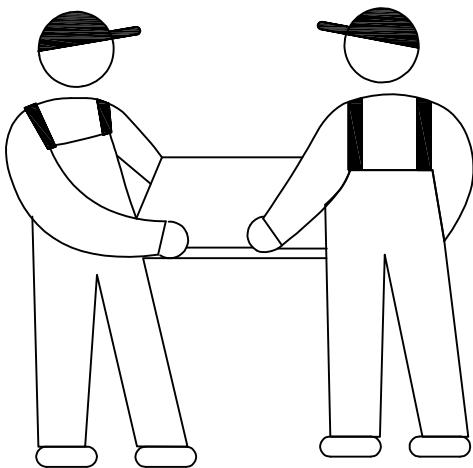
## Installation Notes



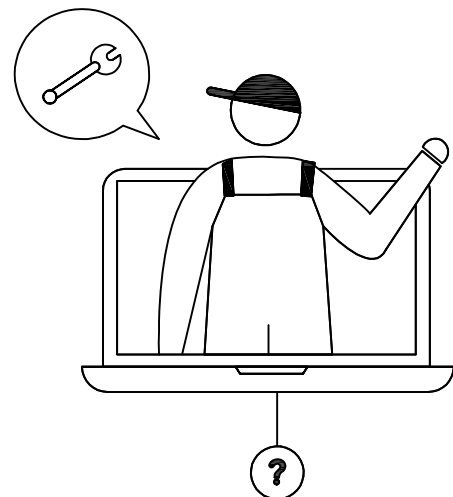
- ① Handle with care and use protective padding when necessary.



- ② Secure transportation requires assistance from two persons at least

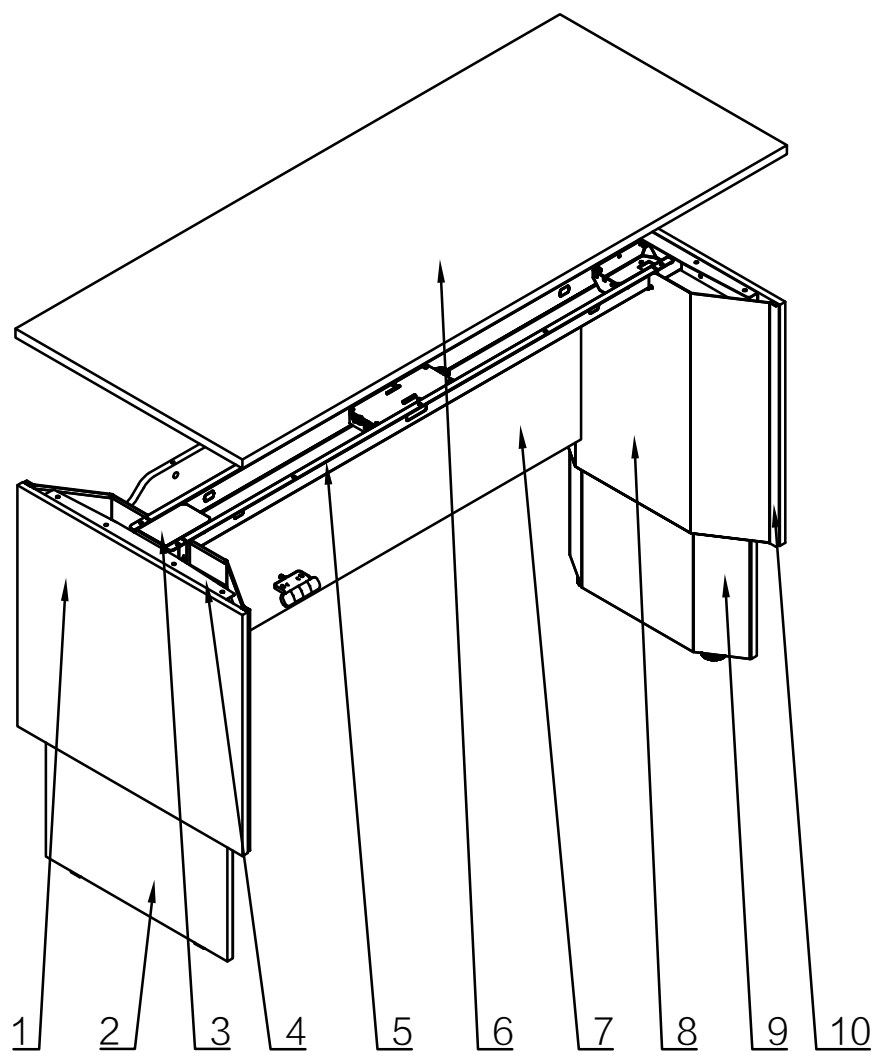


- ③ For any inquiries, please contact Sunon.



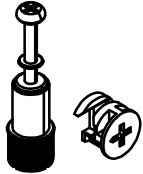
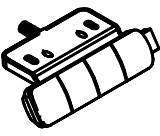
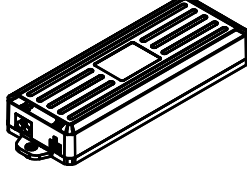
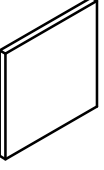
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at 949-337-8838

Exploded Diagram



| Number | Name                         | Quantity |
|--------|------------------------------|----------|
| 1      | outer side panels            | 2        |
| 2      | inner side panels            | 2        |
| 3      | two-stage adjustable columns | 2        |
| 4      | support arms                 | 2        |
| 5      | cross beam                   | 2        |
| 6      | tabletop panel               | 1        |
| 7      | modesty panel                | 1        |
| 8      | outer metal base             | 2        |
| 9      | inner metal base             | 2        |
| 10     | metal strips                 | 4        |

## Parts listing

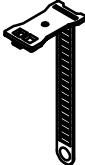
|                                                                                                                                                |                                                                                                                                                                             |                                                                                                                                                                                           |
|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>A</b> <br>new cam lock    Ø15*45    4(3)                   | <b>B</b> <br>adjustable feet    96*66*19    2                                              | <b>C</b> <br>cross round-head<br>coarse thread<br>self-tapping screws    ST5.5*20    6                 |
| <b>D</b> <br>hexagon<br>flat-head bolts    M6*12    66        | <b>E</b> <br>hexagon<br>countersunk bolts    M6*35    4                                    | <b>F</b> <br>hexagon<br>flat-head bolts    M6*16    4                                                  |
| <b>G</b> <br>hexagon<br>step bolts    M6*12    12           | <b>H</b> <br>floor-mounted<br>cable snake pipe    1320*90*70    1                        | <b>I</b> <br>Equipped with self-tapping screws<br>hand controller    special shaped<br>hardware    1 |
| <b>J</b> <br>control box    special shaped<br>hardware    1 | <b>K</b> <br>DMA85-2.150075 L=1180<br>DMA85-2.180075 L=1380<br>felt cover    L*80*3    1 | <b>L</b> <br>adjustable<br>casters    special shaped<br>hardware    4                                |
| <b>M</b> <br>hexagon wrench    4#    1                      | <b>N</b> <br>felt divider    80*80*5    8                                                | <b>O</b> <br>cross countersunk<br>self-tapping screws    ST4*12    4                                 |

### NOTE:

For DMA85-2.180055: 4 pieces of accessory A are required.

For DMA85-2.180055: 3 pieces of accessory A are required.

Parts listing

| P                                                                                 |         |   | Q                                                                                 |          |   |  |  |  |
|-----------------------------------------------------------------------------------|---------|---|-----------------------------------------------------------------------------------|----------|---|--|--|--|
|  |         |   |  |          |   |  |  |  |
| cable organizer                                                                   | 50*26*7 | 3 | cross countersunk<br>self-tapping screws                                          | ST3.5*14 | 3 |  |  |  |

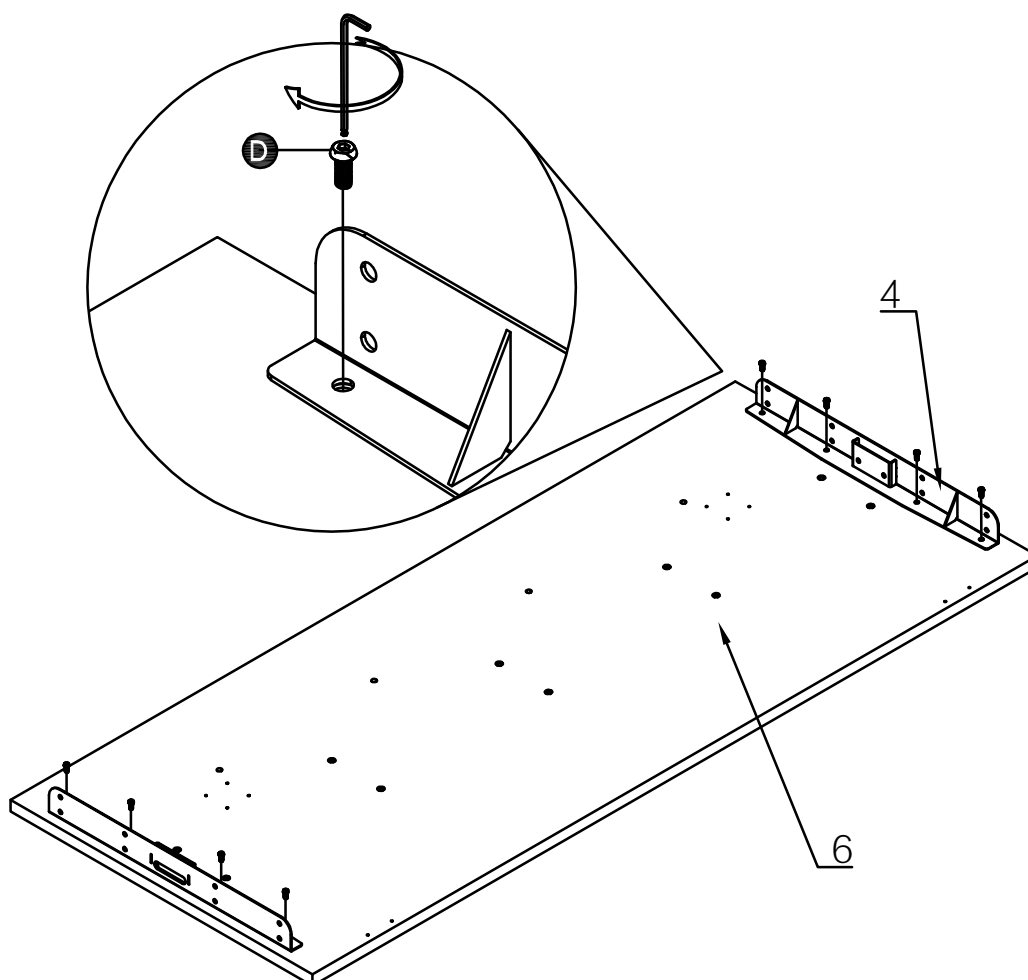


---

Install the support arms

---

1



  
**D** M6\*12  
(x8)

Position the lifting column and crossbeam as shown in the diagram.

Based on the actual installation position of the hand controller (which should be installed on the edge of the tabletop using self-provided self-tapping screws) create a cable hole on the front crossbeam.  
Create a power cable hole in the middle of the rear crossbeam.

The diagram shows the main assembly of the lifting column and hand controller interface. It includes a central view of the lifting column and hand controller interface, with callouts for the power cable interface, lifting column interface, and hand controller interface. The diagram also shows the lifting column and hand controller interface being installed into the crossbeam, with callouts 3, 4, and 5 indicating the cable hole position, the lifting column interface, and the hand controller interface respectively. A note at the bottom states: "The cable hole position in the crossbeam should be on the same side as the serpentine tube installation location".



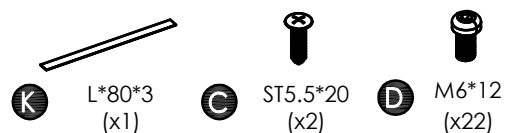
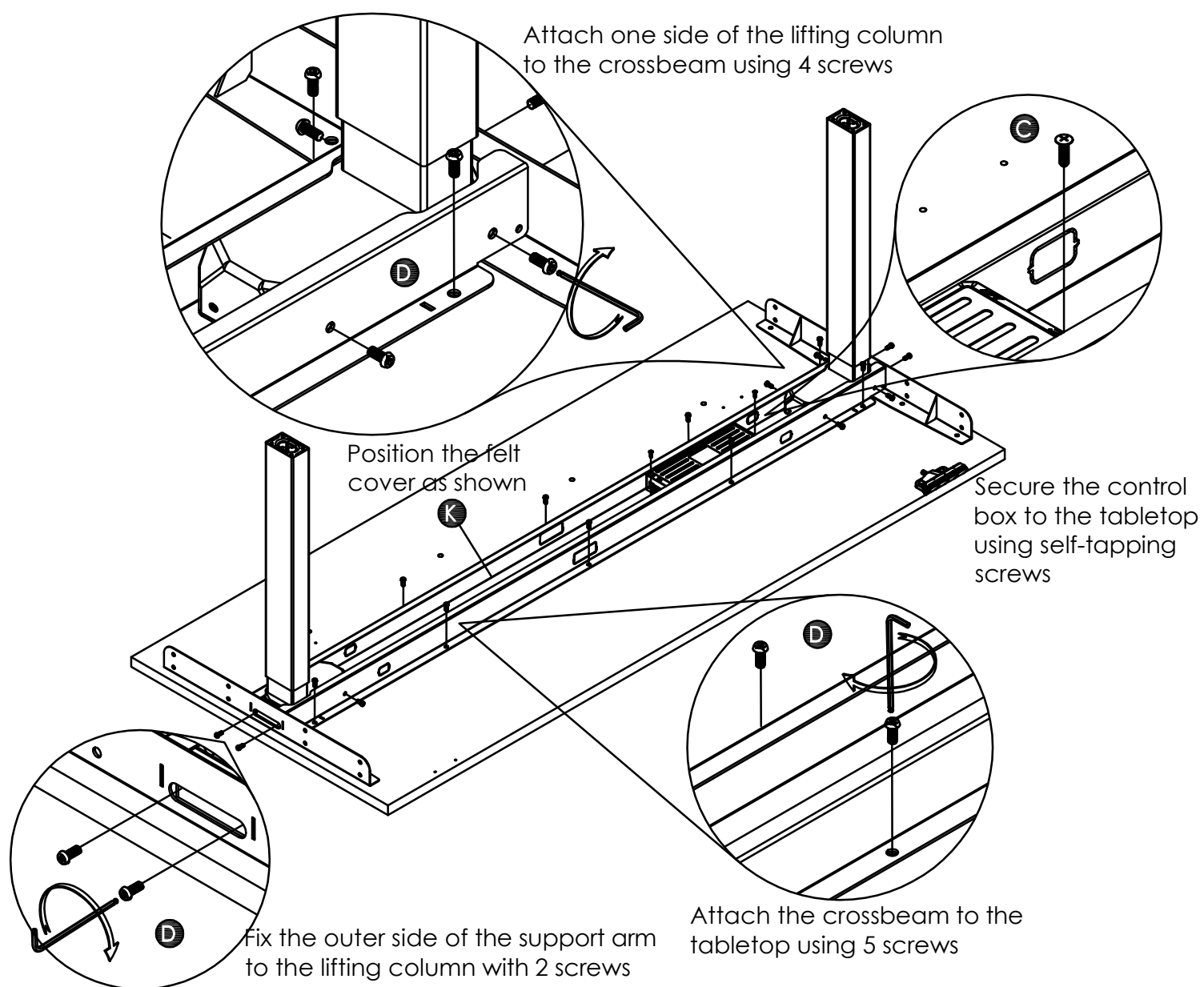

---

## Secure the crossbeam, lifting column, and control box

---

# 3

Note: After installation, place the felt cover over it.

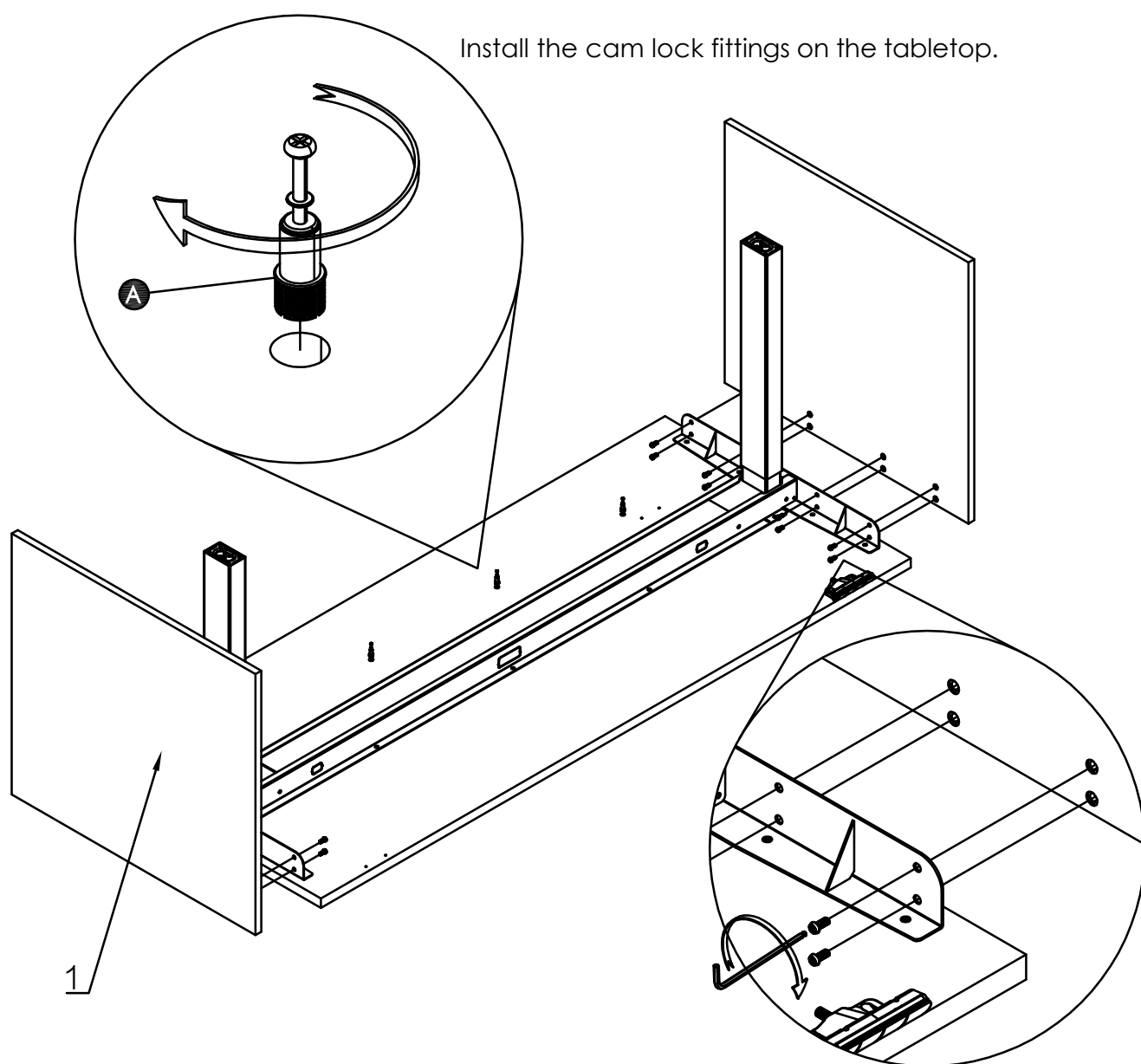


---

Install the outer side panels.

---

# 4



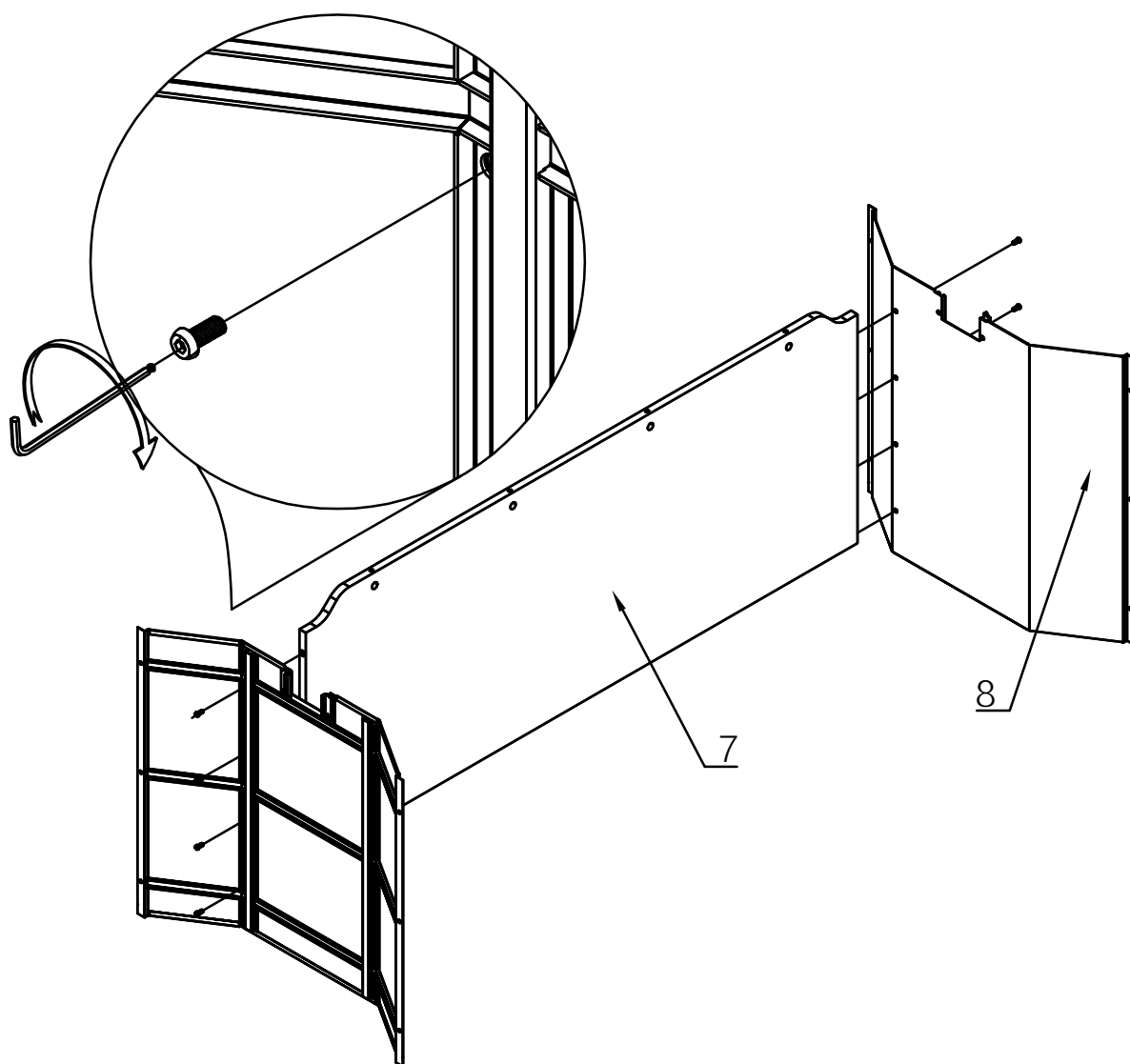
- A** Ø15\*45  
(x4)
- D** M6\*12  
(x16)

---

Assemble the outer sheet metal and the panels.

---

# 5



  
**D** M6\*12  
(x8)

---

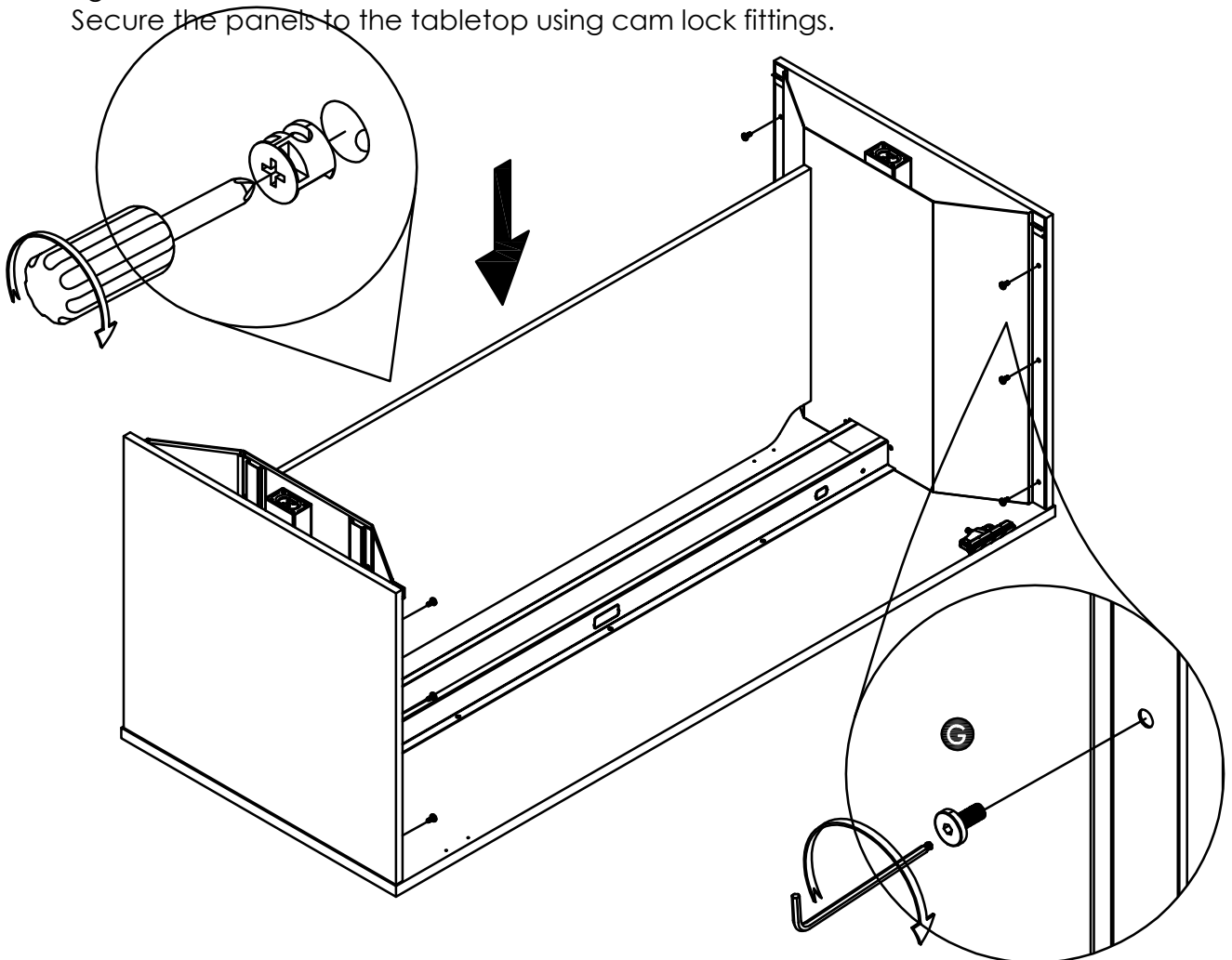
Assemble the outer sheet metal with the outer side panels.

---

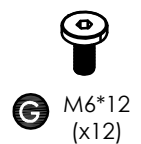
6

Install the assembled sheet metal and panels according to the positions shown in the diagram. Secure the sheet metal to the outer side panels using hex socket step screws, but do not fully tighten the screws.

Secure the panels to the tabletop using cam lock fittings.



Note that after installing the screws, there will be a slight gap remaining.



---

Install the metal trim strip.

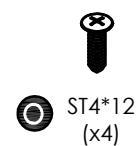
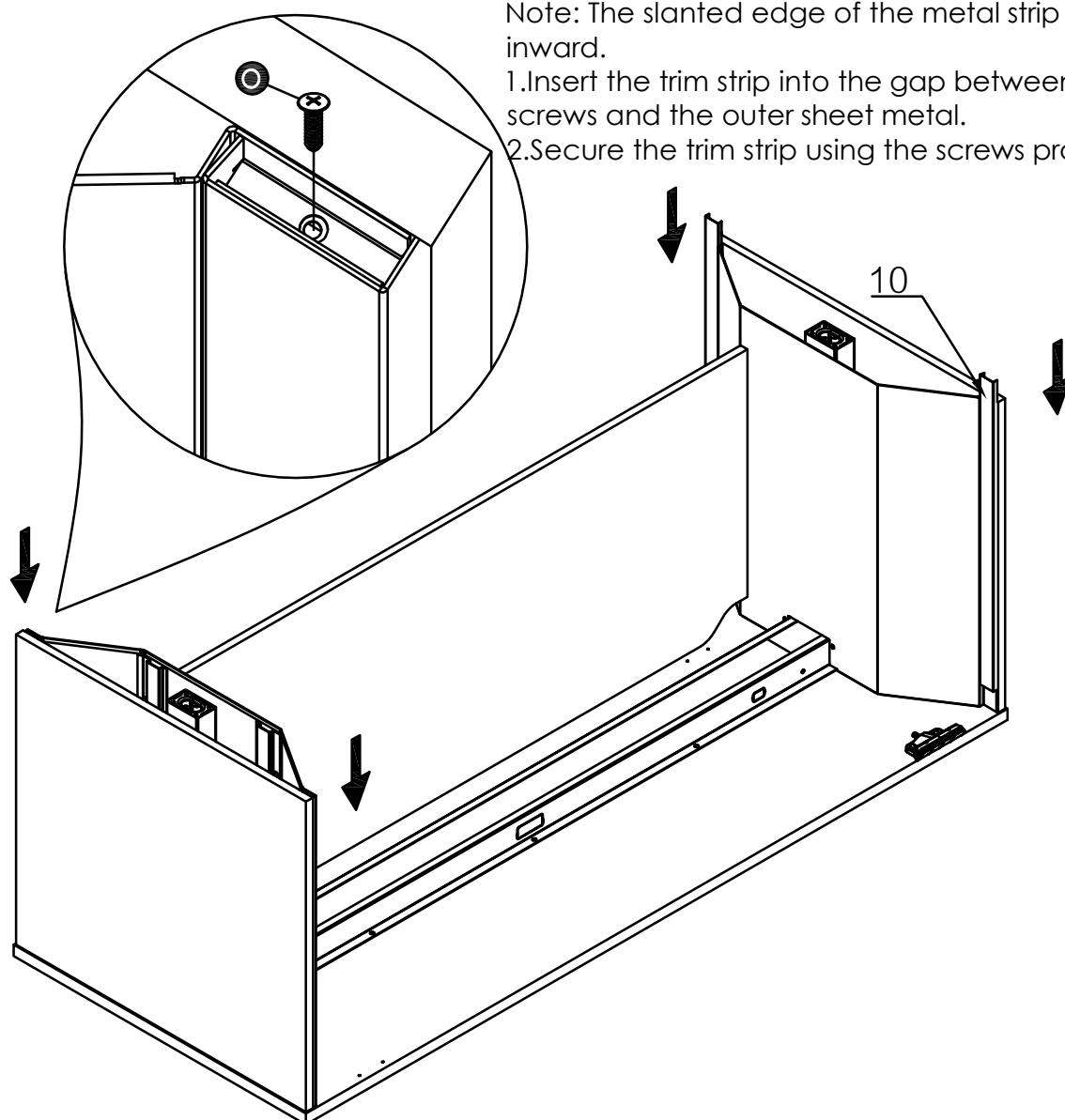
---

# 7

Note: The slanted edge of the metal strip should face inward.

1. Insert the trim strip into the gap between the step screws and the outer sheet metal.

2. Secure the trim strip using the screws provided with it.

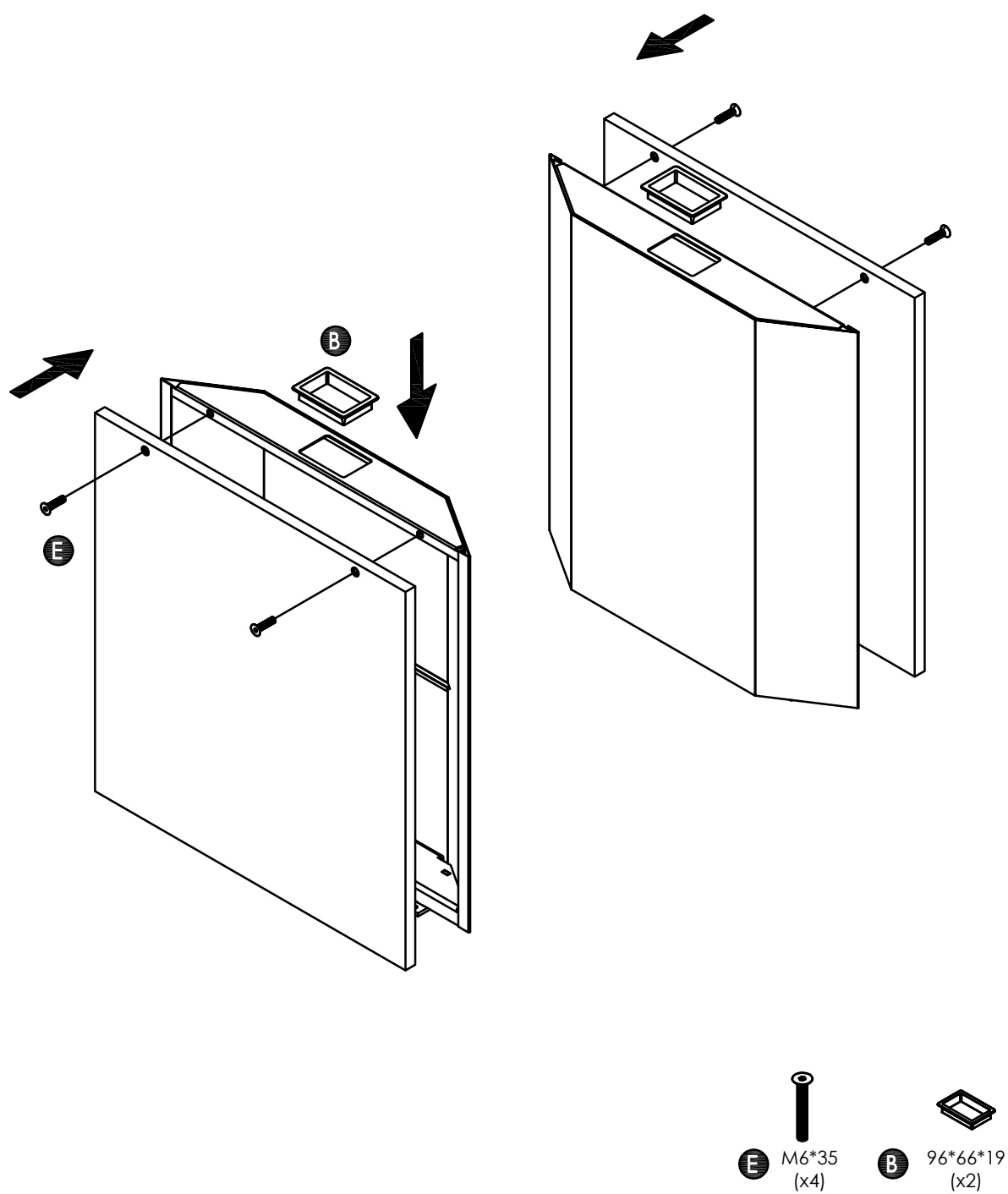


---

Assemble the outer sheet metal legs with the outer side panels.

---

8



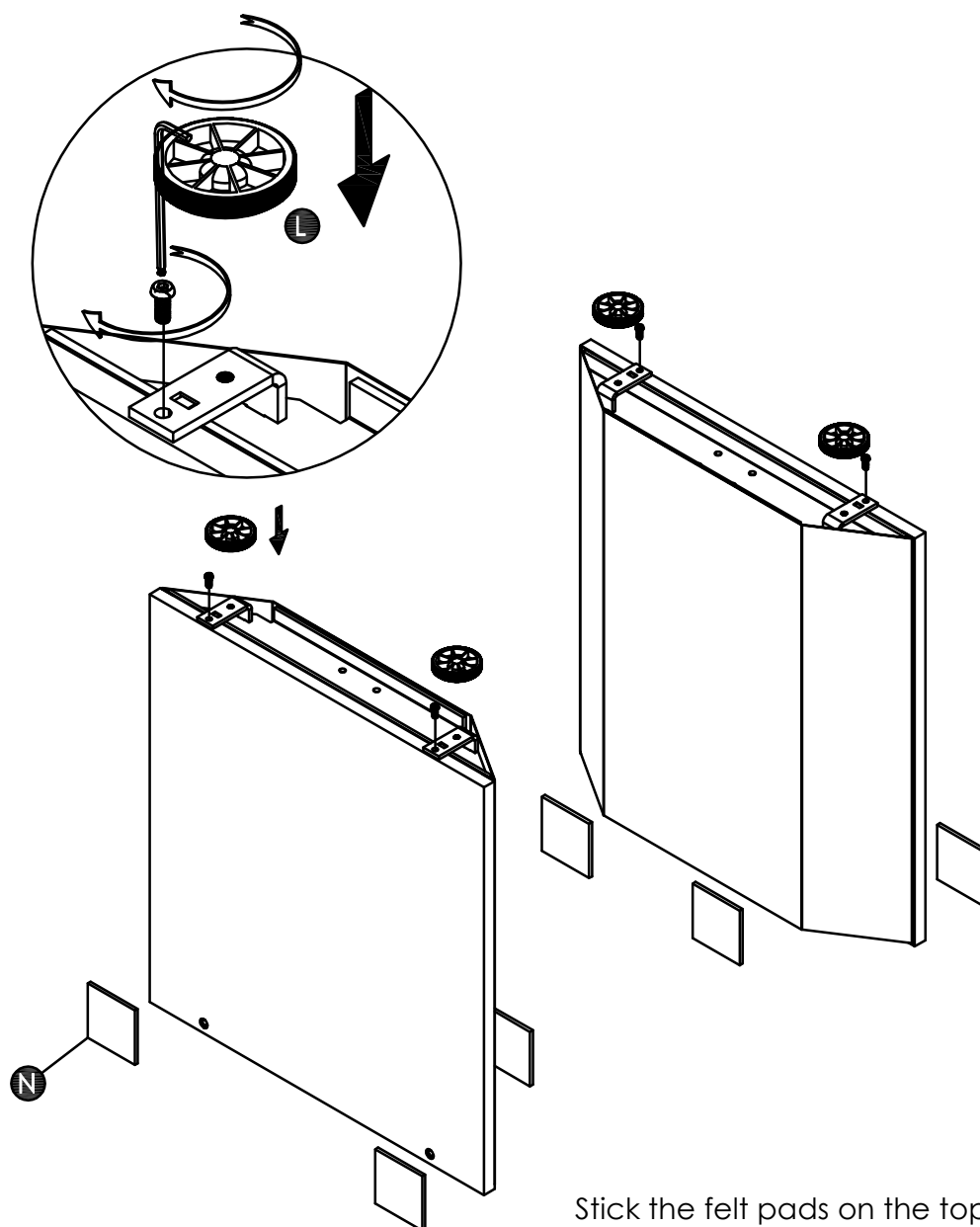


---

## Install the adjustable casters

---

# 9



Stick the felt pads on the top corners of the inner side panels and the inner sheet metal.

- |                                                                                     |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |
| <b>D</b> M6*12<br>(x4)                                                              | <b>N</b> 80*80*5<br>(x8)                                                              | <b>L</b> Special shape hardware<br>(x4)                                               |

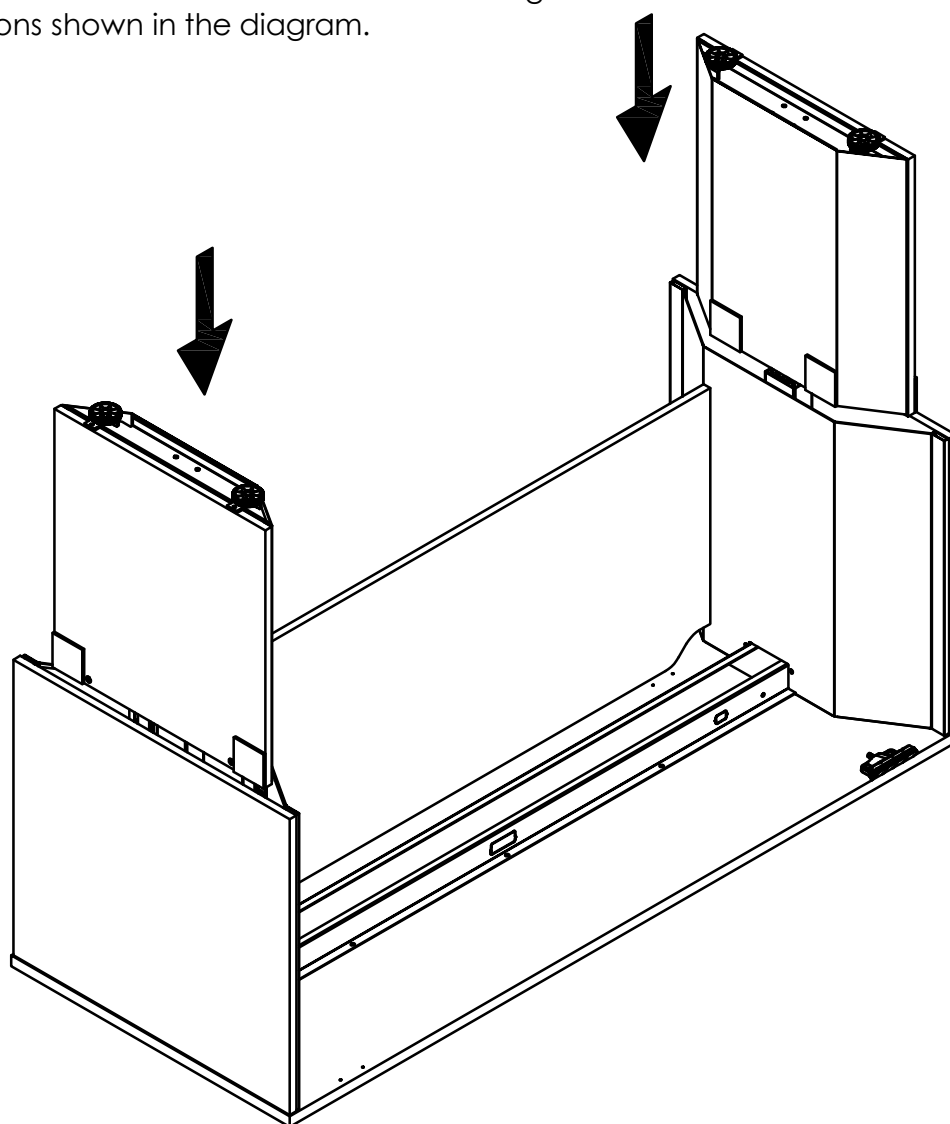
---

Install the inner sheet metal and inner side panels.

---

# 10

Insert the assembled inner side panels and inner sheet metal into the outer sheet metal according to the positions shown in the diagram.



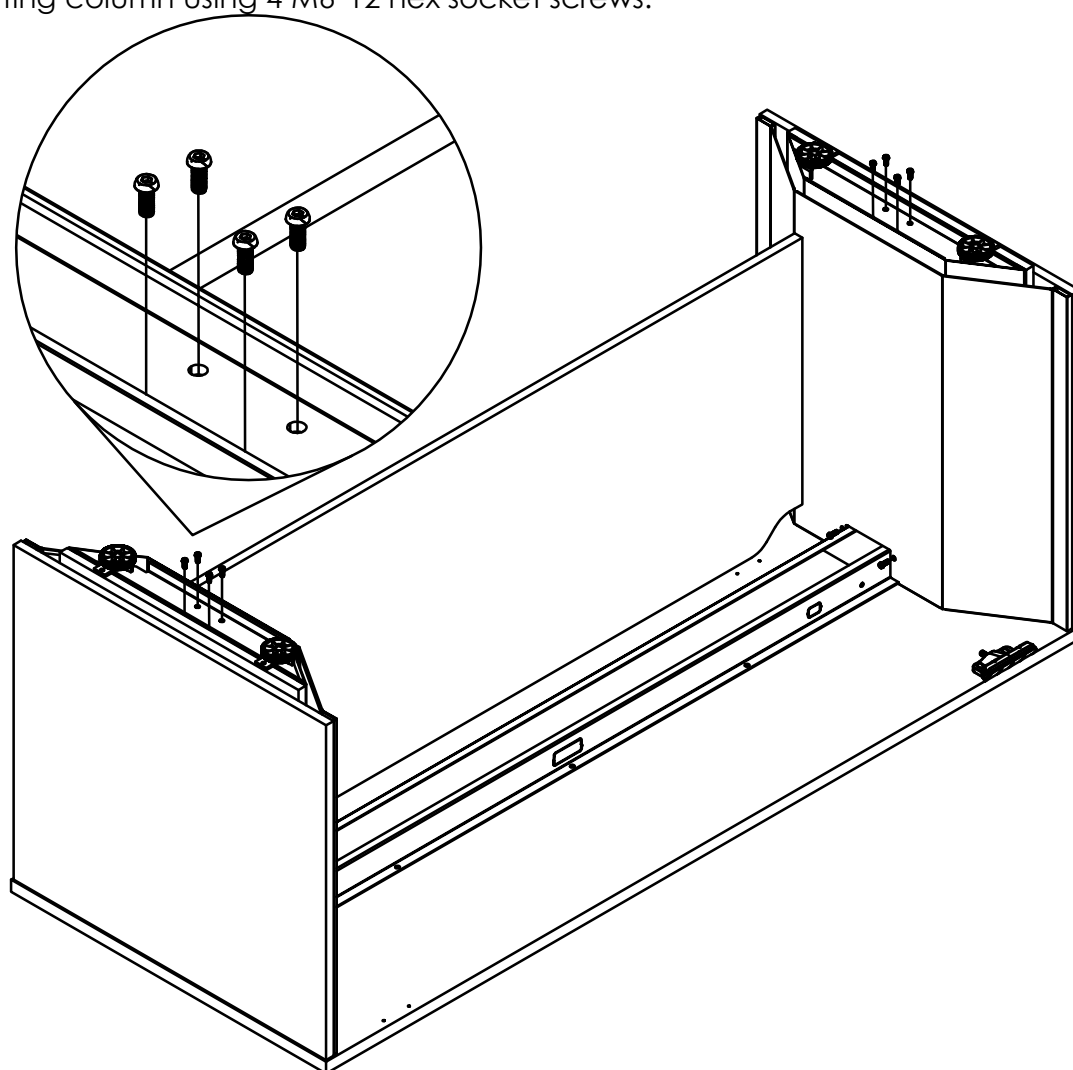
---

Secure the inner sheet metal to the lifting column.

---

# 11

Fasten the bottom of the inner sheet metal to the lifting column using 4 M6\*12 hex socket screws.



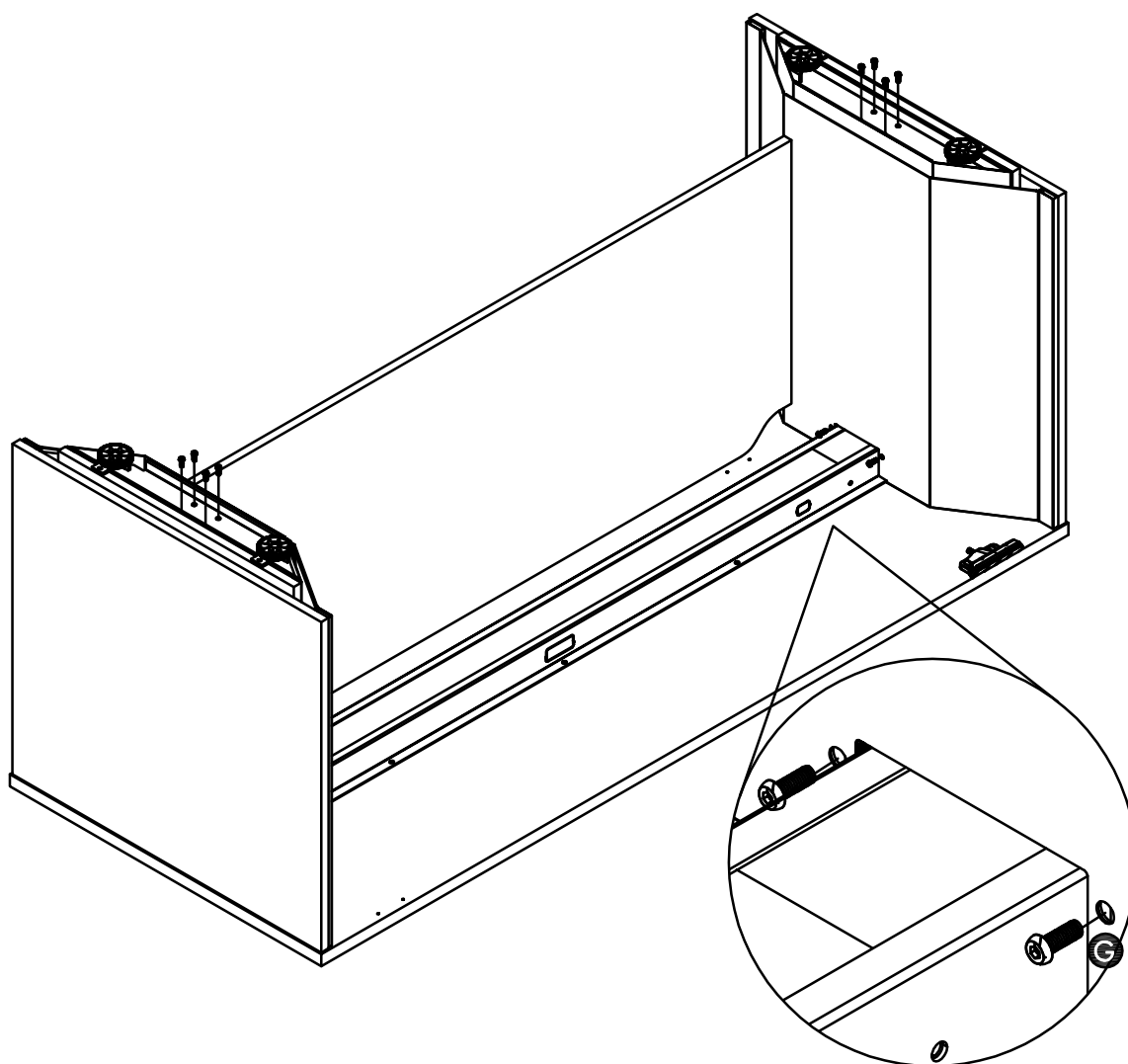
  
**D** M6\*12  
(x8)

---

Secure the inner and outer sheet metal.

---

# 12



Use 2 M6\*15 hex socket screws to fix the inner and outer sheet metal on one side.

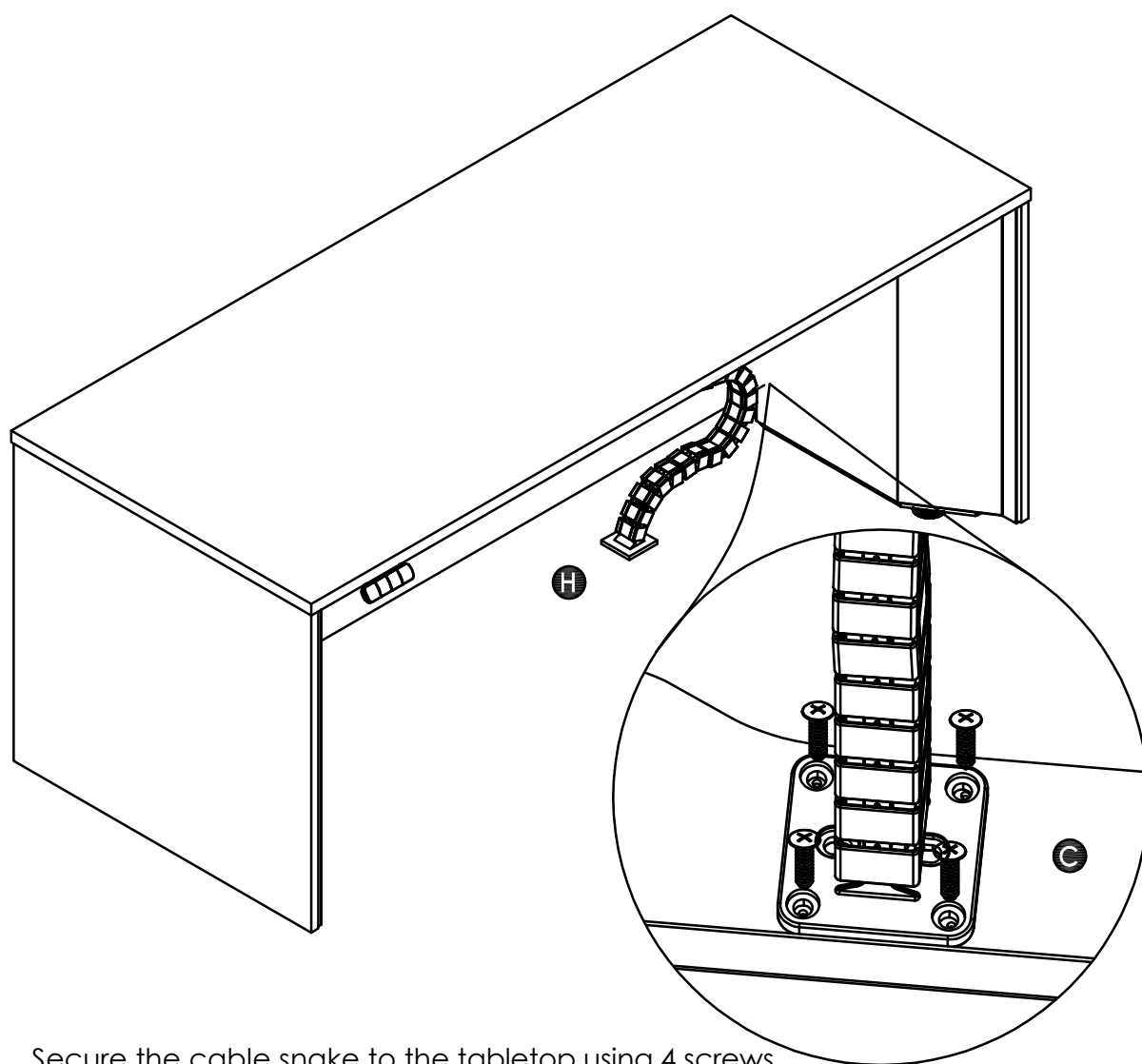


---

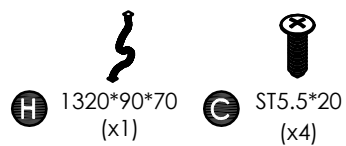
Install the cable snake.

---

# 13



Secure the cable snake to the tabletop using 4 screws.



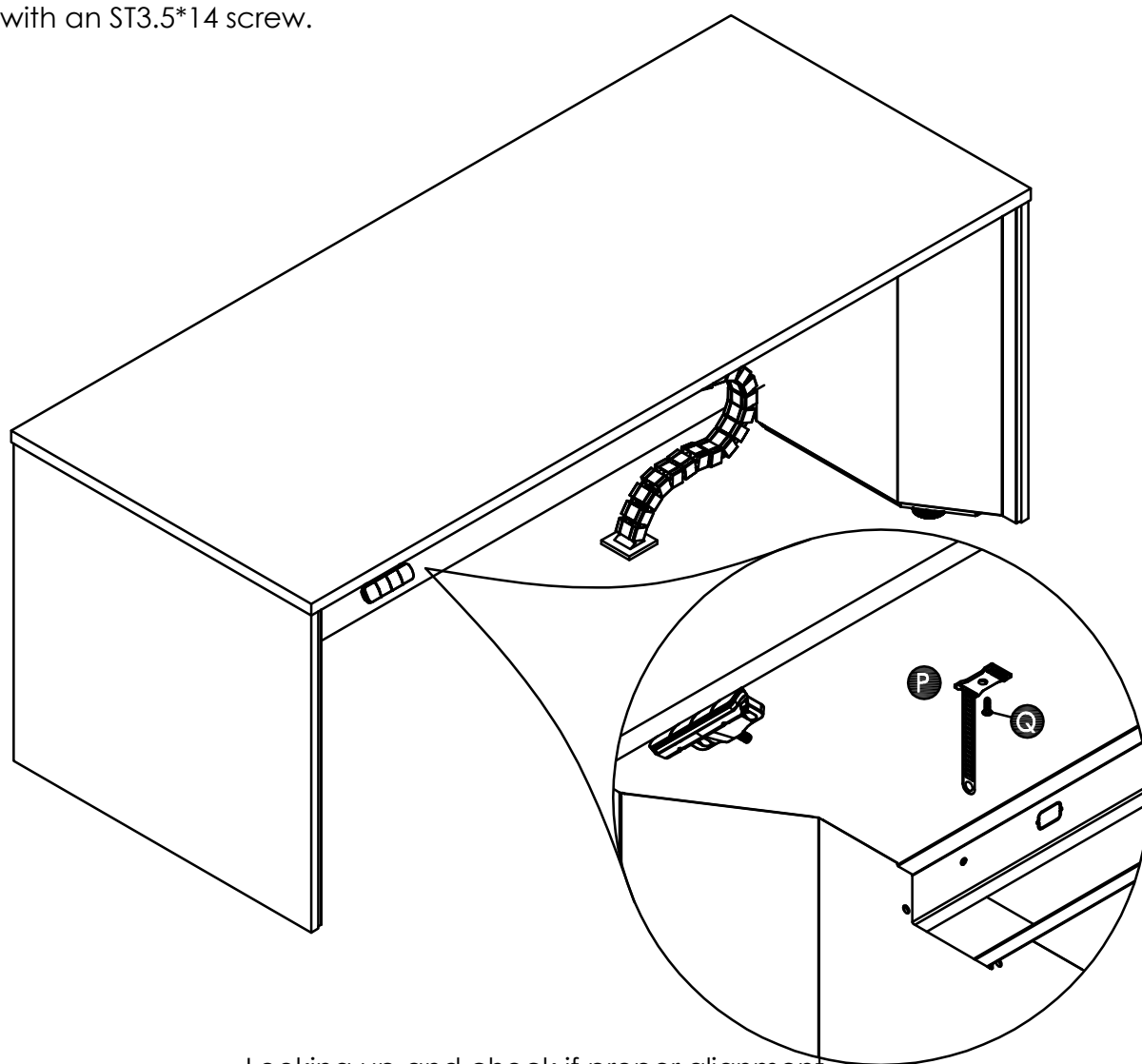
---

Install the cable management clips.

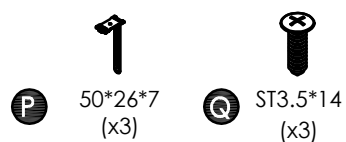
---

# 14

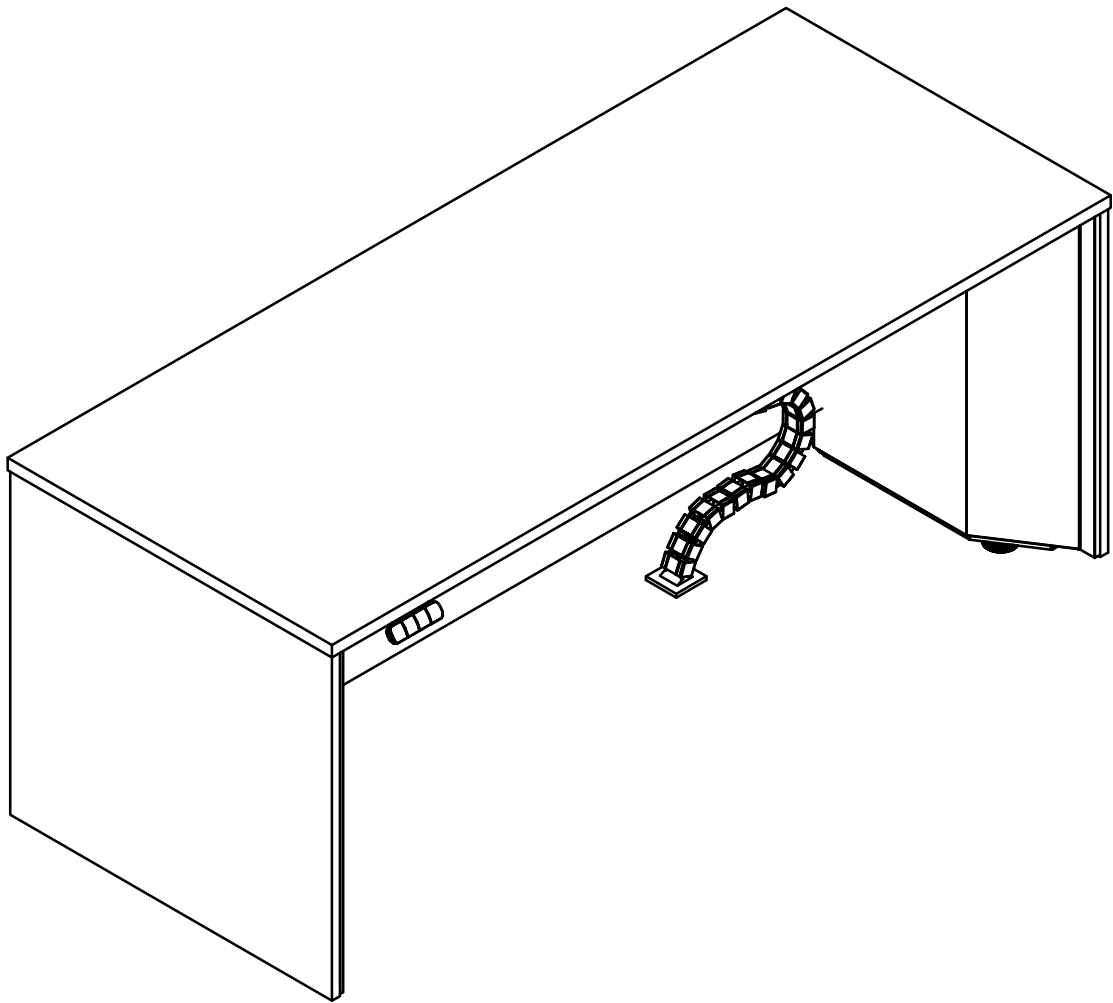
Based on the cable routing and organization, attach the clips to the tabletop. Each clip can be secured with an ST3.5\*14 screw.



Looking up and check if proper alignment



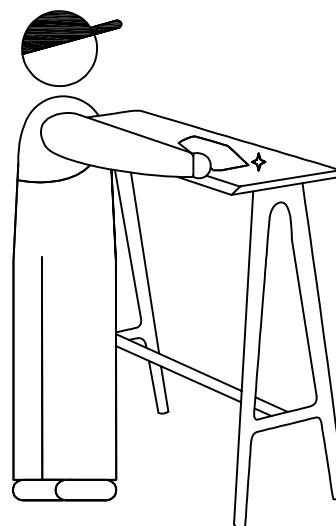
Done!



## Acceptance precautions



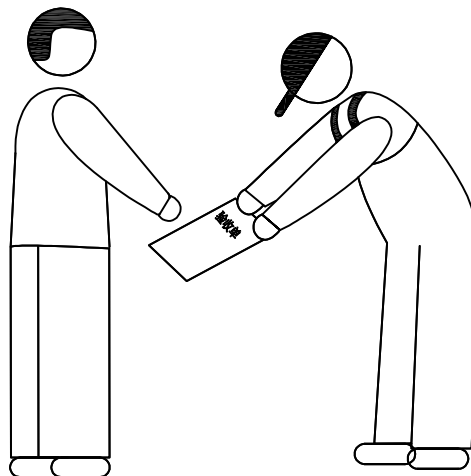
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery







U.S.Headquarter + Expericence Center  
525 Technology Drive Suite 150Irvine CA,92618, USA  
us.sunonglobal.com 949-337-8838  
isunon.com



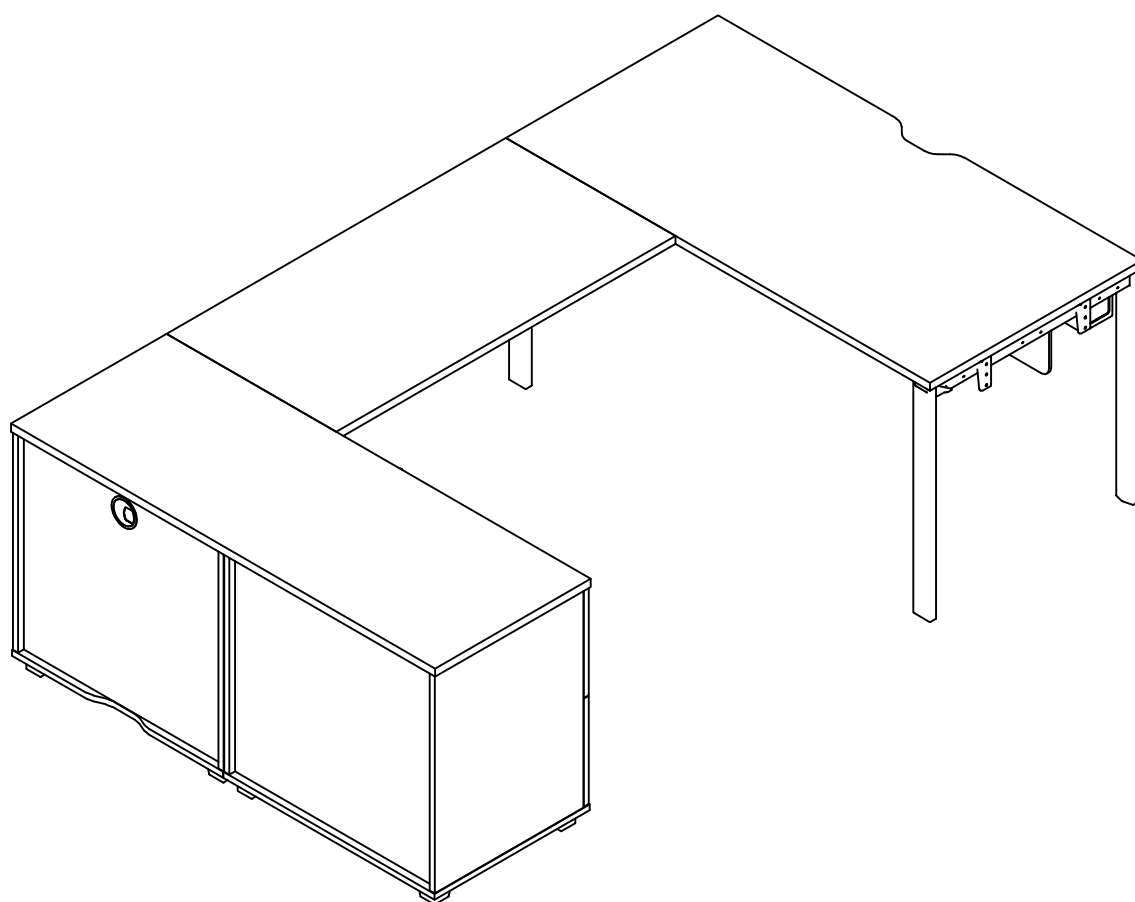
Firm's Website



Wechat account



# Mall II Series Manager Desk DMA86-2/DMA87-2 Assembly Instructions

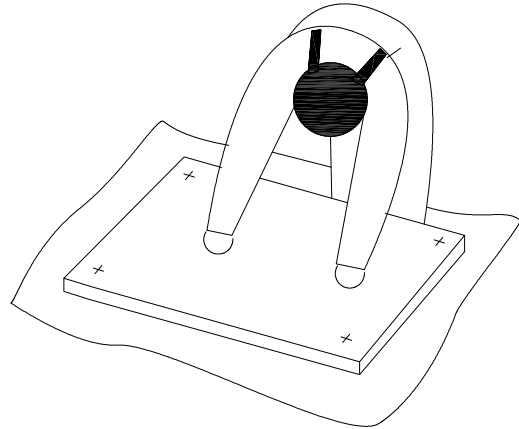


This manual is applicable to the installation of DMA86-2/DMA87-2.  
Please read this manual carefully before use and keep it in a safe place.

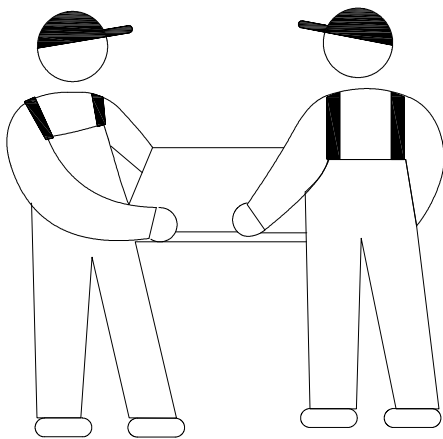
## Assembly precautions



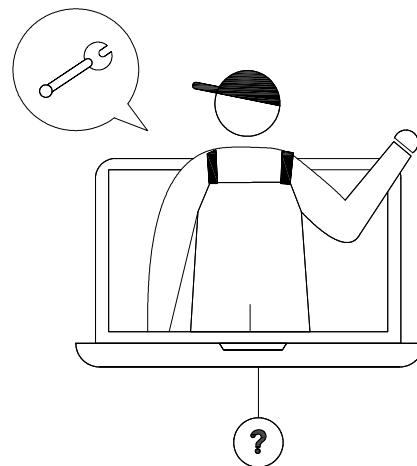
- ① Handle gently and put the contents on a padded area



- ② Moving the product safely requires more than two people



- ③ Please contact us freely if you have any questions

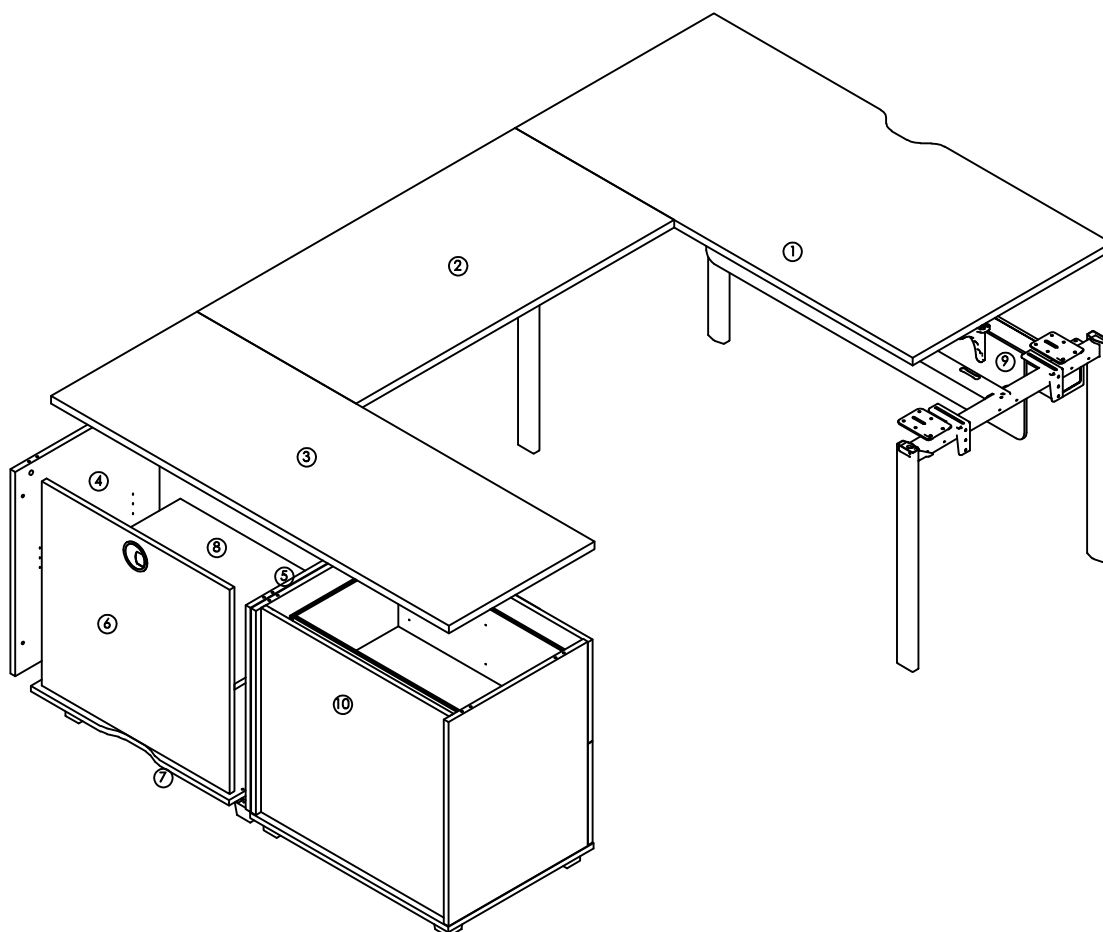


---

Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at +86-400-8600-666.

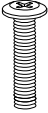
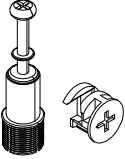
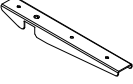
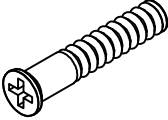
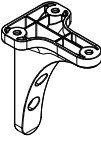
---

## Exploded diagram



| NO. | ITEM                   | Qty |
|-----|------------------------|-----|
| 1   | desktop panel          | 1   |
| 2   | middle desktop panel   | 1   |
| 3   | cabinet top panel      | 1   |
| 4   | left side panel        | 1   |
| 5   | right side panel       | 1   |
| 6   | back panel             | 1   |
| 7   | bottom panel           | 1   |
| 8   | adjustable shelf panel | 1   |
| 9   | divider panel          | 1   |
| 10  | side cabinet           | 1   |

# Parts List

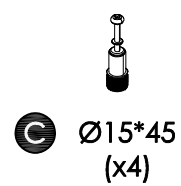
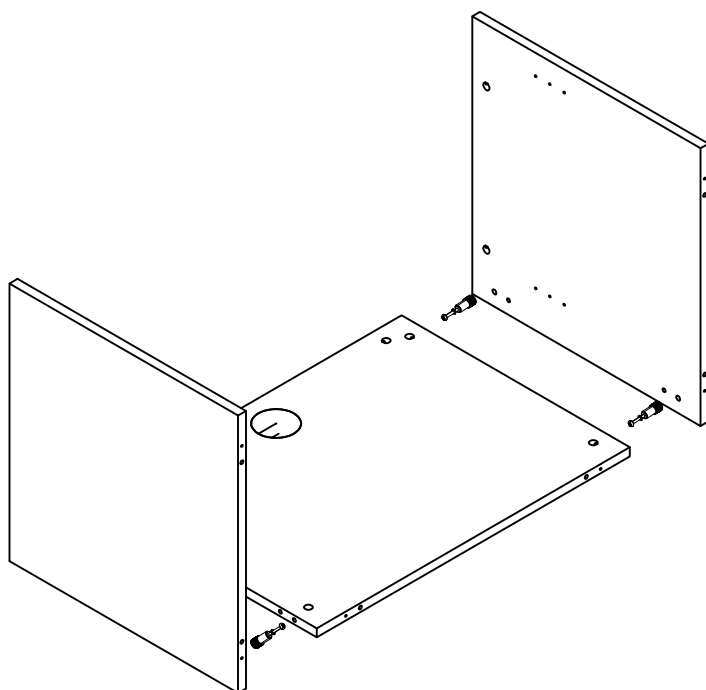
|                                                                                              |                                                                                              |                                                                                                |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>    |
| cross head screw    M6*15    4                                                               | LDD bracket arm    120*90*8    4                                                             | hexagonal flat head screw    M6*12    12                                                       |
| <b>D</b>    | <b>E</b>    | <b>F</b>    |
| Three in one connector    Ø15*45    16                                                       | cross flat round head self-tapping screw    ST5.5*20    87                                   | single bracket arm    330*40*30    1                                                           |
| <b>G</b>  | <b>H</b>  | <b>I</b>  |
| confirmat screw    M7*38    6                                                                | staff desk cabinet legs    60*60*40    8                                                     | hexagonal countersunk screw    M6*16    2                                                      |
| <b>J</b>  | <b>K</b>  | <b>L</b>  |
| hexagonal countersunk screw    M6*12    2                                                    | hexagonal countersunk screw    M6*25    1                                                    | LD pull rod iron plate    90*48*30    2                                                        |
| <b>M</b>  | <b>N</b>  | <b>O</b>  |
| iron plate    100*50*2.5    4                                                                | divider bracket    96*70*130    2                                                            | divider bracket attachment    70*25*13    2                                                    |

---

1.Install Side Panels;

---

1

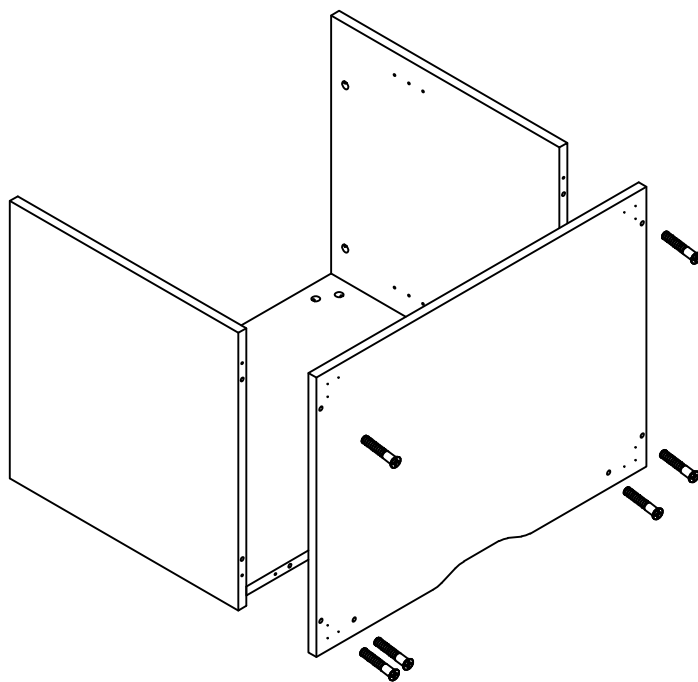


---

1.Install Bottom Panel;

---

# 2

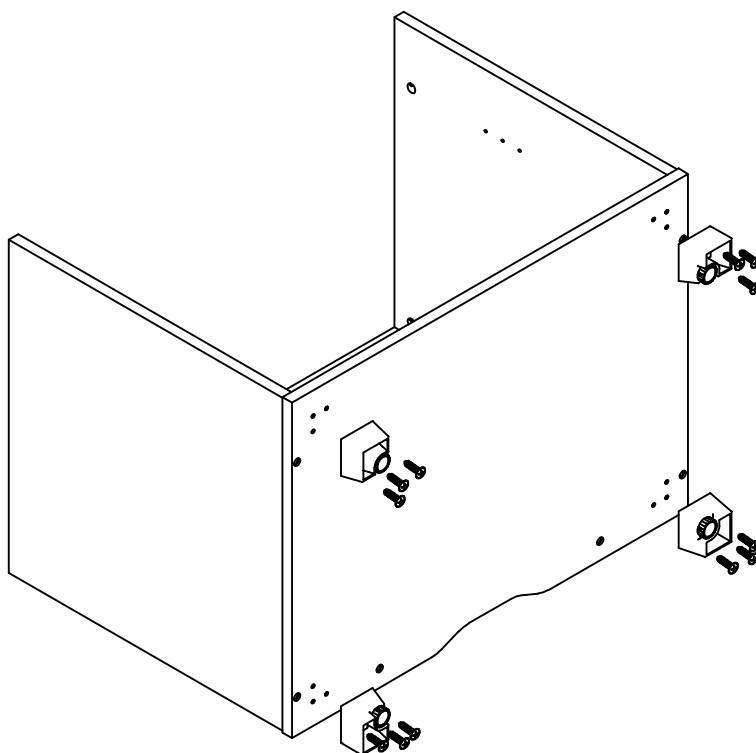
  
 M7\*38  
(x6)

---

1.Install Cabinet Legs;

---

3



 **H** 60\*60\*40  
(x4)       **E** ST5.5\*20  
(x12)

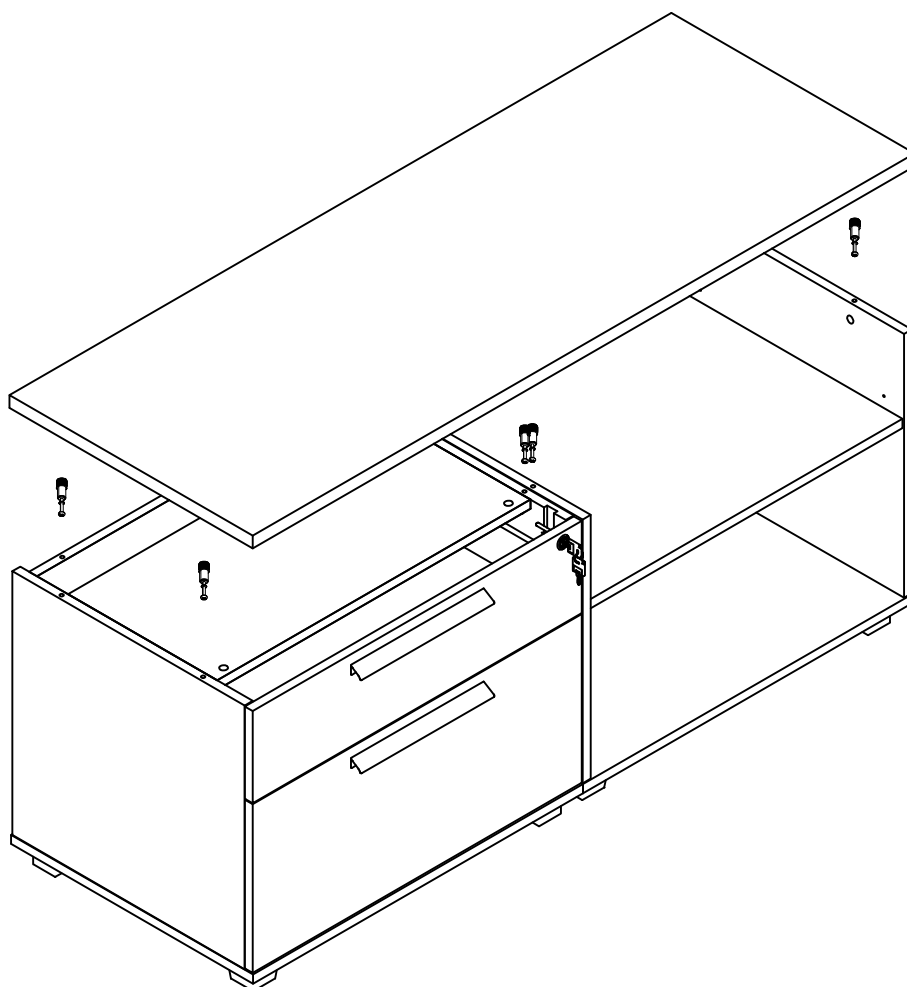


---

1. Assemble Side Cabinet;

---

4



D

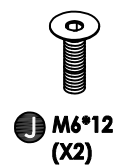
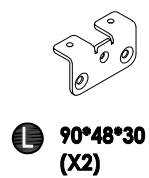
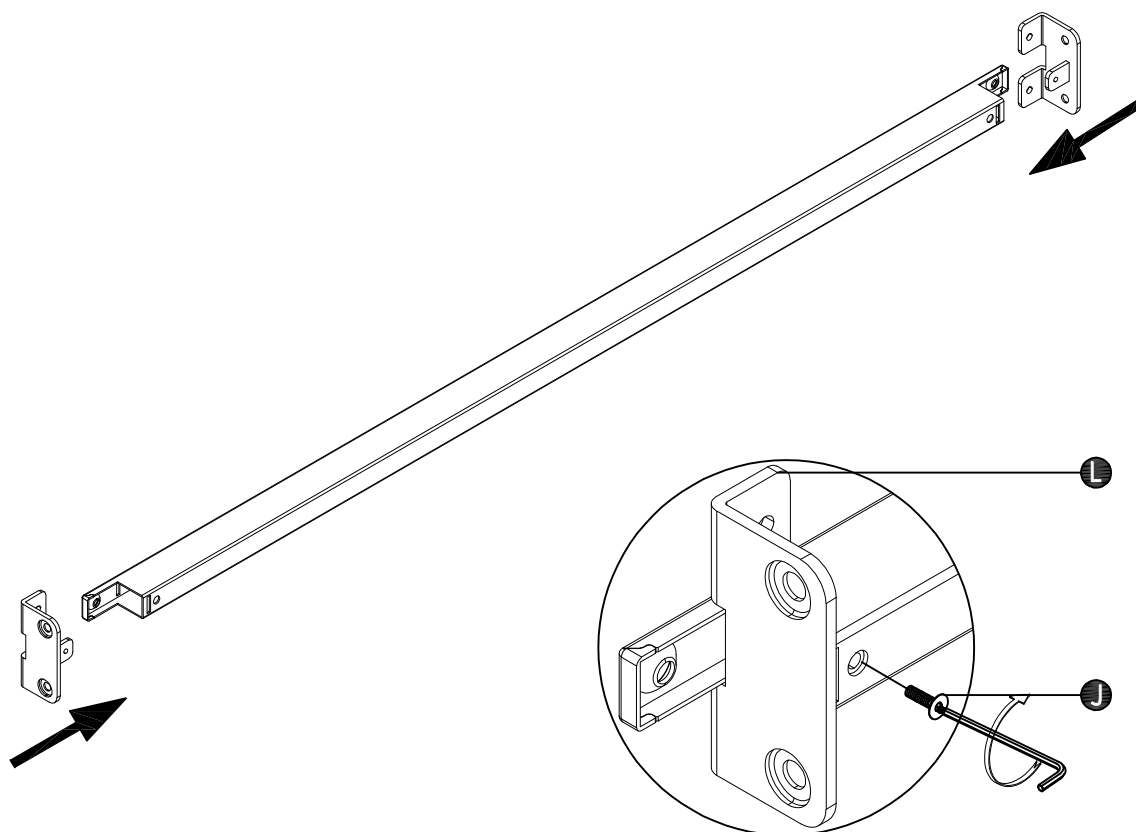
Ø15\*45  
(x12)

---

1.Install Pull Rod;

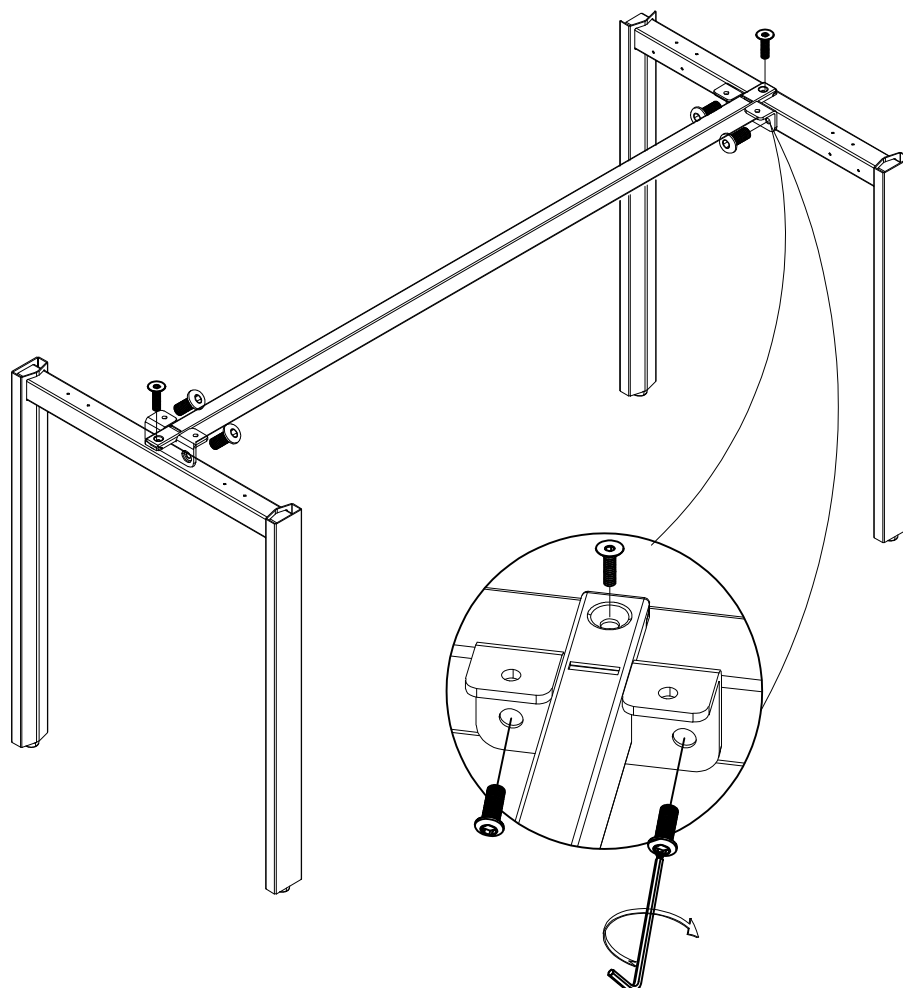
---

5



1. Assemble Steel Frame;

6



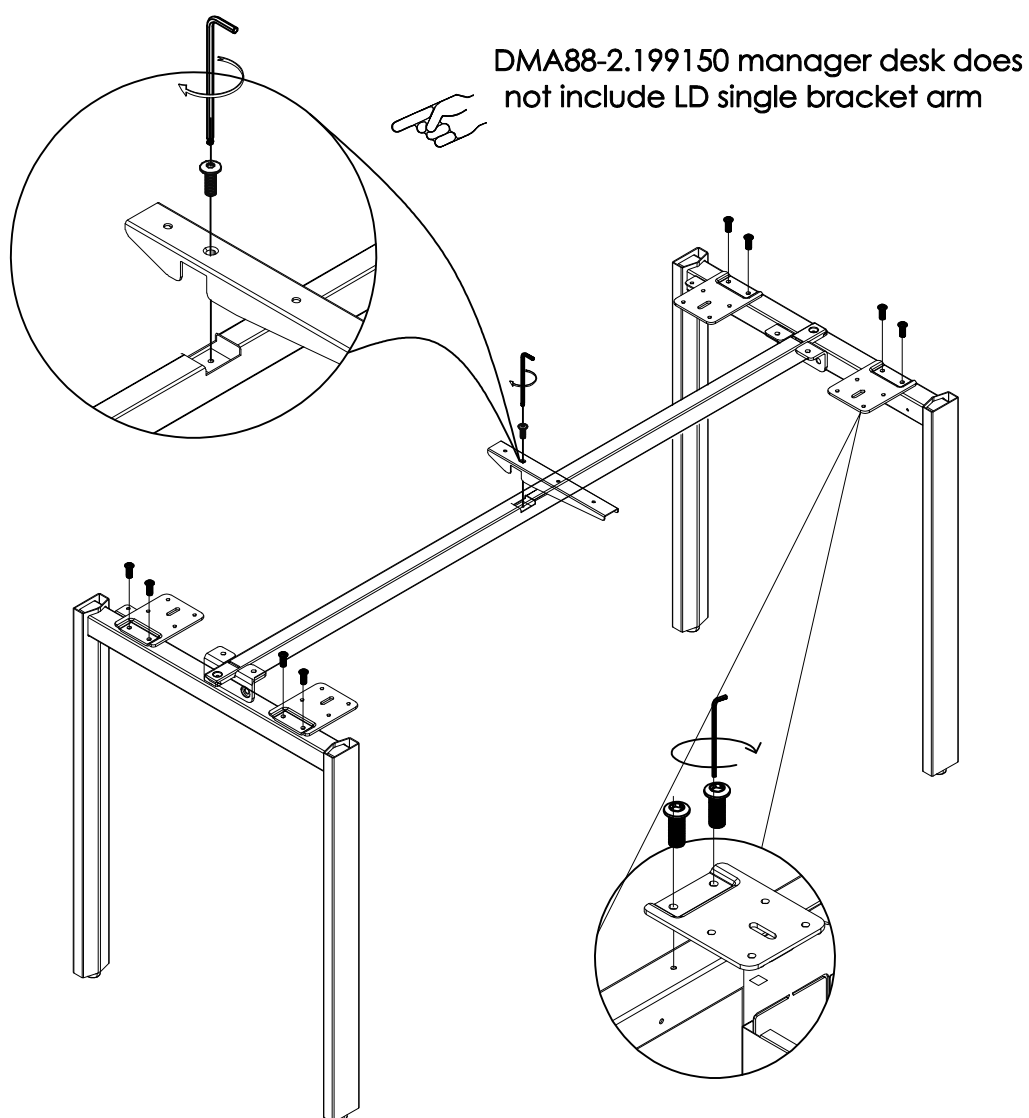
- ① M6\*16 (x2)    ② M6\*12 (x4)

---

1.Install Bracket Arms;

---

7



**K**  M6\*25  
(x1)

**F**  330\*40\*30  
(x1)

**B**  120\*90\*8  
(x4)

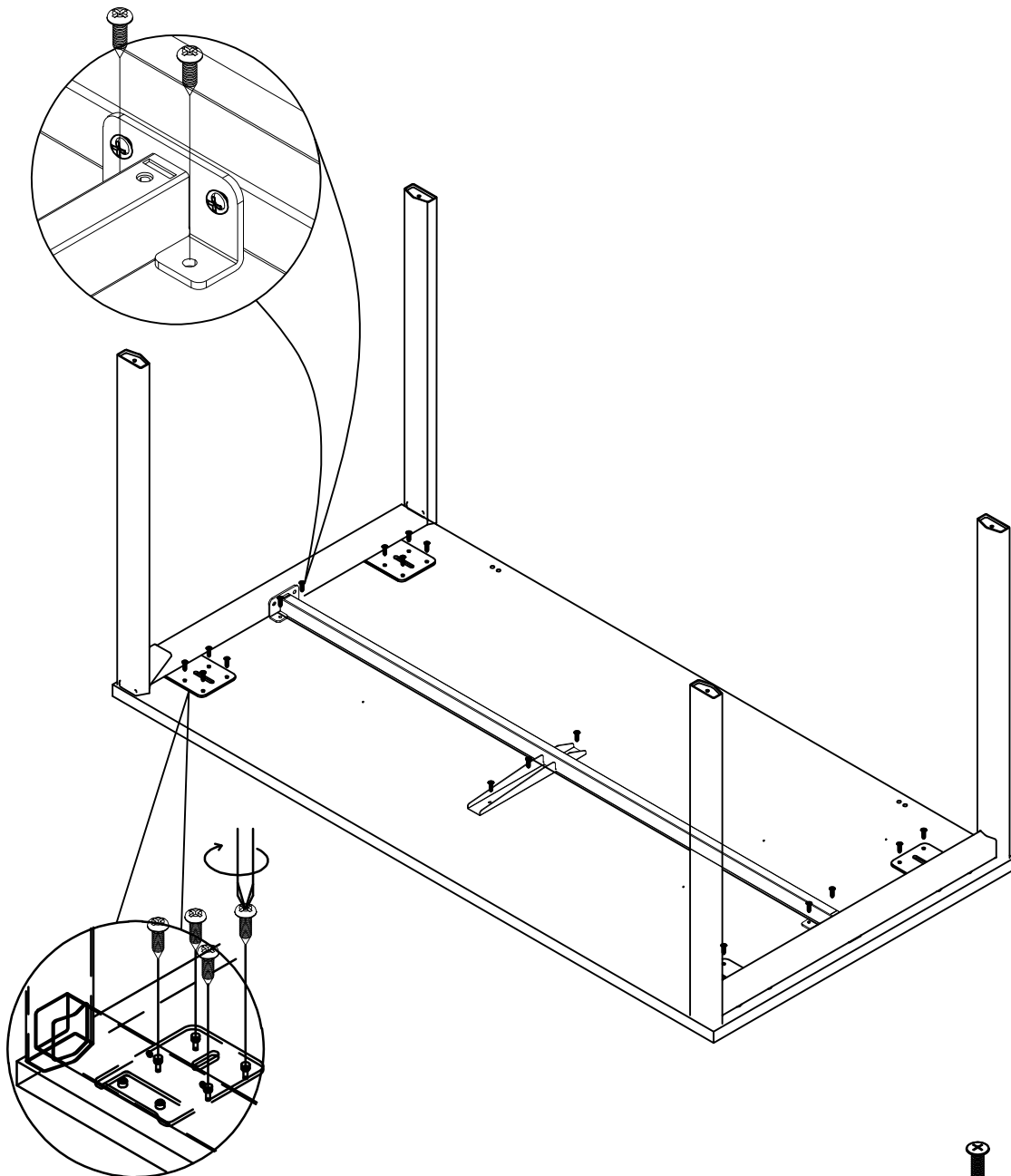
**C**  M6\*12  
(x8)

---

1.Install Steel Frame and Desktop;

---

8



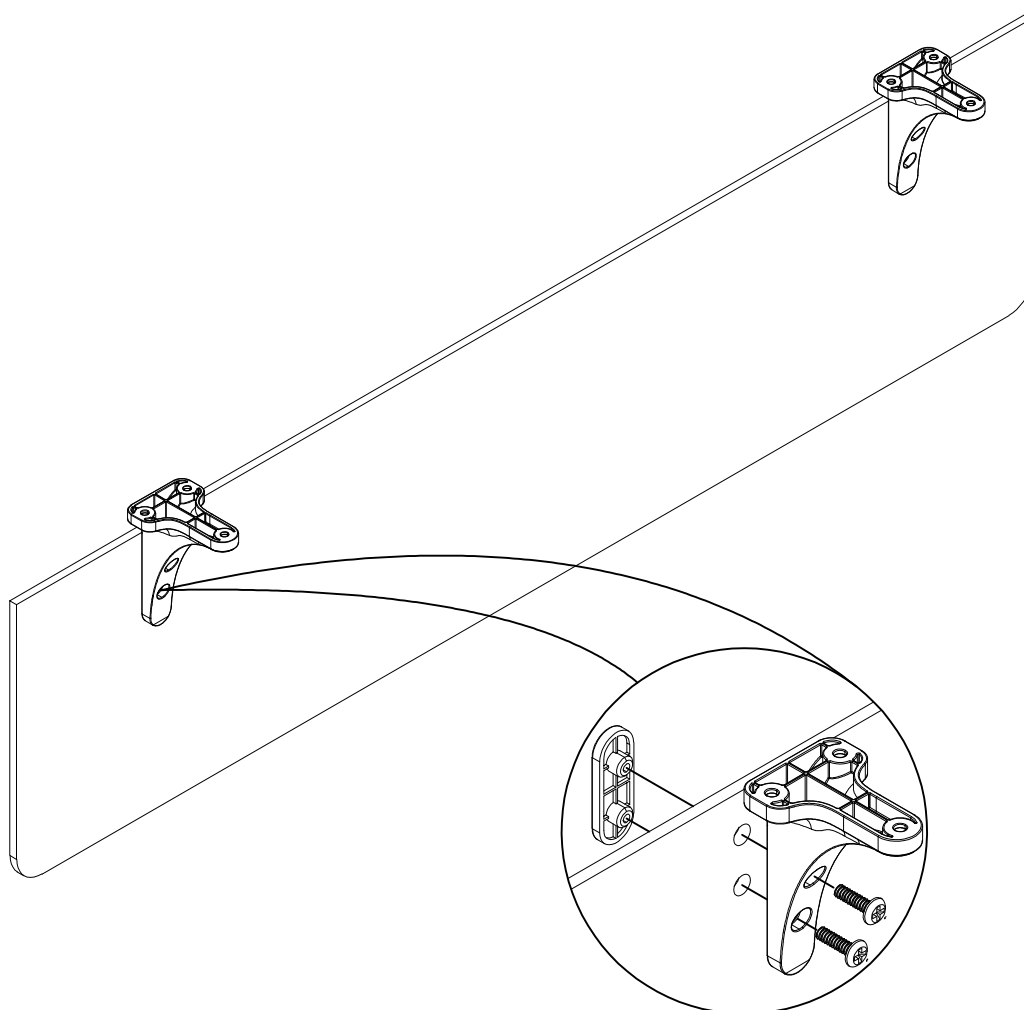
  
E ST5.5\*20  
(x23)

---

1.Install Divider Bracket;

---

9



**N** 96\*70\*130  
(X4)



**C** 70\*25\*13  
(X4)



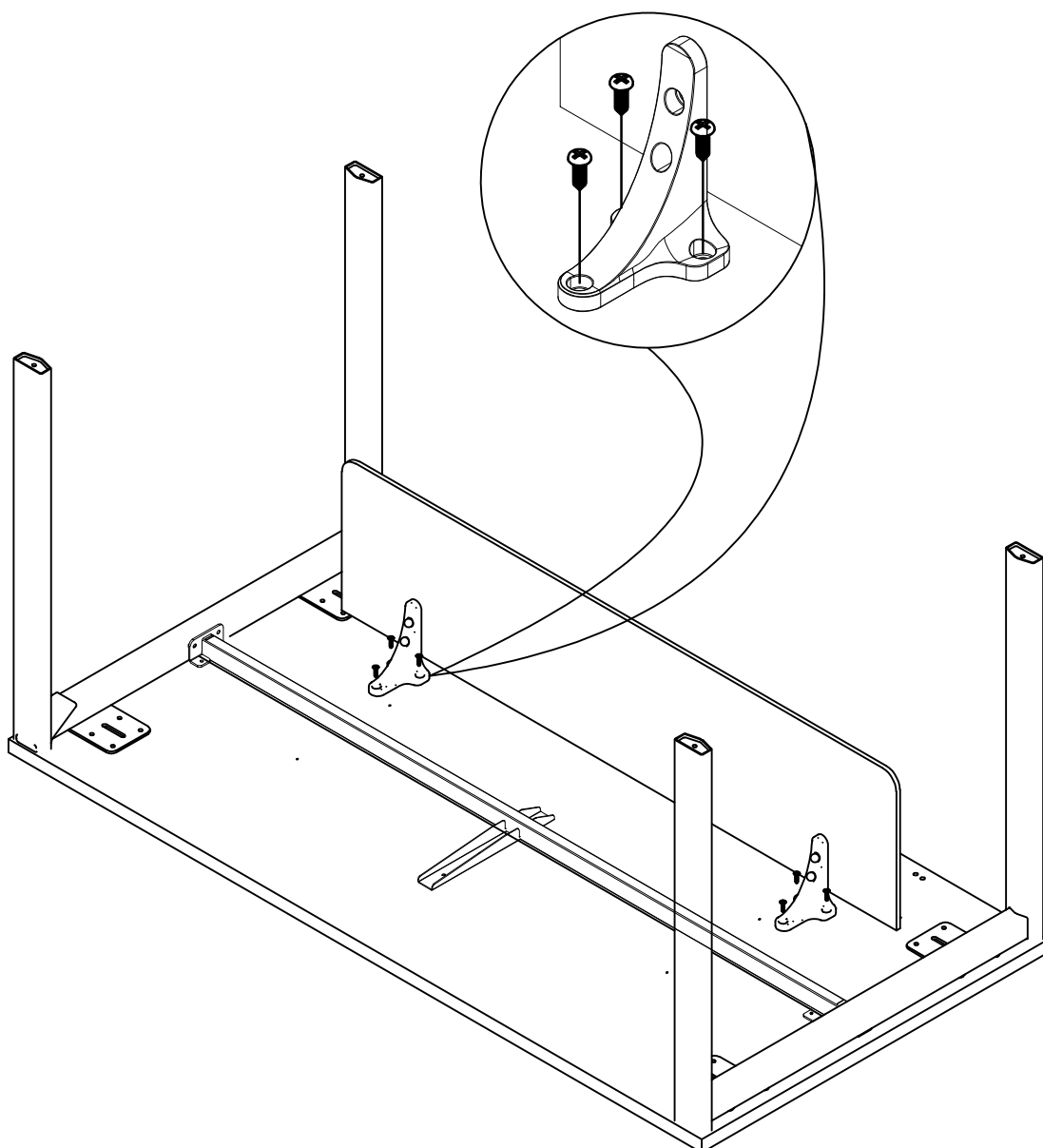
**A** M6\*15  
(X4)

---

1.Install Divider Panels;

---

# 10



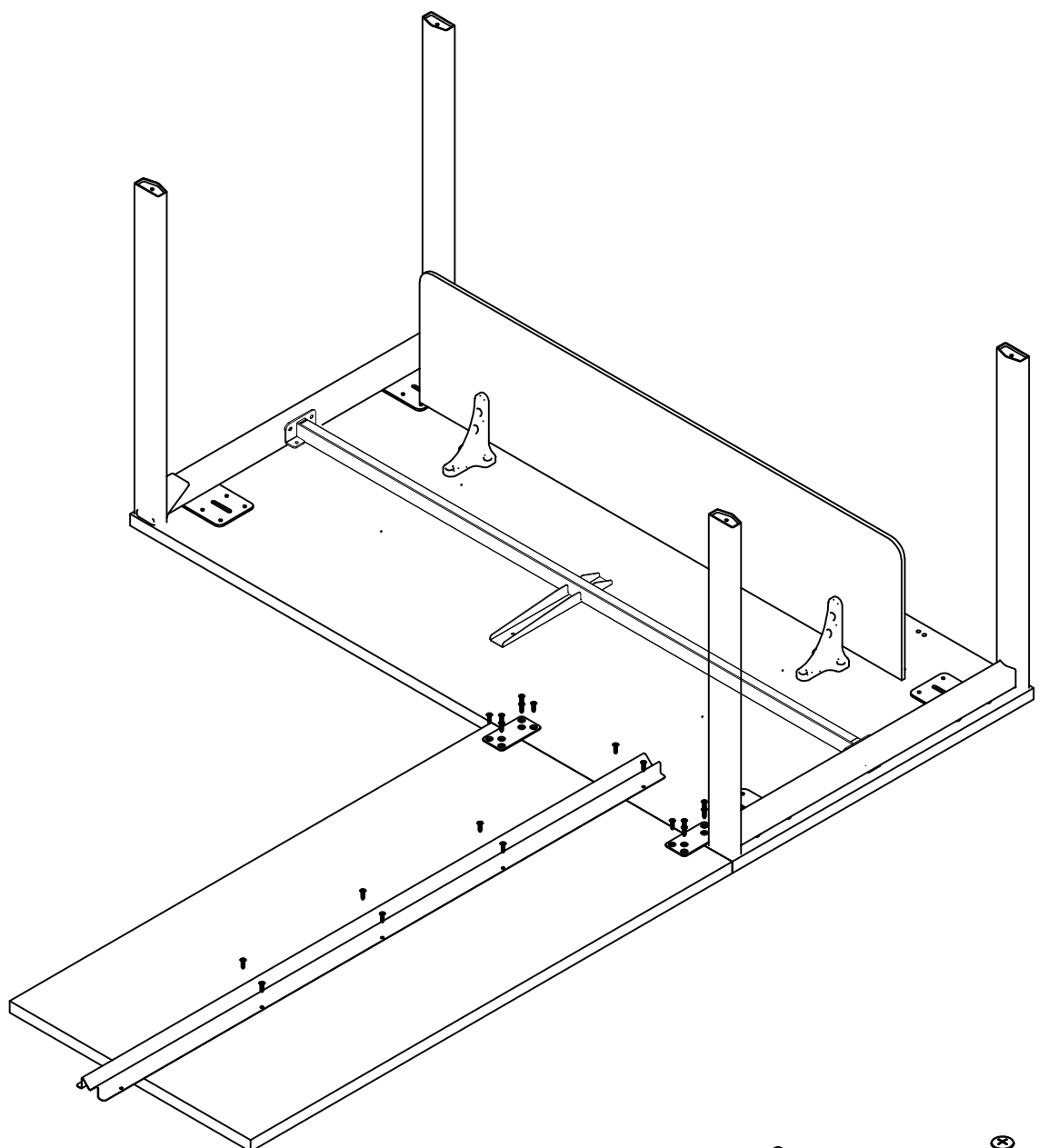
  
**E** ST5.5\*20  
(x6)

---

1.Install Side Desktop Panel;

---

# 11



**M** 100\*50\*2.5  
(x2)

**E** ST5.5\*20  
(x20)

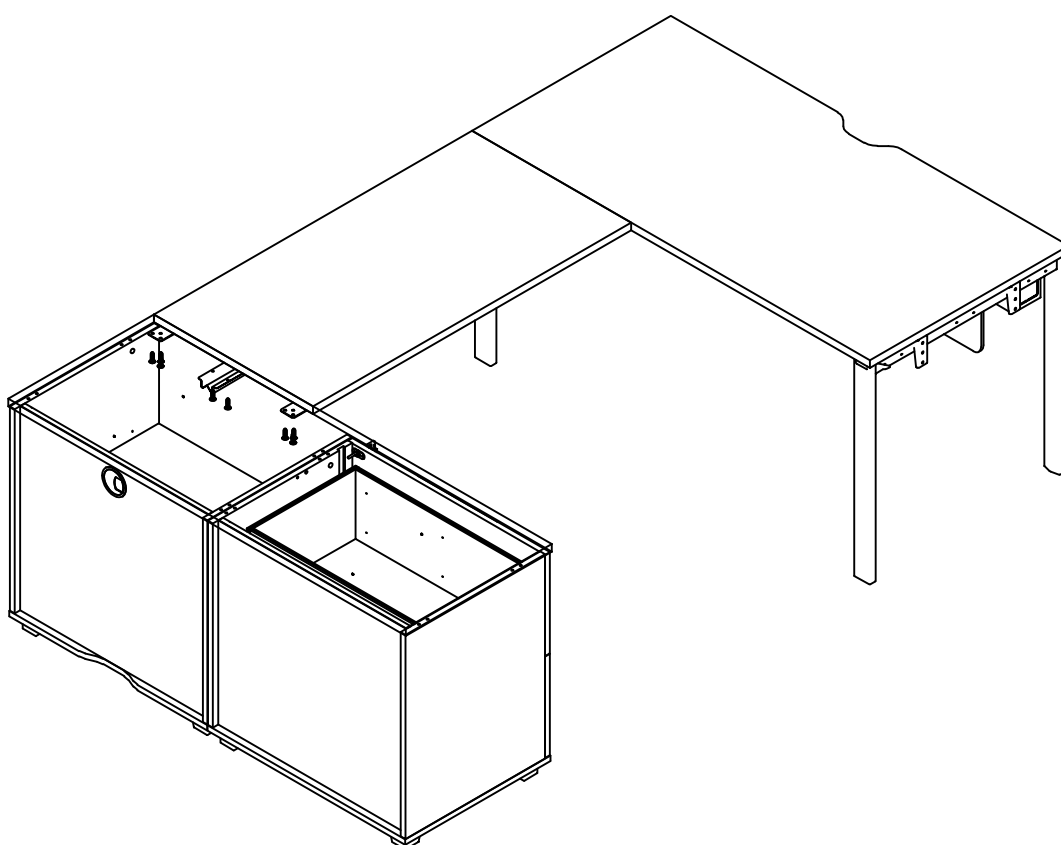


---

1.Connect Side Cabinet to Side Desktop Panel;

---

# 12

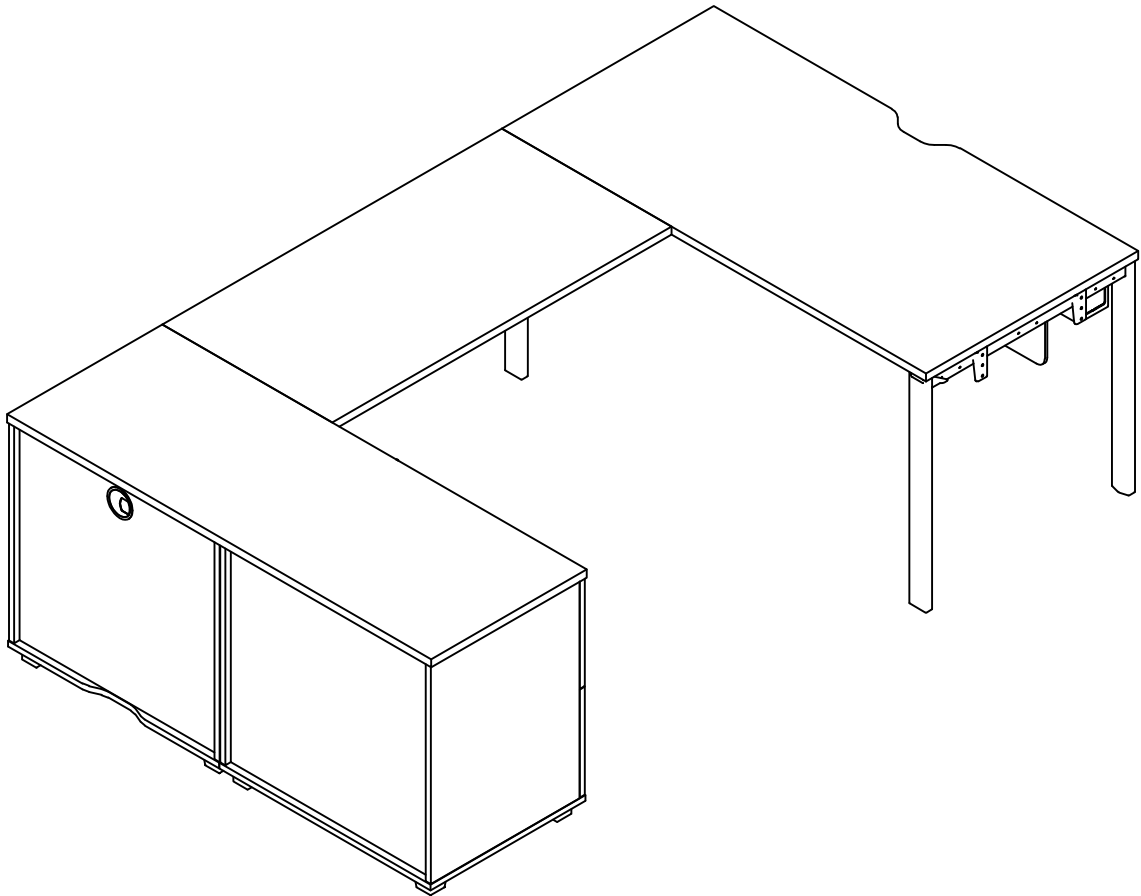


M 100\*50\*2.5  
(x2)



E ST5.5\*20  
(x14)

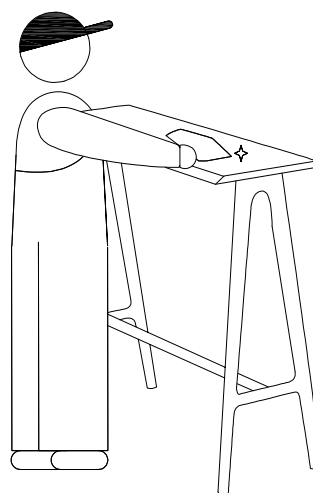
Done!



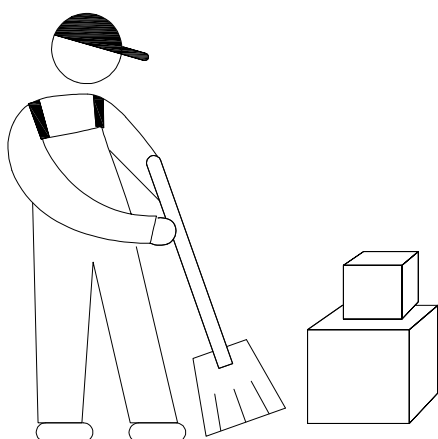
## Acceptance precautions



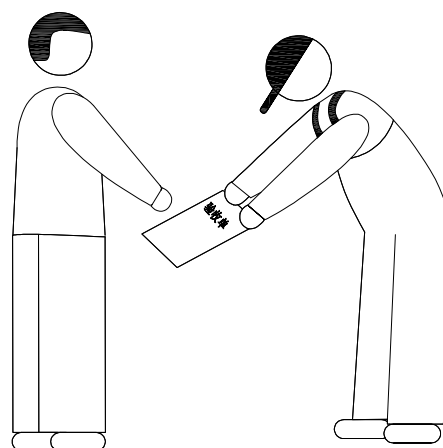
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery





No.200 Citizen Street,Sunon Central Business Building,  
Qianjiang Road, Hangzhou, China.  
[isunon.com](http://isunon.com)



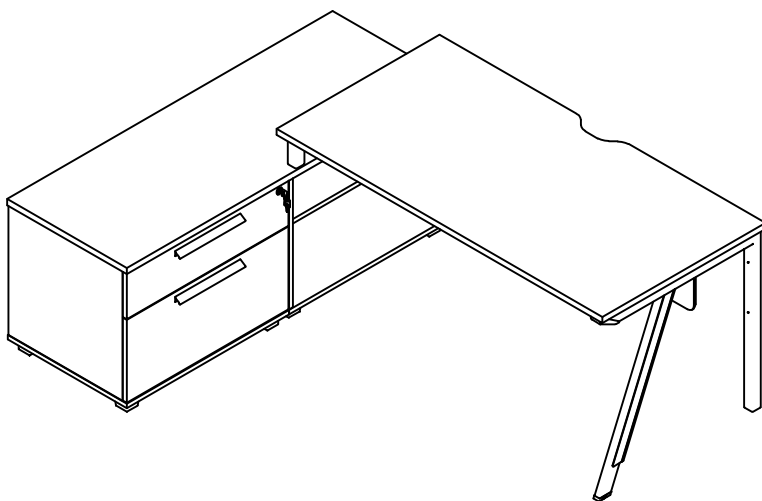
官网



公众号



# Mall II Series Manager Desk DMA88-2 **Assembly Instructions**

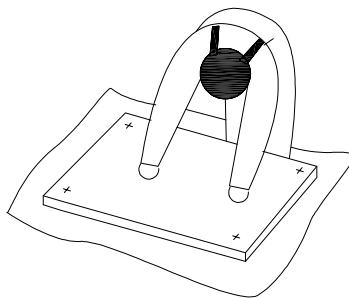


This manual is applicable to the installation of DMA88-2.  
Please read this manual carefully before use and keep it in a safe place.

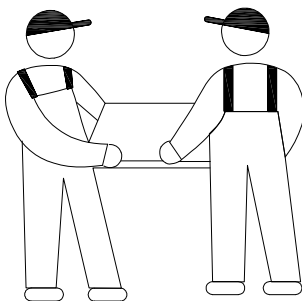
## Assembly precautions



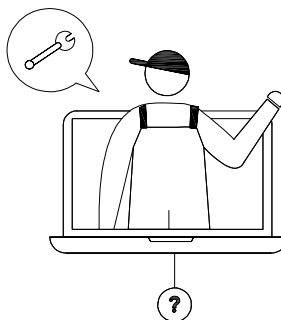
- ① Handle gently and put the contents on a padded area



- ② Moving the product safely requires more than two people

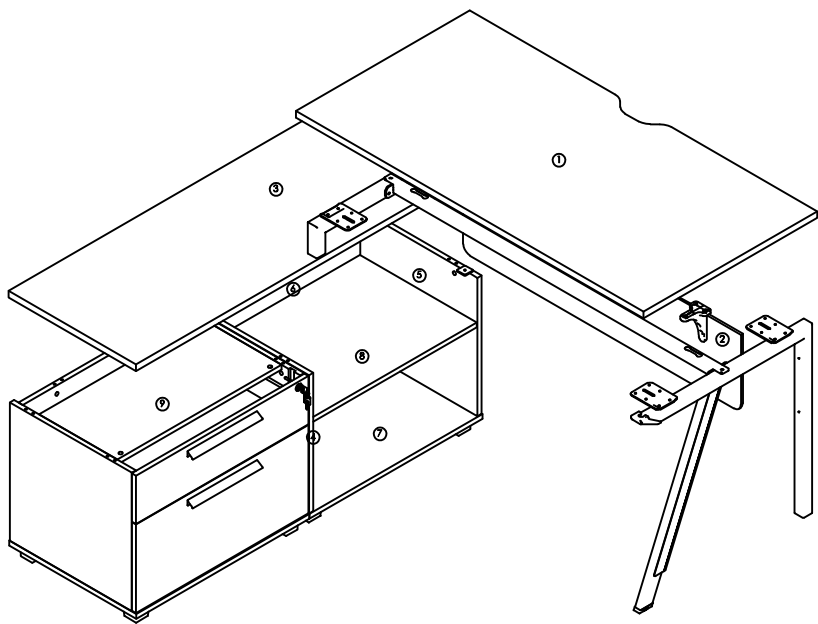


- ③ Please contact us freely if you have any questions



Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us at +86-400-8600-666.

Exploded diagram



| NO. | ITEM                   | Qty |
|-----|------------------------|-----|
| 1   | desktop panel          | 1   |
| 2   | divider panel          | 1   |
| 3   | cabinet top panel      | 1   |
| 4   | left side panel        | 1   |
| 5   | right side panel       | 1   |
| 6   | back panel             | 1   |
| 7   | bottom panel           | 1   |
| 8   | adjustable shelf panel | 1   |
| 9   | side cabinet           | 1   |

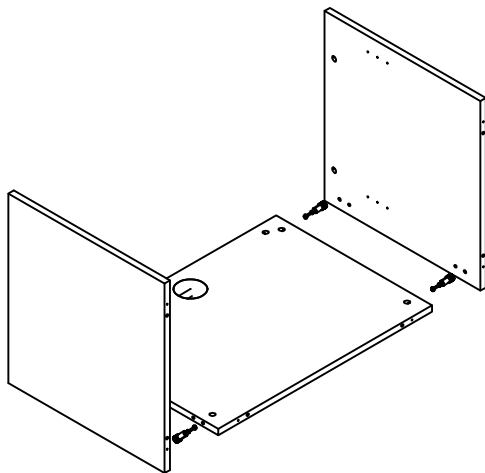
## Parts List

|                                                                                     |          |    |                                                                                     |           |    |                                                                                     |           |    |
|-------------------------------------------------------------------------------------|----------|----|-------------------------------------------------------------------------------------|-----------|----|-------------------------------------------------------------------------------------|-----------|----|
| <b>A</b>                                                                            |          |    | <b>B</b>                                                                            |           |    | <b>C</b>                                                                            |           |    |
|    |          |    |    |           |    |    |           |    |
| cross head screw                                                                    | M6*15    | 4  | cross head screw                                                                    | M8*35     | 2  | hexagonal flat head screw                                                           | M6*12     | 12 |
| <b>D</b>                                                                            |          |    | <b>E</b>                                                                            |           |    | <b>F</b>                                                                            |           |    |
|    |          |    |    |           |    |    |           |    |
| Three in one connector                                                              | ø15*45   | 16 | cross flat round head self-tapping screw                                            | ST5.5*20  | 53 | single bracket arm                                                                  | 330*40*30 | 1  |
| <b>G</b>                                                                            |          |    | <b>H</b>                                                                            |           |    | <b>I</b>                                                                            |           |    |
|    |          |    |    |           |    |    |           |    |
| confirmat screw                                                                     | M7*38    | 6  | staff desk cabinet legs                                                             | 60*60*40  | 8  | hexagonal countersunk screw                                                         | M6*16     | 2  |
| <b>J</b>                                                                            |          |    | <b>K</b>                                                                            |           |    | <b>L</b>                                                                            |           |    |
|   |          |    |   |           |    |   |           |    |
| hexagonal countersunk screw                                                         | M6*12    | 2  | hexagonal countersunk screw                                                         | M6*25     | 1  | LD pull rod iron plate                                                              | 90*48*30  | 2  |
| <b>M</b>                                                                            |          |    | <b>N</b>                                                                            |           |    | <b>O</b>                                                                            |           |    |
|  |          |    |  |           |    |  |           |    |
| LDD bracket arm                                                                     | 120*90*8 | 4  | divider bracket                                                                     | 96*70*130 | 2  | divider bracket attachment                                                          | 70*25*13  | 2  |



1. Install Side Panels;

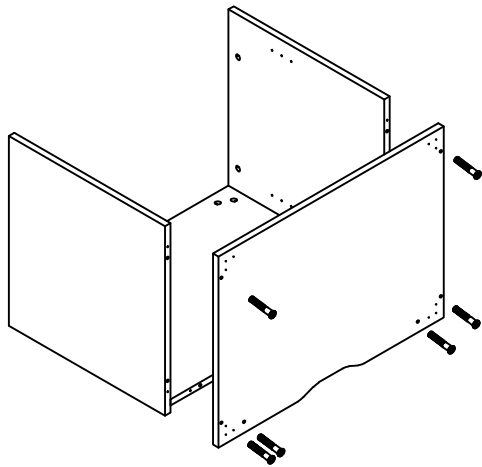
1



 **D** Ø15\*45  
(x4)

1. Install Bottom Panel;

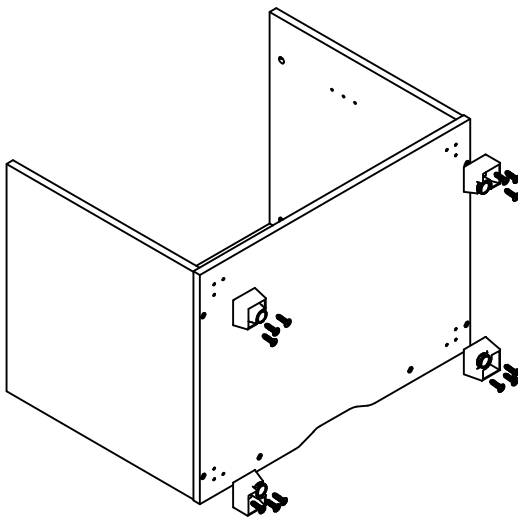
2



  
 M7\*38  
(x6)

1. Install Cabinet Legs;

3



  
**H** 60\*60\*40  
(x4)

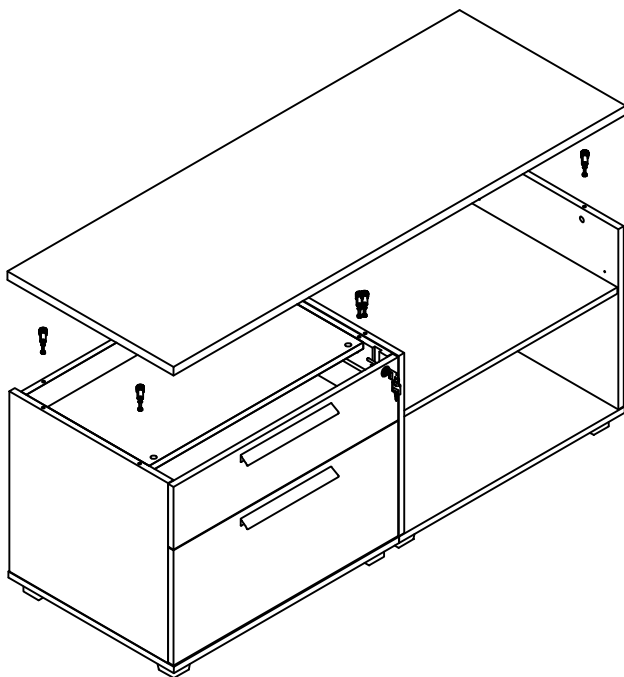
  
**E** ST5.5\*20  
(x12)

---

1. Assemble Side Cabinet;

---

4

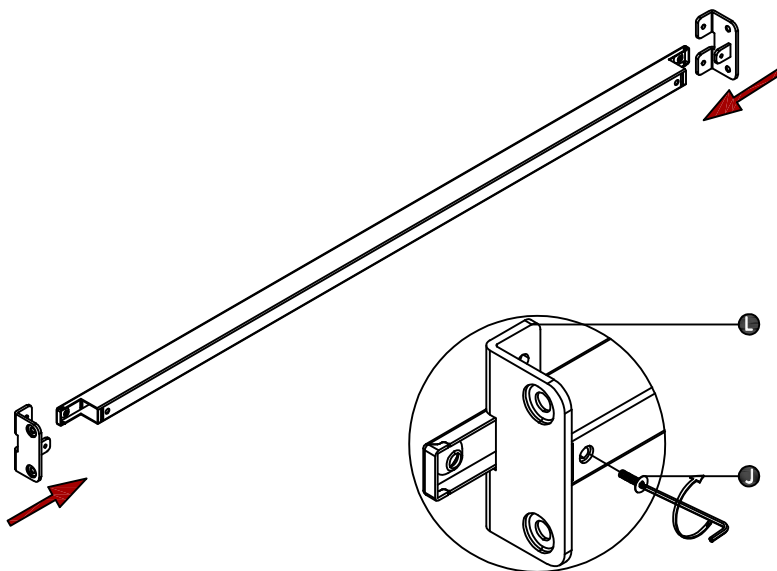
  
 Ø15\*45  
(x12)

---

1. Install Pull Rod;

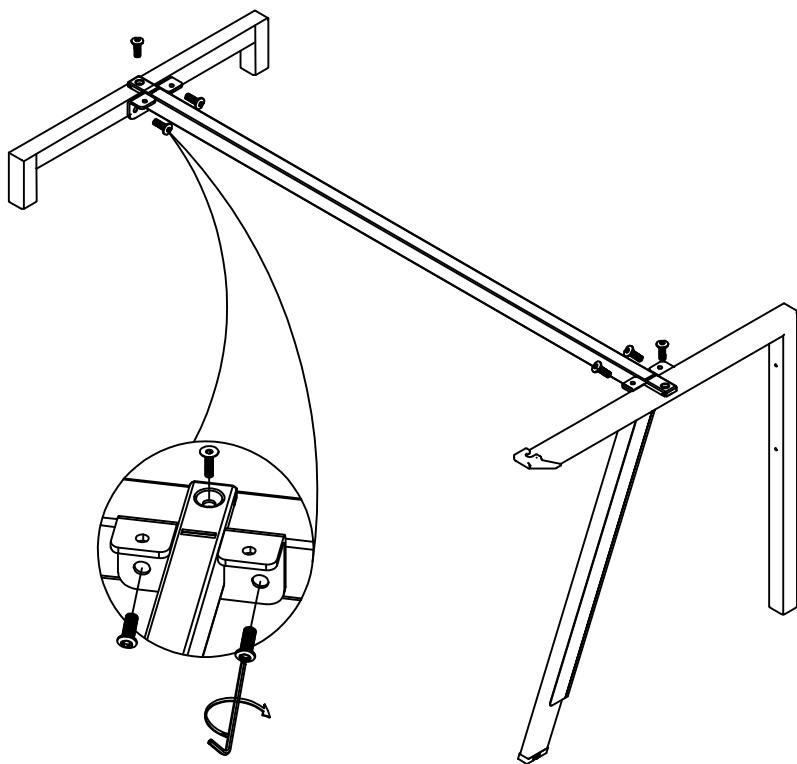
---

# 5



1. Assemble Steel Frame;

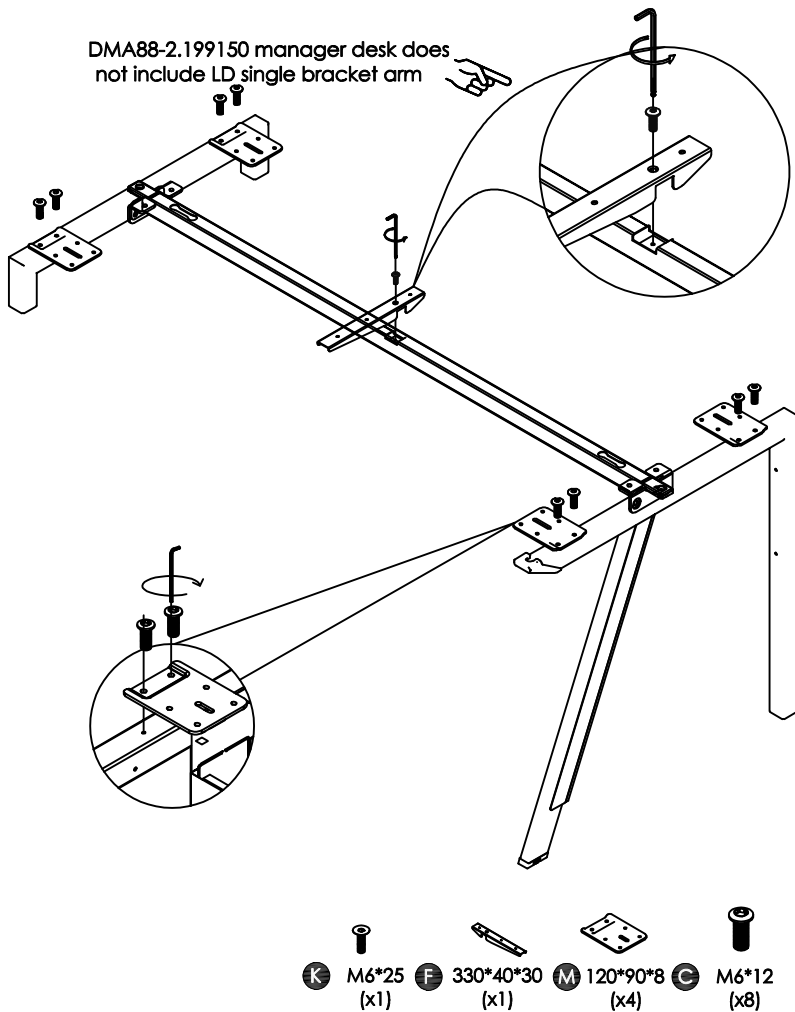
6



-  M6\*16 (x2)
-  M6\*12 (x4)

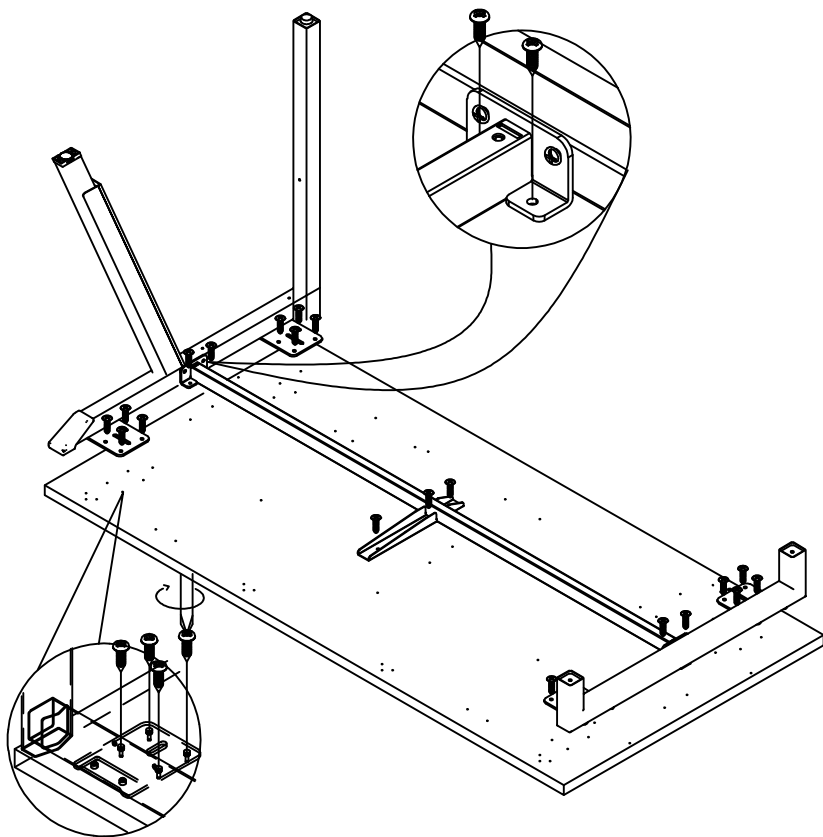
1. Install Bracket Arms;

7



1. Install Steel Frame and Desktop;

8



  
E ST5.5\*20  
(x23)

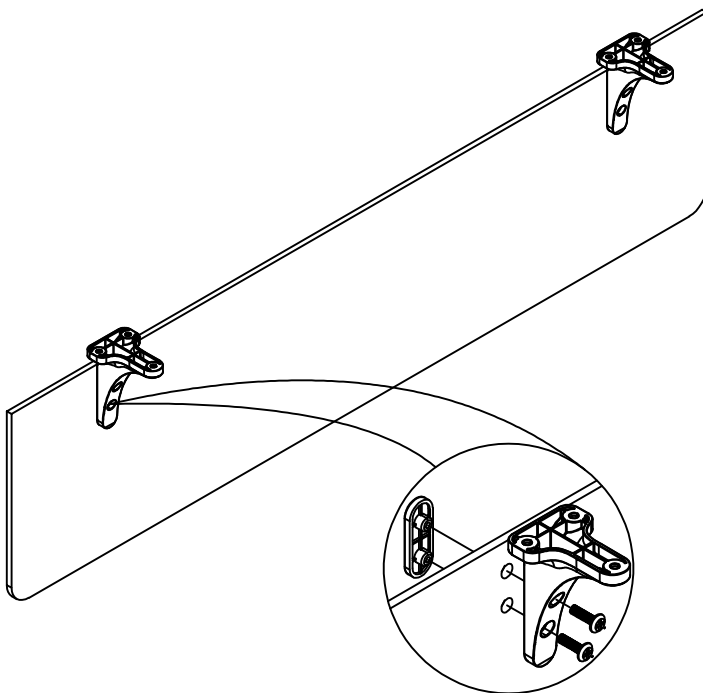


---

1. Install Divider Bracket;

---

9



**N** 96°70°130  
(X4)



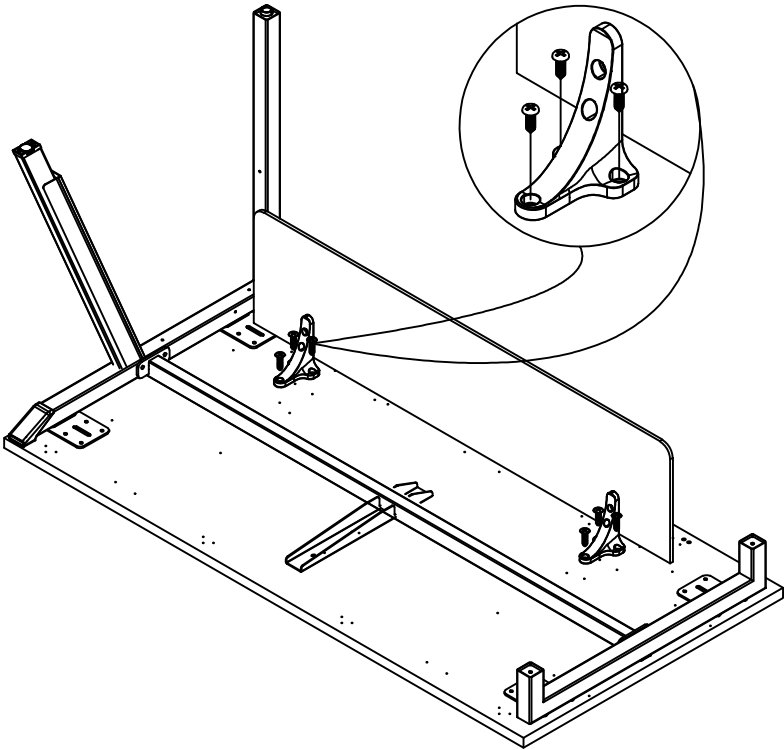
**O** 70°25°13  
(X4)



**A** M6°15  
(X4)

1. Install Divider Panels;

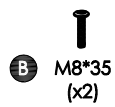
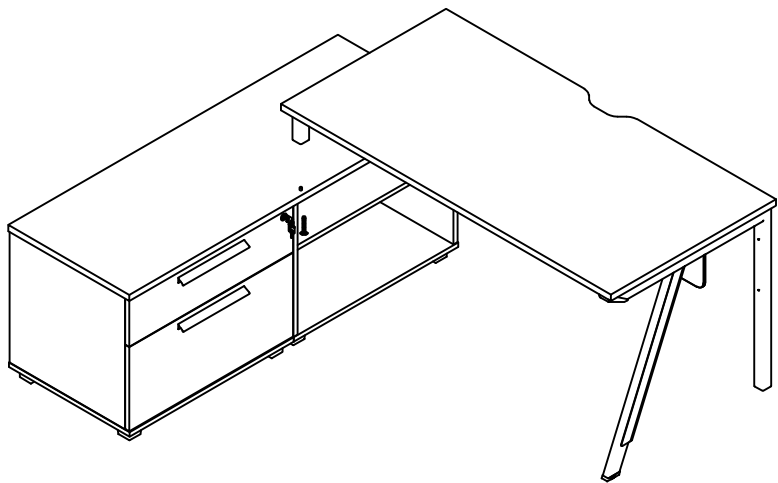
# 10



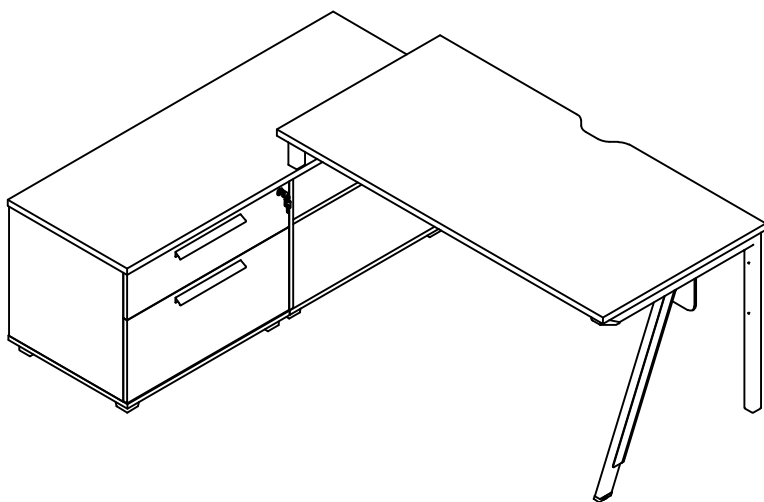
  
**E** ST5.5\*20  
(x6)

1. Connect Main Desk to Side Cabinet;

11



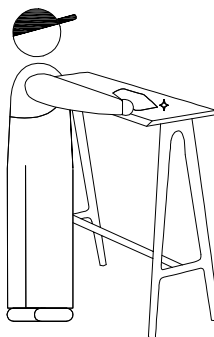
Done!



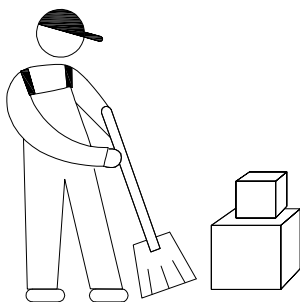
## Acceptance precautions



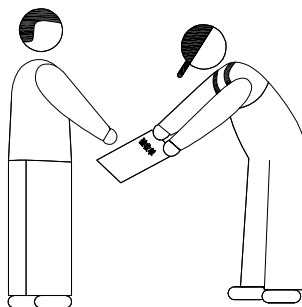
① Keep the product surface clean



② Keep the installation site clean



③ Acceptance of customer delivery





No.200 Citizen Street,Sunon Central Business Building,  
Qianjiang Road, Hangzhou, China.  
[isunon.com](http://isunon.com)



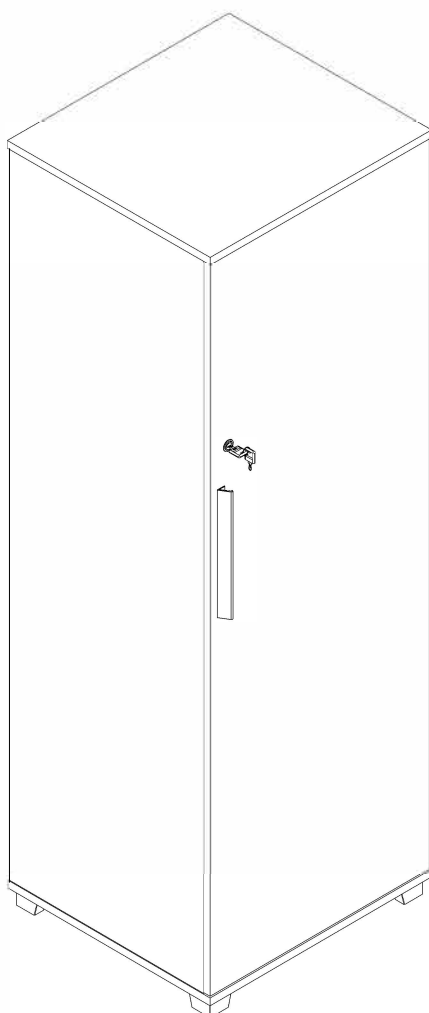
Firm's Website



Wechat account



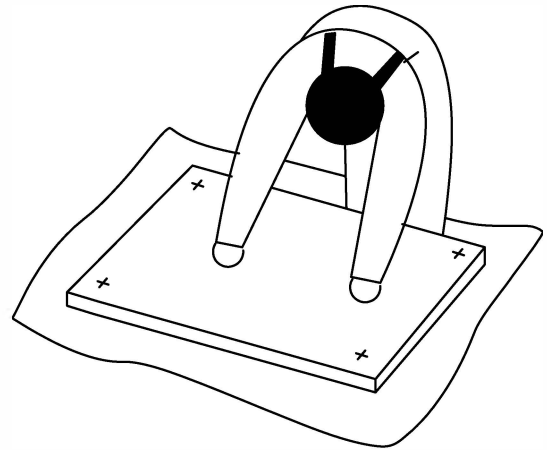
# **DMA 90 Series Single Cabinet Assembly Manual**



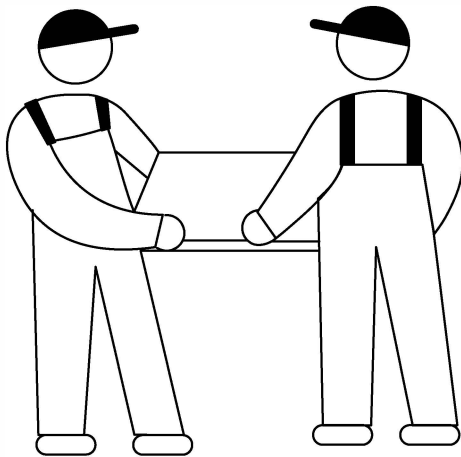
The instructions within apply only to the DMA90 Series. Please read and understand before assembly

Tips for a successful installation

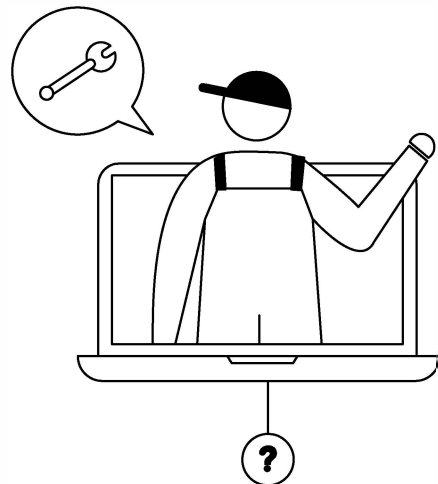
Pad work surfaces to prevent surface damage



Team Lift!



Contact Sunon Global with any questions or concerns

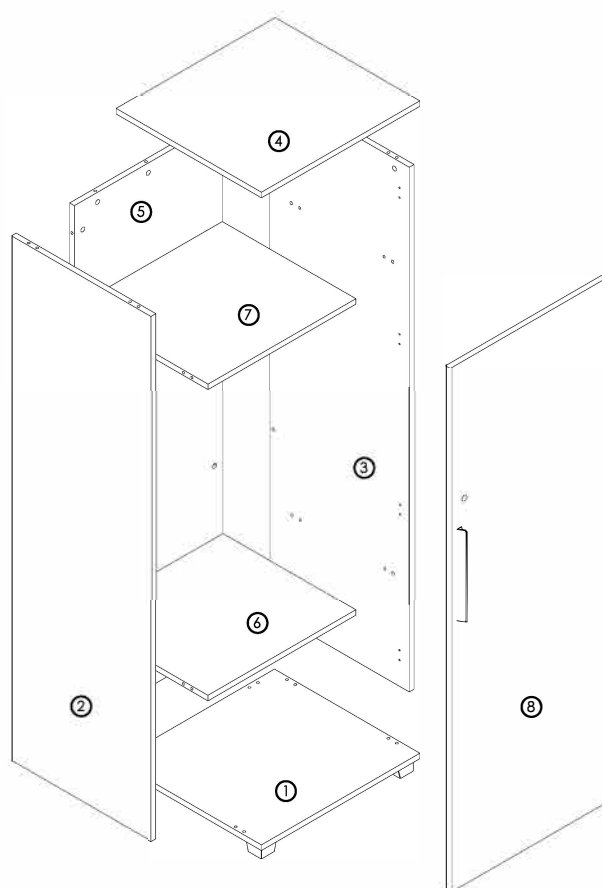




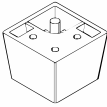
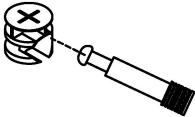
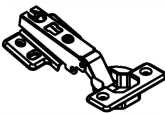
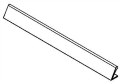
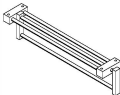
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

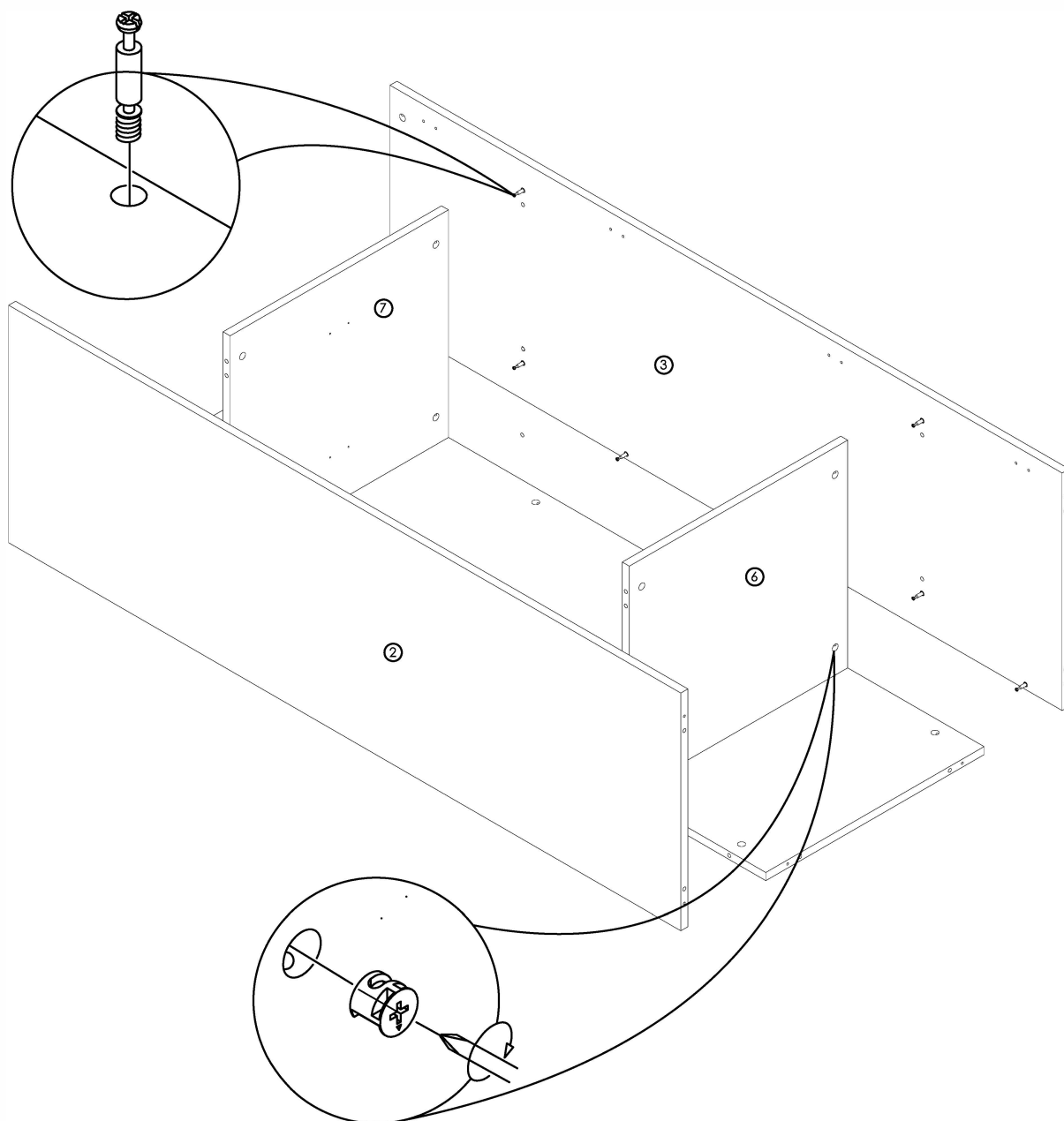
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|   | Name              | <u>Qty</u> |
|---|-------------------|------------|
| 1 | Bottom Panel      | 1          |
| 2 | Side Panel, left  | 1          |
| 3 | Side Panel, right | 1          |
| 4 | Top Panel         | 1          |
| 5 | Back Panel        | 1          |
| 6 | Shelf             | 1          |
| 7 | Shelf             | 1          |
| 8 | Door              | 1          |

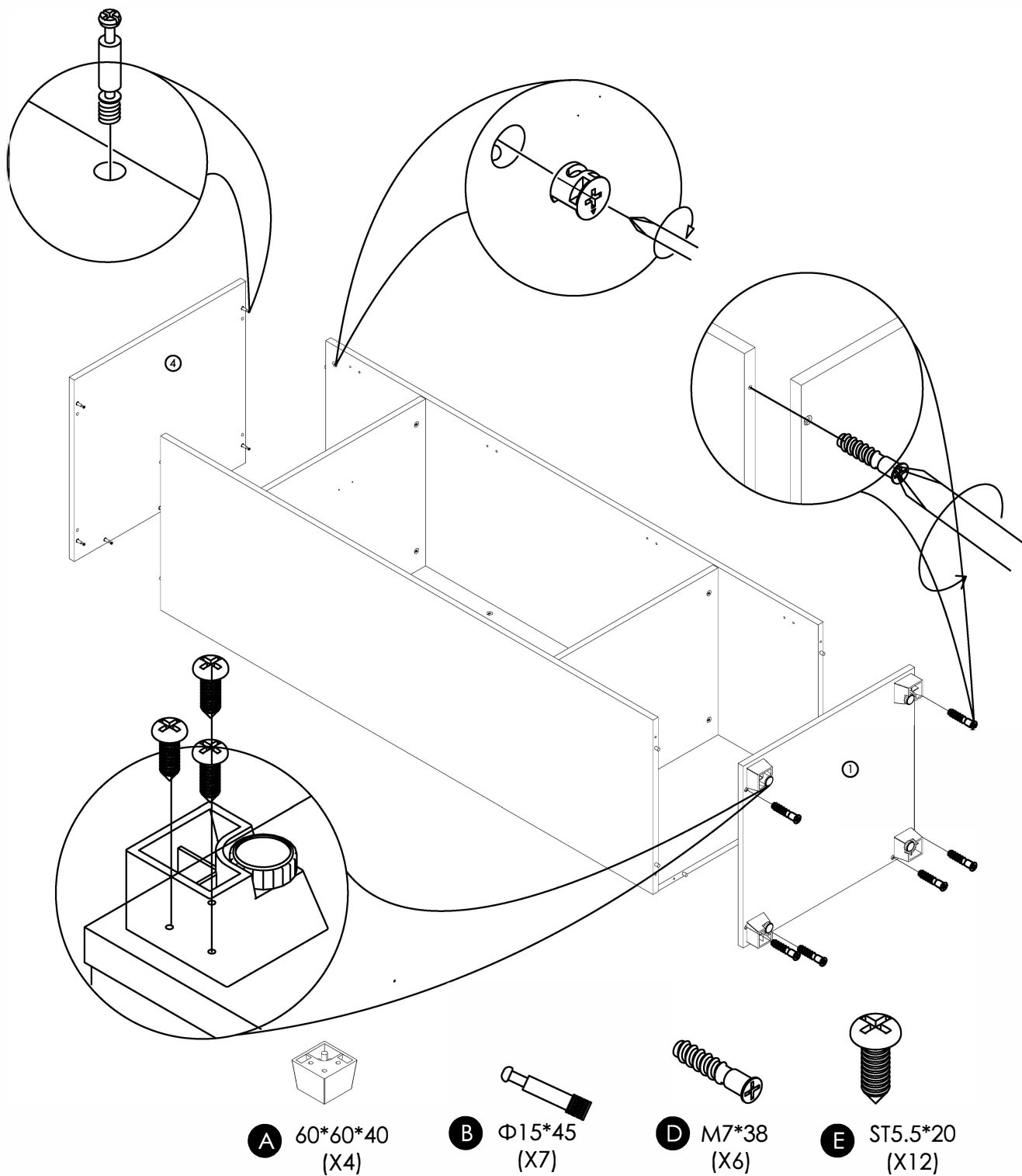
|                                                                                                                                              |                                                                                                                                                  |                                                                                                                                                          |
|----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="151 347 183 392">A</div>                    | <div data-bbox="601 347 633 392">B</div>                        | <div data-bbox="1051 347 1083 392">C</div>                            |
| <div data-bbox="177 591 236 613">Foot</div> <div data-bbox="325 591 480 629">60*60*40</div> <div data-bbox="520 591 544 624">4</div>         | <div data-bbox="628 591 740 613">Cam-lock</div> <div data-bbox="799 591 927 629">Φ15x45</div> <div data-bbox="967 591 1007 624">23</div>         | <div data-bbox="1038 591 1203 629">Lock Assy</div> <div data-bbox="1251 591 1315 624">Φ18</div> <div data-bbox="1422 591 1445 624">1</div>               |
| <div data-bbox="151 658 183 703">D</div>                    | <div data-bbox="601 658 633 703">E</div>                        | <div data-bbox="1051 658 1083 703">F</div>                            |
| <div data-bbox="189 891 268 943">Wood Screw</div> <div data-bbox="352 902 461 940">M7*38</div> <div data-bbox="517 902 541 936">6</div>      | <div data-bbox="604 898 683 949">Wood Screw</div> <div data-bbox="756 902 911 940">ST5.5*20</div> <div data-bbox="951 902 991 936">12</div>      | <div data-bbox="1083 891 1161 943">Wood Screw</div> <div data-bbox="1187 913 1211 936">—</div> <div></div>                                               |
| <div data-bbox="151 969 183 1014">G</div>                 | <div data-bbox="601 969 633 1014">H</div>                     | <div data-bbox="1051 969 1083 1014">I</div>                         |
| <div data-bbox="189 1205 261 1256">Door Hinge</div> <div data-bbox="384 1216 445 1249">全盖</div> <div data-bbox="520 1216 544 1249">4</div>   | <div data-bbox="628 1205 732 1256">Machine Screw</div> <div data-bbox="807 1216 916 1254">M4*16</div> <div data-bbox="971 1216 995 1249">3</div> | <div data-bbox="1067 1205 1163 1272">Door Handle</div> <div data-bbox="1214 1216 1378 1254">300*20*31</div> <div data-bbox="1426 1216 1450 1249">1</div> |
| <div data-bbox="151 1281 183 1326">J</div>                |                                                                                                                                                  |                                                                                                                                                          |
| <div data-bbox="161 1536 309 1559">Coat Hanger</div> <div data-bbox="384 1525 448 1559">300</div> <div data-bbox="525 1525 549 1559">1</div> |                                                                                                                                                  |                                                                                                                                                          |

1



**B**   
Φ15\*45  
(X16)

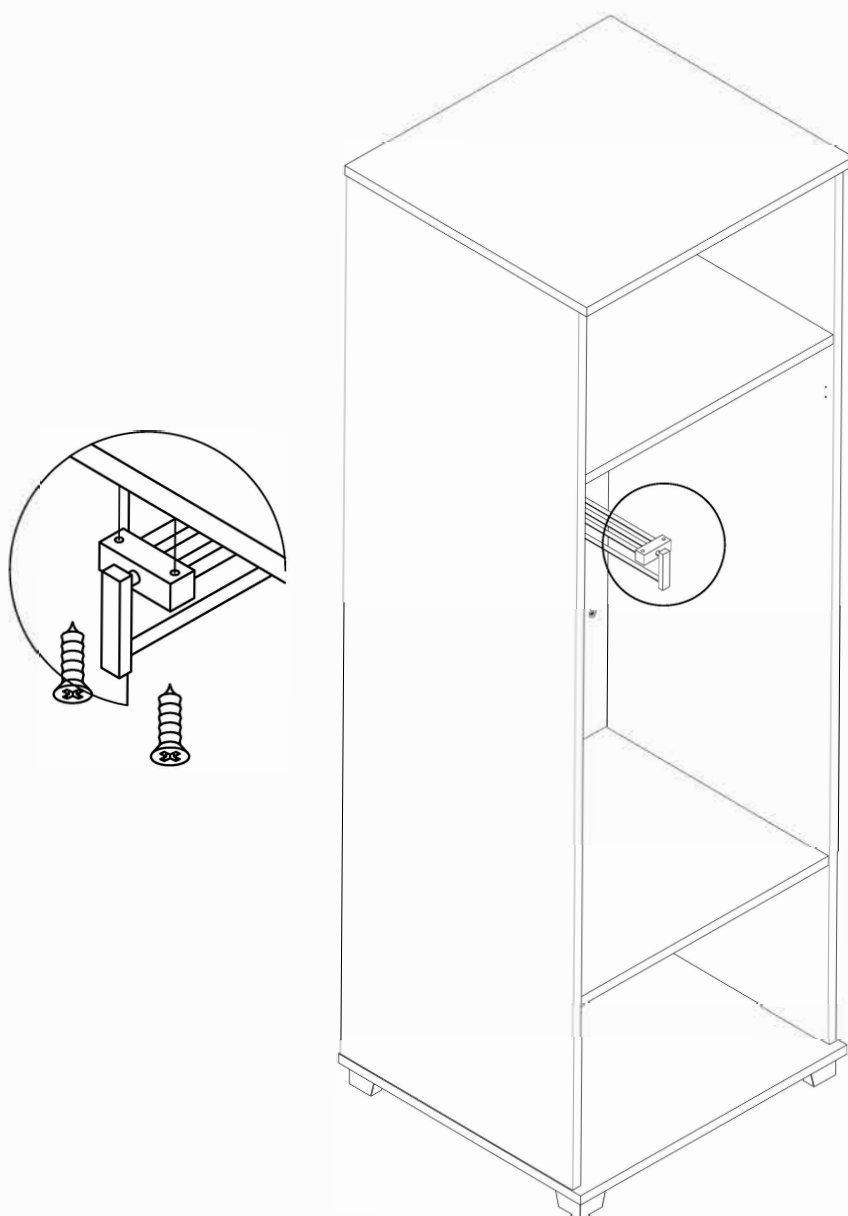
# 2



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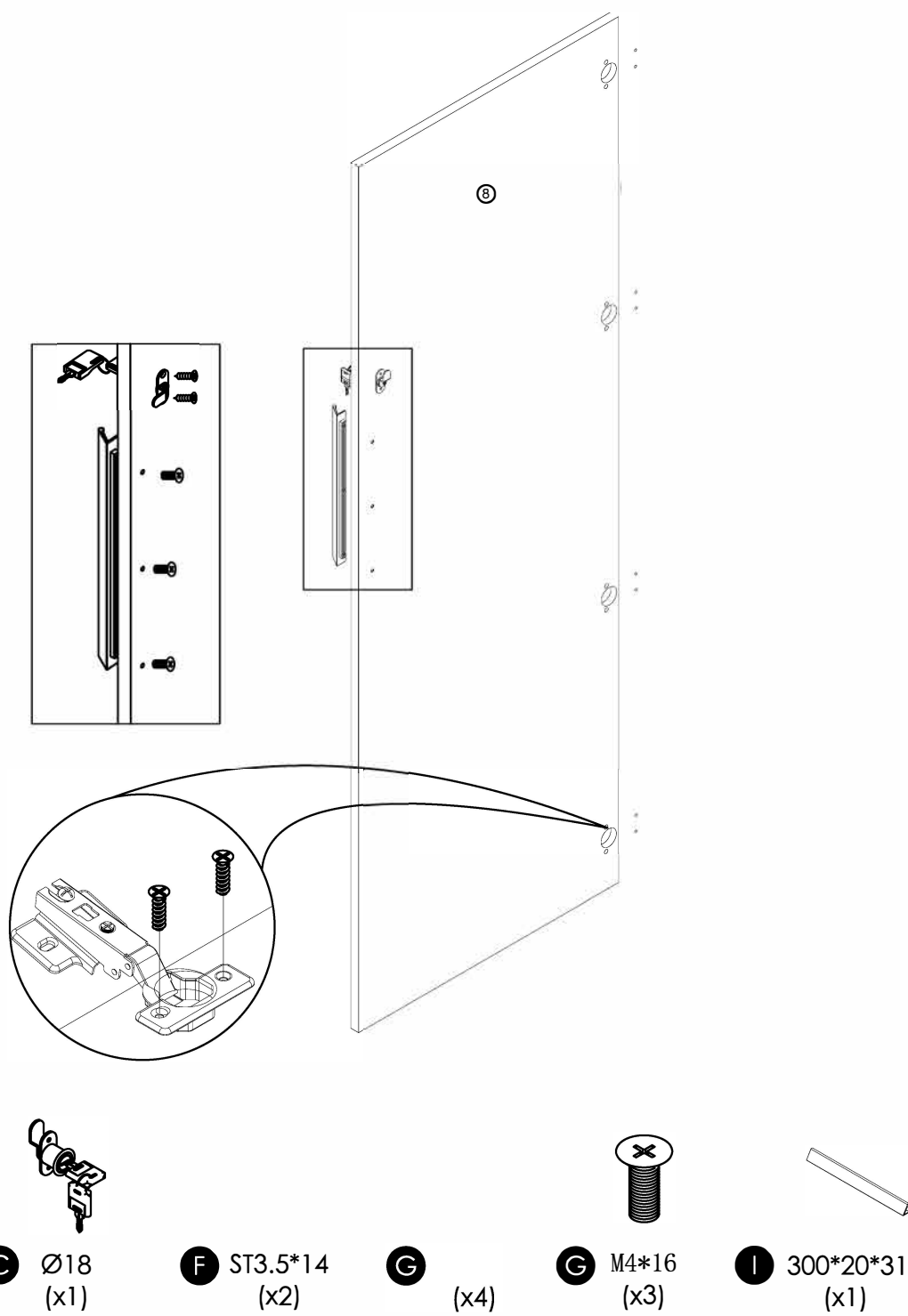
# 3



**F** ST3.5\*14  
(x4)

**J** 300  
(x1)

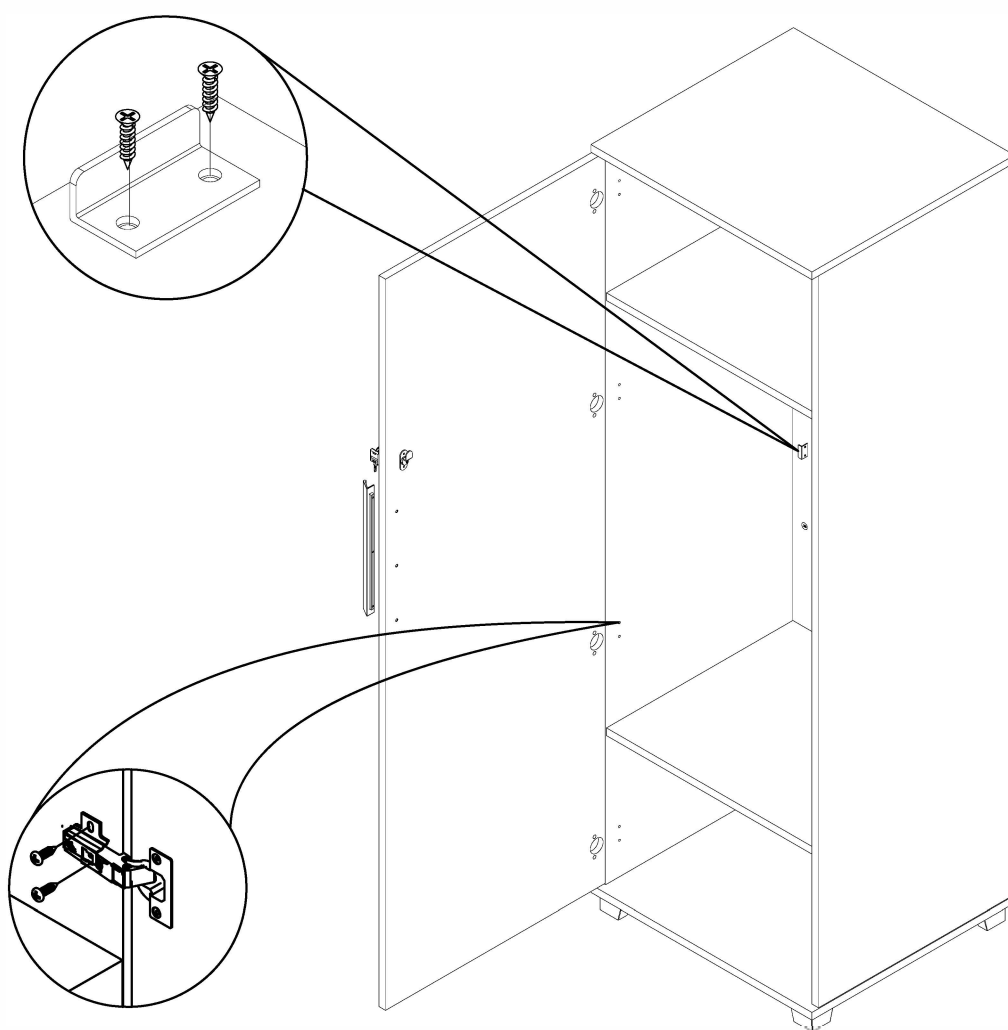
# 4



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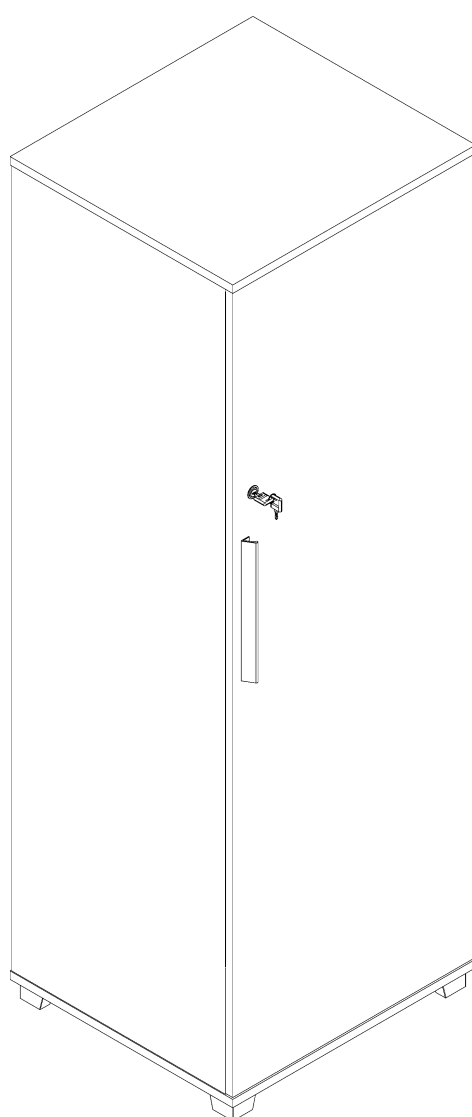
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# 5



F ST3.5\*14  
(x2)

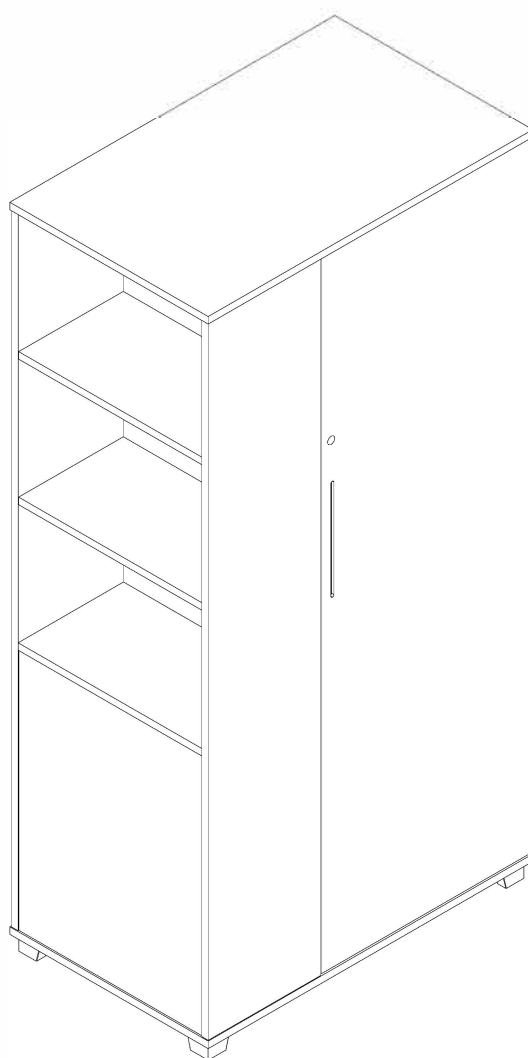
(x1)







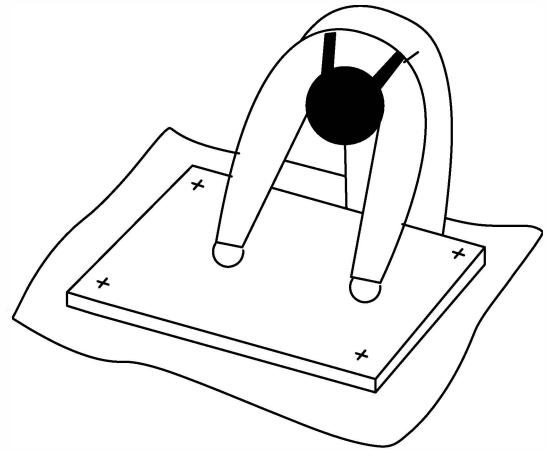
# **DMA 91 Series Single Cabinet Assembly Manual**



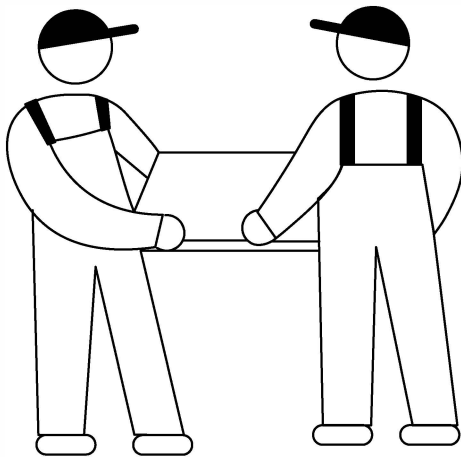
The instructions within apply only to the DMA91 Series. Please read and understand before assembly

Tips for a successful installation

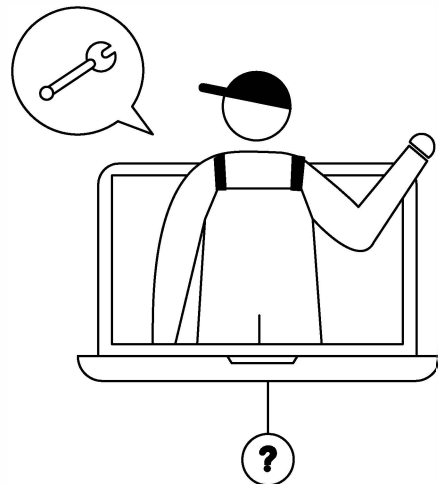
Pad work surfaces to prevent surface damage



Team Lift!



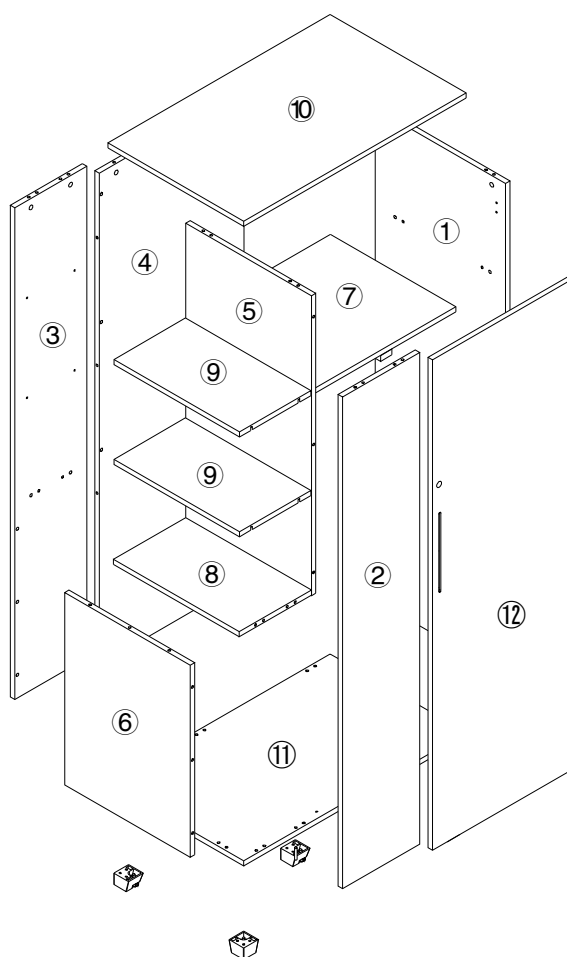
Contact Sunon Global with any questions or concerns



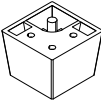
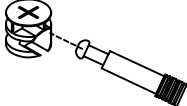
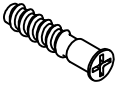
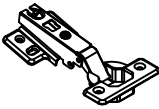
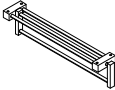
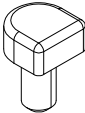
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

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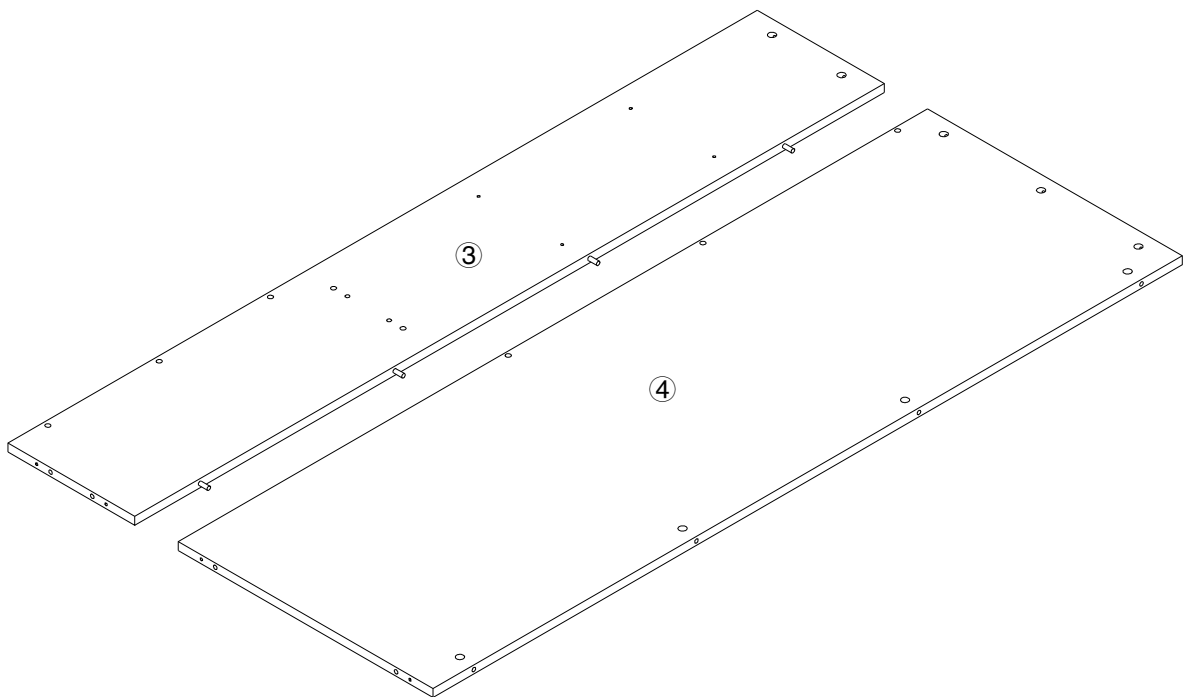
|   | Name                | Qty |    | Name         | Qty |
|---|---------------------|-----|----|--------------|-----|
| 1 | Side Panel, Right   | 1   | 7  | Top Shelf    | 1   |
| 2 | Front Panel         | 1   | 8  | Bottom Shelf | 1   |
| 3 | Rear Panel 1 Rear   | 1   | 9  | Middle Shelf | 2   |
| 4 | Panel 2 Side        | 1   | 10 | Top Panel    | 1   |
| 5 | Side Panel, Left, 1 | 1   | 11 | Bottom Panel | 1   |
| 6 | Side Panel, Left, 2 | 1   | 12 | Door         | 1   |

|                                                                                              |                                                                                              |                                                                                                |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>    |
| <b>Foot</b>                                                                                  | <b>Cam-lock</b>                                                                              |                                                                                                |
| 60*60*40                                                                                     | Φ15x45                                                                                       | Φ18                                                                                            |
| 5                                                                                            | 38                                                                                           | 1                                                                                              |
| <b>D</b>    | <b>E</b>    | <b>F</b>    |
| <b>Wood Screw</b>                                                                            | <b>Wood Screw</b>                                                                            | <b>Wood Screw</b>                                                                              |
| M7*38                                                                                        | ST5.5*20                                                                                     | ST3.5*14                                                                                       |
| 10                                                                                           | 15                                                                                           | 8                                                                                              |
| <b>G</b>  | <b>H</b>  | <b>I</b>  |
| <b>Door Hinge</b>                                                                            | <b>Machine Screw</b>                                                                         | <b>Door Handle</b>                                                                             |
|                                                                                              | M4*16                                                                                        | 300*20*31                                                                                      |
| 4                                                                                            | 3                                                                                            | 1                                                                                              |
| <b>J</b>  | <b>K</b>  | <b>L</b>  |
| <b>Coat Hanger</b>                                                                           | <b>Shelf Mount</b>                                                                           | <b>Shelf Rest</b>                                                                              |
| 300                                                                                          | M6.5*7                                                                                       | 10*10*15                                                                                       |
| 1                                                                                            | 8                                                                                            | 1                                                                                              |

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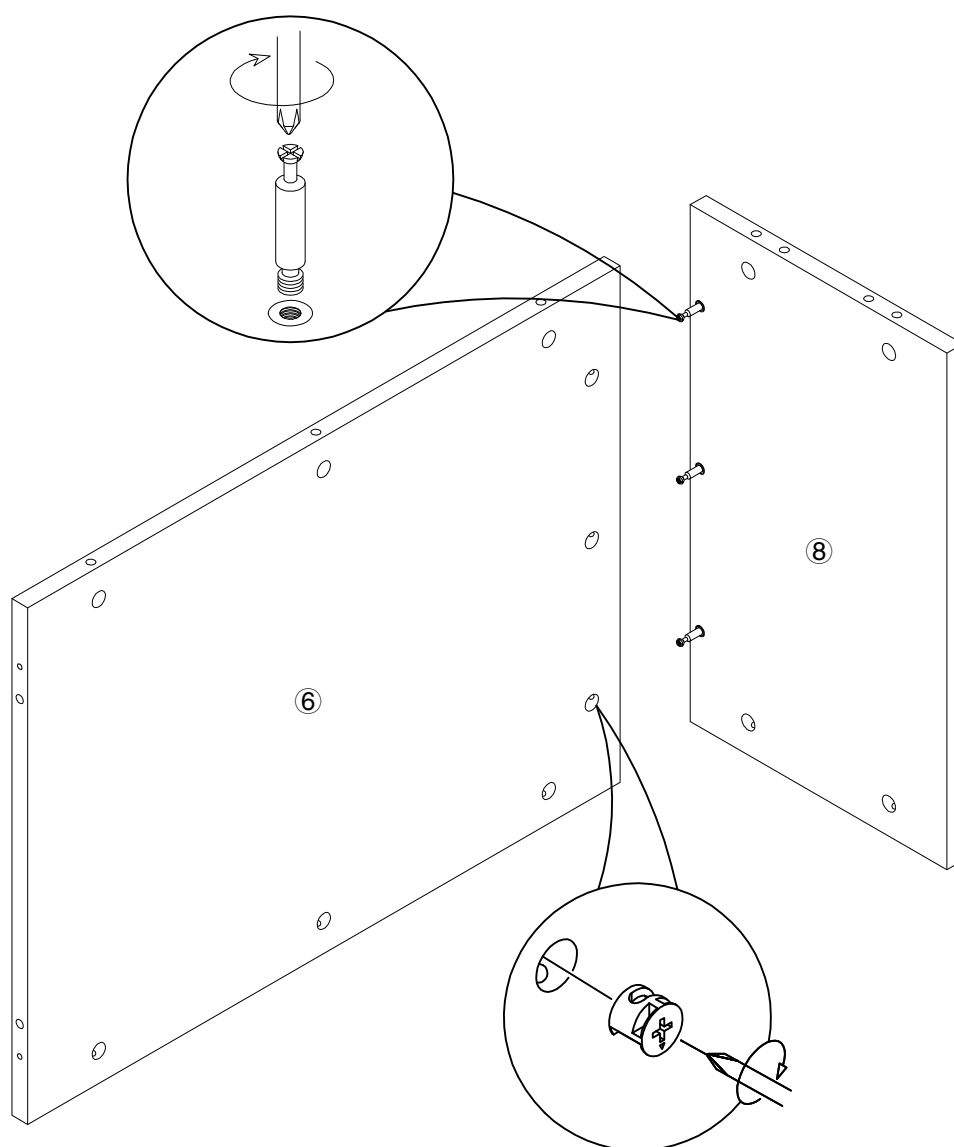
# 1



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# 2

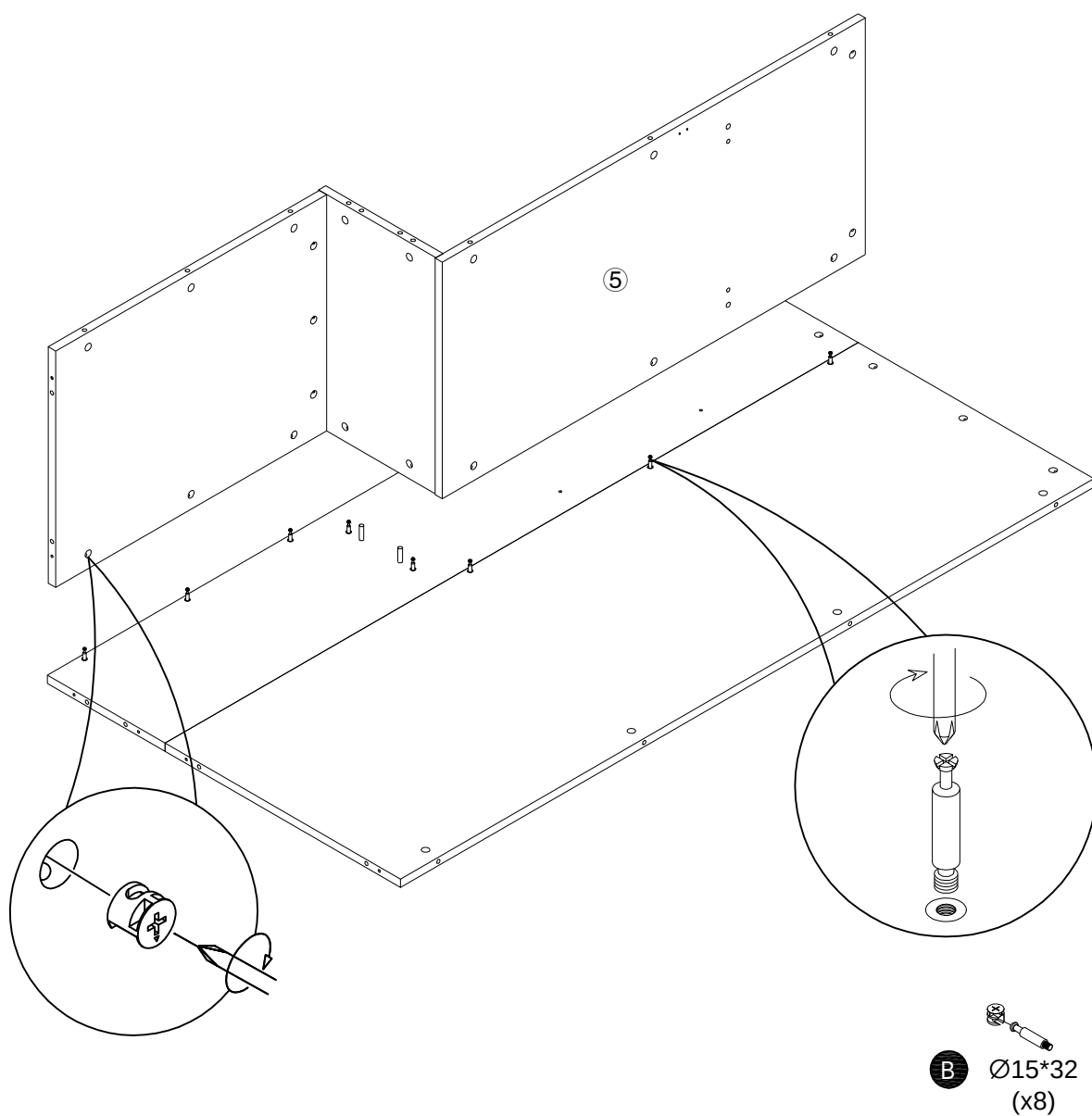


**B**  Ø15\*32  
(x3)

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# 3

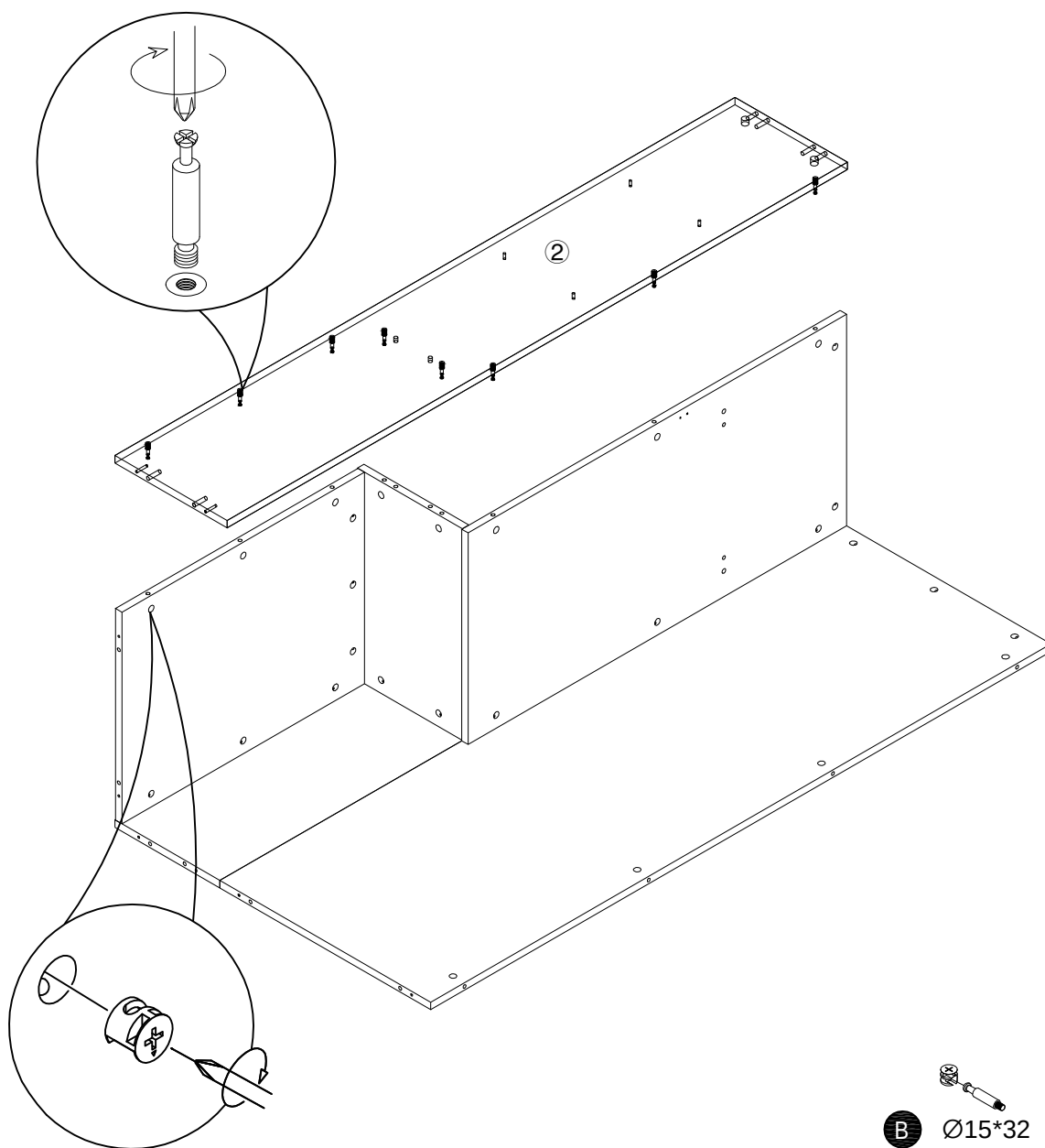
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# 4

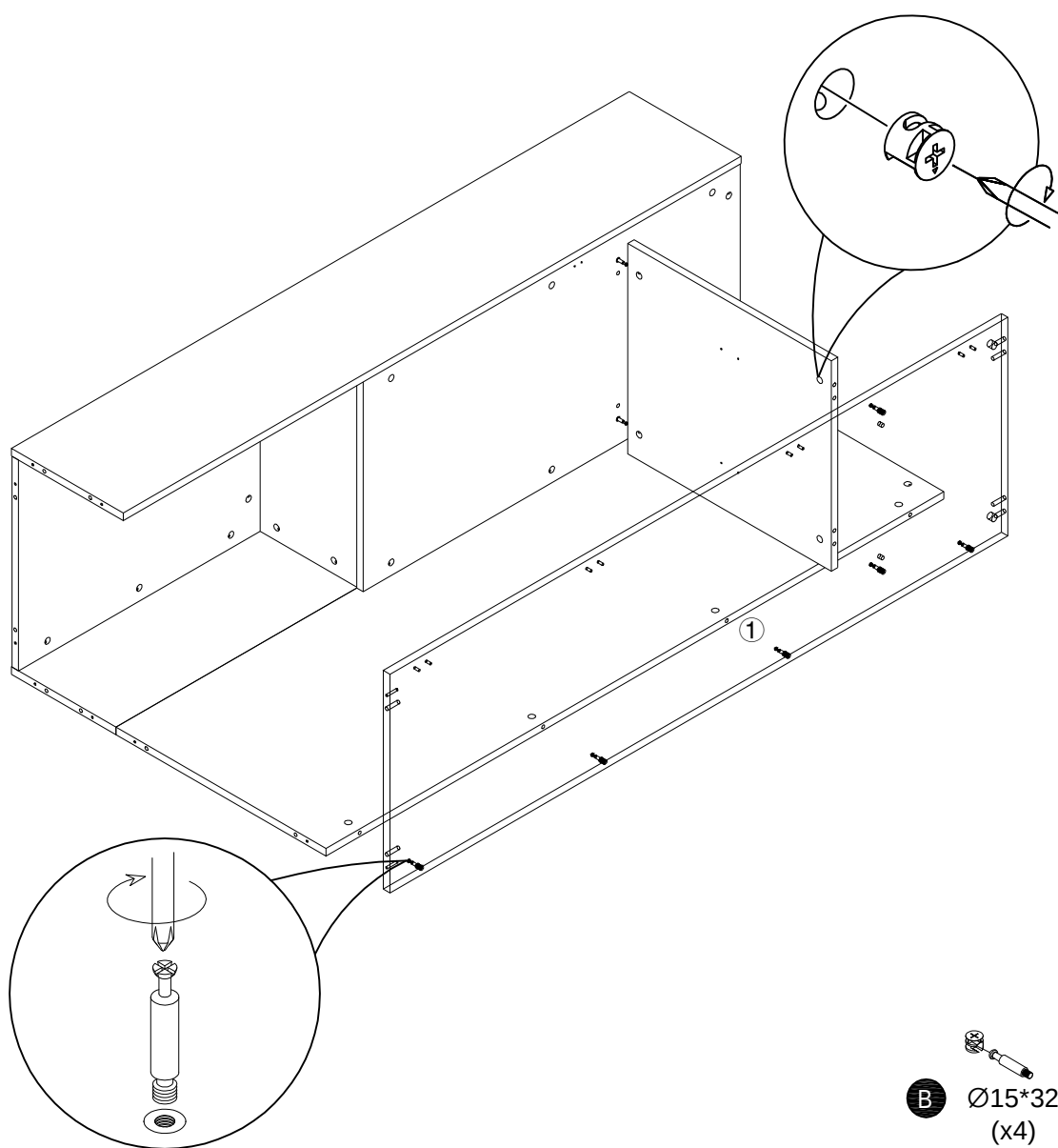




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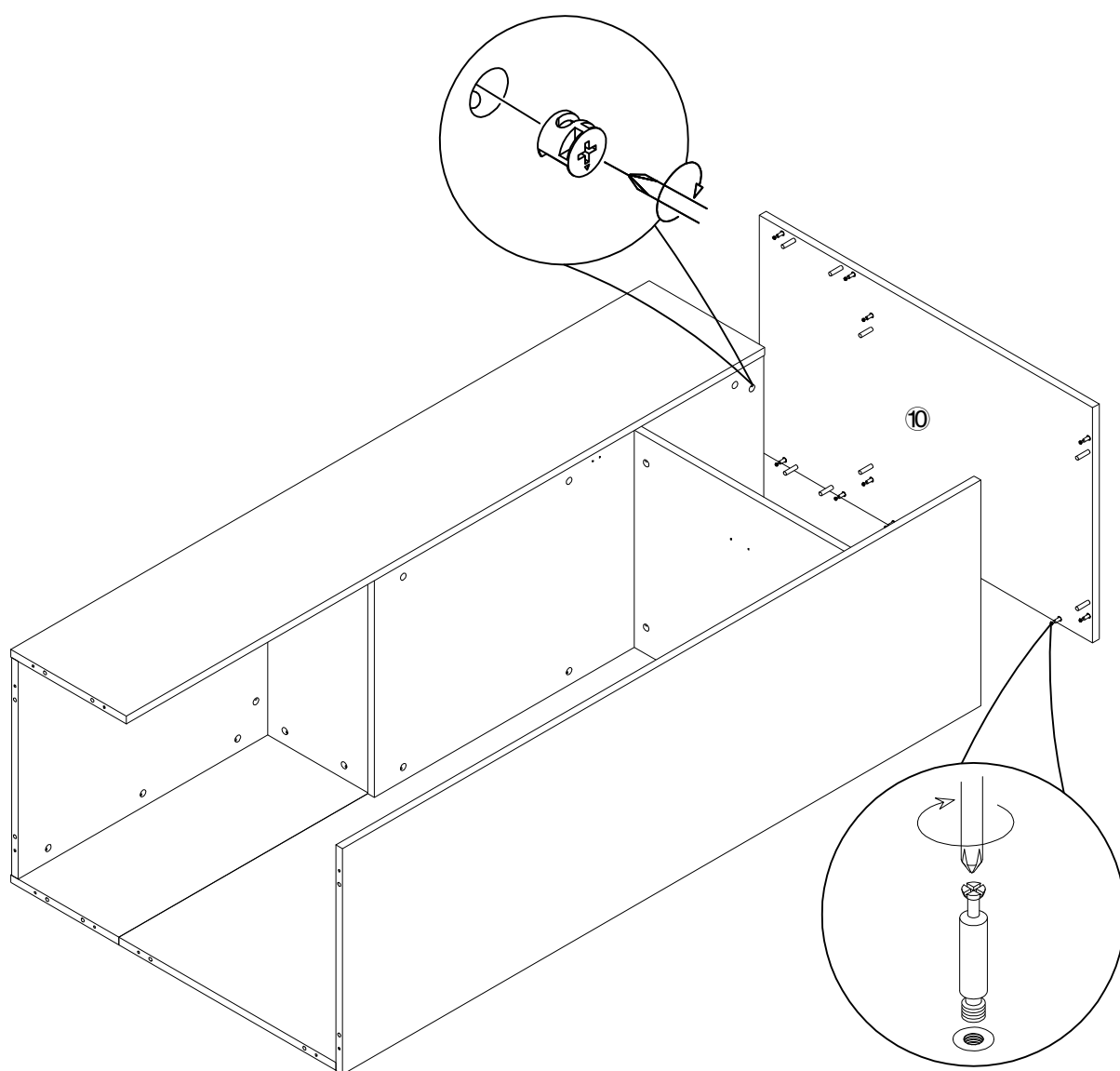
# 5



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# 6

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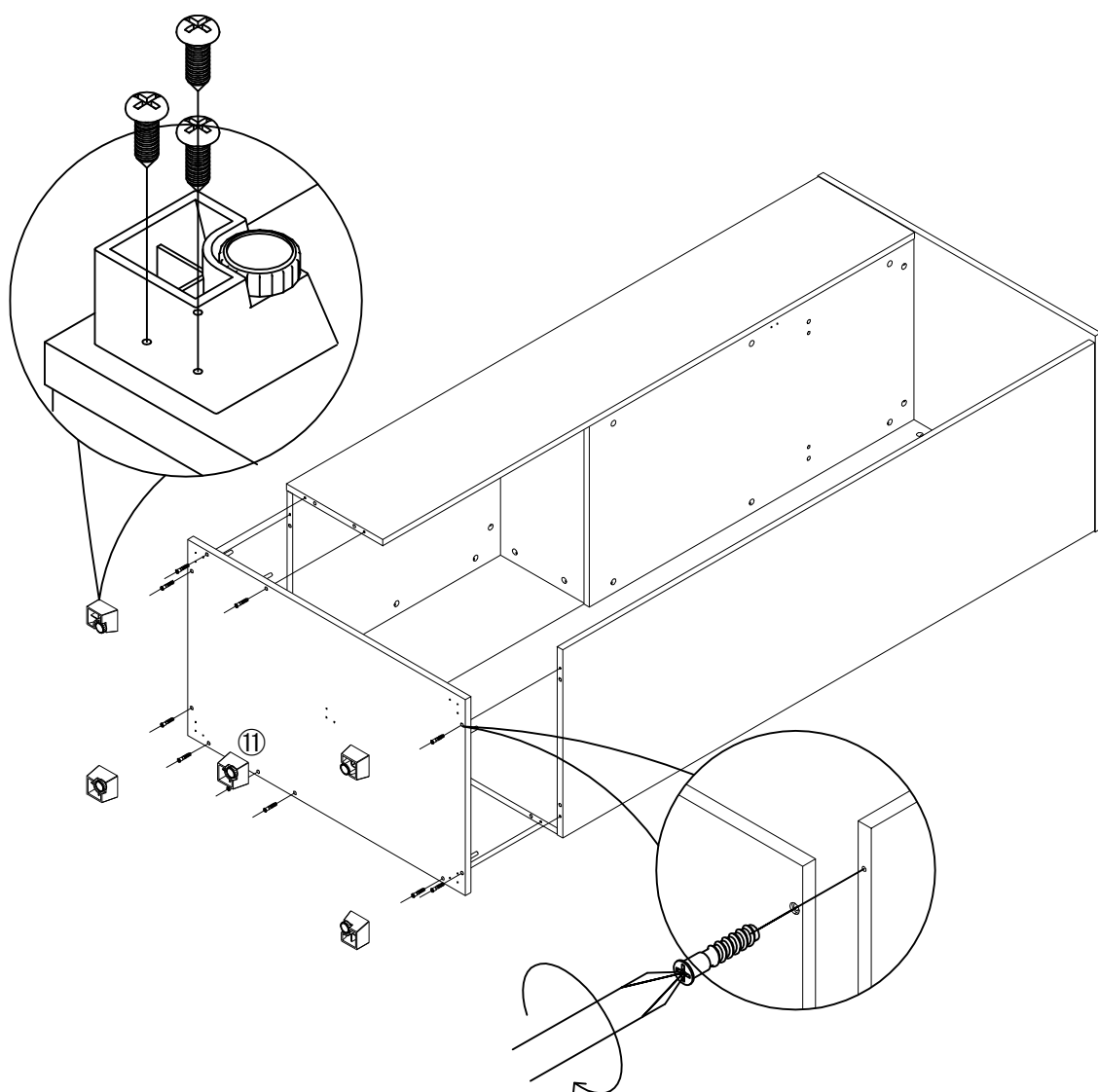


**B**  Ø15\*32  
(x10)

---

# 7

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**A** 60\*60\*40  
(x5)

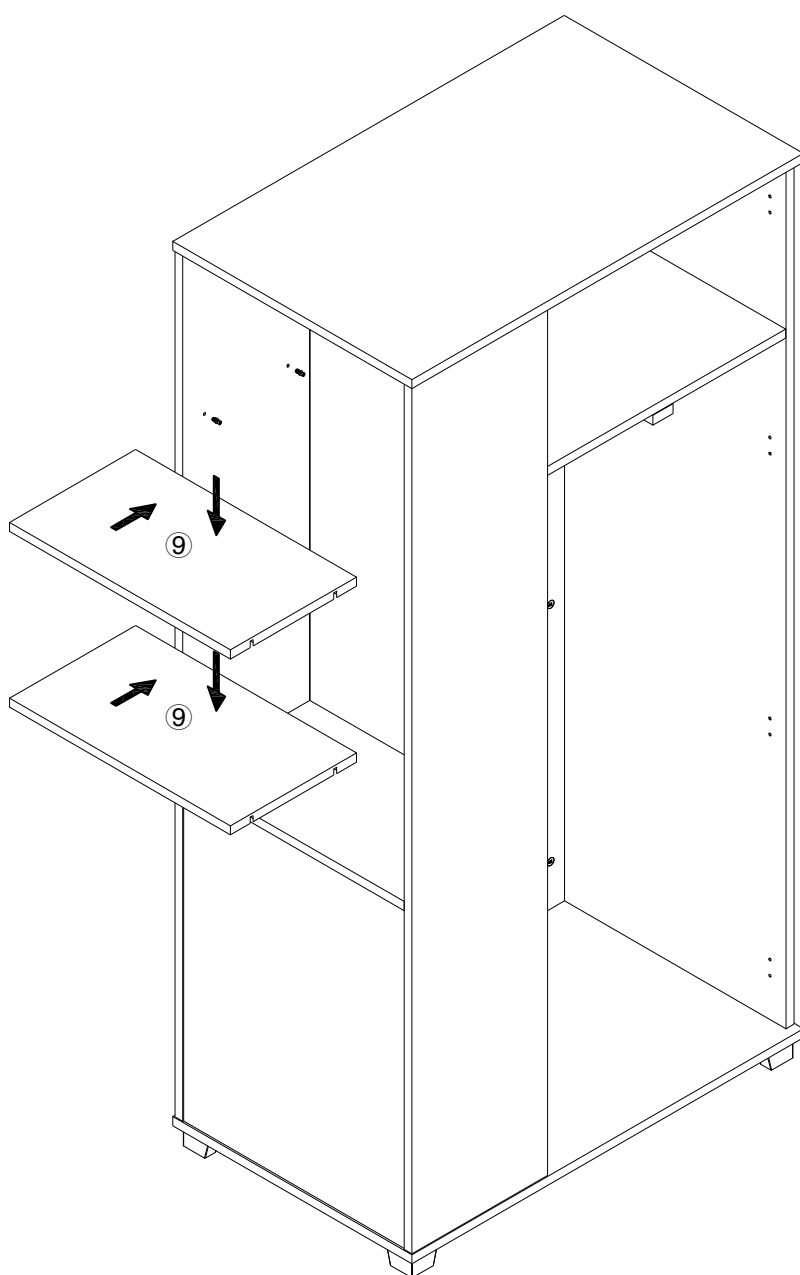
**D** M7\*38  
(x10)

**E** ST5.5\*20  
(x15)

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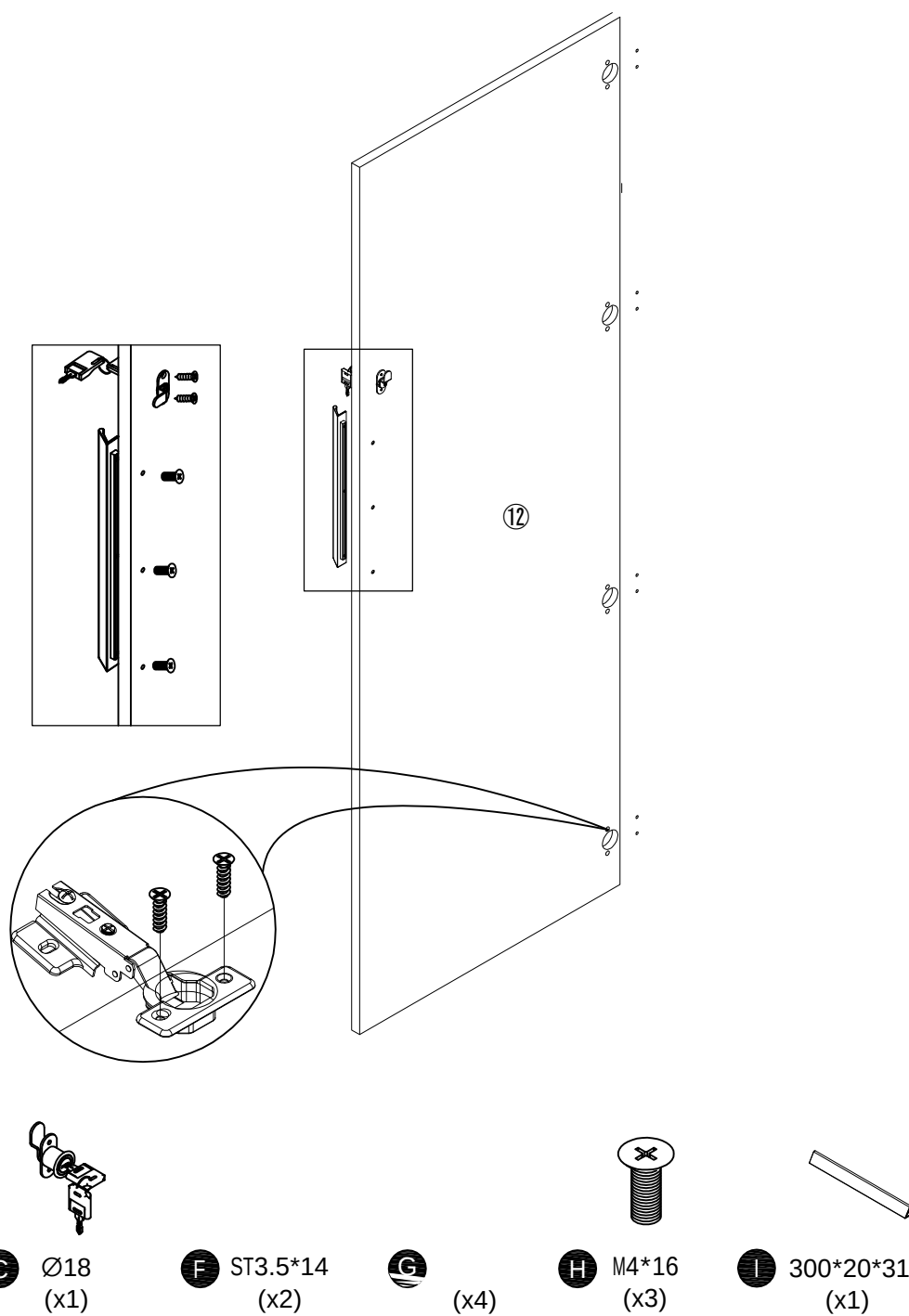
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# 8



  
**K** M6.5\*7  
(x4)

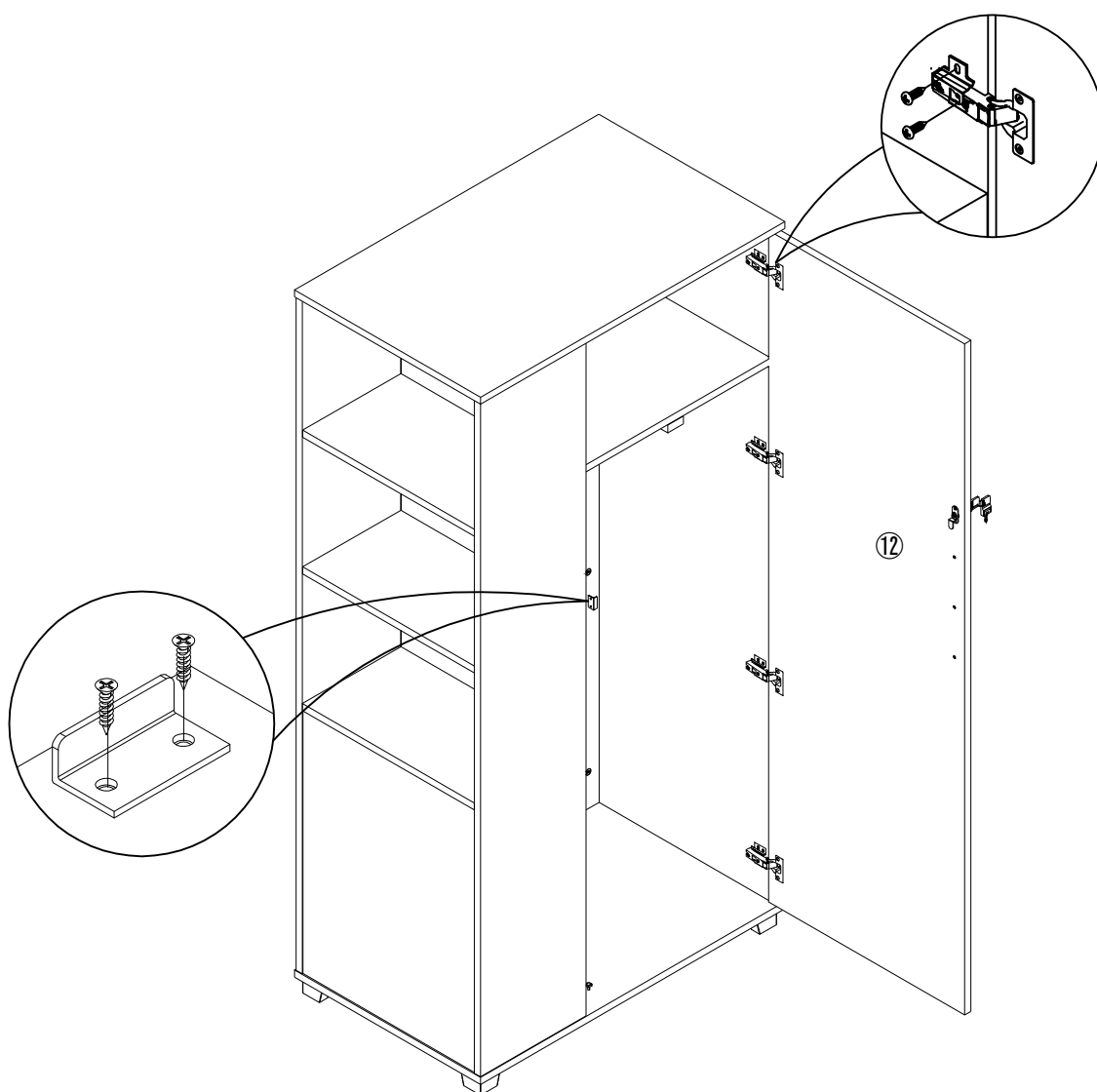
# 9



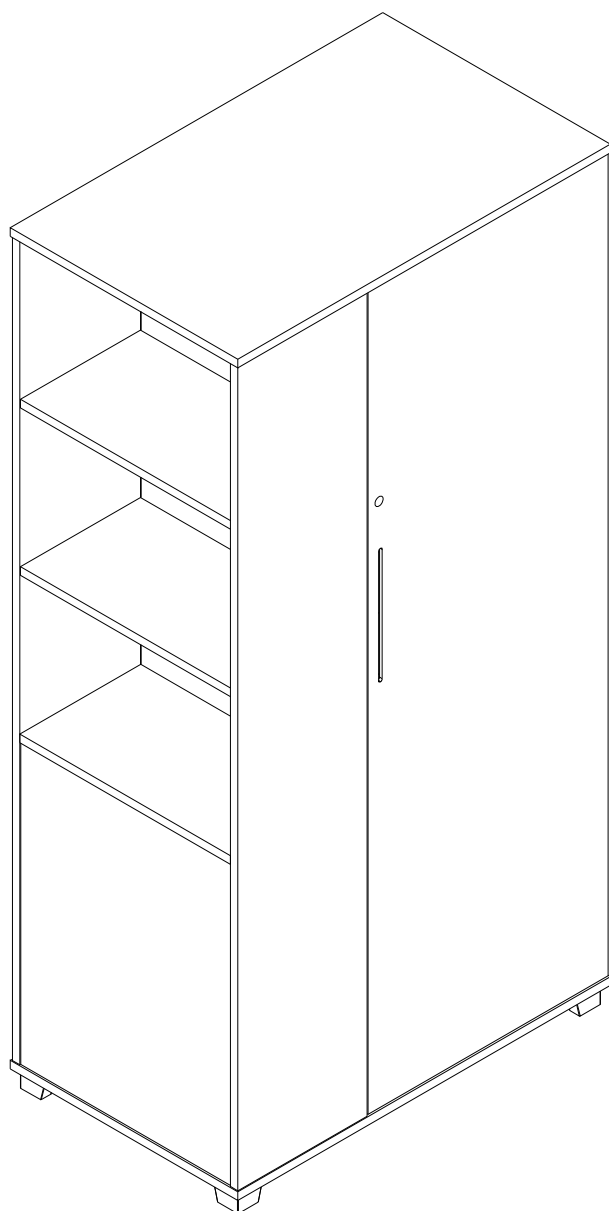
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# 10

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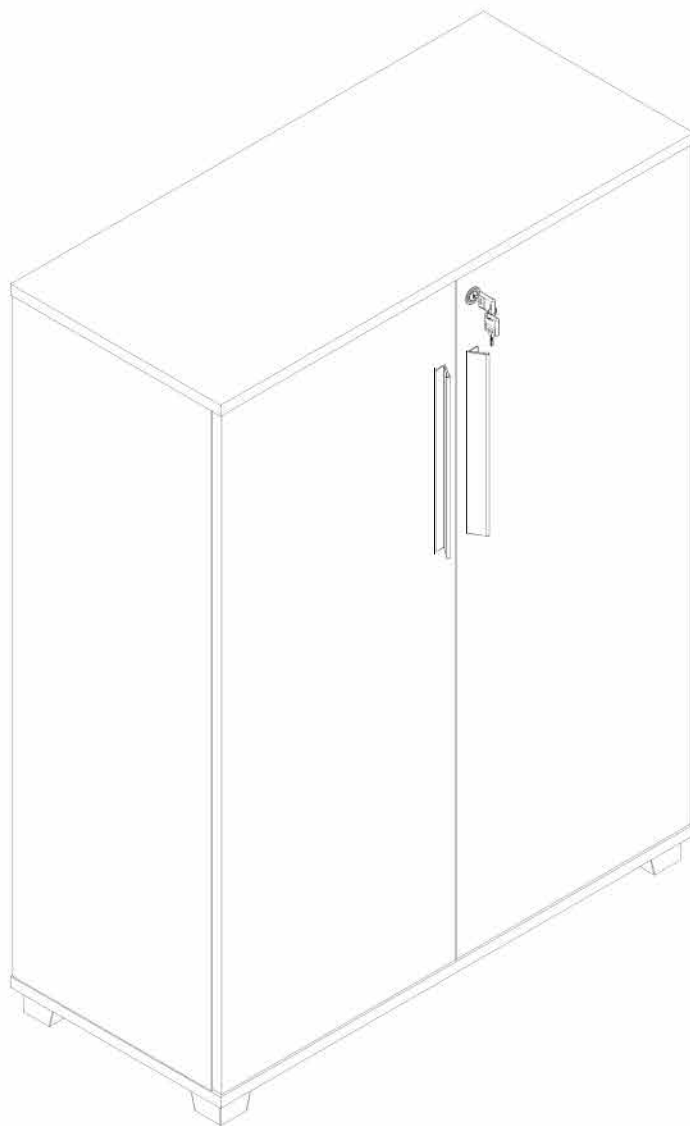


● L 10\*10\*15  
(x1)





# **DMA 92 Series Single Cabinet Assembly Manual**

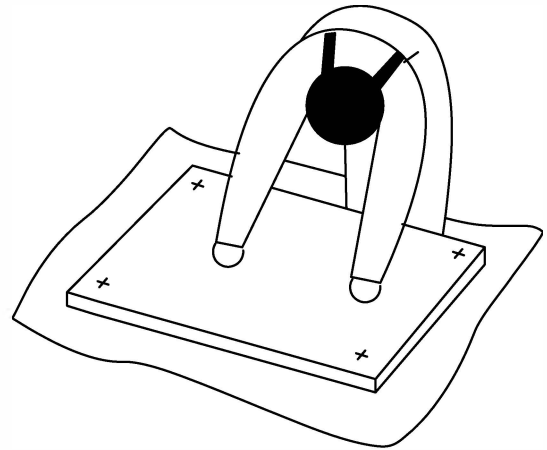


The instructions within apply only to the DMA92 Series. Please read and understand before assembly

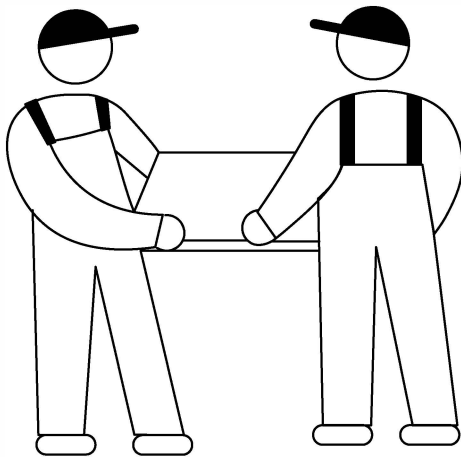


Tips for a successful installation

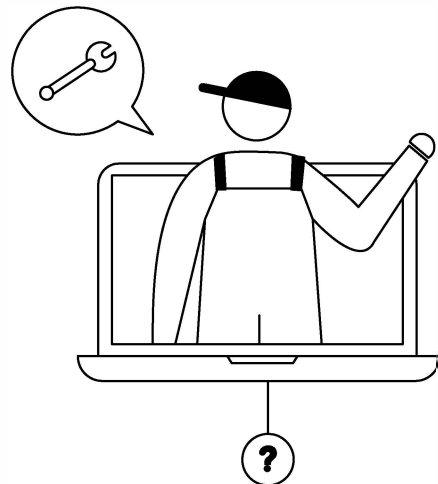
Pad work surfaces to prevent surface damage



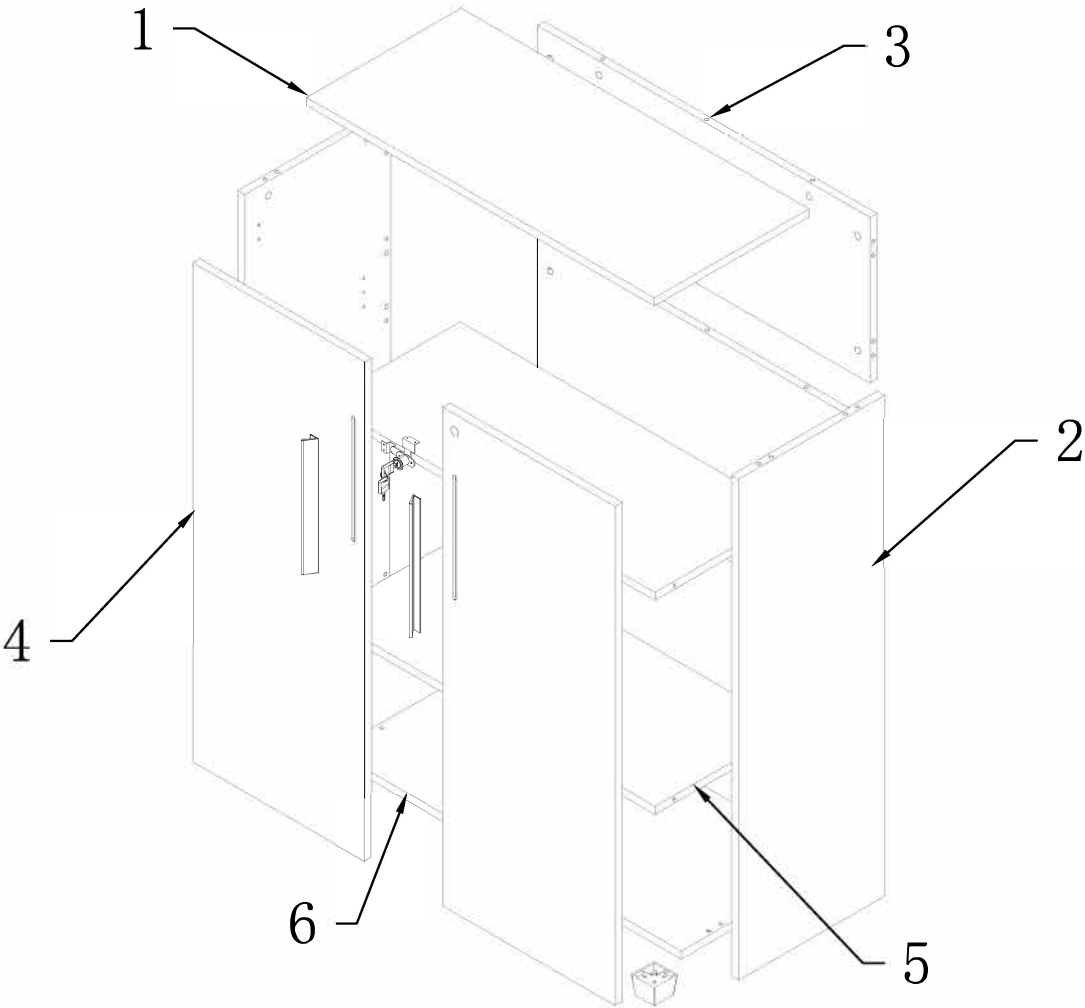
Team Lift!



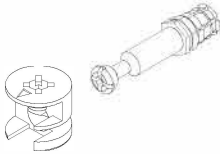
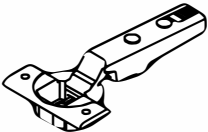
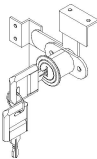
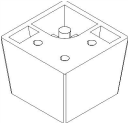
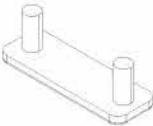
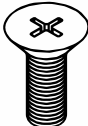
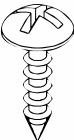
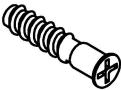
Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

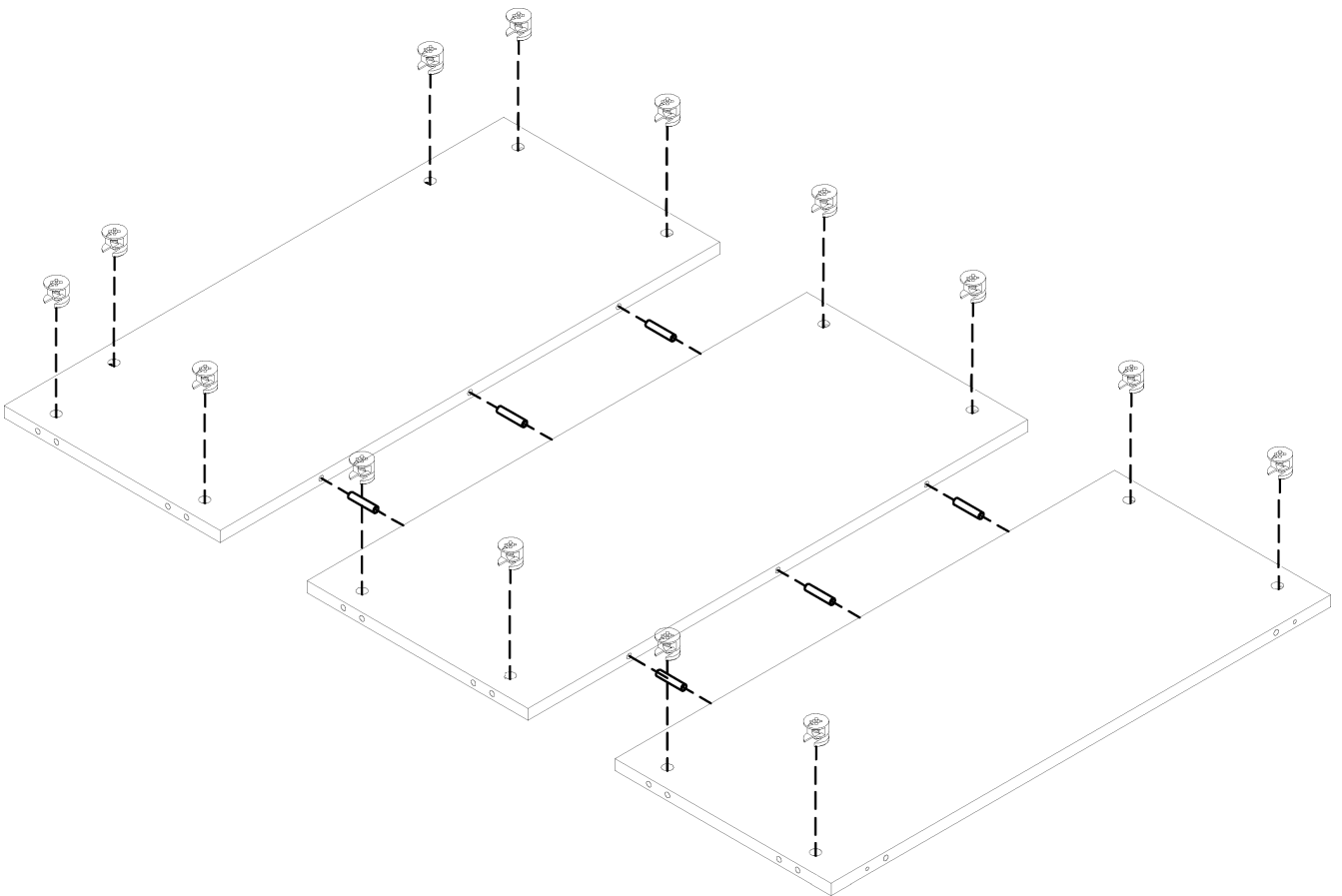


|   | Name         | Qty |
|---|--------------|-----|
| 1 | Top Panel    | 1   |
| 2 | Side Panel   | 2   |
| 3 | Rear Panel   | 3   |
| 4 | Door         | 2   |
| 5 | Shelf        | 2   |
| 6 | Bottom Panel | 1   |

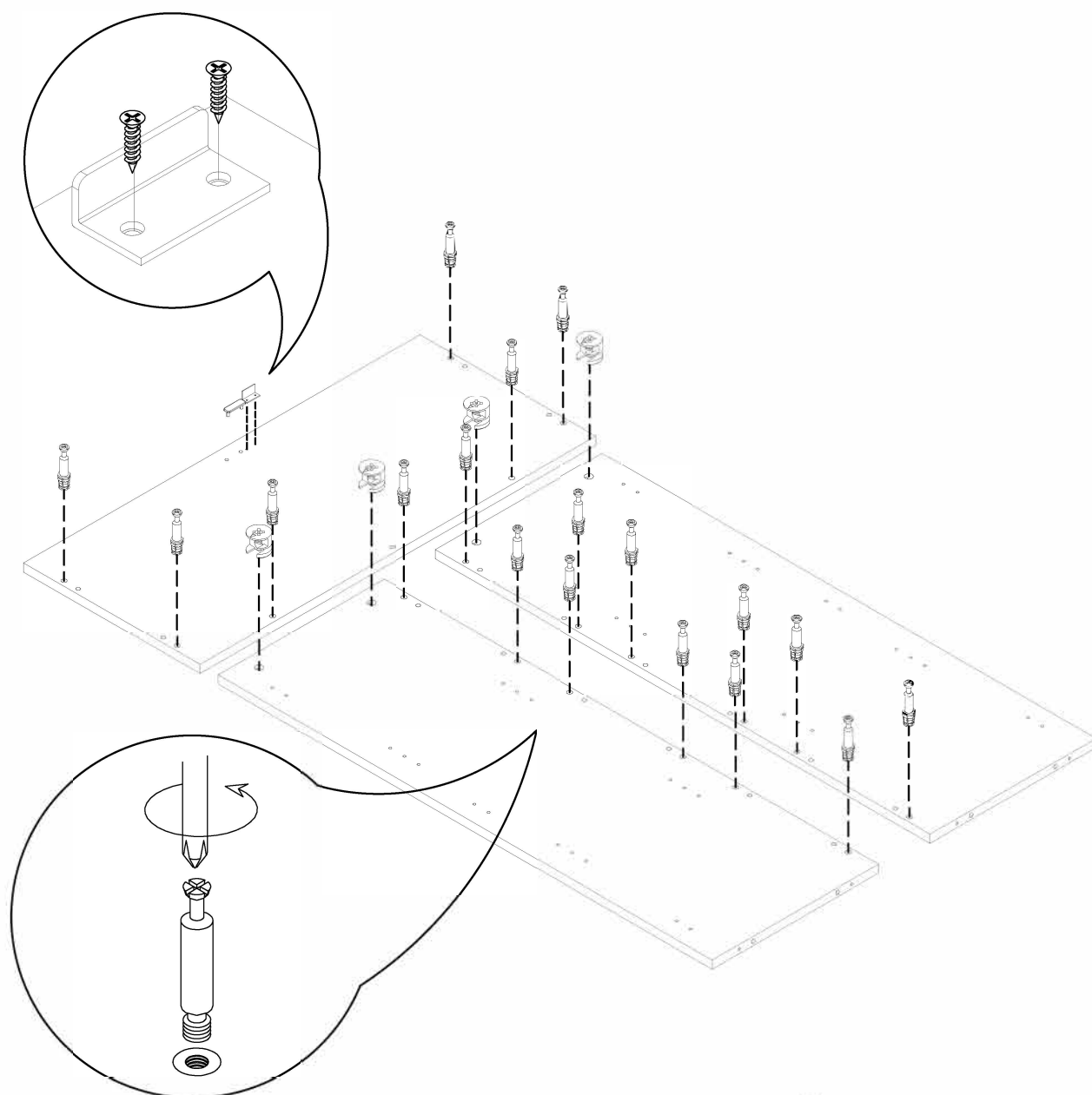
|                                                                                              |                                                                                              |                                                                                                |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>    |
| <b>Cam-lock</b><br>$\phi$ 15*45<br>18                                                        | <b>Wood Screw</b><br>ST3*10<br>4                                                             | <b>Door Hinge</b><br><br>6                                                                     |
| <b>D</b>    | <b>E</b>    | <b>F</b>    |
| <b>Door Handle</b><br>300*20*31<br>2                                                         | <b>Lock Assy</b><br>$\phi$ 18<br>1                                                           | <b>Foot</b><br>60*60*40<br>4                                                                   |
| <b>G</b>   | <b>H</b>   | <b>I</b>   |
| <b>Plug</b><br>42*15*14<br>1                                                                 | <b>Machine Screw</b><br>M4*16<br>6                                                           | <b>Wood Screw</b><br>ST5. 5*20<br>12                                                           |
| <b>J</b>  | <b>K</b>  | <b>L</b>  |
| <b>Wood Screw</b><br>ST3. 5*14<br>2                                                          | <b>Shelf Mount</b><br>M6. 4*7<br>8                                                           | <b>Wood Screw</b><br>M7*38<br>6                                                                |

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# 1



# 2

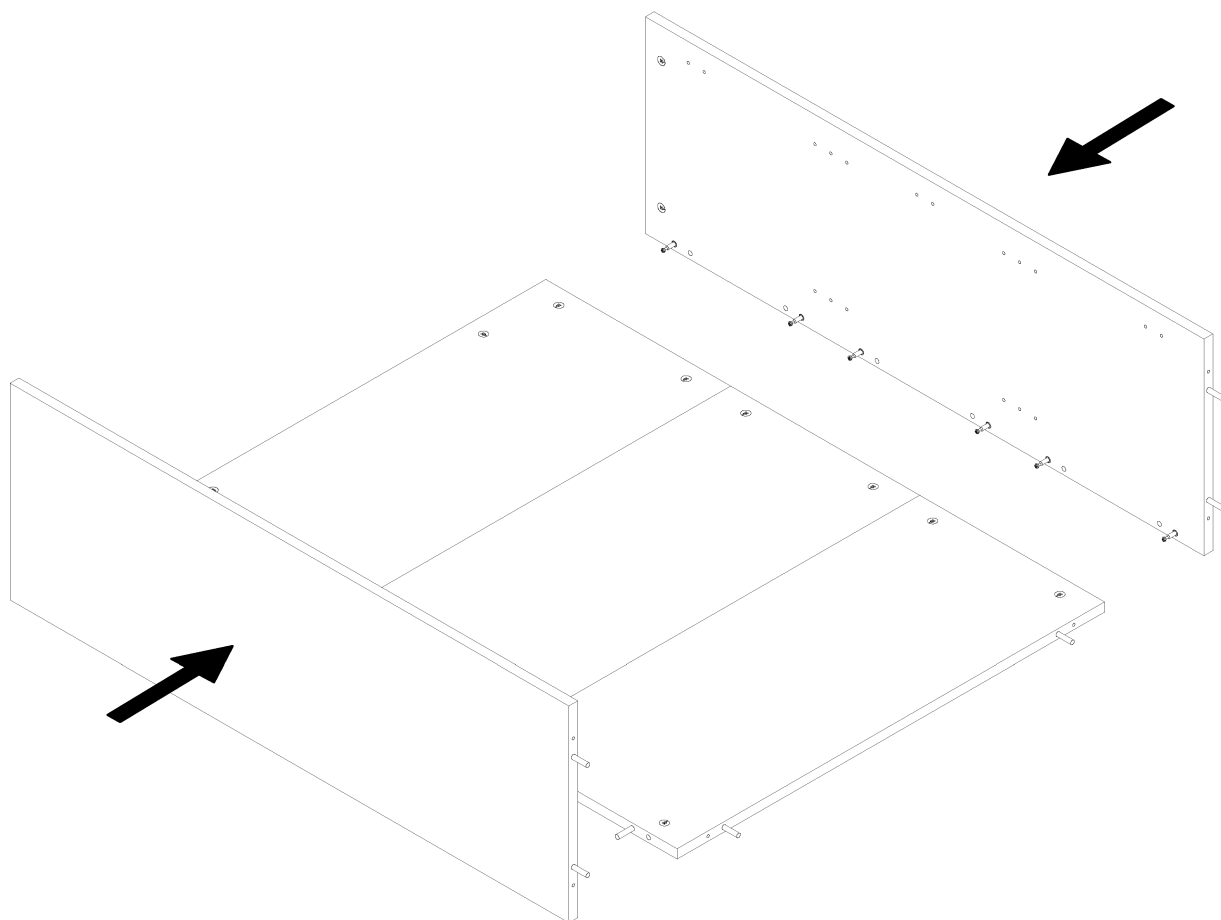
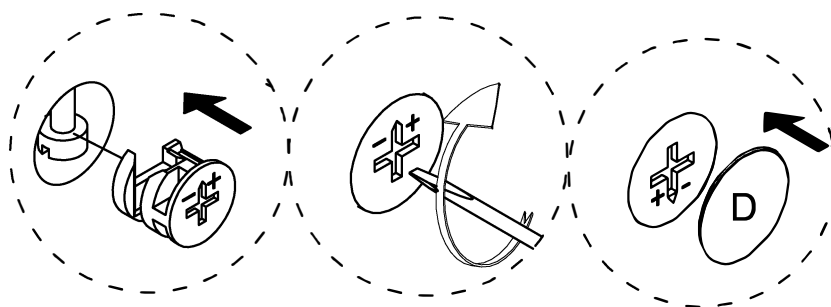


- G** 42\*15\*14 (x1)    **A**  $\phi 15 \times 45$  (x18)

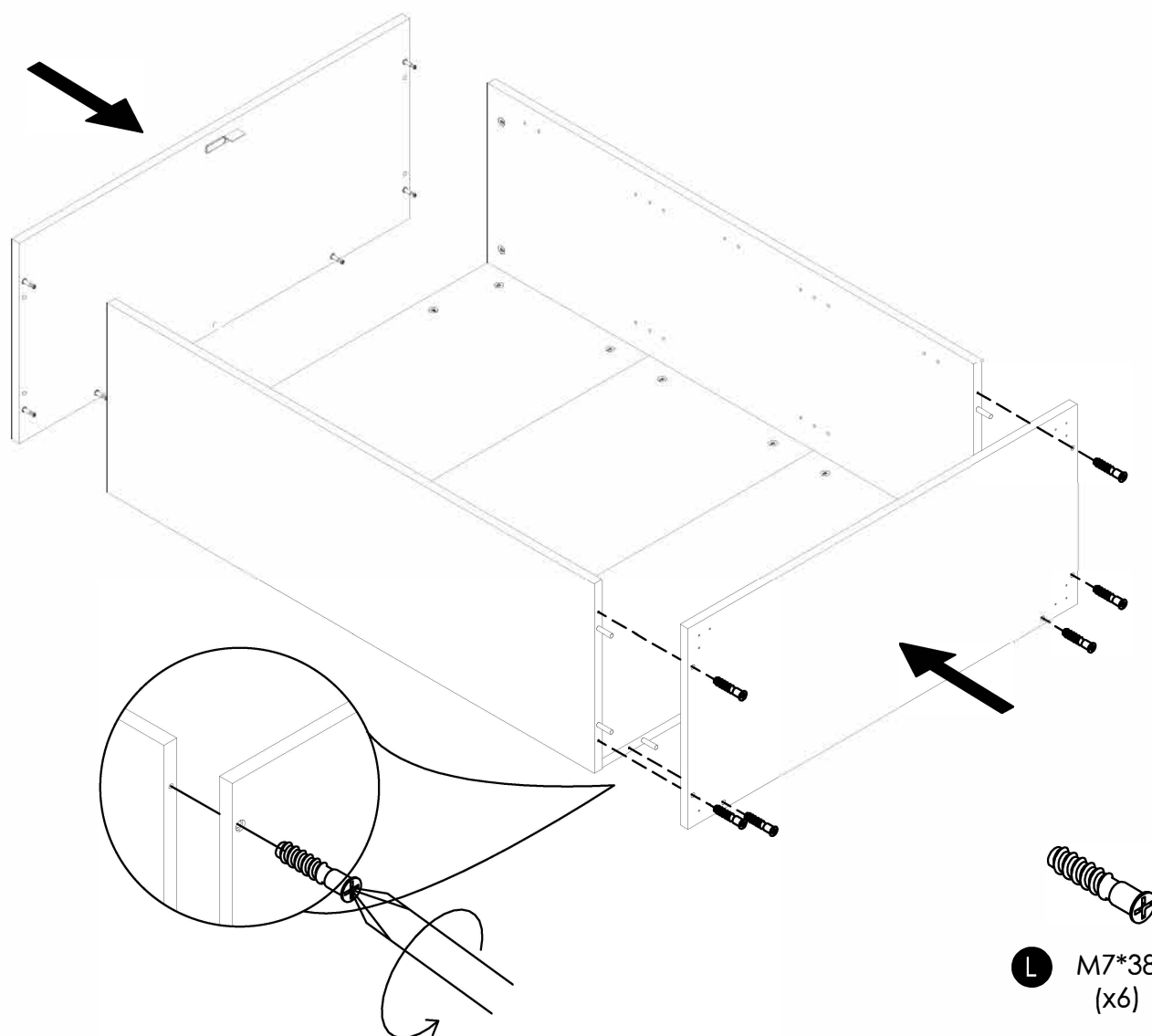
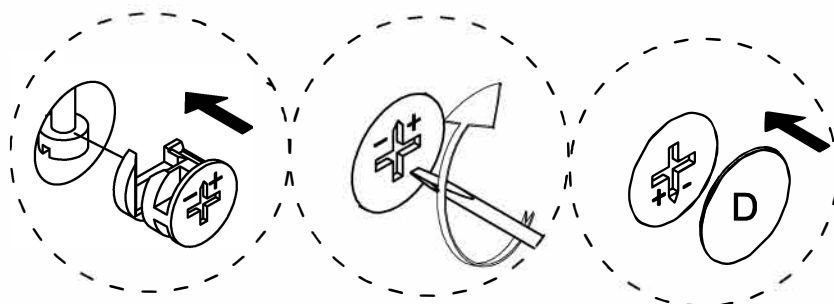
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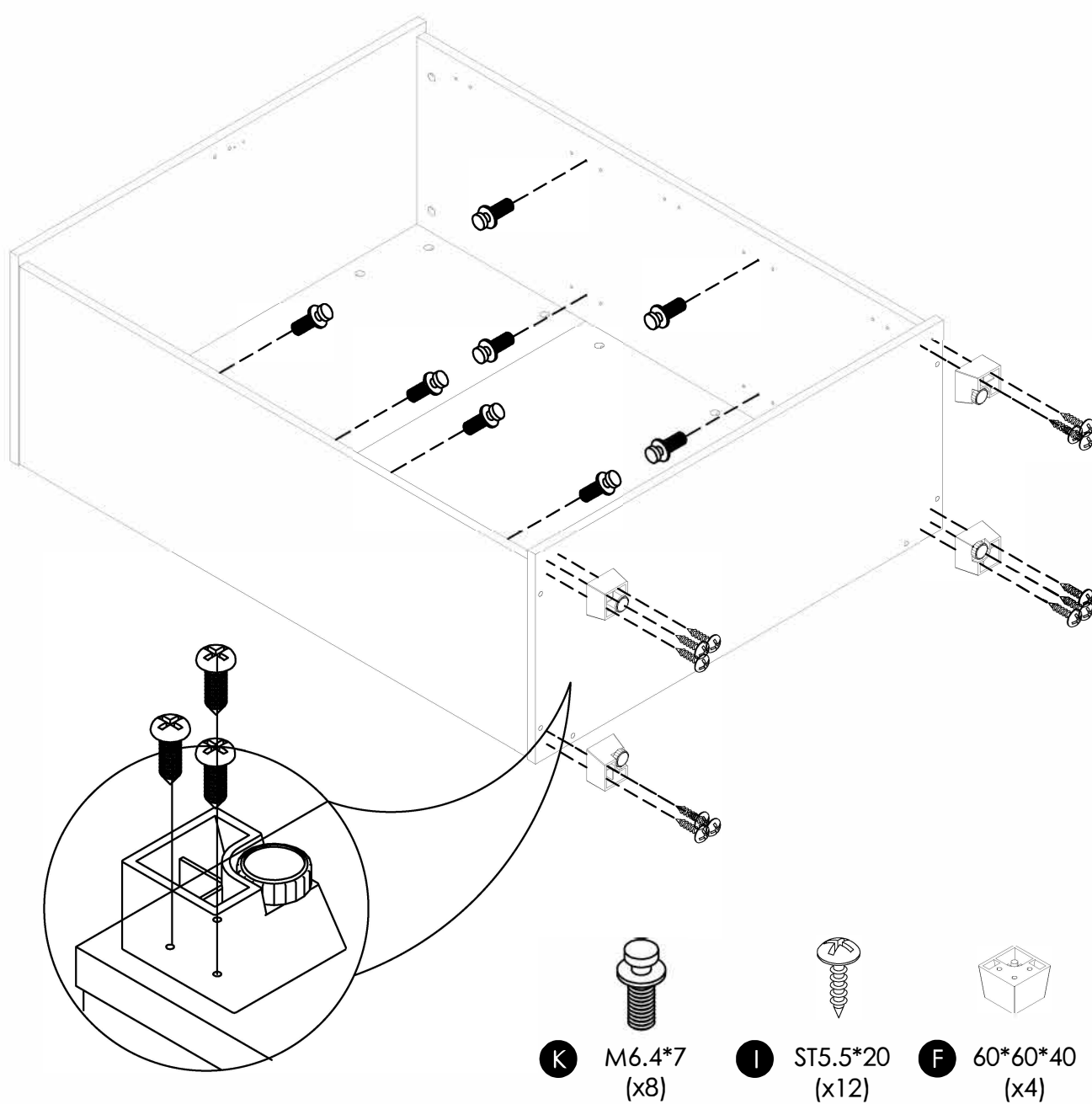
# 3



# 4



# 5

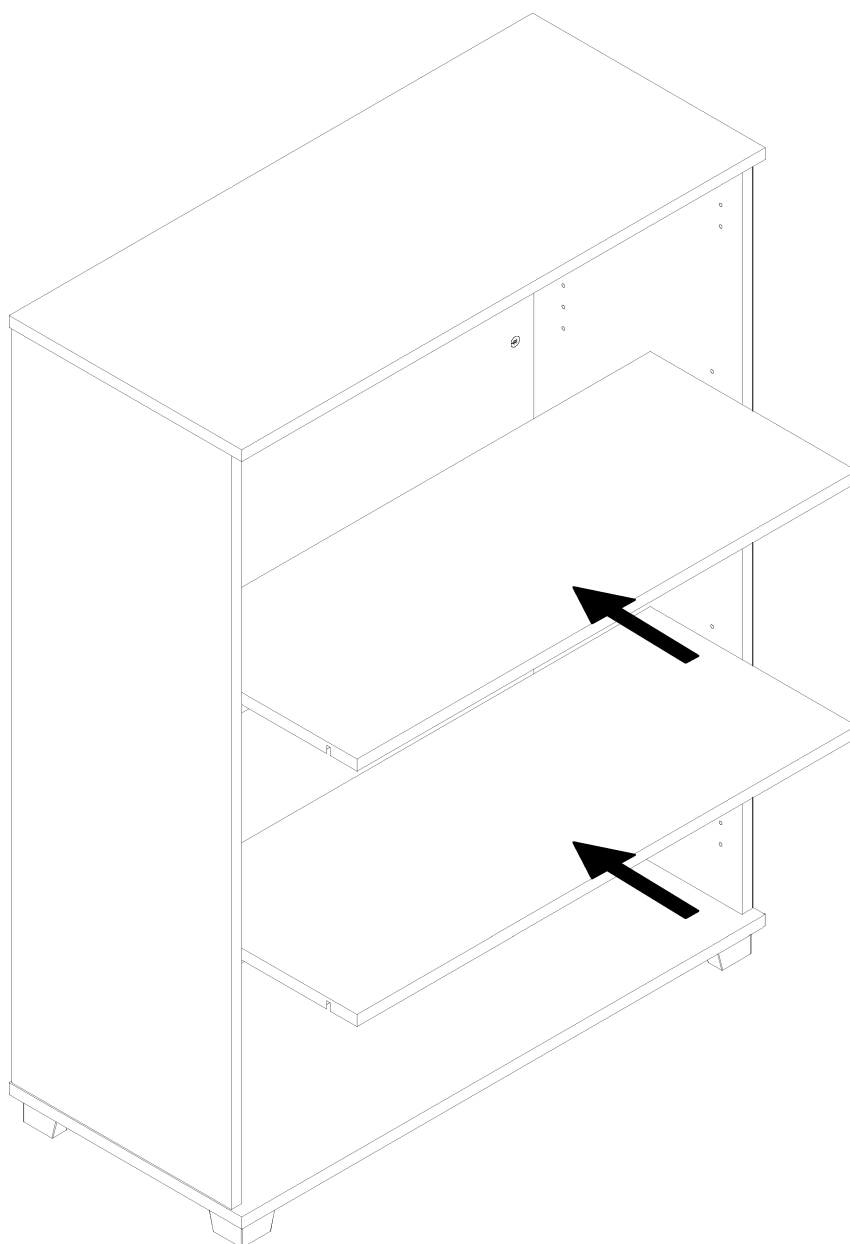




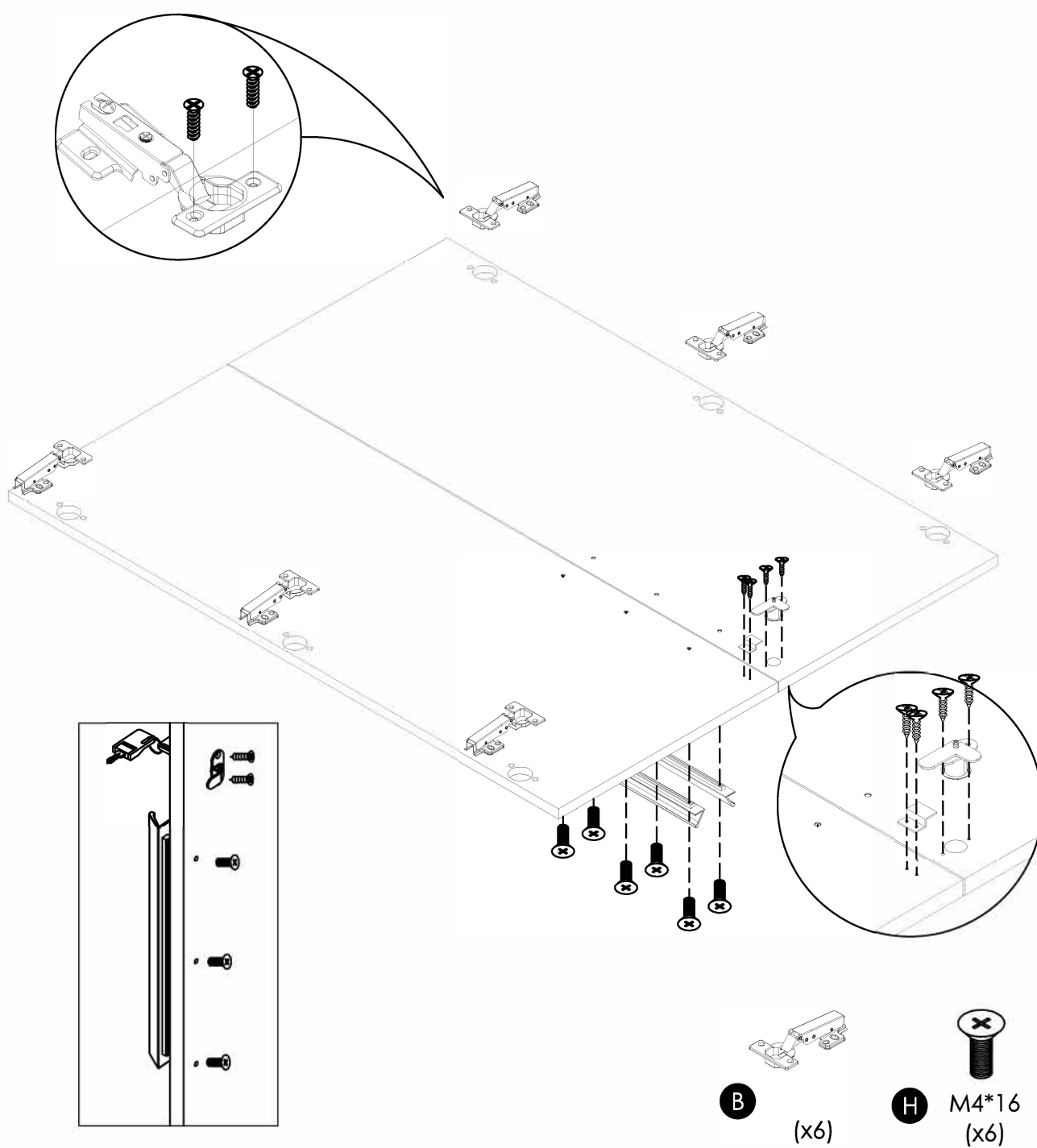
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6



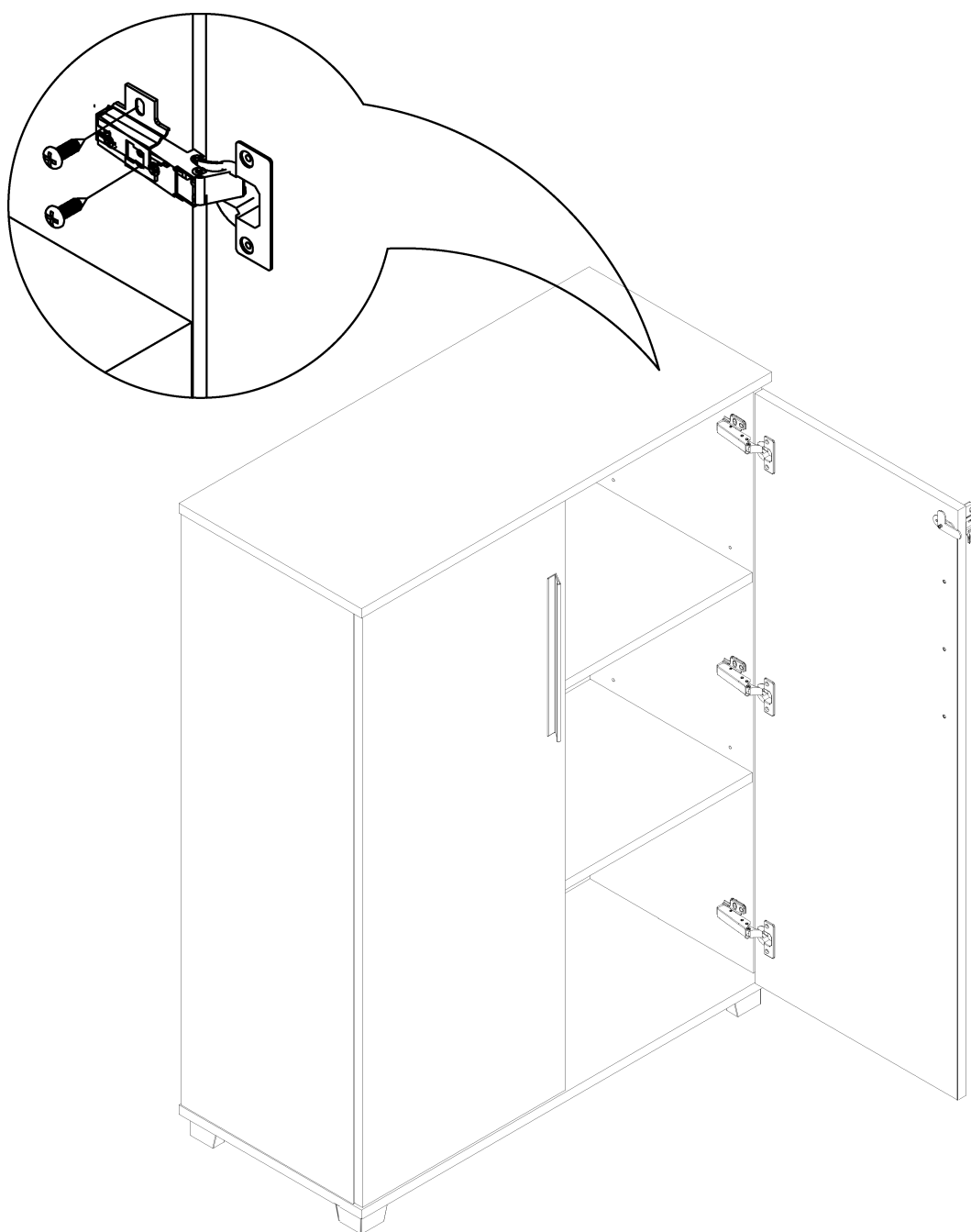
# 7

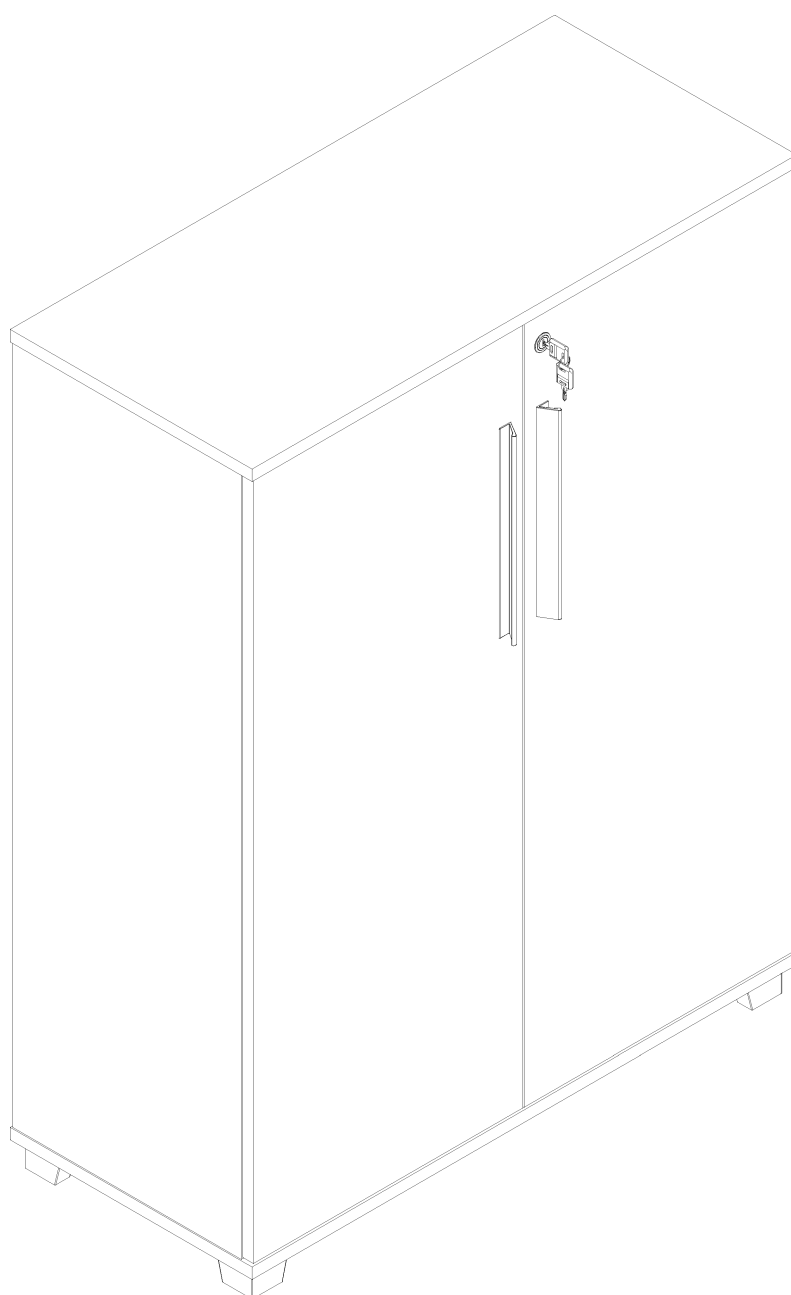


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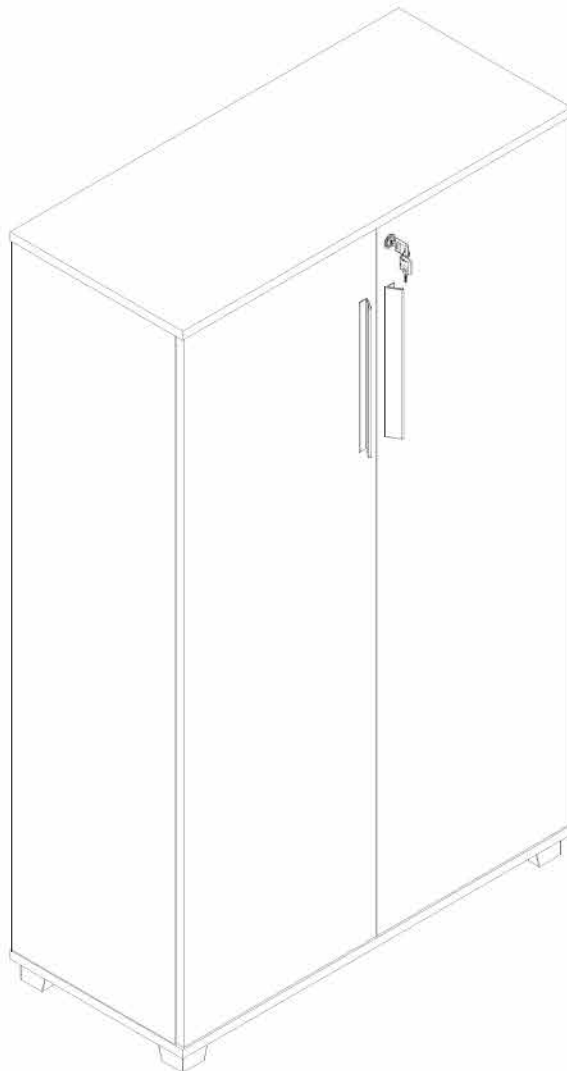
# 8







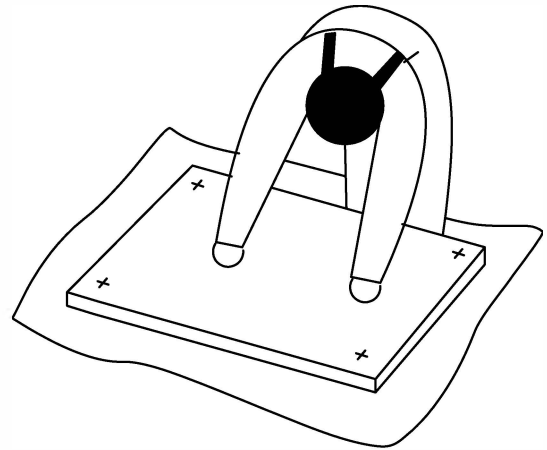
# **DMA 93 Series Single Cabinet Assembly Manual**



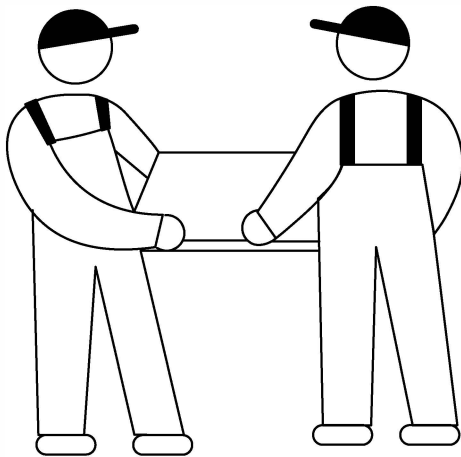
The instructions within apply only to the DMA93 Series. Please read and understand before assembly

Tips for a successful installation

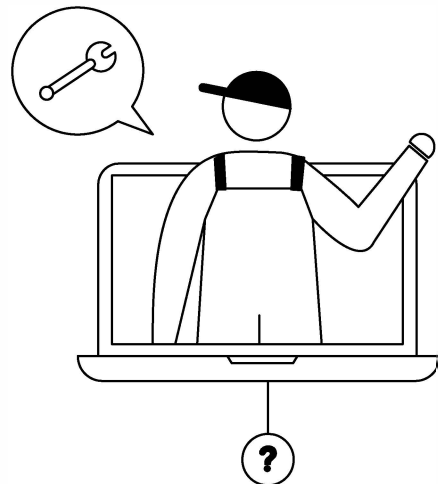
Pad work surfaces to prevent surface damage



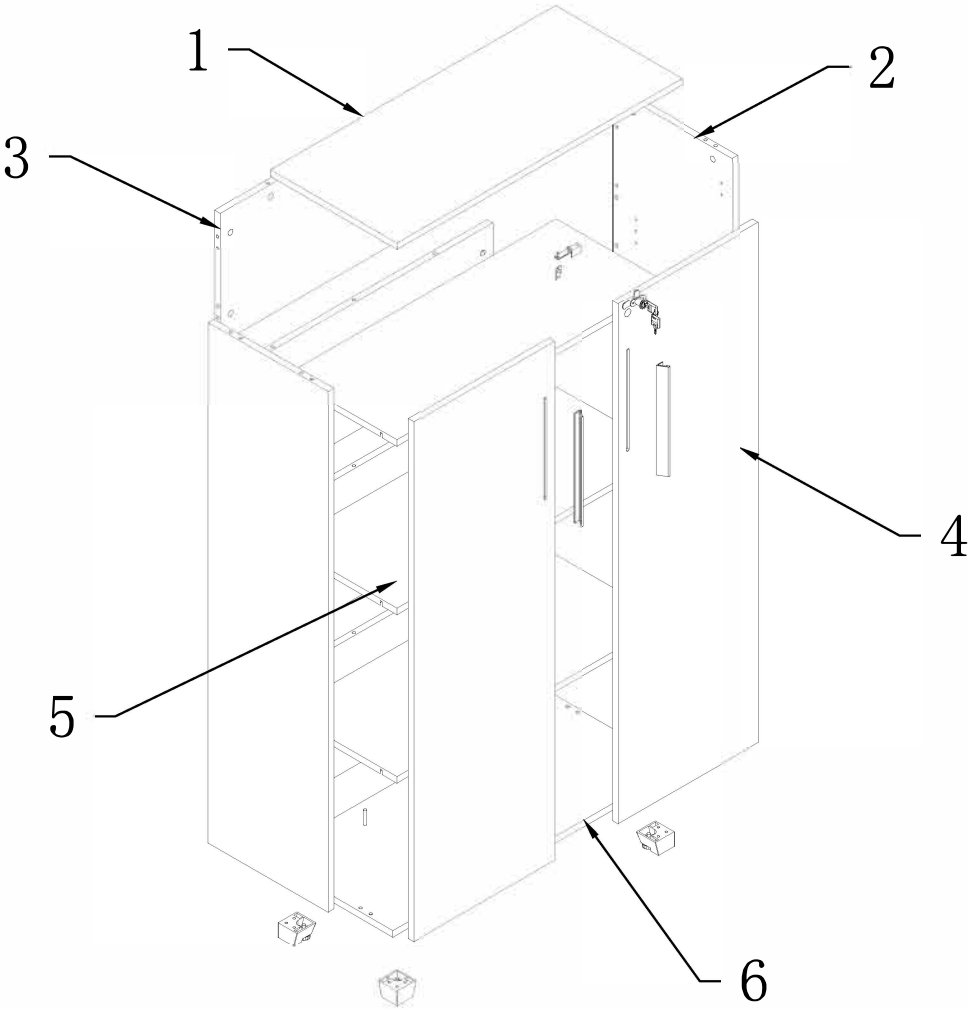
Team Lift!



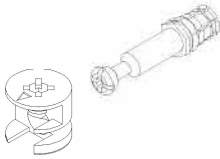
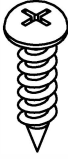
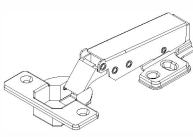
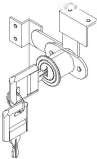
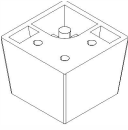
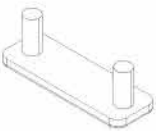
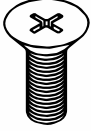
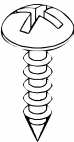
Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global



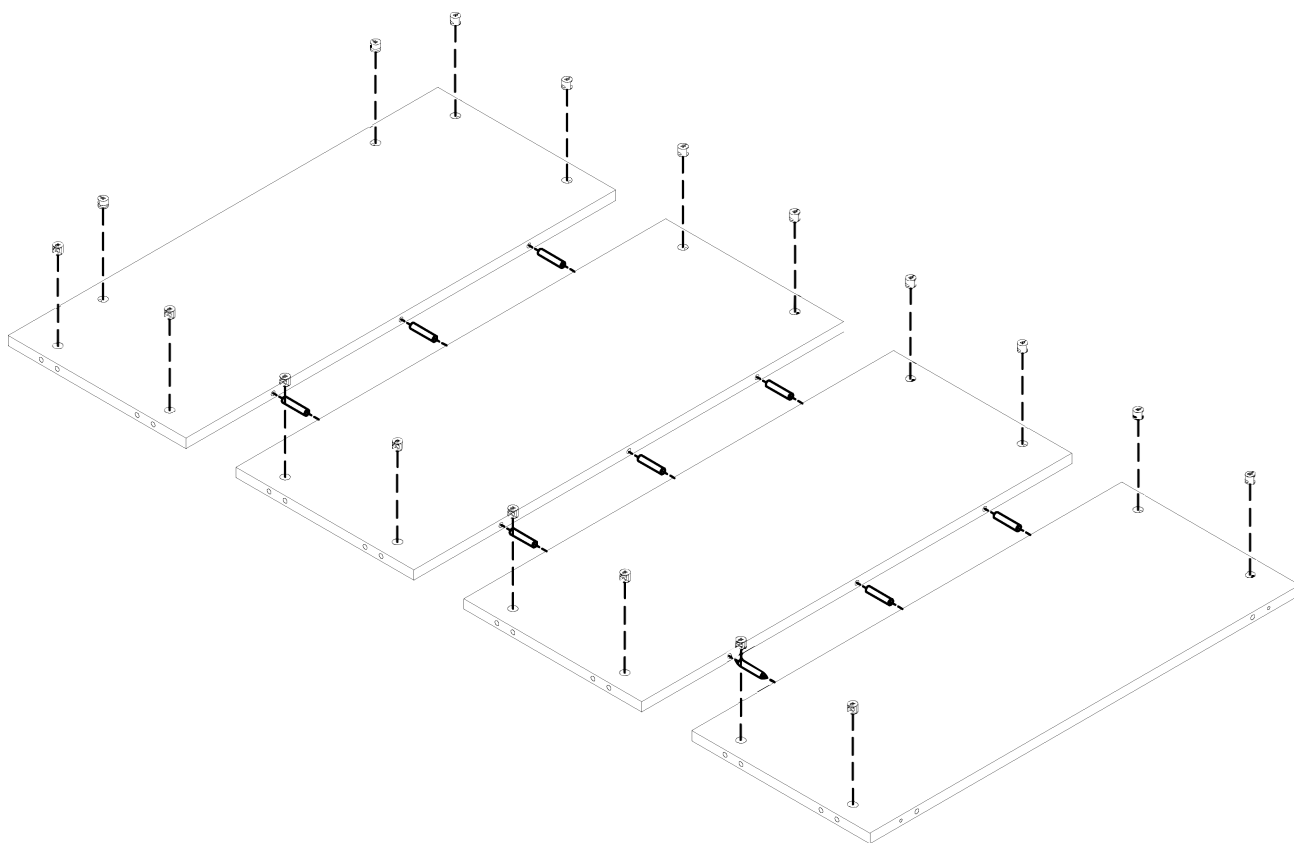
|   | Name         | Qty |
|---|--------------|-----|
| 1 | Top Panel    | 1   |
| 2 | Side Panel   | 2   |
| 3 | Rear Panel   | 4   |
| 4 | Door         | 2   |
| 5 | Shelf        | 2   |
| 6 | Bottom Panel | 1   |

|                                                                                              |                                                                                              |                                                                                                |
|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <b>A</b>    | <b>B</b>    | <b>C</b>    |
| Cam-lock                                                                                     | Wood Screw                                                                                   | Door Hinge                                                                                     |
| <b>D</b>    | <b>E</b>    | <b>F</b>    |
| Door Handle                                                                                  | Lock Assy                                                                                    | Foot                                                                                           |
| <b>G</b>   | <b>H</b>   | <b>I</b>   |
| Plug                                                                                         | Machine Screw                                                                                | Wood Screw                                                                                     |
| <b>J</b>  | <b>K</b>  | <b>L</b>  |
| Wood Screw                                                                                   | Shelf Mount                                                                                  | Wood Screw                                                                                     |

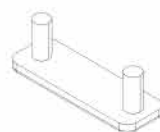
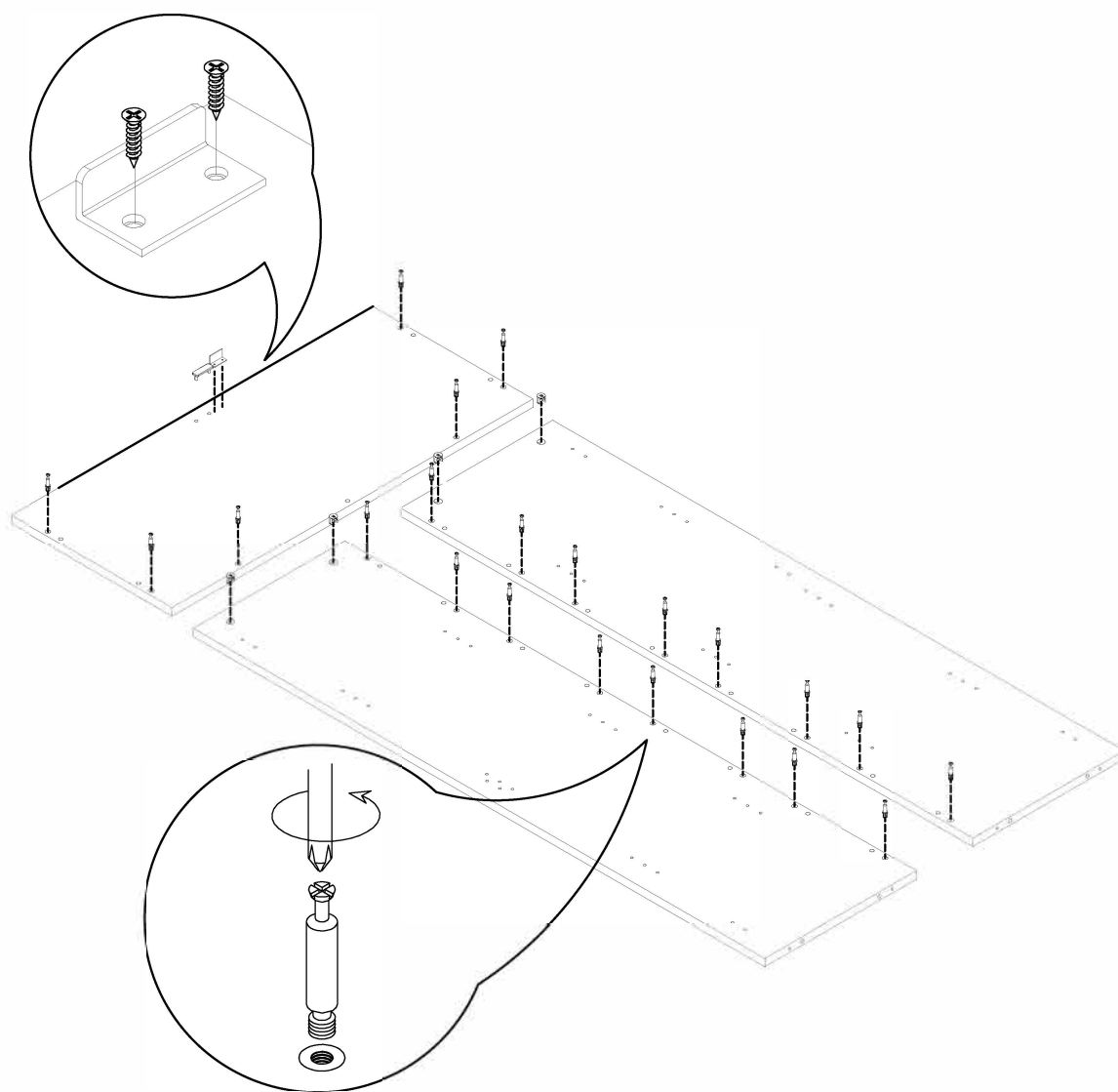


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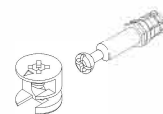
# 1



# 2



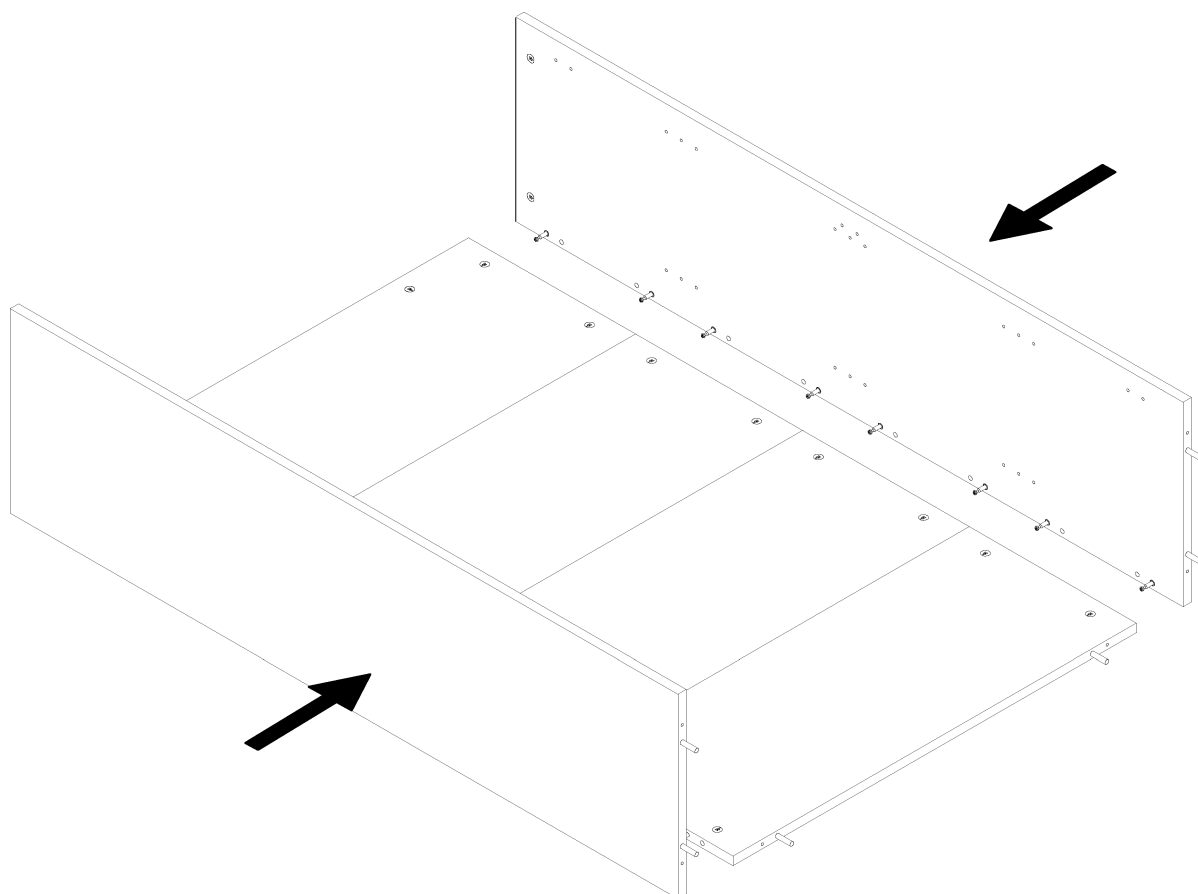
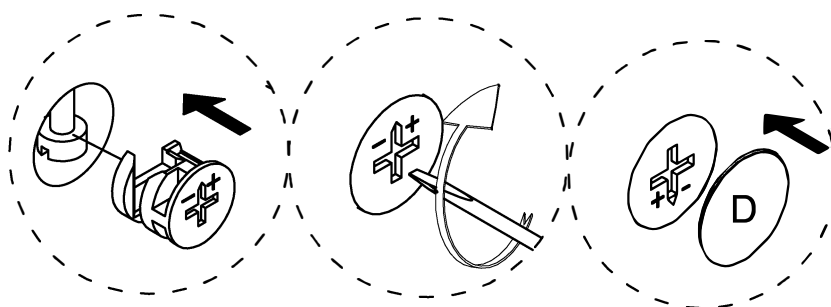
**G** 42\*15\*14  
(x1)



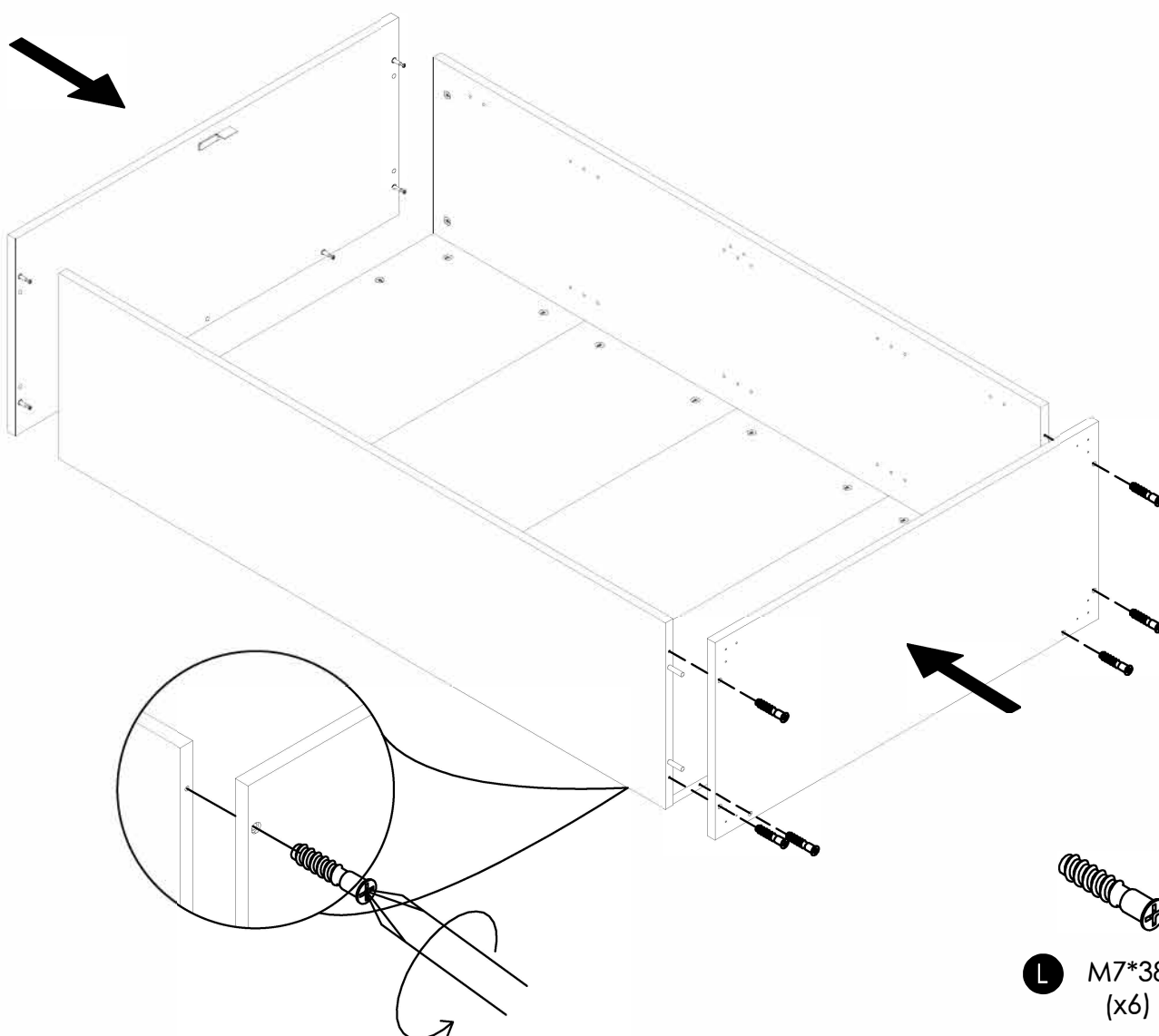
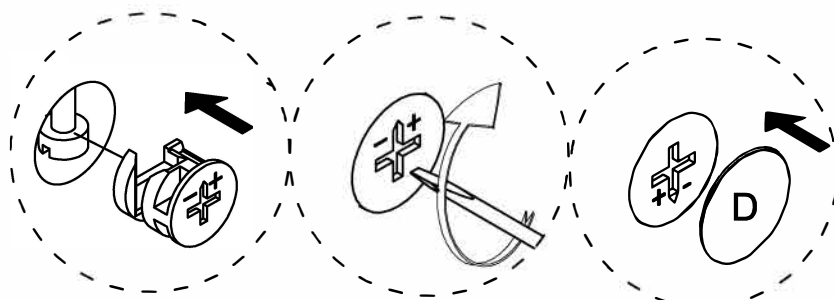
**A**  $\phi 15*45$   
(x22)

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# 3

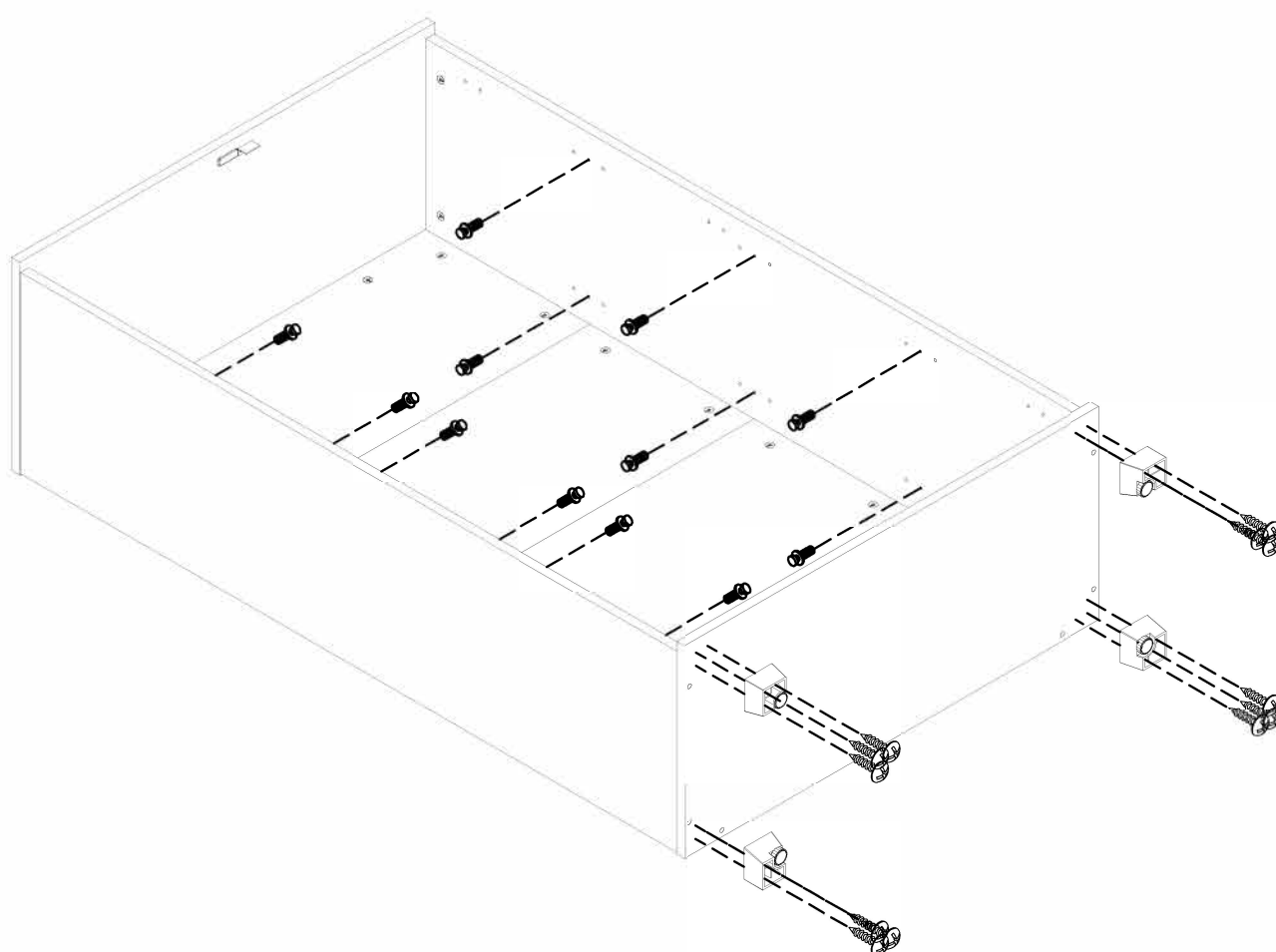


# 4



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# 5



**K** M6.4\*7  
(x12)



**B** ST5.5\*20  
(x12)

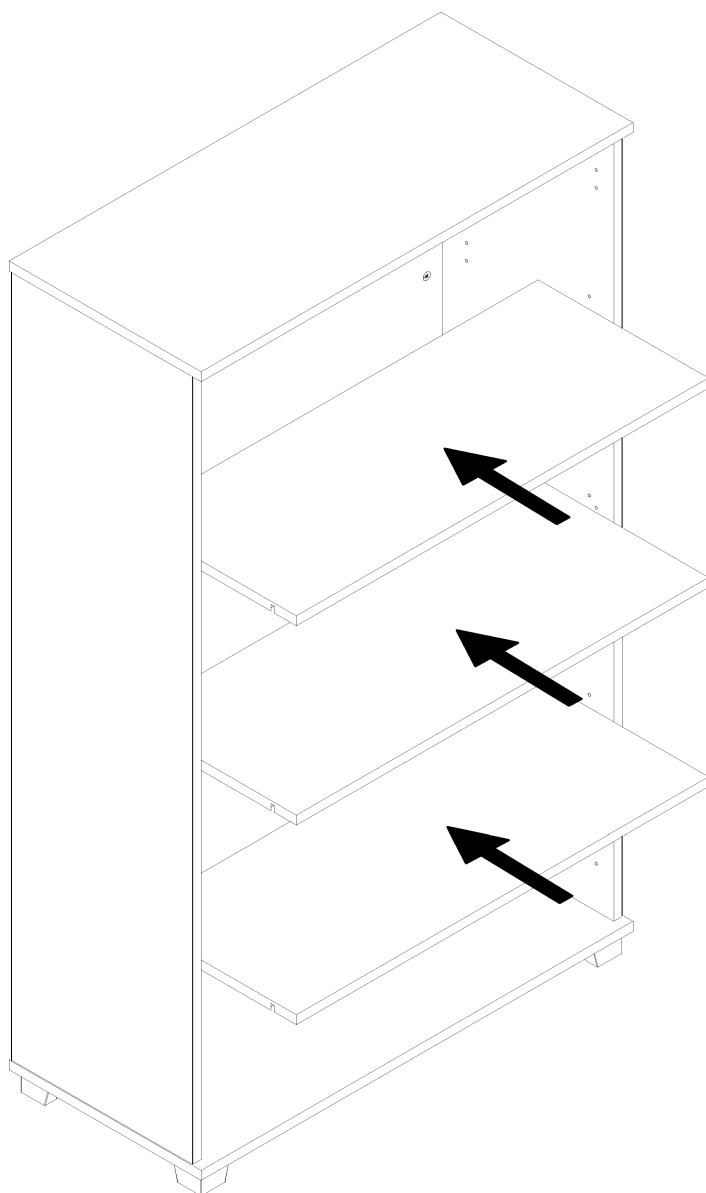


**F** 60\*60\*40  
(x4)

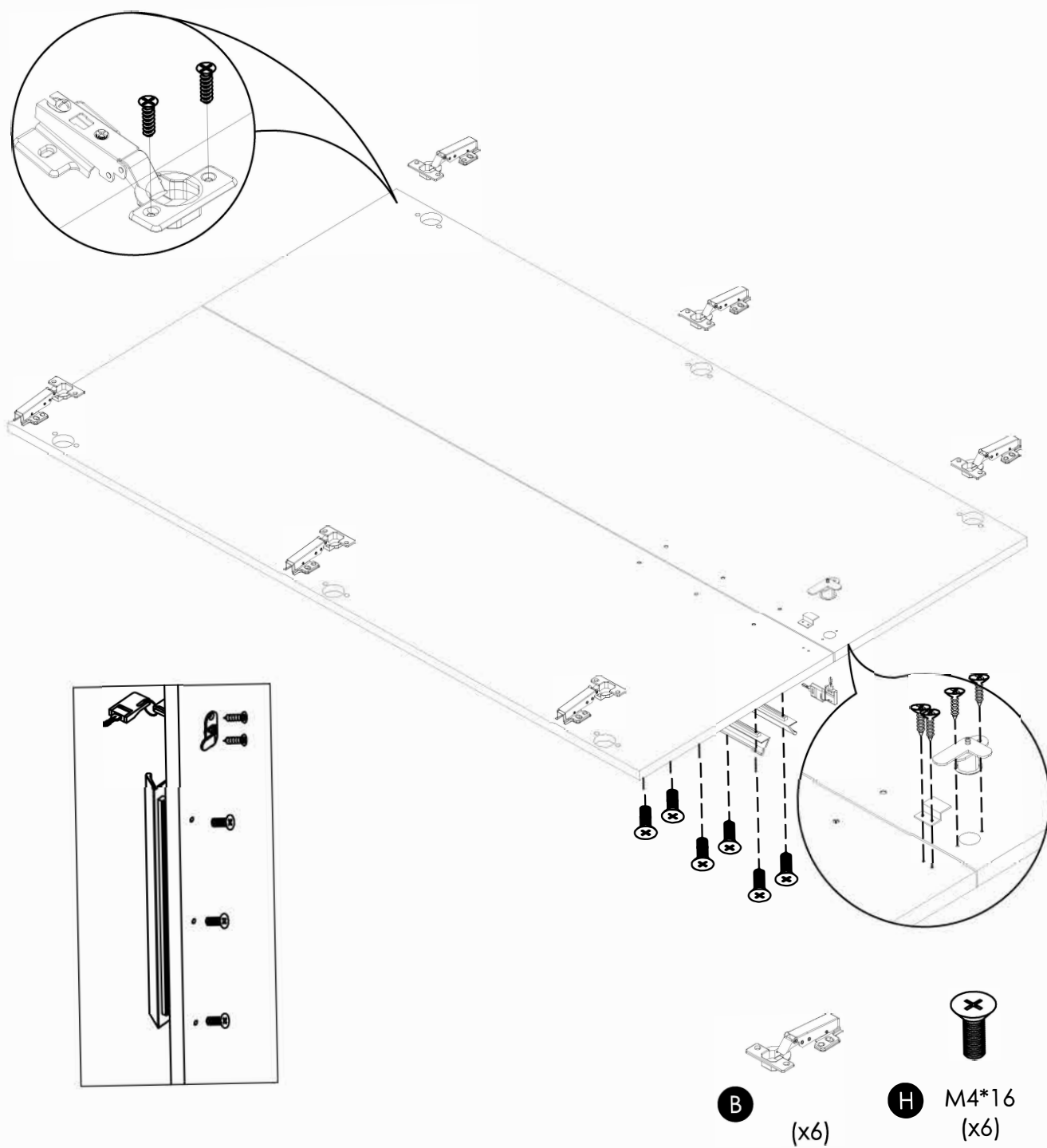
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6



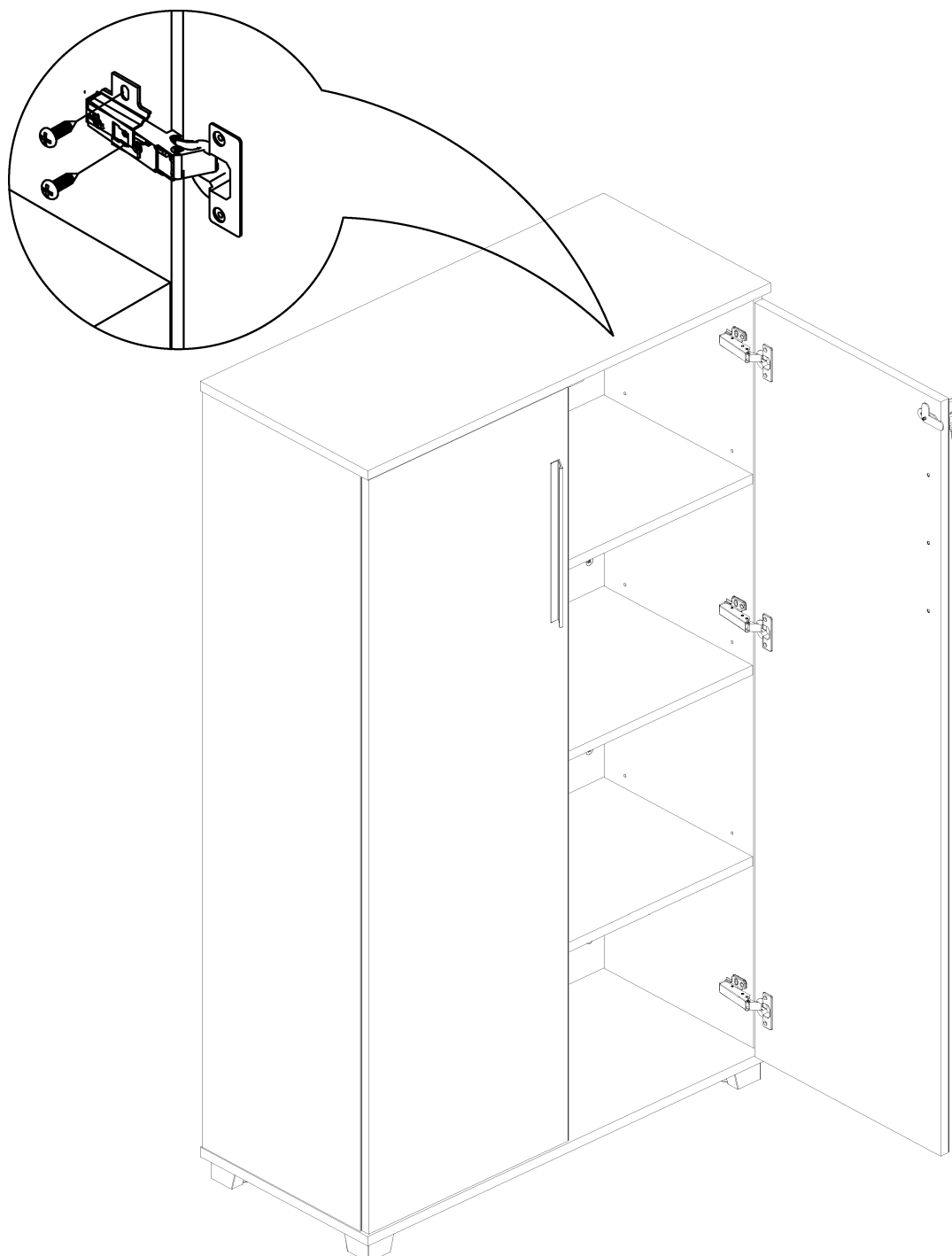
# 7



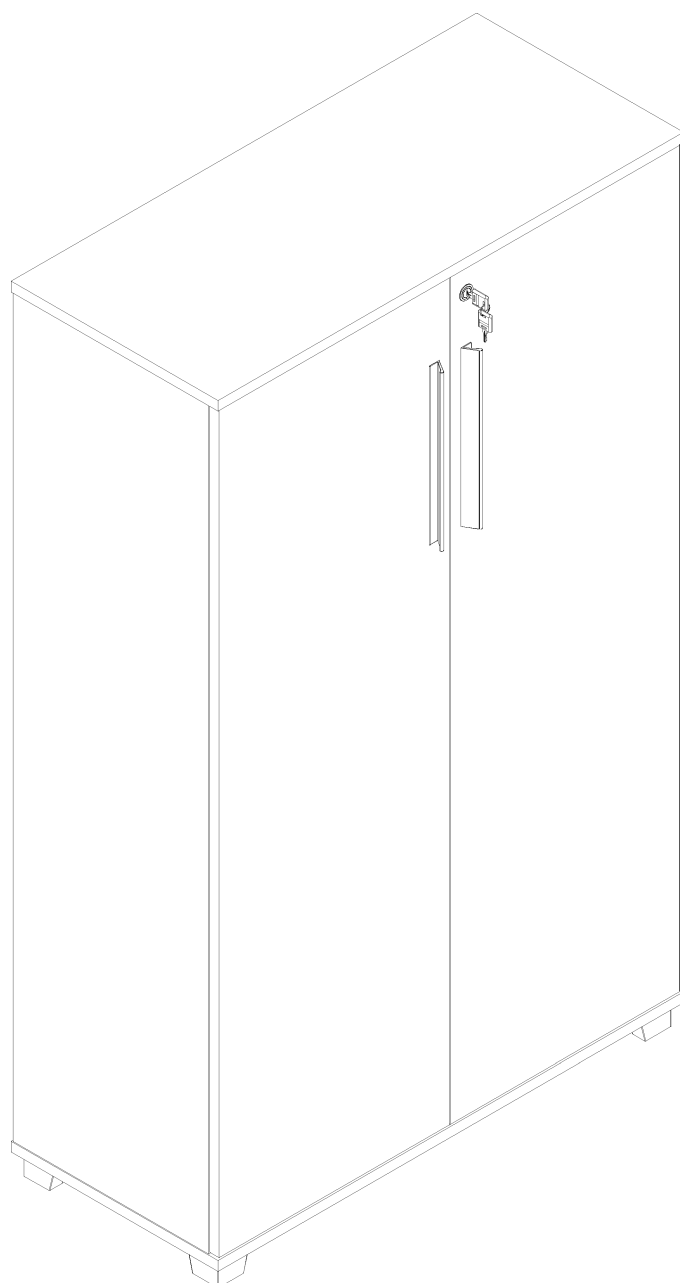
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# 8

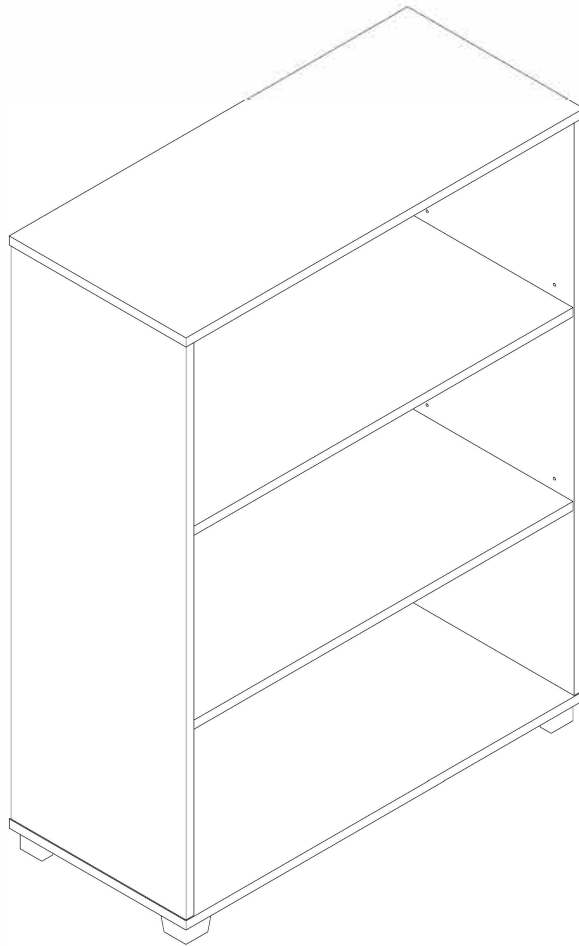








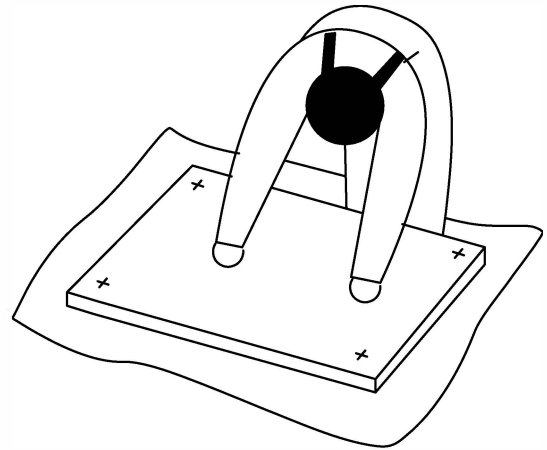
# **DMA 94 Series Freestanding Open Storage — Assembly Manual**



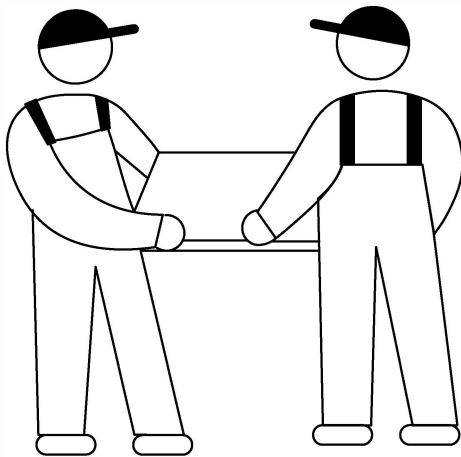
The instructions with  apply only to the DMA94 Series. Please read and understand before assembly

Tips for a successful installation

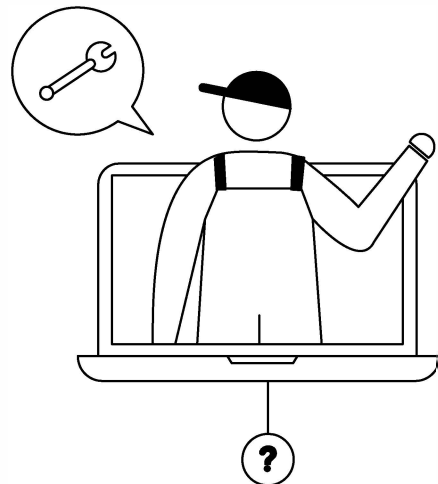
Pad work surfaces to prevent surface damage



Team Lift!



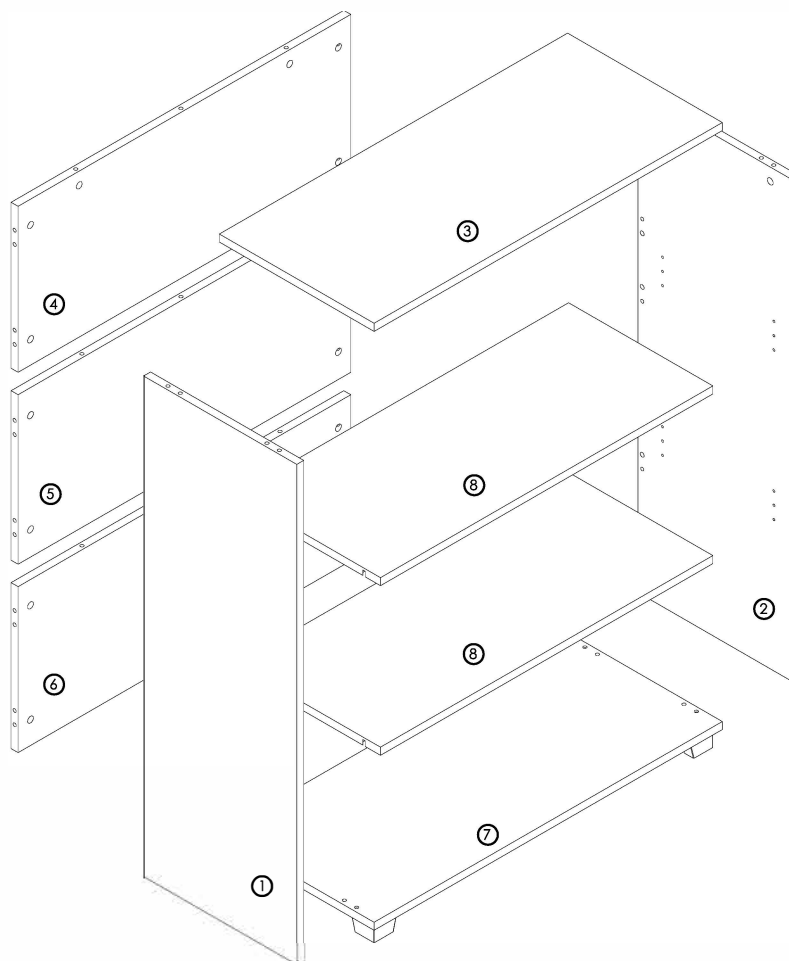
Contact Sunon Global with any questions or concerns



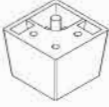
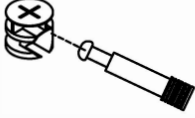
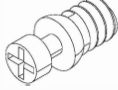
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

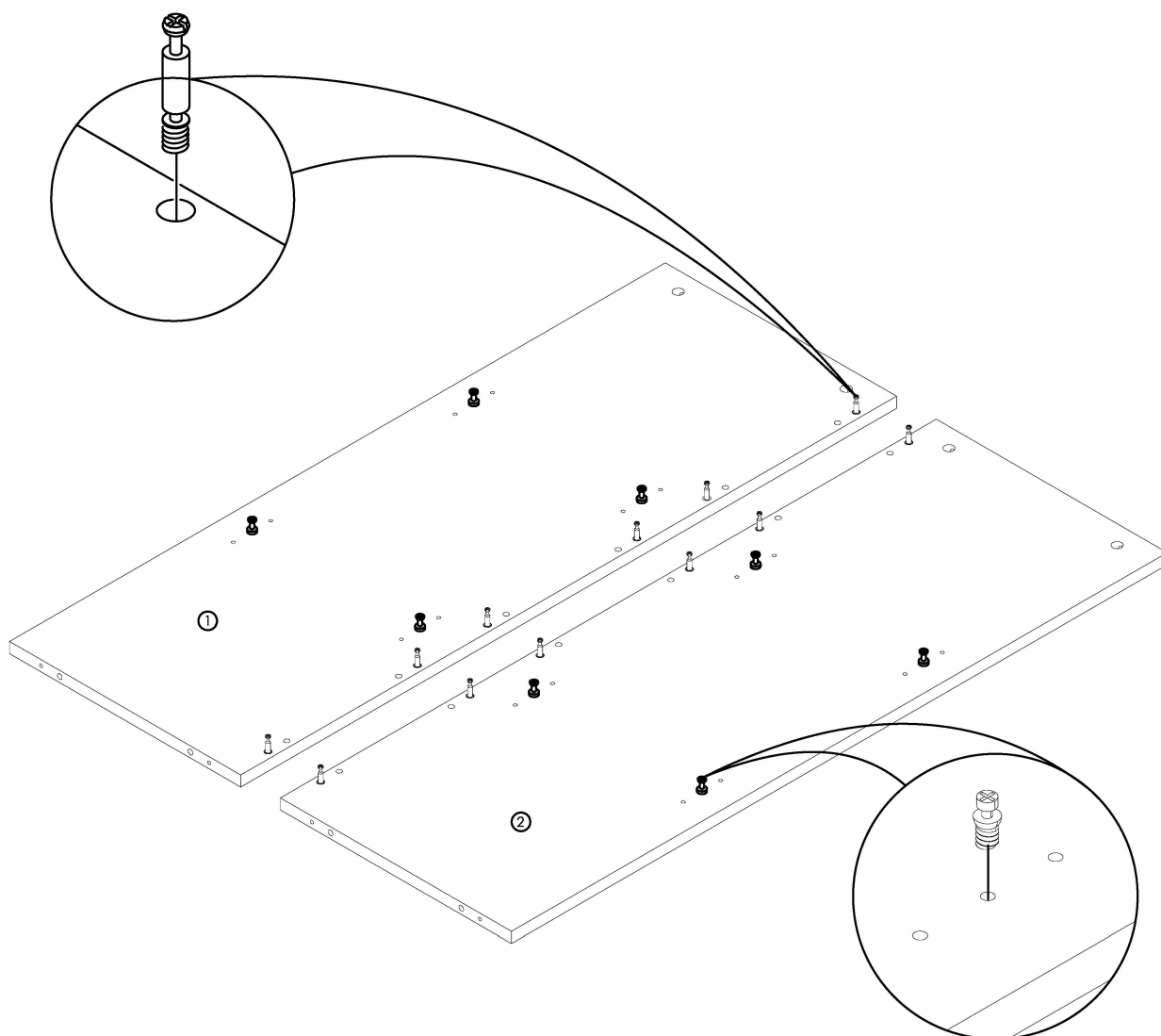
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|   | Name                  | Qty |
|---|-----------------------|-----|
| 1 | Side Panel, left Side | 1   |
| 2 | Panel, right          | 1   |
| 3 | Top Panel             | 1   |
| 4 | Upper Back Panel      | 1   |
| 5 | Middle Back Panel     | 1   |
| 6 | Lower Back Panel      | 1   |
| 7 | Bottom Panel          | 1   |
| 8 | Shelf                 | 2   |

|                                                                                   |          |   |                                                                                   |          |    |                                                                                     |        |   |
|-----------------------------------------------------------------------------------|----------|---|-----------------------------------------------------------------------------------|----------|----|-------------------------------------------------------------------------------------|--------|---|
| A                                                                                 |          |   | B                                                                                 |          |    | C                                                                                   |        |   |
|  |          |   |  |          |    |  |        |   |
| Foot                                                                              | 60*60*40 | 4 | Cam-lock                                                                          | Φ15x45   | 18 | Shelf Mount —                                                                       | M6.4*7 | 8 |
| D                                                                                 |          |   | E                                                                                 |          |    |                                                                                     |        |   |
|  |          |   |  |          |    |                                                                                     |        |   |
| Wood Screw                                                                        | M7*38    | 6 | Wood Screw —                                                                      | ST5.5*20 | 12 |                                                                                     |        |   |

# 1



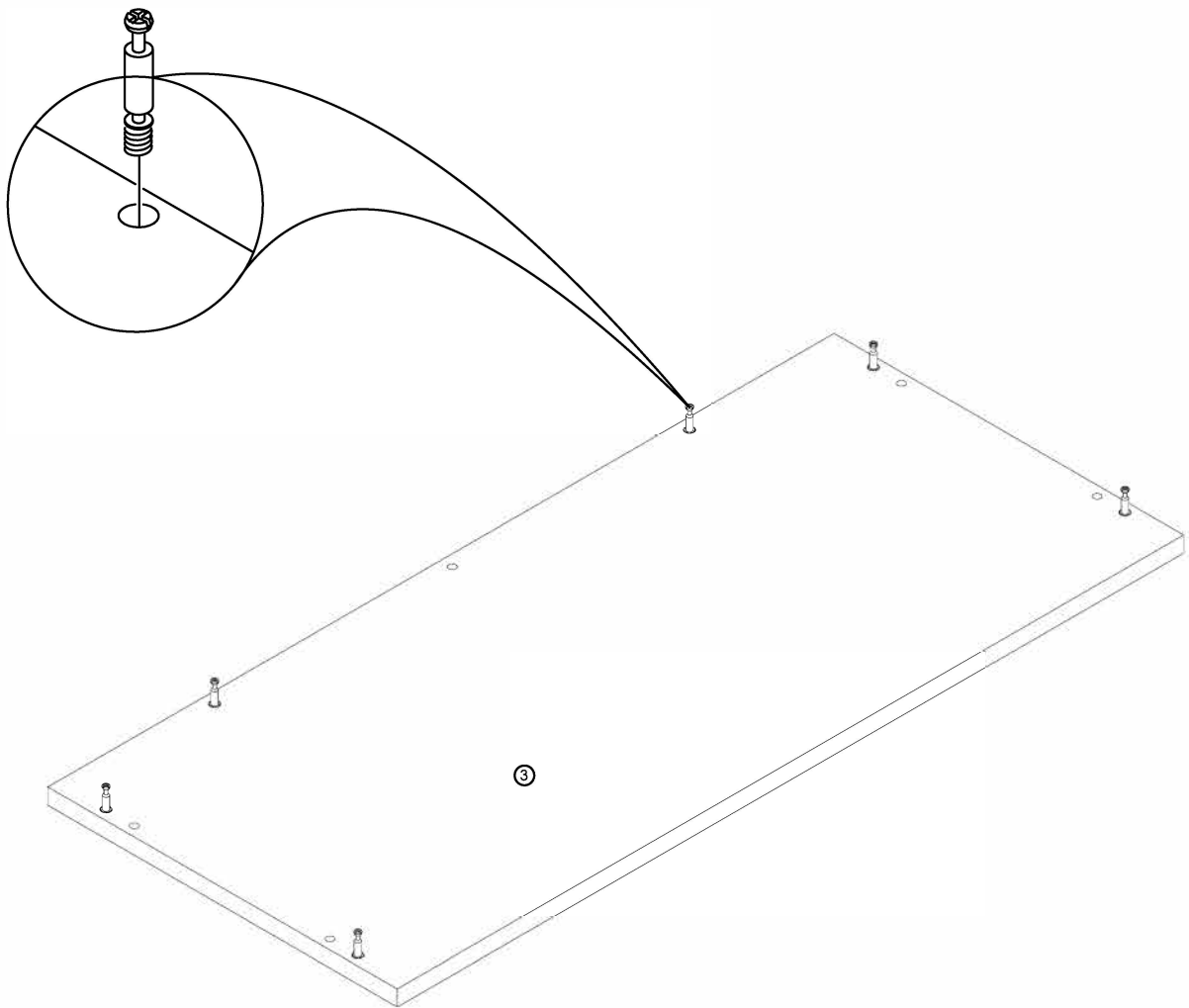
**B**  $\Phi 15 \times 45$   
(X12)

**C**  $\Phi 6 \times 64$   
(X8)

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# 2

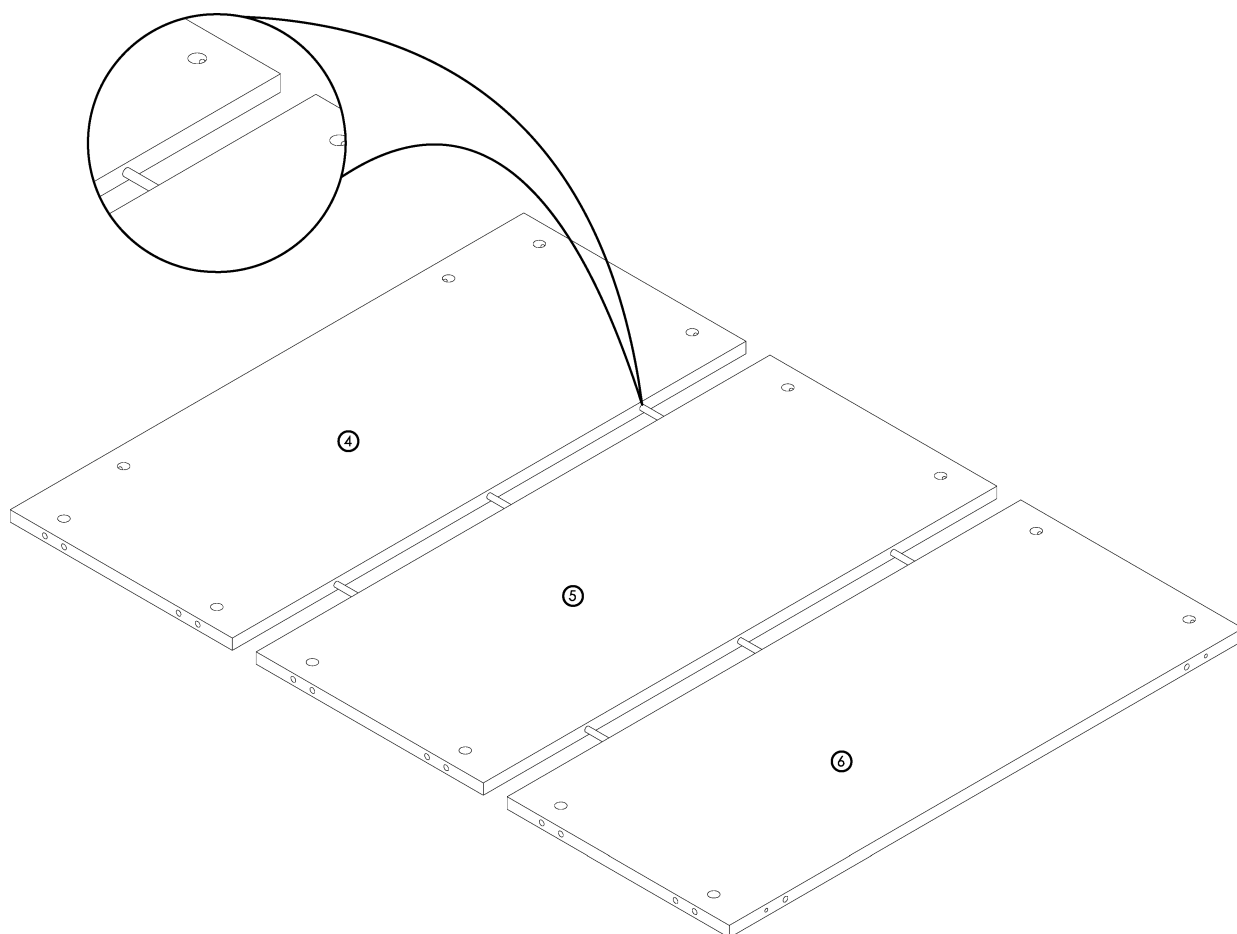


**B**   $\Phi 15 \times 45$   
(X6)

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# 3

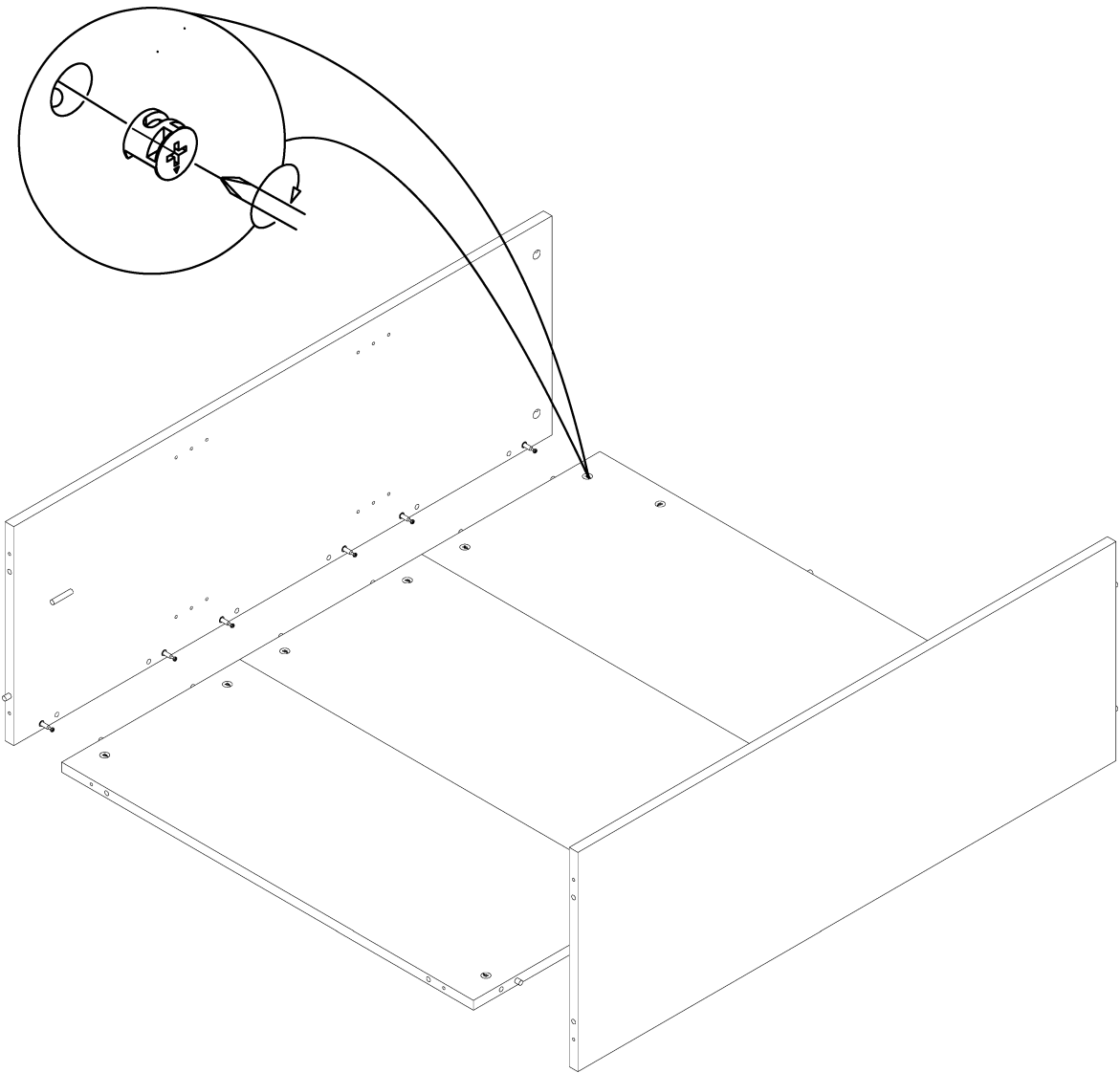




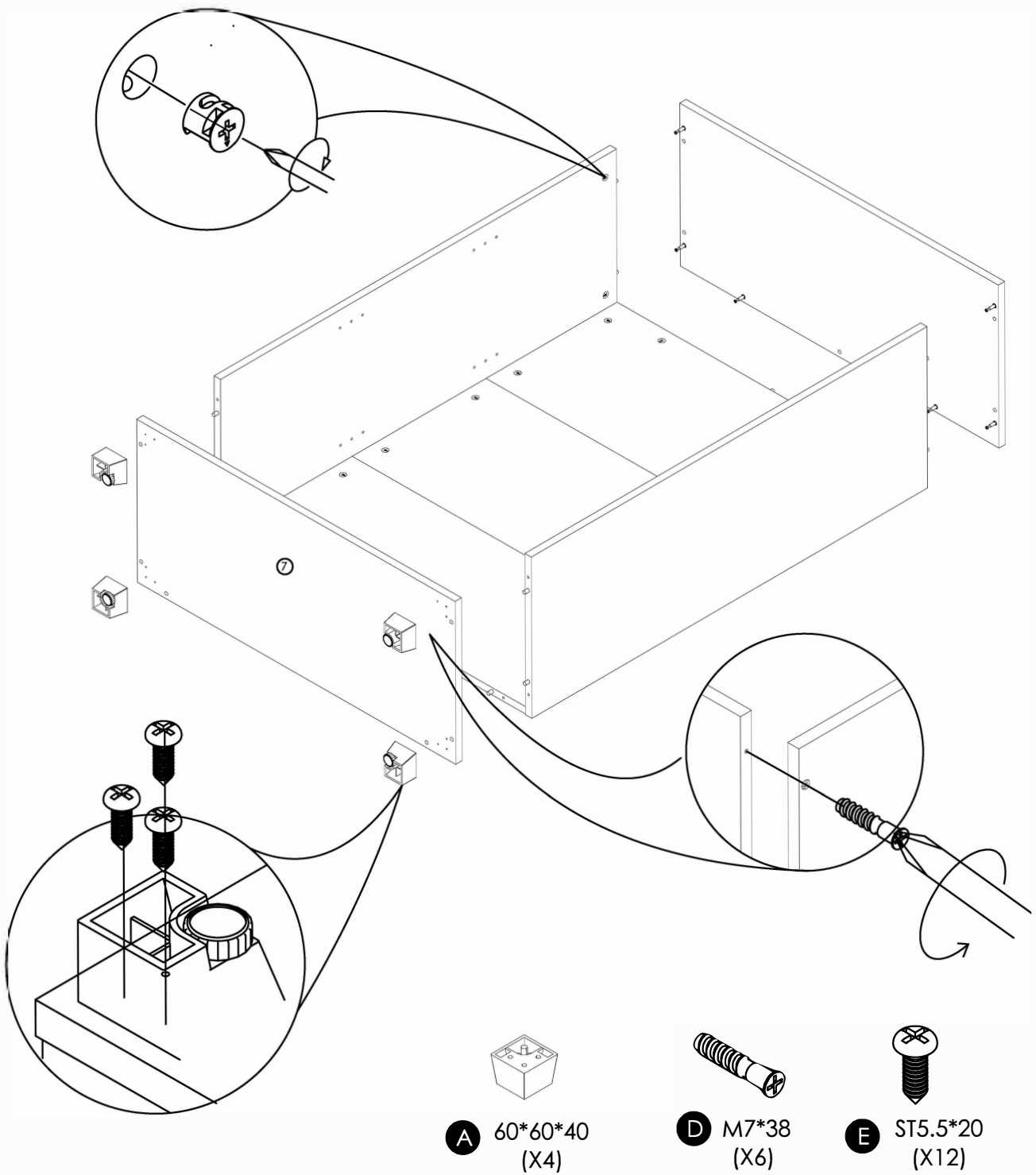
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# 4



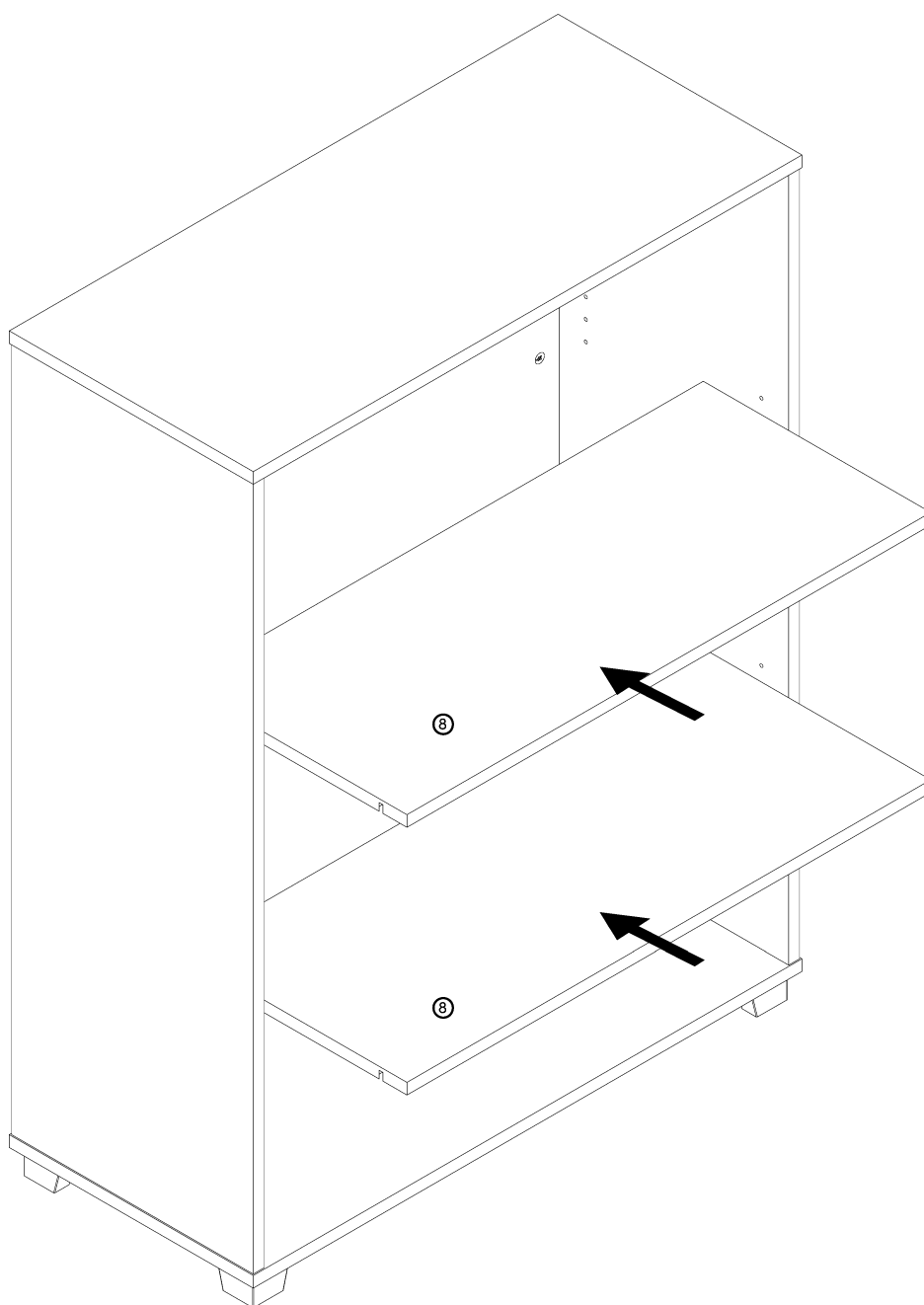
# 5

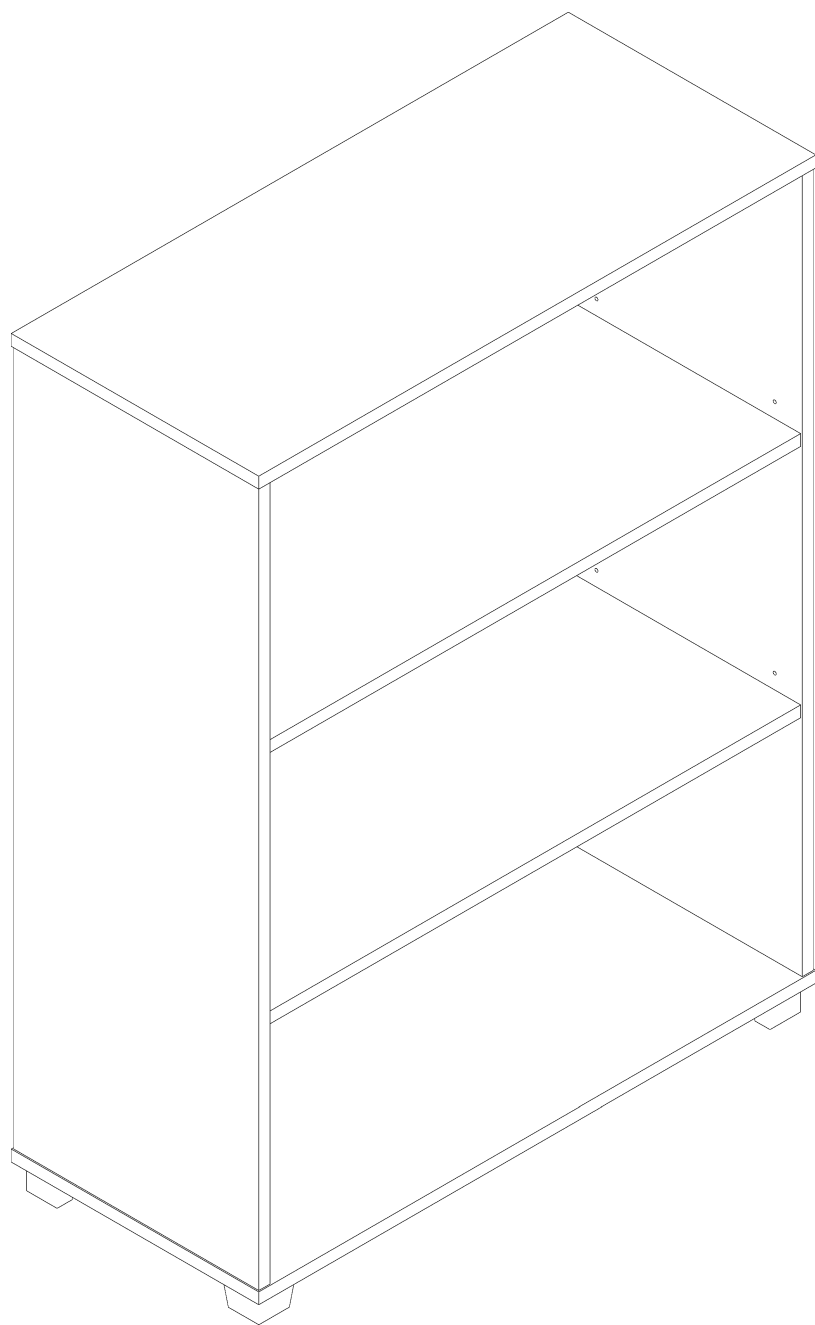


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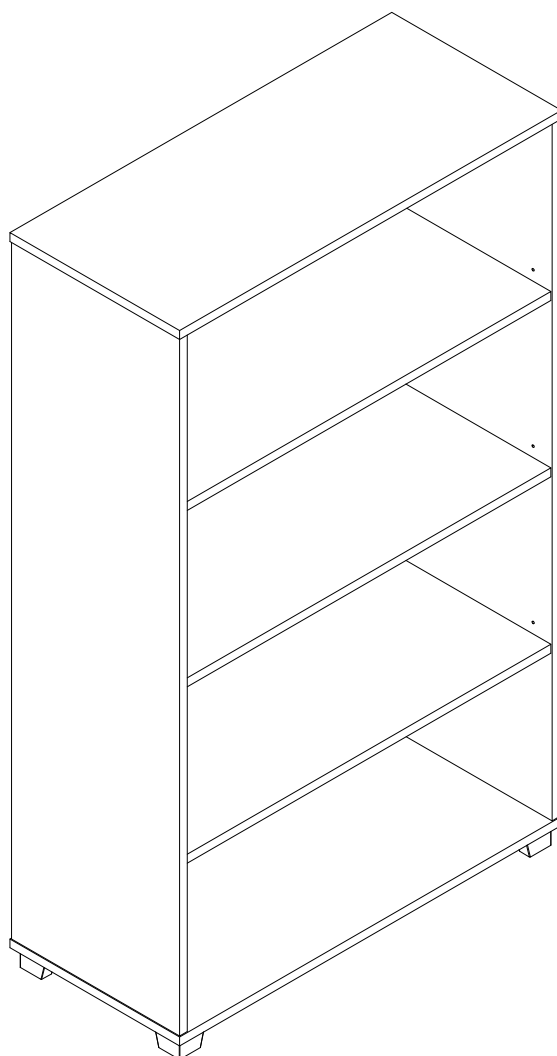
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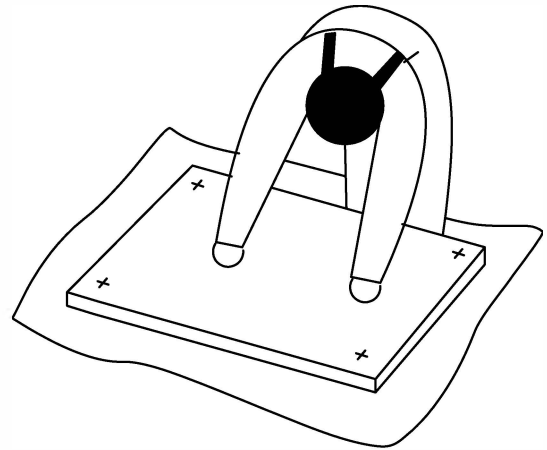
# **DMA 95 Series Freestanding Open Storage Assembly Manual**



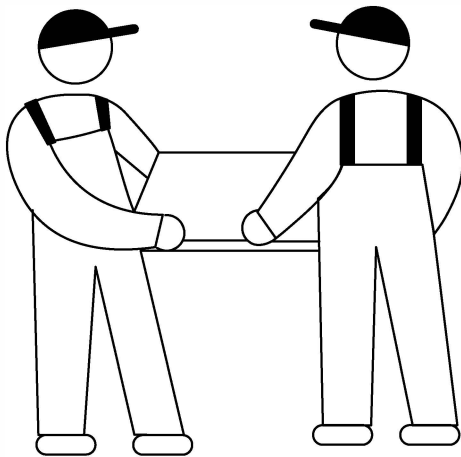
The instructions within apply only to the DMA94 Series. Please read and understand before assembly

Tips for a successful installation

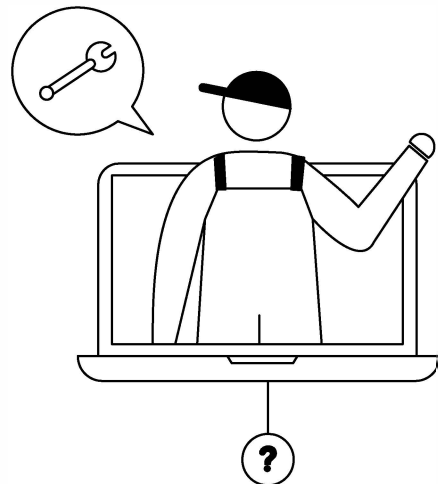
Pad work surfaces to prevent surface damage



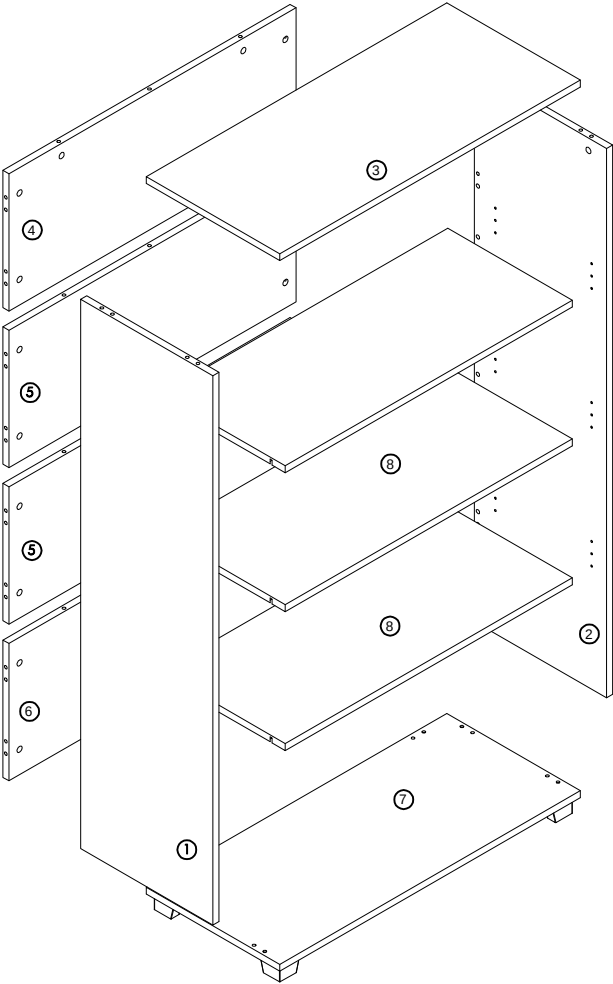
Team Lift!



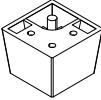
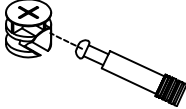
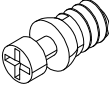
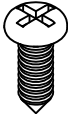
Contact Sunon Global with any questions or concerns



The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global



|   | Name                  | Qty |
|---|-----------------------|-----|
| 1 | Side Panel, left Side | 1   |
| 2 | Panel, right          | 1   |
| 3 | Top Panel             | 1   |
| 4 | Upper Back Panel      | 1   |
| 5 | Middle Back Panel     | 2   |
| 6 | Lower Back Panel      | 1   |
| 7 | Bottom Panel          | 1   |
| 8 | Shelf                 | 3   |

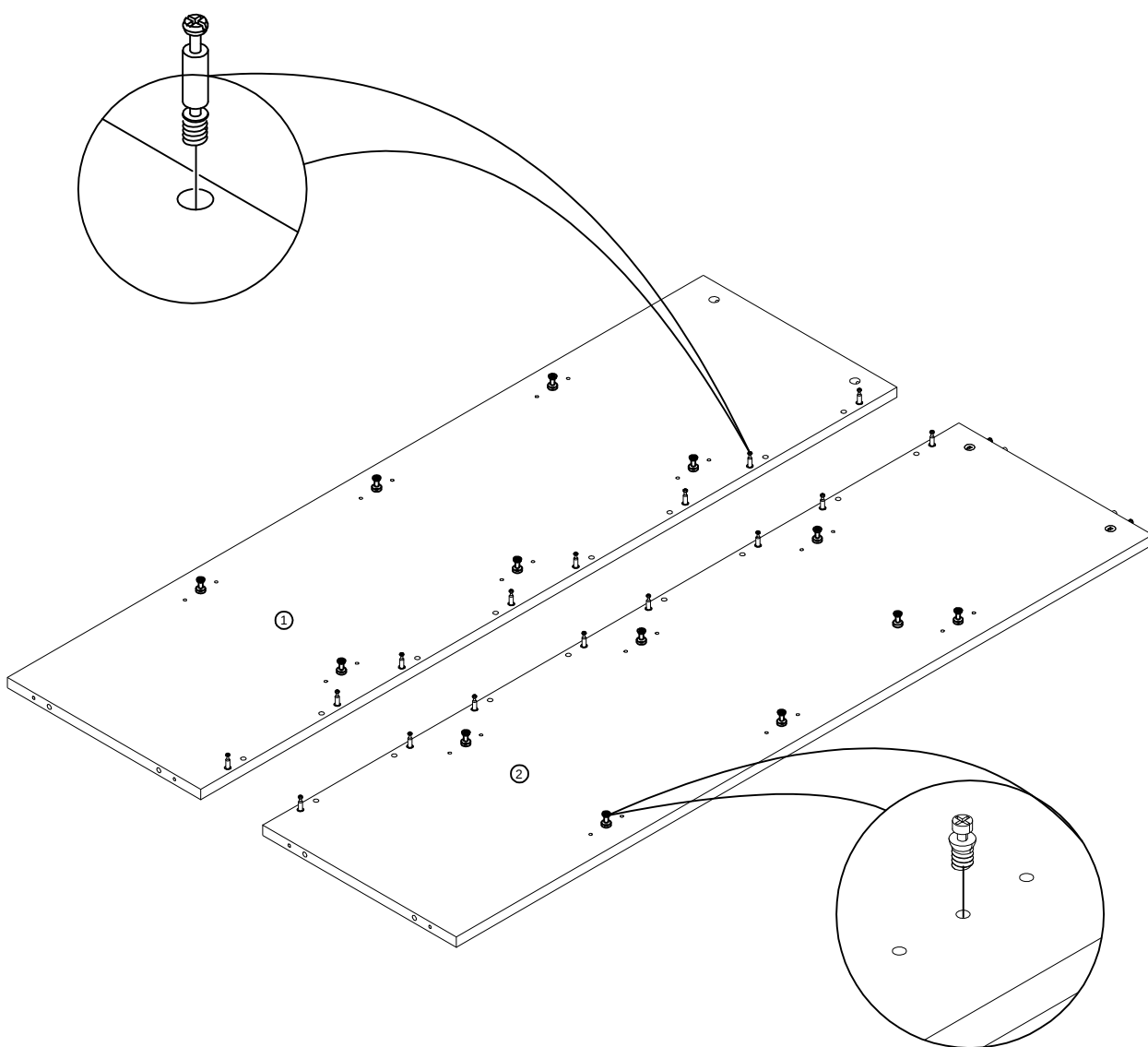
|                                                                                   |          |   |                                                                                   |          |    |                                                                                     |        |    |
|-----------------------------------------------------------------------------------|----------|---|-----------------------------------------------------------------------------------|----------|----|-------------------------------------------------------------------------------------|--------|----|
| A                                                                                 |          |   | B                                                                                 |          |    | C                                                                                   |        |    |
|  |          |   |  |          |    |  |        |    |
| Foot                                                                              | 60*60*40 | 4 | Cam-lock                                                                          | Φ15x45   | 22 | Shelf Mount                                                                         | M6.4*7 | 12 |
| D                                                                                 |          |   | E                                                                                 |          |    |                                                                                     |        |    |
|  |          |   |  |          |    |                                                                                     |        |    |
| Wood Screw                                                                        | M7*38    | 6 | Wood Screw                                                                        | ST5.5*20 | 12 |                                                                                     |        |    |



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# 1



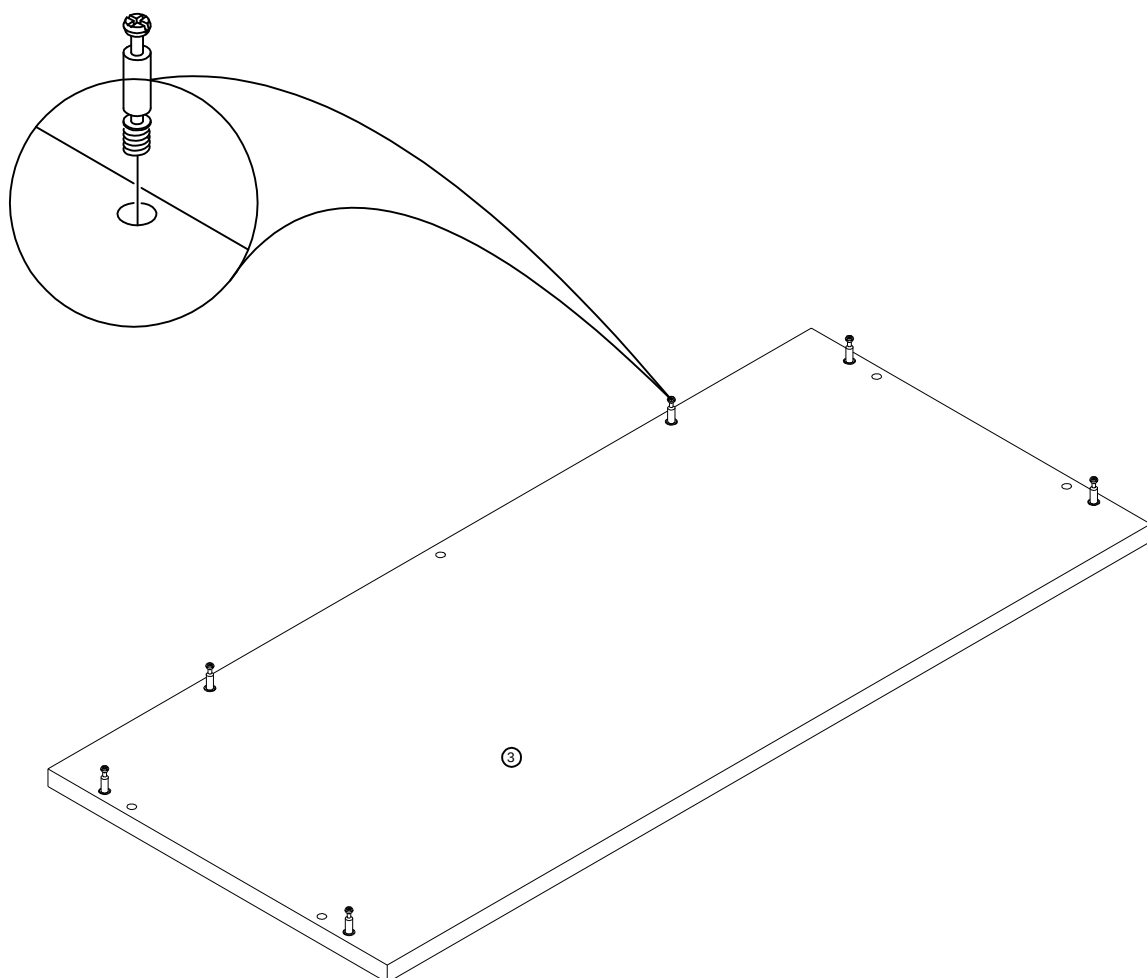
**B**  $\Phi 15 \times 45$   
(X16)

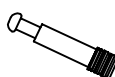
**C**  $\Phi 6 \times 64$   
(X12)

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# 2

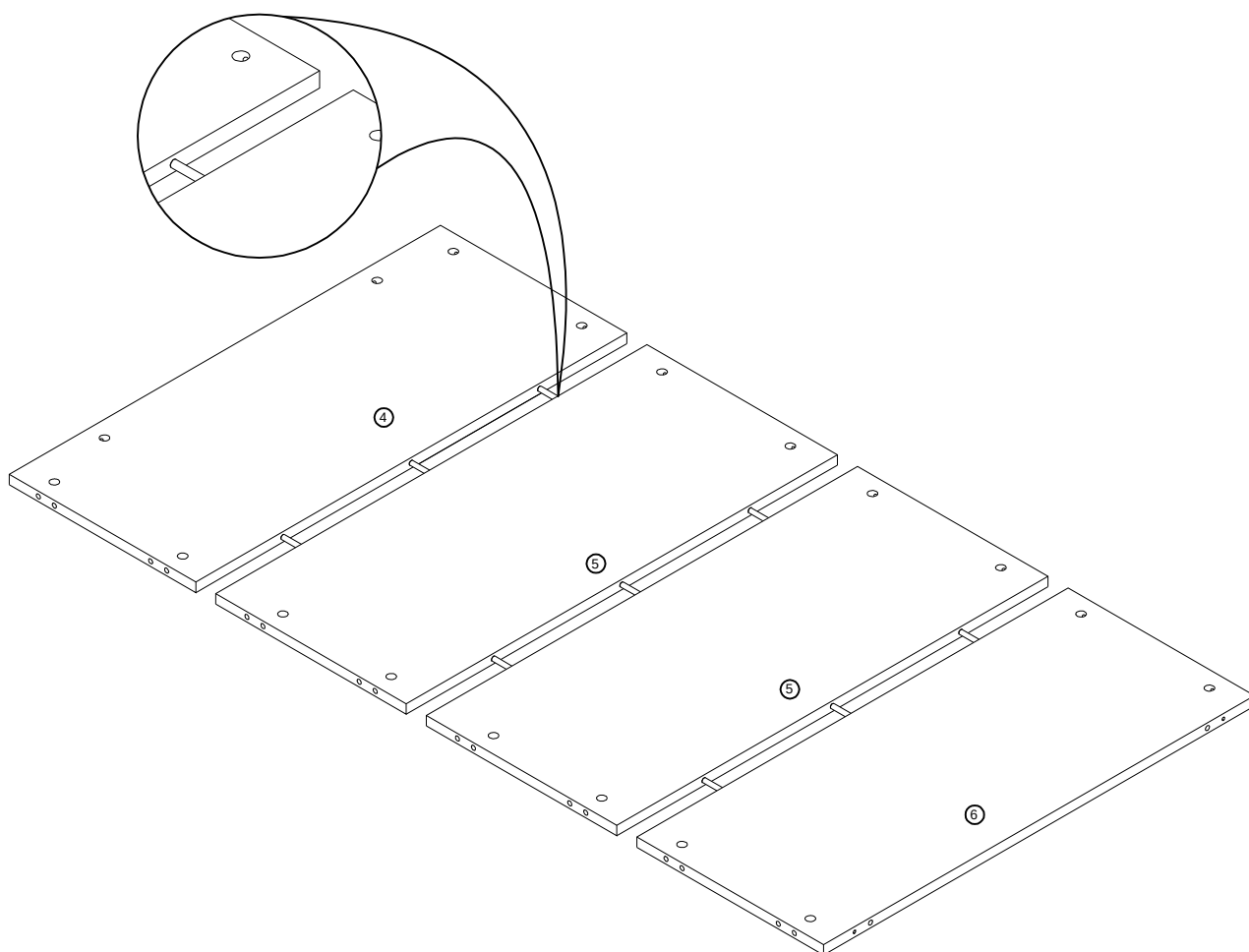


**B**   $\Phi 15 \times 45$   
(X6)

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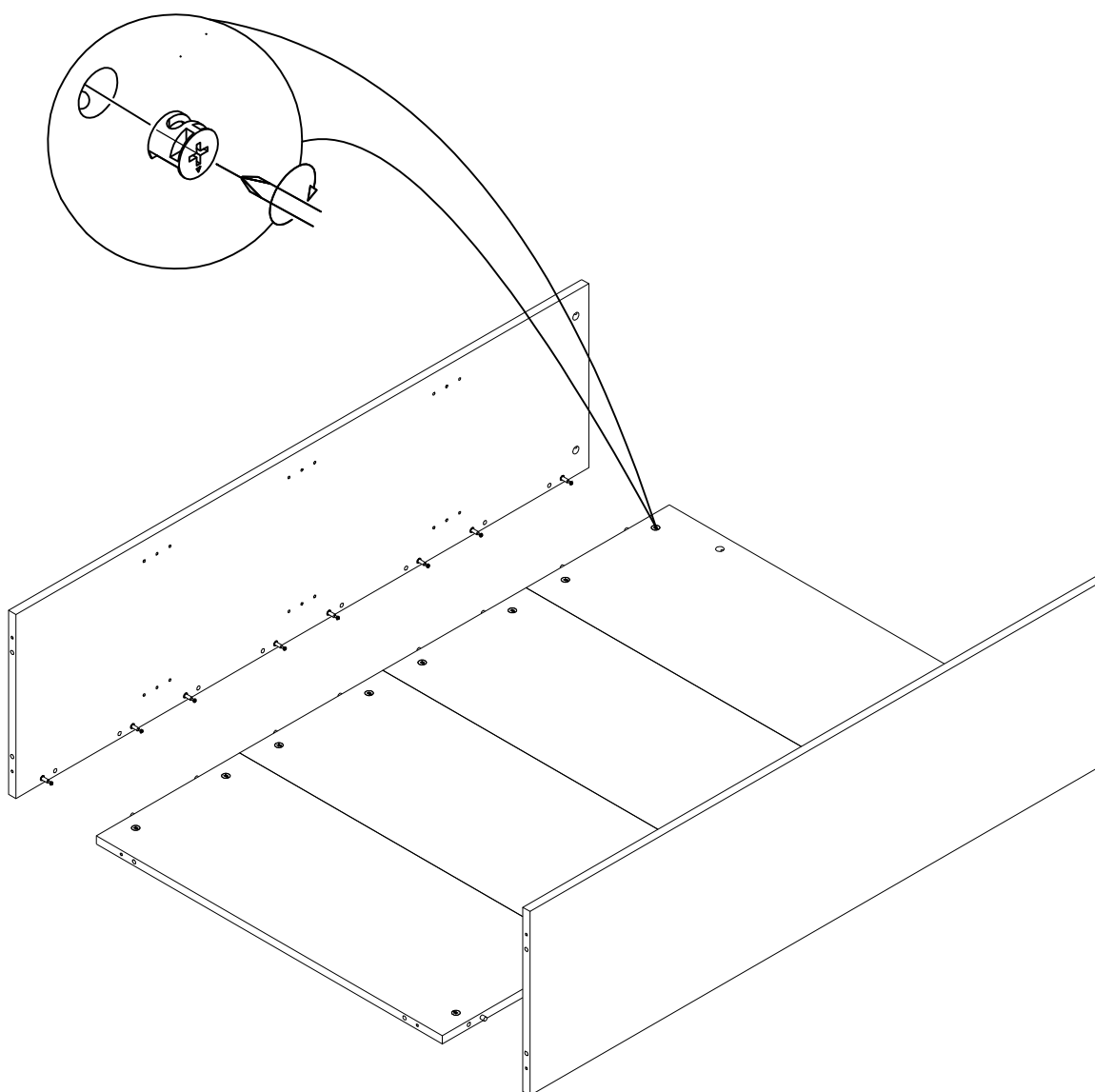
# 3



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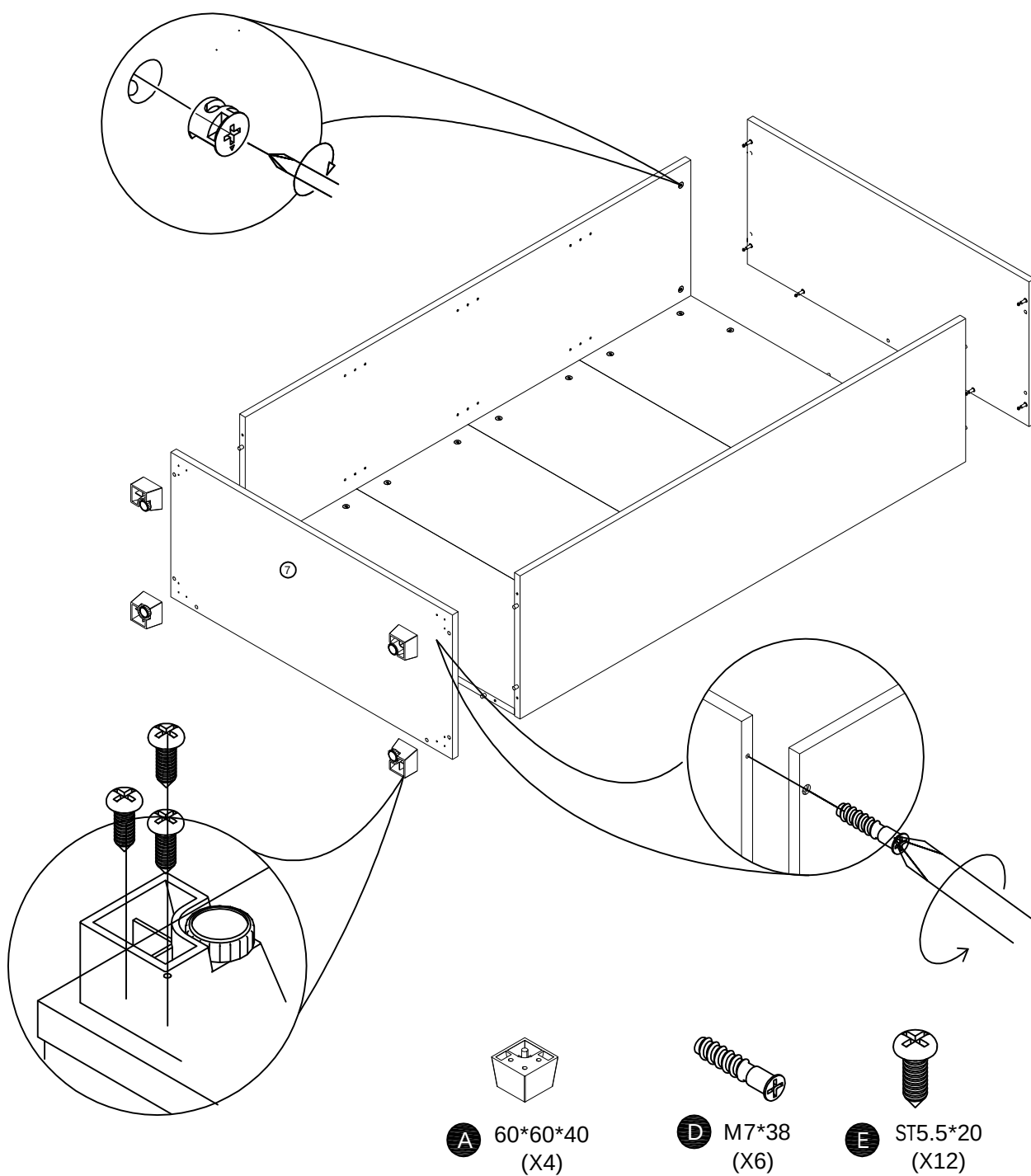
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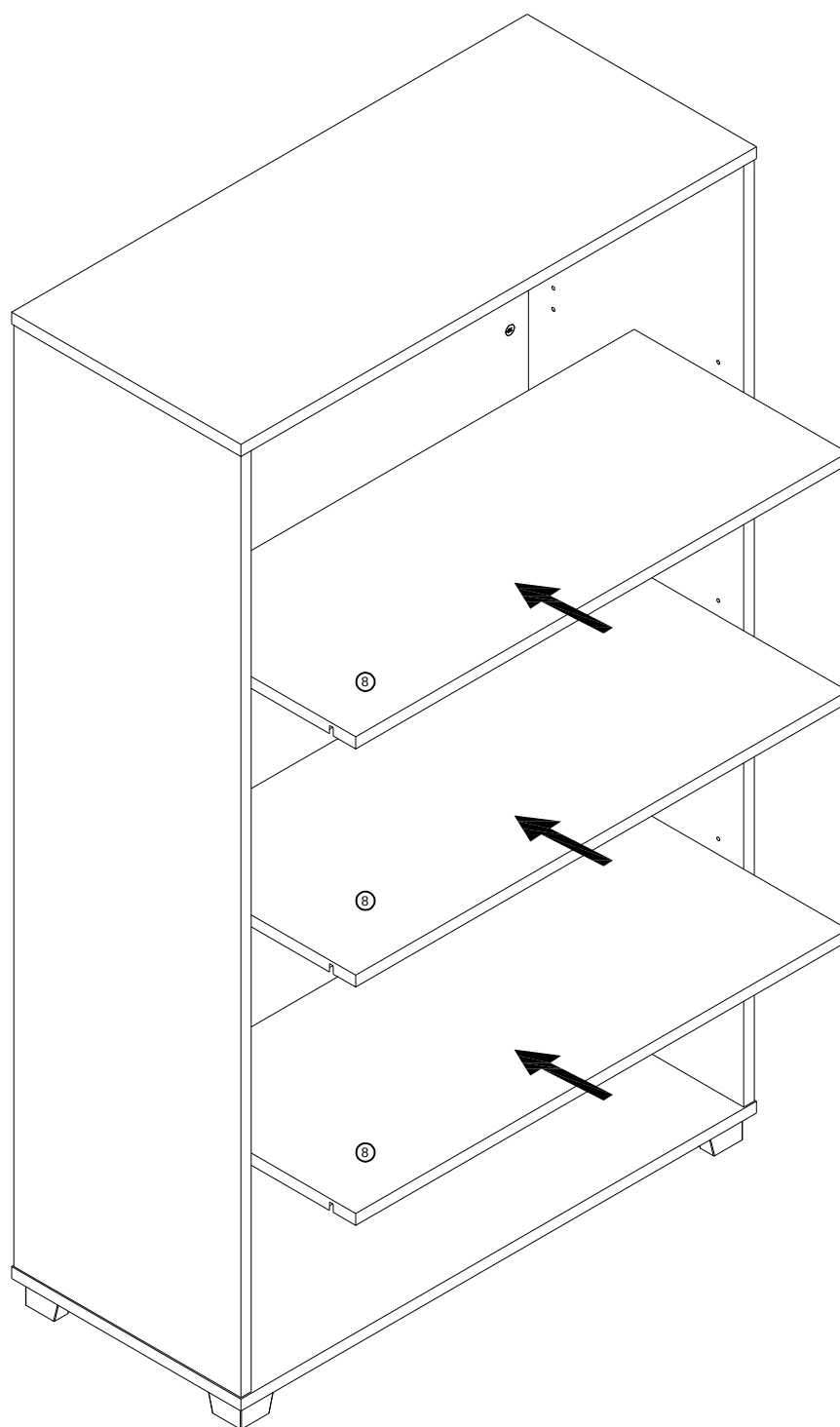
# 5

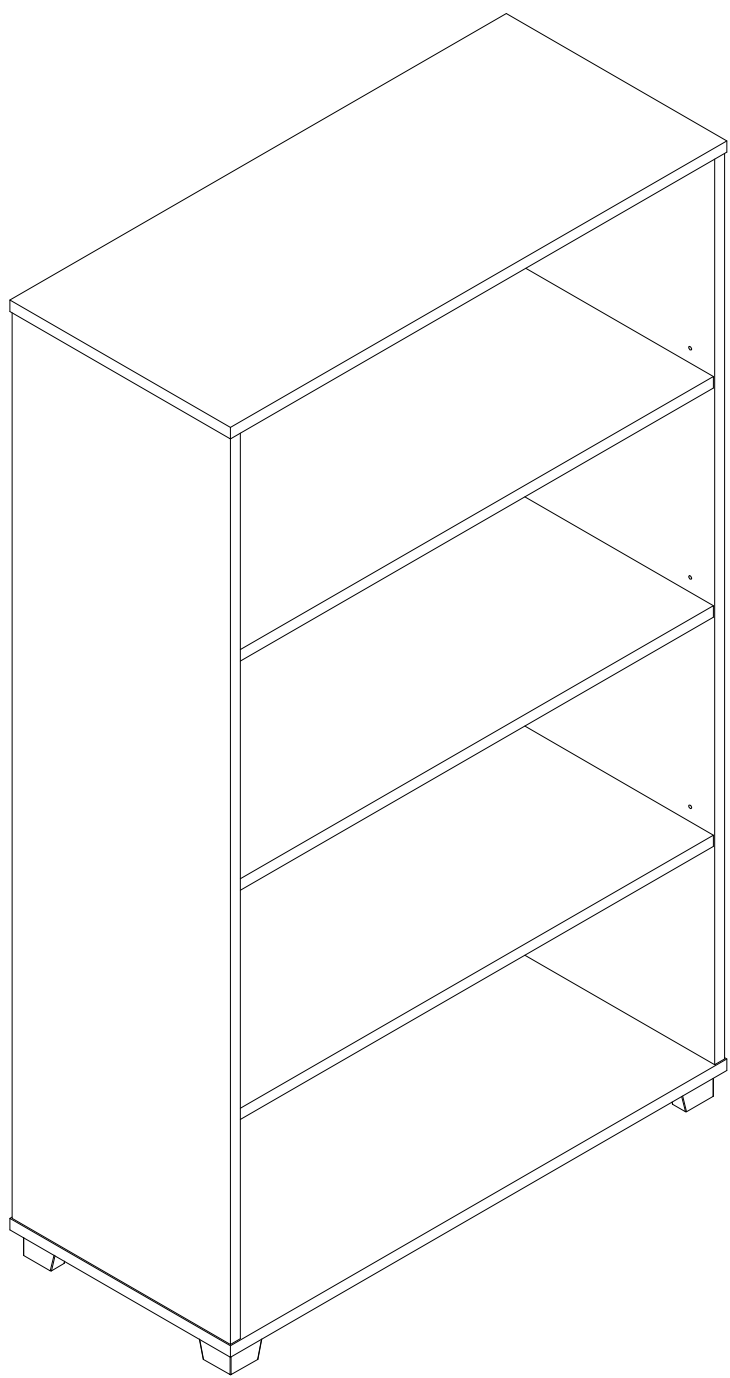


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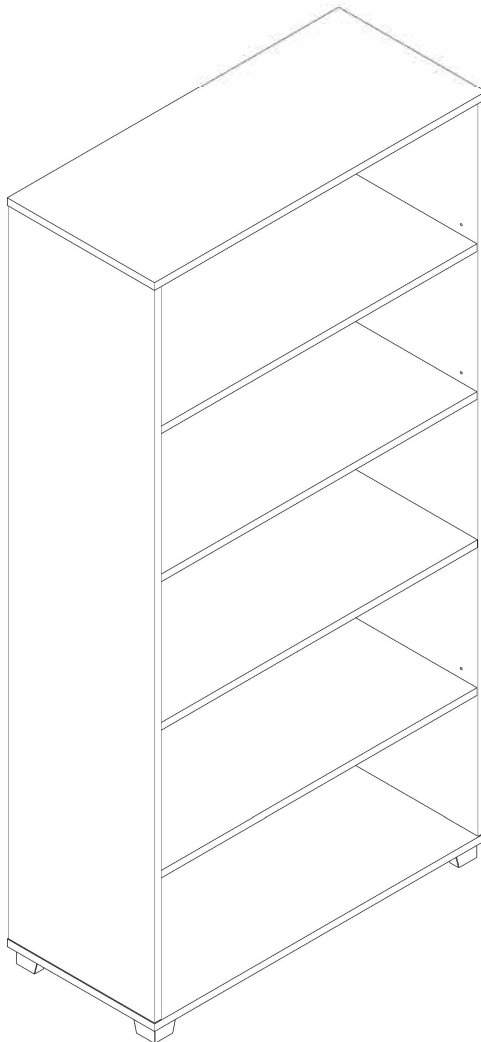
# 6







# **DMA 96 Series Freestanding Open Storage Assembly Manual**

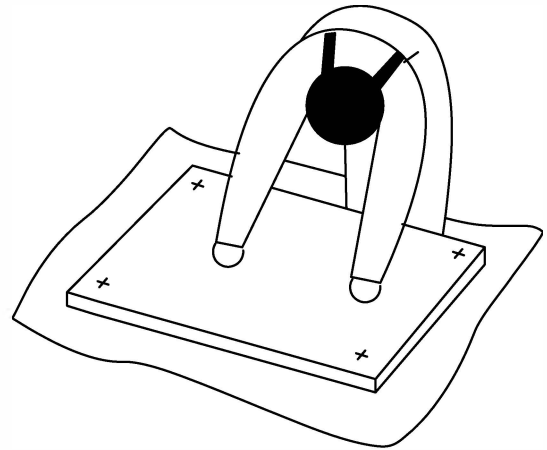


The instructions within apply only to the DMA96 Series. Please read and understand before assembly

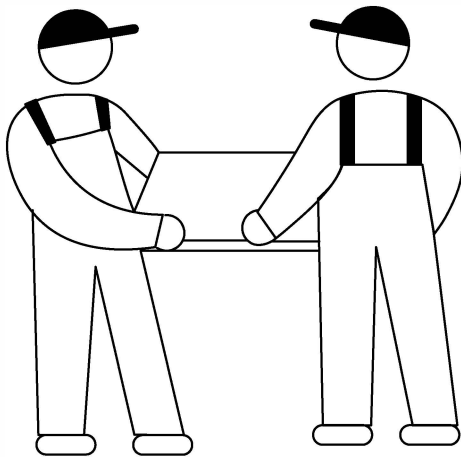


Tips for a successful installation

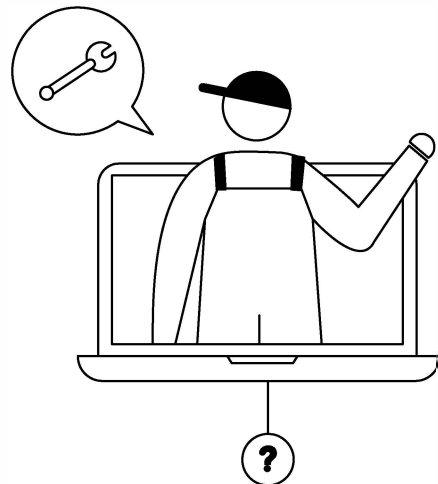
Pad work surfaces to prevent surface damage



Team Lift!



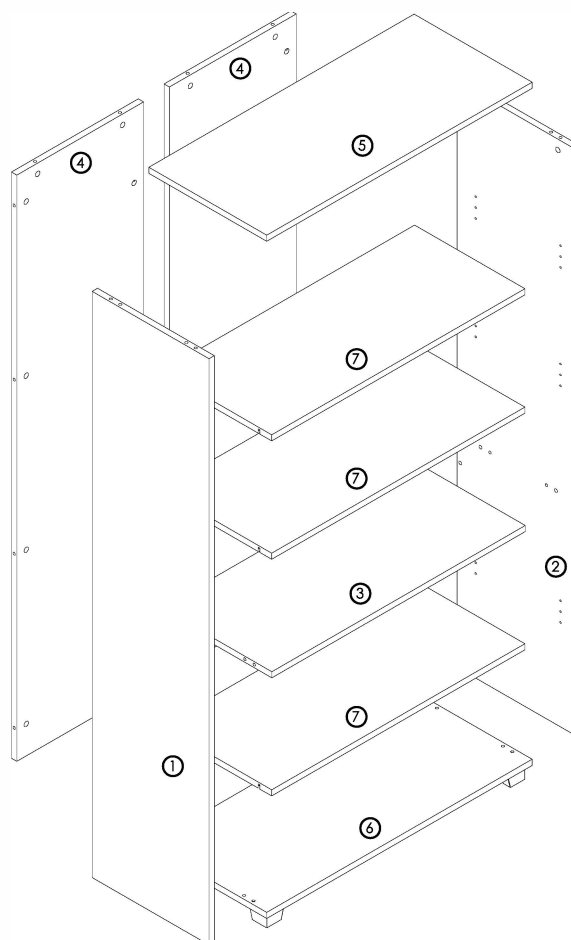
Contact Sunon Global with any questions or concerns



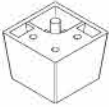
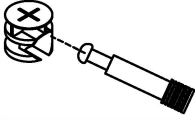
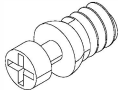
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The diagrams below indicate all components included with this product. If you are missing any of these, please contact Sunon Global

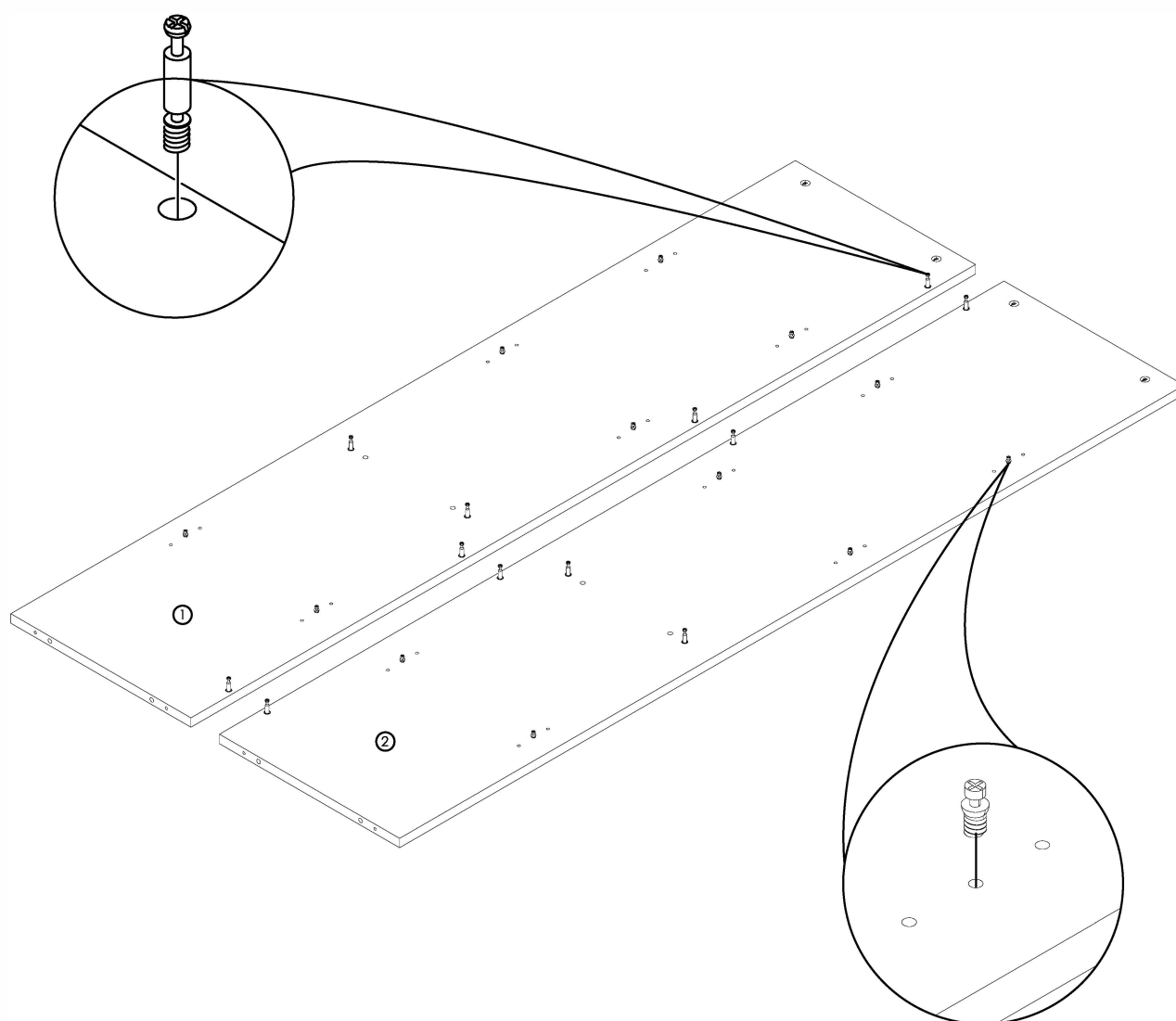
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|   | Name                  | Qty |
|---|-----------------------|-----|
| 1 | Side Panel, left Side | 1   |
| 2 | Panel, right          | 1   |
| 3 | Center Shelf          | 1   |
| 4 | Back Panel            | 1   |
| 5 | Top Panel             | 1   |
| 6 | Lower Panel           | 1   |
| 7 | Shelf                 | 3   |

|                                                                                   |          |   |                                                                                   |          |    |                                                                                     |        |    |
|-----------------------------------------------------------------------------------|----------|---|-----------------------------------------------------------------------------------|----------|----|-------------------------------------------------------------------------------------|--------|----|
| A                                                                                 |          |   | B                                                                                 |          |    | C                                                                                   |        |    |
|  |          |   |  |          |    |                                                                                     |        |    |
| Foot                                                                              | 60*60*40 | 4 | Cam-lock                                                                          | Φ15x45   | 20 | Double-headed<br>Cam-lock Pin                                                       | Φ6*64  | 3  |
| D                                                                                 |          |   | E                                                                                 |          |    | F                                                                                   |        |    |
|  |          |   |  |          |    |  |        |    |
| Wood<br>Screw                                                                     | M7*38    | 8 | Wood<br>Screw                                                                     | ST5.5*20 | 12 | Shelf Mount                                                                         | M6.4*7 | 12 |

# 1



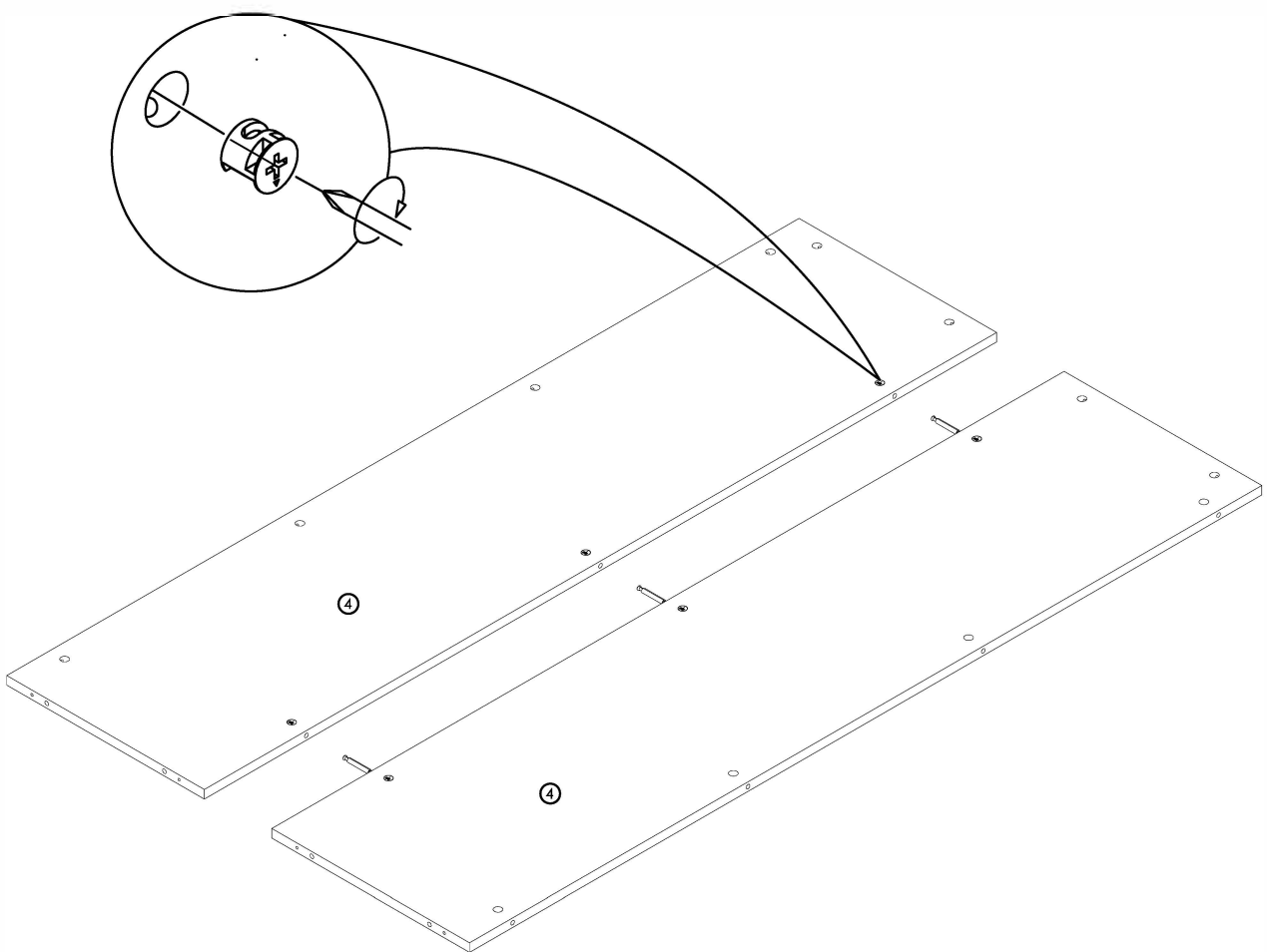
**B**  $\Phi 15 \times 45$   
(X12)

**F**  $\Phi 6 \times 64$   
(X12)

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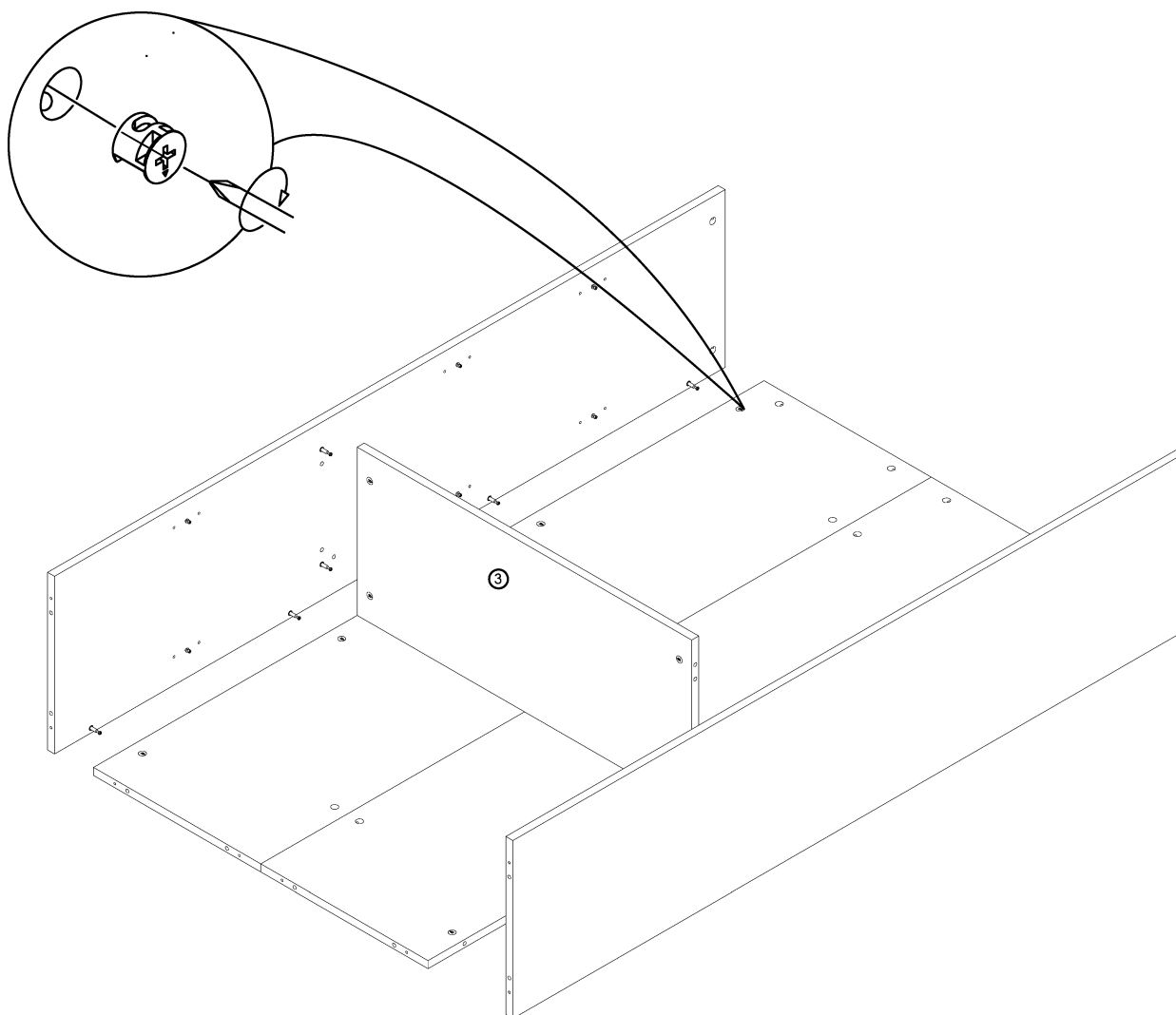
# 2



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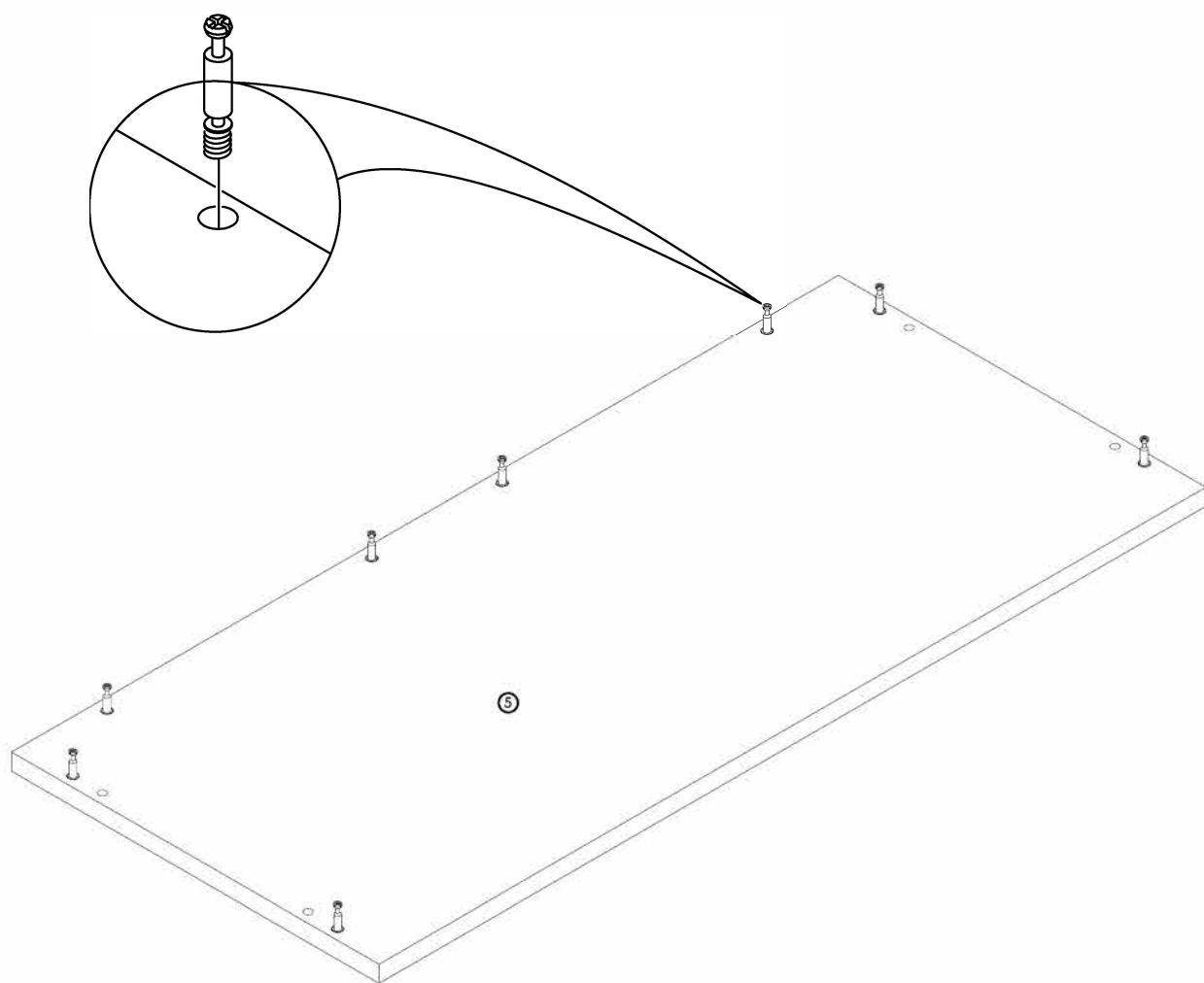
# 3



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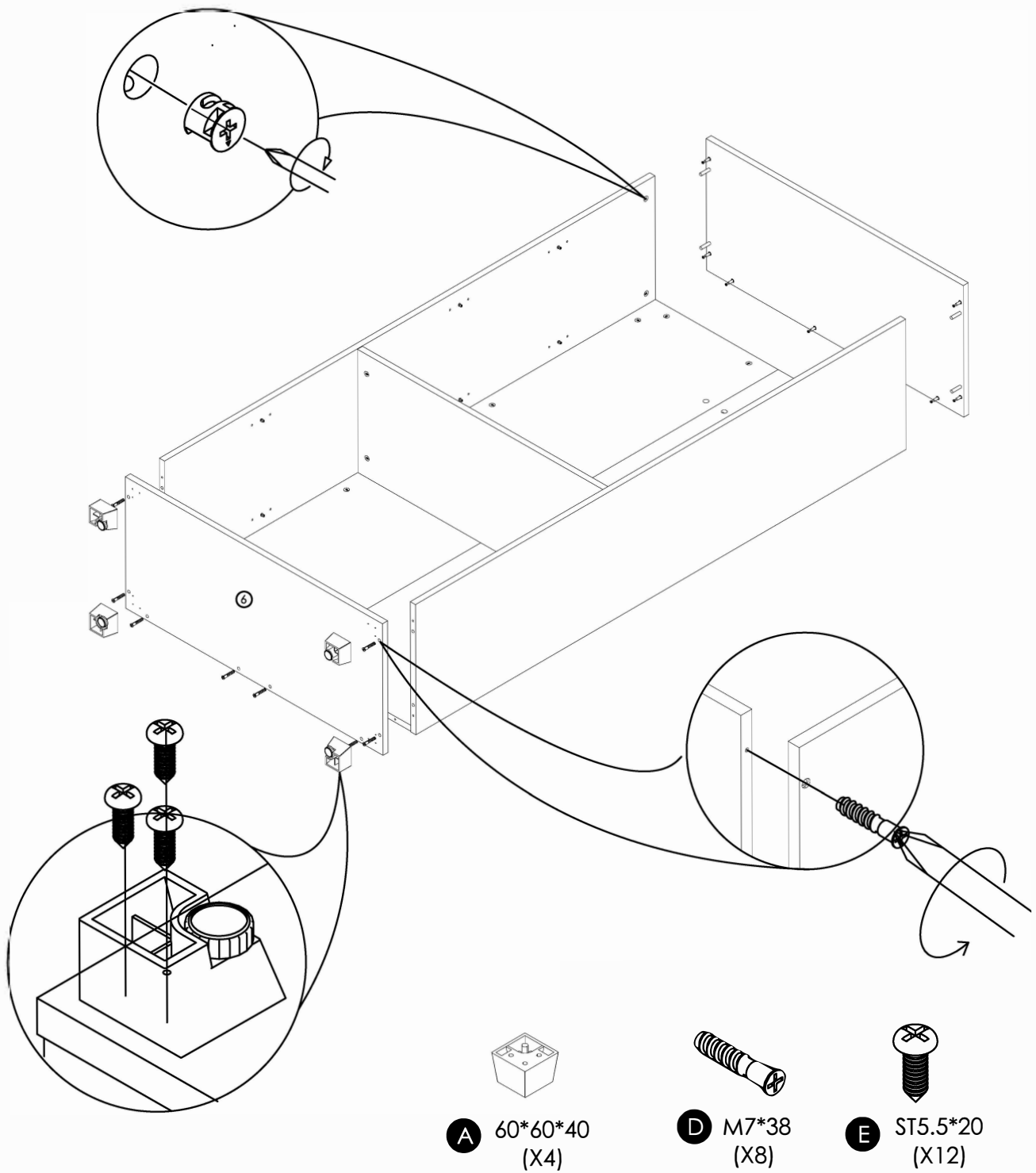
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# 4



  
**B**  $\Phi 15 \times 45$   
(X8)

# 5





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6

